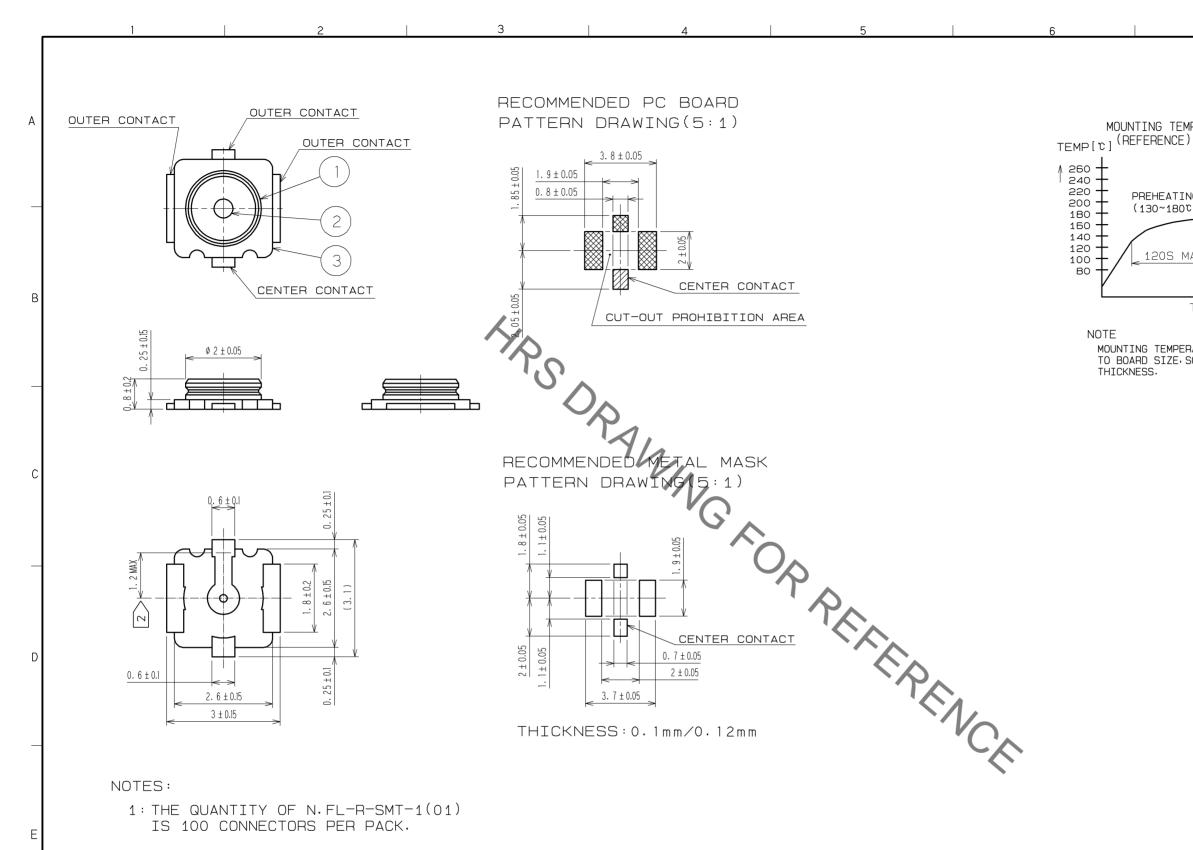
FORM HC0011-5-7 1



2>: THIS DIMENSION SHOWS THE ALLOWABLE RANGE THAT THE RESIN IS PUT OVER THE CENTER CONTACT.

4: FOR THE POSSIBILITY OF BREAKAGE OR DEFORMATION DO NOT MATE THIS CONNECTOR WITH PARTNER, N. FL-

3: LEAD CO-PLANARITY SHALL BE 0.1MAX.

LP-040 BEFORE MOUNTING ON PC BOARD.

ROHS COMPLIANT

2	BRASS	GOLD								
1	PHOSPHOR BRONZE	SILVE	R PLATIN	NG	3	LCP		(Bl	_ACK),UL94V-0	
NO.	MATERIAL	FI	NISH , 1	REMARKS	NO.	MA	TERIAL FINISH , REMARKS			ARKS
UNI		CALE	COUNT	DESCRIPTI	ON OF REV	ISIONS	DESIGNED	)	CHECKED	DATE
mı		0:1	$\triangle$							
APPROVED :MH. YAMANE				NE	08. 07. 01	DRAWING NO.	EDC3-310945-01			
<b>∣1</b>	HIROSE	CHECED : NK. NINOMIYA			08. 07. 01 PART		N EL D CMT 1,01)			
∣л		ELECTRIC DESIGNE		I -	08. 07. 01	NO.	N. FL-R-SMT-1(01)			
	- CU., LID.	DRAWN	:TS. SAWA	S. SAWAI 08.		CODE NO.	CL331-0332-3-01		$ \triangle ^{\frac{1}{1}}$	
5			6			7			8	

MOUNTING TEMPERATURE PROFILE

TIME --->

MOUNTING TEMPERATURE PROFILE VARIES ACCORDING TO BOARD SIZE, SOLDER TYPE APPLIED AND SOLDER THICKNESS.

PREHEATING (130~180°)

120S MAX

10S AT 250°C

·Up to 2 cycles of Reflow.

60S MAX

								_					
2	BRA	ASS		GOLD PLATING									
1	PHC	SPHOR BRON	NZE	SILVER PLATING				3	LCP		(BI	_ACK),UL94V-0	
NO.		MATERIAL		FINISH , REMARKS			NO.	MA	TERIAL FINISH, REMA		ARKS		
UNITS				CALE COUNT DESCRIPTION			PTION	OF REVISIONS		DESIGNED	)	CHECKED	DATE
mm   \Psi \sqrt{1}				0:1									
				APPROVED : MH. YAMANE			08.	D7. 01 DRAWING NO.		EDC3-310945-01			
<b>▏Ъ₽</b>	3 C	HIROSE ELECTRIC COLTD.		CHECED : NK. NINOMIYA  DESIGNED : TS. SAWAI			08.	07. 01 PART 07. 01 NO.		N. FL-R-SMT-1(01)			
▎▟▔▙							08.						
		00., [10		DRAWN	:TS. SAW	/A I	08.		ODE NO.	CL331-0332-3-01		332-3-01	
5 6								7			8		

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