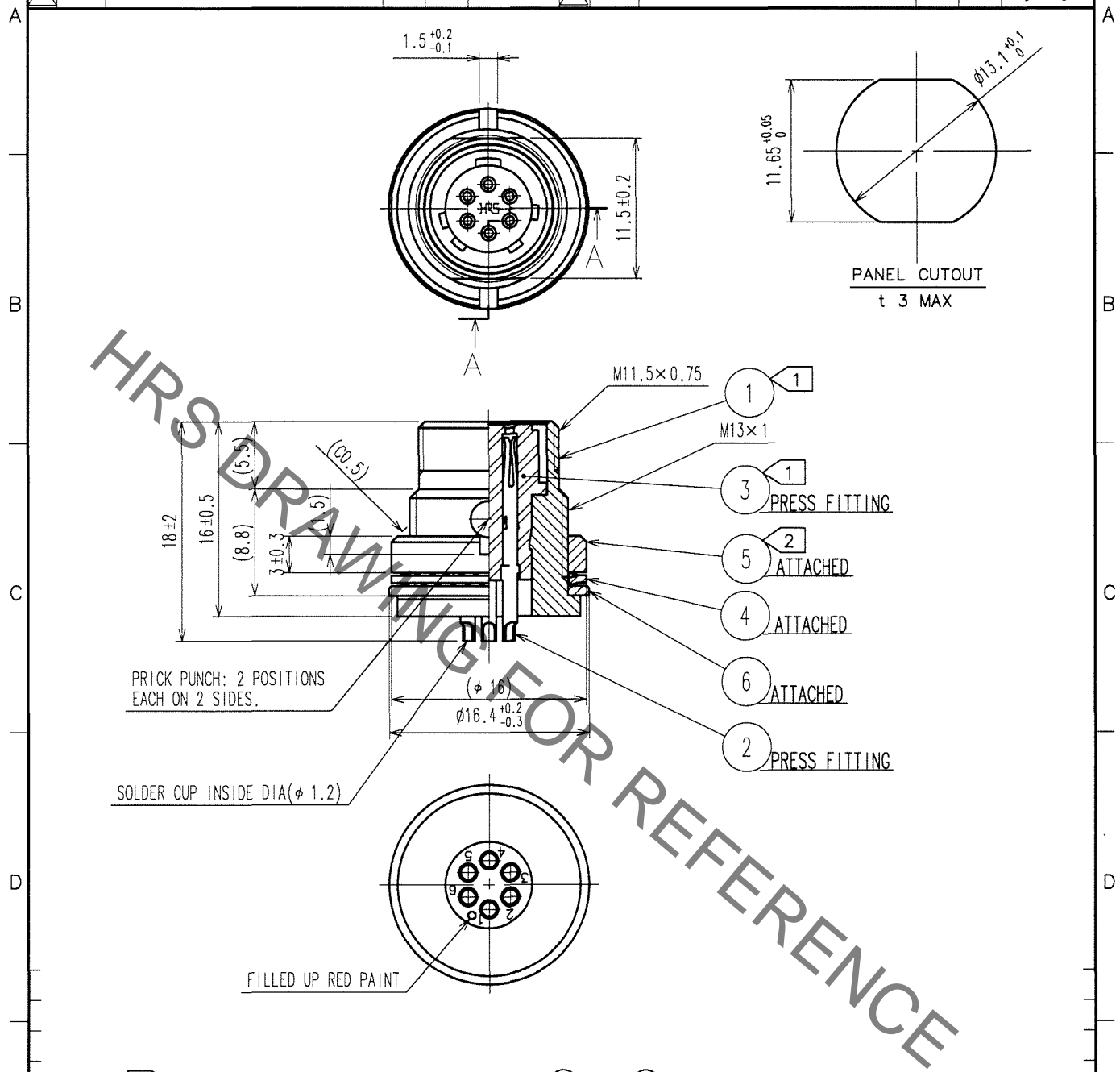


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1			2			3			4					
COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
△					△					△				
△					△					△				
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注 ① TORQUE FOR THE FIXTURE OF COMPONENT ① AND ③ IS TO BE 0.7 N·m MIN.  
 ② THE RECOMMENDED CLAMP TORQUE OF COMPONENT ⑤ : 2 N·m.  
 ③ LOCTITE242, HENKEL JAPAN OR EQUIVALENT IS RECOMMENDED TO PREVENT COMPONENT ⑤ FROM LOOSENING.

3	POLYACETAL	(WHITE)	6	BRASS	NICKEL PLATING (t0.8)
2	PHOSPHOR BRONZE	SURFACE PLATING : GOLD PLATING 0.2μm min. UNDER PLATING : NICKEL PLATING 3μm min.	5	BRASS	NICKEL PLATING
1	BRASS	NICKEL PLATING	4	PHOSPHOR BRONZE	NICKEL PLATING (t0.6)
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS

CODE NO. (OLD)	CL	DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED
		J. Horii	H. Nagano	E. Kunii	M. Sato	
		06.04.13	06.04.14	06.04.29	06.04.27	

SCALE	DRAWING NO.	PART NO.
2 : 1	EDC4-008329-71	SR30-10RD-6S(71)
UNITS	CODE NO.	
mm	CL103-0302-7-71	1/1

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