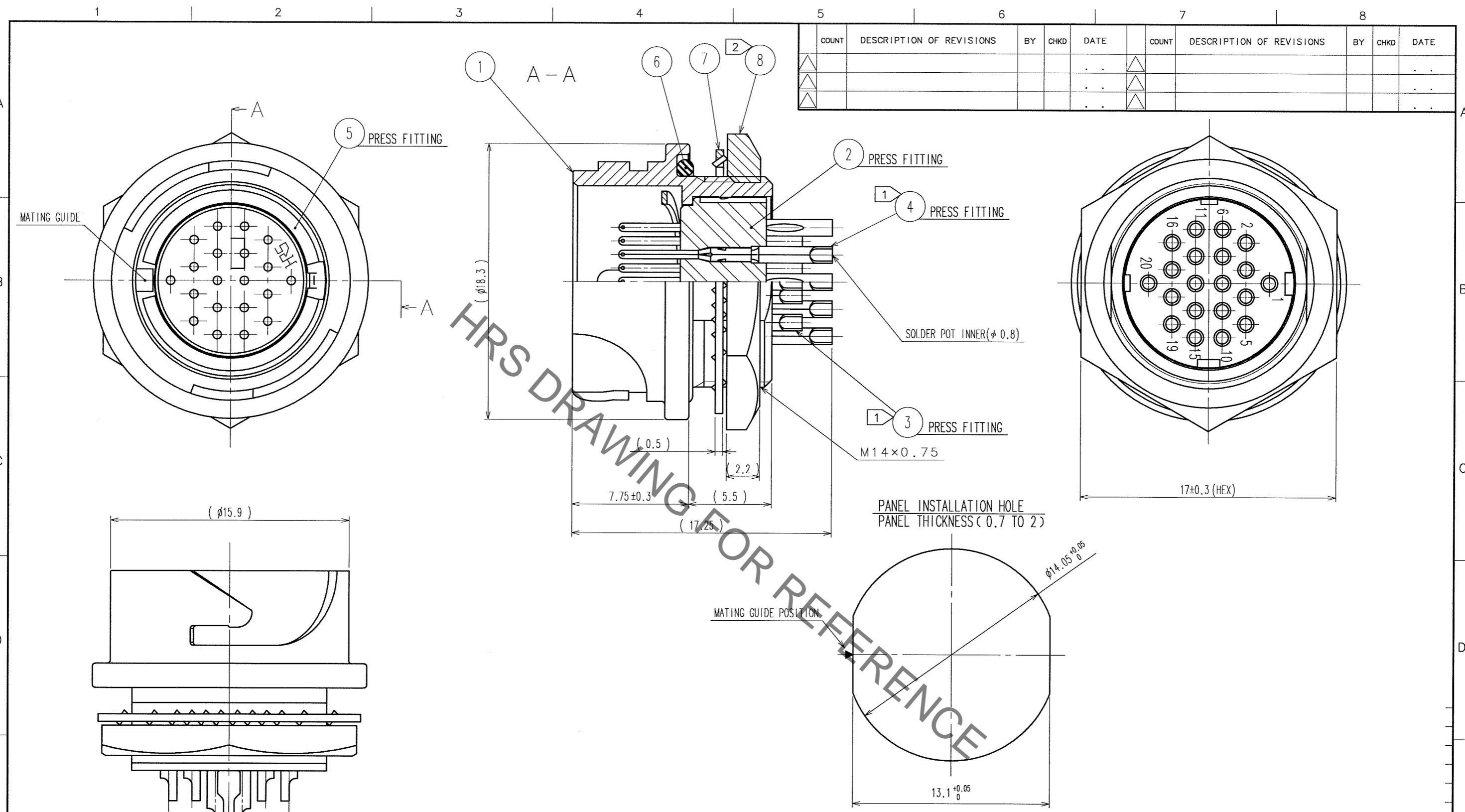


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COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE

4	COPPER ALLOY	1	8	BRASS	NICKEL PLATING
3	COPPER ALLOY	1	7	PHOSPHOR BRONZE	NICKEL PLATING
2	PPS	(BLACK)	UL94V-0	6	CHLOROPRENE RUBBER (BLACK)
1	ZINC ALLOY	NICKEL PLATING	5	PHOSPHOR BRONZE	NICKEL PLATING
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS

CODE NO. (OLD) CL	DRAWN k.abe	DESIGNED H.Zemba	CHECKED M.Sato	APPROVED M.yoshida	RELEASED
	'05.5.11	05.05.13	05.5.13	05.05.16	

SCALE 4 : 1	DRAWING NO. EDC3-114398	PART NO. LF13WBR-20P
UNITS mm	HRS HIROSE ELECTRIC CO., LTD	CODE NO. CL136-1009-9

NOTES ① PLATING(REF. NO.③、④)
CONTACT AREA : GOLD 0.2μm min
OTHERS : GOLD AND NICKEL
UNDER PLATING : NICKEL 2μm min

② THE RECOMMENDED CLAMP TORQUE OF REF.NO.⑧ TO BE 2 TO 2.5N·m.
THREAD LOCKER TO THE THREADED PORTION OF REF.NO.① IS RECOMMENDED TO PREVENT REF.NO.⑧ FROM LOOSING.
RECOMMENDED THREAD LOCKER:LOCTITE 271, HENKEL JAPAN LTD.

③ WHEN THIS CONNECTOR IS MOUNTED ON TO PANEL, BE CAREFUL REF.NO.⑥ IS ASSEMBLED SURELY INTO THE GROOVE OF REF.NO.⑥ AS SHOWN IN THIS FIGURE TO KEEP WATERPROOF EFFECTIVENESS.

TO
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