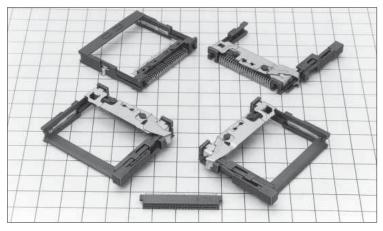
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# **Compact Flash<sup>©</sup> Card Connectors** Complies with Compact Flash Association

MI20/21 Series



#### Features

#### 1. Compact design occupies minimum space

Connectors are designed with small width and depth for miniaturization and the foot print on the board has been made smaller. (See (a) to the right)

# 2. Supplied with ground terminals

The MI21 Series are furnished with ground terminals.

#### 3. Card ejection mechanism

Two point ejection mechanism to assure even card ejection.

# 4. Designed and packaged for board placement with automatic equipment

Headers are designed with a pick up area to accommodate the pick-and -place nozzles of automatic mounting machines. (Patents pending)

Receptacles are designed to be mounted on top the board, and automatic mounting is possibble on the specified board.

#### 5. Card ejection mechanism

Available in several termination and mouting styles, with and without ejection mechanism, with and without standoffs.

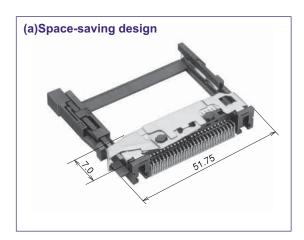
#### 6. Rich variations

A rich assortment of variations allows selection of a type to suit the specific card and the equipment to which it will be installed. (1)Suitable cards: Type I, type I/II.

(2)Eject button: None, right , left

(3)Standoff: 0 mm, 2.2 mm

(4)Board mounting type: Standard , reverse





#### Product Variation

Series	Mounting	offset	Ejector	Cards	Built-in nuts	
		None	None	Type IorⅡ	_	
MI20	Standard	2.2mm	Right	тт	VEO	
IVII20	Reverse	2.200	Left	Туре I	YES	
		2.2mm	None	Туре І	$\phi$ (Note)	
		None	Right Left			
MI21	Standard	0.0		Type IorⅡ	YES	
		2.2mm	None			
	Reverse	None	None			

Note 1: Hexagonal nuts (M2 $\times$ 0.4) are required.

## Applications

PDA, digital still cameras, etc.

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# Product Specifications

	Current rating	0.5 A	Operating temperature range	-20 to +60°C (Note 1)	Storage temperature range	-10 to +60°C (Note 2)
Rating	Voltage rating	125 V AC	Operating humidity range	Relative humidity 95% or less (No condensation)	Storage humidity range	40 to 70% (Note 2)

Item	Specification	Conditions
1. Insulation resistance	1,000 MΩ min.	500 V DC
2. Withstanding voltage	No flashover or insulation breakdown.	500 V AC / 1 minute
3. Contact resistance	40 mΩ max. (initial value) (Note 3)	1 mA
4. Vibration	No electrical discontinuity of 100ns or more	Frequency: 10 to 2000 Hz, full amplitude of 1.52 mm or acceleration of 147 m/s <sup>2</sup> (peak), 4 hours in each of the 3 directions.
5. Humidity (Steady state)	Insulation resistance of 100 MΩ min.	96 hours at temperature of $40\pm2$ °C and humidity of 90% to 95%
6. Temperature cycle	Insulation resistance of 100 $M\Omega$ min.	Temperature: -55℃ for 30 min> +5 to 35℃ within 5 min. 85℃ for 30 min> +5 to 35℃ within 5 min. for 5 cycles
7. Durability (Insertion/withdrawal)	Change of contact resistance from initial value is 20 m $\Omega$ max.	10000 cycles at 400 to 600 cycles per hour
8. Resistance to Soldering heat	No deformation of components affecting performance.	Reflow: At the recommended temperature profile Manual soldering: 350℃ for 3 seconds

Note 1: Includes temperature rise caused by current flow.

Note 2: The term "storage" refers to products stored for long period of time prior to mounting and use. Operating Temperature Range and Humidity range covers non- conducting condition of installed connectors in storage, shipment or during transportation.

Note 3: This does not include the resistance of the conductor .

#### Materials

Item	Part	Material	Finish	Remarks
	Insulator	PPS	Color : Black	UL94V-0
Receptacle	Contacts	Phosphor bronze	Contact Area :Gold plating Mounting Area:Gold plating	
	Insulator	PPS	Color : Black	UL94V-0
	Contacts	Brass	Contact Area :Gold plating Mounting Area:Solder plating	
Header	Metal fitting	Brass		Applied to eject mechanism
	Eject fitting	Stainless steel		
	Ground clip	Stainless steel		Applied to MI21 series

## Ordering Information

#### Receptacles



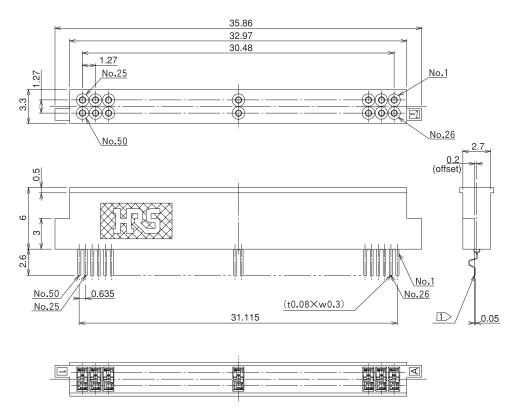
- Series name: MI20
- 2 Number of contacts: 50
- S Connector type RD: Receptacle
- **4** Contact form SF: SMT
- (51): RoHS compliant

#### Headers **MI20** 50 PD R - SF - EJR Α-(71) 1 2 6 6 6 4 8 1 Series name 6 Board mounting type MI20: for type I cards (\*) Blank : Standard MI21: for type I and II cards : Reverse R 6 Contact type 2 Stand off type Blank : None SF: SMT А : 2.2 mm Eject button position O Number of contacts: 50 EJR : Right button 4 Connector type EJL : Left button PD: Header Blank : None 8 (71) : RoHS compliant

(\*) Can accommodate type II cards only when standard mounting is used and stand off is 0 mm.

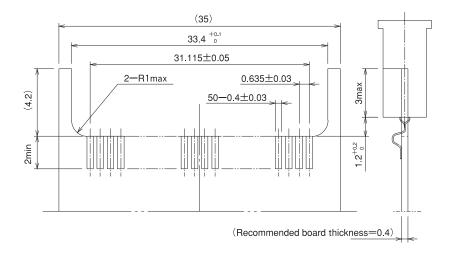
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# Receptacle



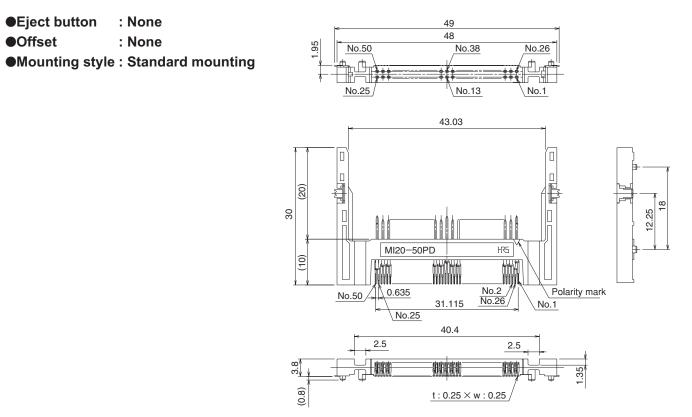
Note  $\boxed{1}$  The coplanarity of the conductor is 0.1 mm Max.

Part Number	CL No.	Number of Contacts	Packaging	RoHS
MI20-50RD-SF(51)	640-7001-0-51	50	Tray	YES



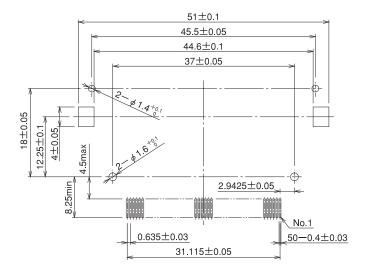
The product information in this catalog is for reference only. Please request the Engineering Drawing for the most current and accurate design information. All non-RoHS products have been discontinued, or will be discontinued soon. Please check the products status on the Hirose website RoHS search 2017 his provided to the discontinued of the control of the

# ■Headers for Type I or II Cards

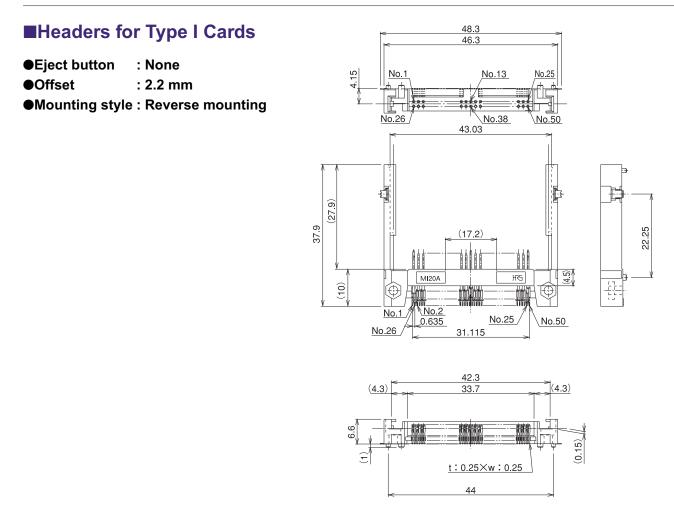


Note 1: Coplanarity of all surface mount terminals and components is 0.1. Note 2: Dimensions in parentheses ( ) are reference dimensions.

Part Number	CL No.	Number of Contacts	Packaging	RoHS
MI20-50PD-SF(71)	640-7002-2-71	50	Tray	YES



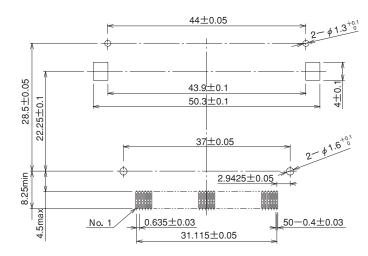
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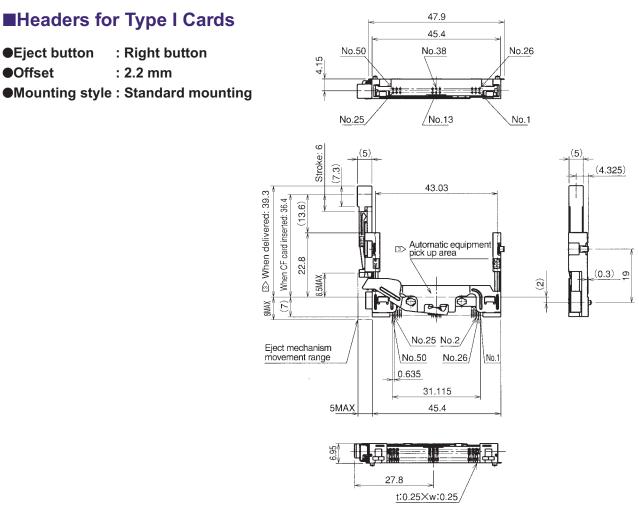
Note 1: Coplanarity of all surface mount terminals and components is 0.1.

Note 2: Dimensions in parentheses ( ) are reference dimensions.

Part Number	CL No.	Number of Contacts	Packaging	RoHS
MI20A-50PDR-SF(71)	640-7003-5-71	50	Tray	YES

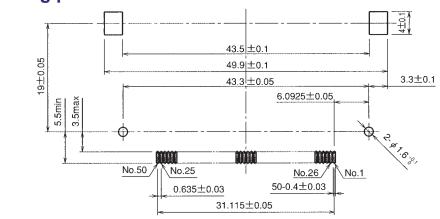


The product information in this catalog is for reference only. Please request the Engineering Drawing for the most current and accurate design information. All non-RoHS products have been discontinued, or will be discontinued soon. Please check the products status on the Hirose website RoHS search 120/224 histoprocessing a compact match we direct solar percessitative.

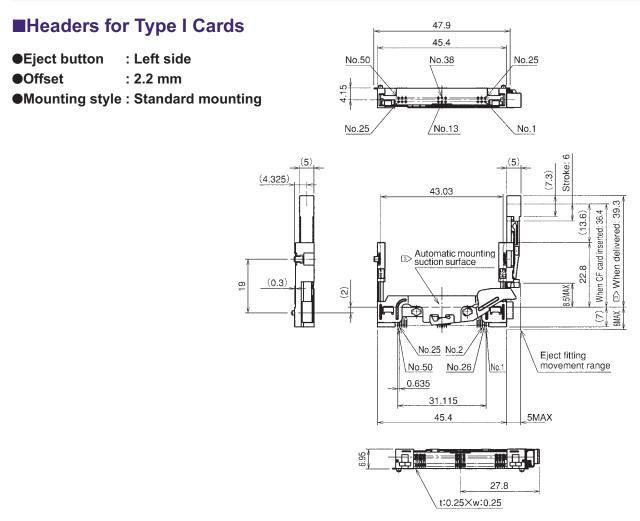


- Note 1: The amount of card and button protrusion from the connector after mating is 13.6 mm.
- Note 2: The dimensions of mating portion of this product comply with CFA standards.
- Note 3: This product can be automatically mounted. The suction surface for automatic mounting is positioned as illustrated in the figure.
  - This part is fixed in the initial condition, but released with a single operation of the ejector. (Amount of actual card ejection: 3.5 mm)
- Note 4: The coplanarity (degree of flatness) of the SMT lead tip portion and the reinforced fitting mounting end face is to be 0.1 maximum.
- Note 5: Dimensions in parentheses () are to be regarded as reference dimensions.

Part Number	CL No.	Number of Contacts	Packaging	RoHS
MI20A-50PD-SF-EJR(71)	640-7004-8-71	50	Tray	YES

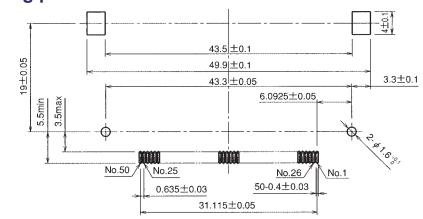


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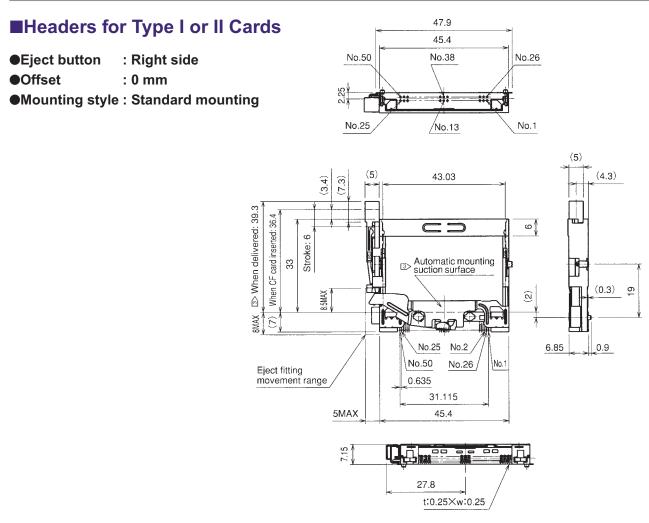


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- Note 5: Dimensions in parentheses () are to be regarded as reference dimensions.

Part Number	CL No.	Number of Contacts	Packaging	RoHS
MI20A-50PD-SF-EJL(71)	640-7005-0-71	50	Tray	YES



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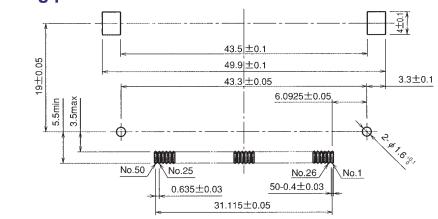


Note 1: This item is a (standard type) header for use with CompactFlash cards.

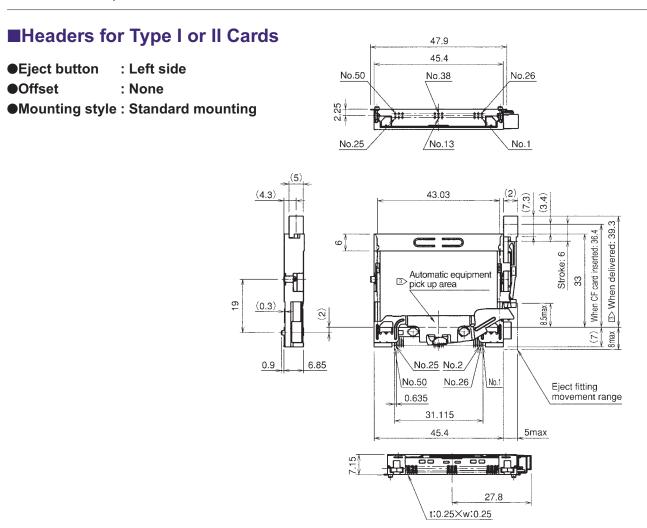
Note 2: The dimensions of mating portion of this product comply with CFA standards.

- Note 3: This product can be automatically mounted. The suction surface for automatic mounting is positioned as illustrated in the figure.
  - 3 This part is fixed in the initial condition, but released with a single operation of the ejector. (Amount of actual card ejection: 3.5 mm)
- Note 4: The coplanarity (degree of flatness) of the SMT lead tip portion and the reinforced fitting mounting end face is to be 0.1 maximum.
- Note 5: Dimensions in parentheses () are to be regarded as reference dimensions.

Part Number	CL No.	Number of Contacts	Packaging	RoHS
MI21-50PD-SF-EJR(71)	640-7107-0-71	50	Tray	YES



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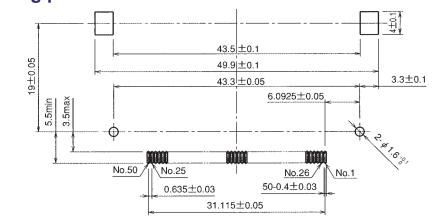


Note 1: This item is a (standard type) header for use with CompactFlash cards.

Note 2: The dimensions of mating portion of this product comply with CFA standards.

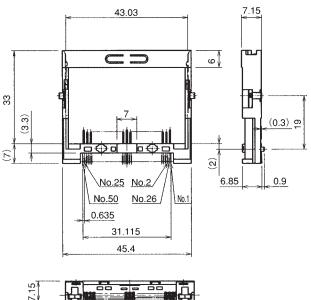
- Note 3: This product can be automatically mounted. The suction surface for automatic mounting is positioned as illustrated in the figure.
  - 3 This part is fixed in the initial condition, but released with a single operation of the ejector. (Amount of actual card ejection: 3.5 mm)
- Note 4: The coplanarity (degree of flatness) of the SMT lead tip portion and the reinforced fitting mounting end face is to be 0.1 maximum.
- Note 5: Dimensions in parentheses () are to be regarded as reference dimensions.

Part Number	CL No.	Number of Contacts	Packaging	RoHS
MI21-50PD-SF-EJL(71)	640-7108-3-71	50	Tray	YES



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#### ■Headers for Type I or II Cards 47.9 45.4 •Eject button : None No.38 No.26 No.50 Offset : None 2.25 Mounting style : Standard mounting 111 /No.13 No.25 No.1



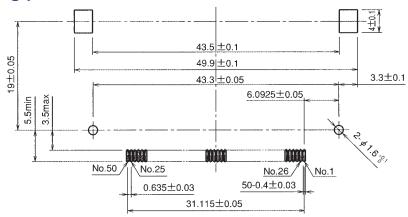
t:0.25×w:0.25

Note 1: This item is a (standard type) header for use with CompactFlash cards.

Note 2: The dimensions of mating portion of this product comply with CFA standards.

- Note 3: The coplanarity (degree of flatness) of the SMT lead tip portion and the reinforced fitting mounting end face is to be 0.1 maximum
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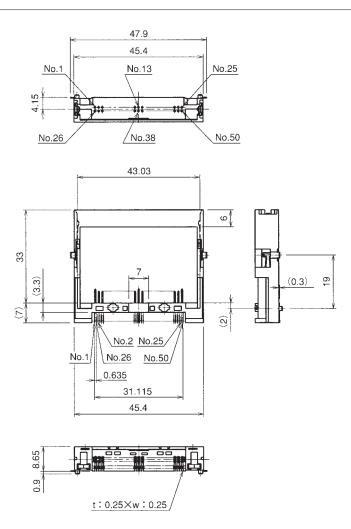
Part Number	CL No.	Number of Contacts	Packaging	RoHS
MI21-50PD-SF(71)	640-7109-6-71	50	Tray	YES



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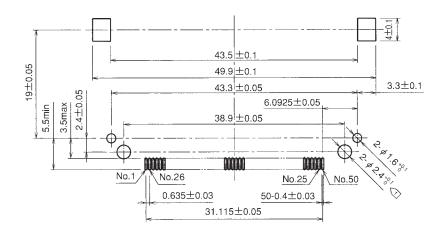
# ■Headers for Type I or II Cards

Eject button	:	None
●Offset	:	0 mm
Mounting style	:	Reverse mounting

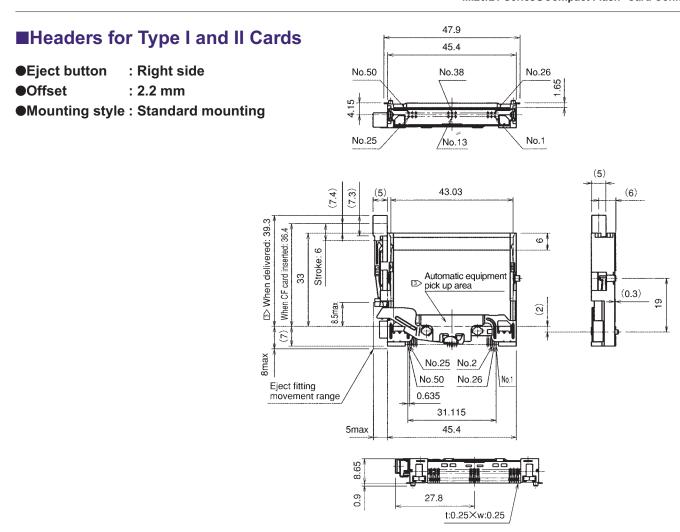


Note 1: Coplanarity of all surface mount terminals and components is 0.1. Note 2: Dimensions in parentheses ( ) are reference dimensions.

Part Number	CL No.	Number of Contacts	Packaging	RoHS
MI21A-50PDR-SF(71)	640-7106-8-71	50	Tray	YES

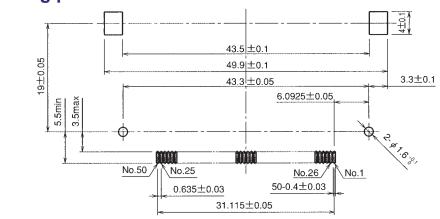


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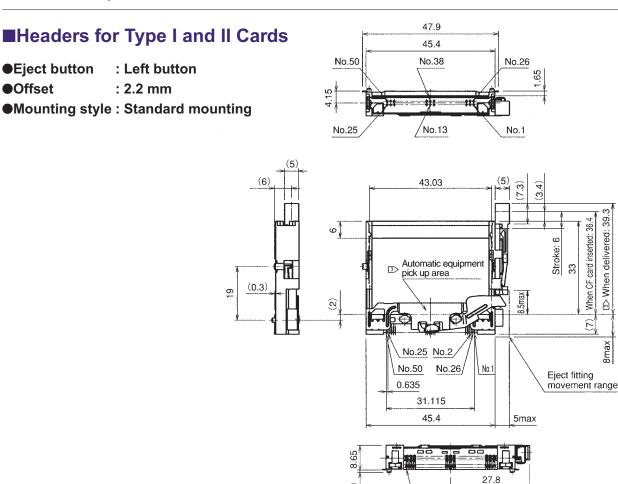


- Note 1: This item is a (standard type) header for use with CompactFlash cards.
- Note 2: The dimensions of mating portion of this product comply with CFA standards.
- Note 3: This product can be automatically mounted. The suction surface for automatic mounting is positioned as illustrated in the figure.
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- Note 4: The coplanarity (degree of flatness) of the SMT lead tip portion and the reinforced fitting mounting end face is to be 0.1 maximum.
- Note 5: Dimensions in parentheses () are to be regarded as reference dimensions.

Part Number	CL No.	Number of Contacts	Packaging	RoHS
MI21A-50PD-SF-EJR(71)	640-7101-4-71	50	Tray	YES



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- Note 1: This item is a (standard type) header for use with CompactFlash cards.
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- Note 3: This product can be automatically mounted. The suction surface for automatic mounting is positioned as illustrated in the figure.

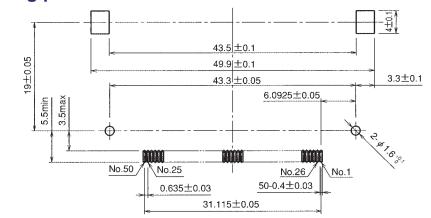
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t:0.25×w:0.25

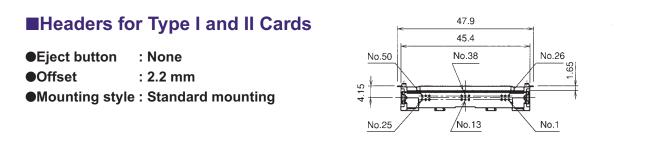
- 3 This part is fixed in the initial condition, but released with a single operation of the ejector. (Amount of actual card ejection: 3.5 mm)
- Note 4: The coplanarity (degree of flatness) of the SMT lead tip portion and the reinforced fitting mounting end face is to be 0.1 maximum.
- Note 5: Dimensions in parentheses () are to be regarded as reference dimensions.

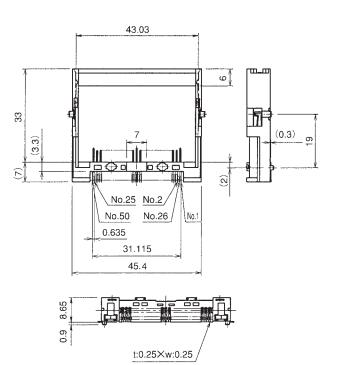
Part Number	CL No.	Number of Contacts	Packaging	RoHS
MI21A-50PD-SF-EJL(71)	640-7102-7-71	50	Tray	YES





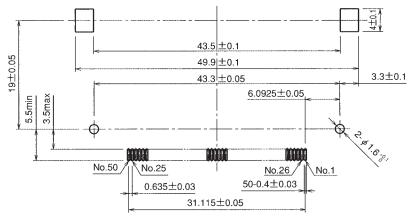
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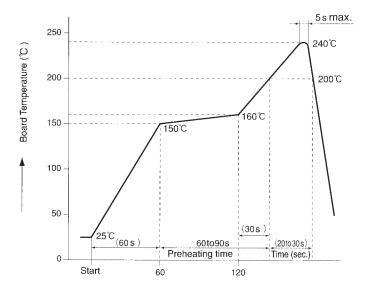
Note 1: Coplanarity of all surface mount terminals and components is 0.1. Note 2: Dimensions in parentheses ( ) are reference dimensions.

Part Number	CL No.	Number of Contacts	Packaging	RoHS
MI21A-50PD-SF(71)	640-7103-0-71	50	Tray	YES



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## ▲Temperature Profile



Applicable Conditions

Reflow system : IR reflow Solde : Paste type 96.5% Sn / 3.0% Ag / 0.5% Cu Test board Glass epoxy 60mm x 60mm x 1.6 mm Metal mask thickness: 0.15 mm

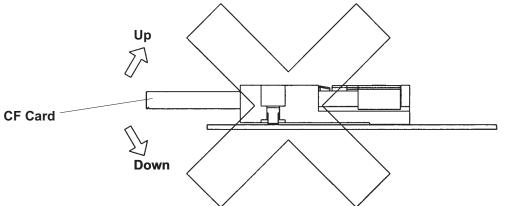
Recommended temperature profile.

The temperature may be slightly changed according to the solder paste type and amount.

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## Precautions for Use

- 1. Differentiate the side of the card at the time of CF card insertion. This product is furnished with an wrong insertion prevention mechanism which is compliant with CFA standards, but forced wrong insertion of the card may cause damage to the card.
- 2. Do not move the CF card up and down when it has been partially inserted. It may cause damage to the connector and card.



3. The package used for this product is the soft tray. We recommend a check before mounting, since the adjustment may be reqaired depending on the type of mounter. For more detailed information, please contact nearest Hirose account representative.

#### Washing Conditions

This product is a no-wash item, but in the case of washing, please observe the following conditions.

#### 1. Organic Solvent Washing

Solvent	Room temperature washing	Heated washing
IPA (Isopropyl alcohol)	YES	YES
HCFC (Hydrochlorofluorocarbon)	YES	YES

#### 2. Water Type Washing

When using water type cleaning agents (e.g., terpene, and alkali saponifiers), select the cleaning agent based on the documentation issued by the various manufacturers of cleaning agents which describes the effects on metals and resins.

Be careful that parts are not left with moisture remaining on them.

#### 3. Washing Precautions

Residual flux or cleaning agent on the contacts when washing with organic solvents or water type cleaners can give rise to the deterioration of electrical performance. In this regard it is important to check whether a thorough washing has been performed.

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