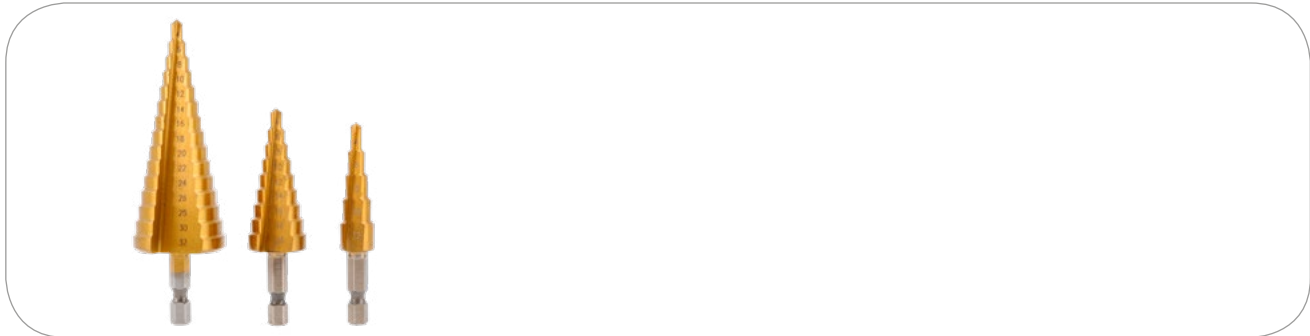


# PRODUCT INFORMATION SHEET

## Set of step drill bits



### Product description

Set of 3 step drill bits adapted for drilling in various types of steel, non-ferrous metals, plastics and wood. They enable drilling precise holes. They can be used in tinsmith services, car workshops or in installers and electricians work. For professional use.

### Characteristics

- made of hardened high speed steel HSS 4241;
- special coating of titanium nitride increases durability and extends the usage time 4 times;
- precise, high speed drilling;
- untwisted and thicker core ensures resistance to cracking during operation;
- diameter: 4-12 mm, 4-20 mm, 4-32 mm;
- number of steps: 5 (4, 6, 8, 10, 12 mm), 9 (4, 6, 8, 10, 12, 14, 16, 18, 20 mm), 15 (4, 6, 8, 10, 12, 14, 16, 18, 20, 22, 24, 26, 28, 30, 32 mm);
- two straight cutting grooves enable two times faster and smoother cutting due to effective removal of swarf and heat dissipation;
- they reduce the risk of overheating;
- 1/4" HEX drive enables quick and reliable seating in drills as well as drill-drivers or adaptors;
- point angle of 118° and the conical shape of the drill – they do not require prior drilling or marking drilling points;
- auto-deburring – automatic deburring and edge smoothing during drilling eliminates the need to process the hole manually;
- made in accordance with DIN 1412C standard;
- maximum material thickness is 4 mm;
- markings on the surface of the drill enables controlling the correct diameter of the hole to be made.

### Technical specifications

|         |               |                                     |    |    |
|---------|---------------|-------------------------------------|----|----|
|         |               |                                     |    |    |
| HT6D325 | 5902801342158 | Ø 4-12 mm<br>Ø 4-20 mm<br>Ø 4-32 mm | 10 | 50 |

Högert Technik GmbH, Pariser Platz 6a,  
10117 Berlin, Deutschland

**Product/ Manufacturer/ Hersteller/ Произведен для:**  
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 05-800 Pruszków, Polska/ Poland/ Polen/ Польша

**Importer/ Импортёр:**  
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**RU** ООО «ГТВ РУС» 140073, Московская область, город Люберцы, рабочий поселок Томилино, микрорайон Птицефабрика, литер 7А; info@hoegert.ru

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**BR** GTV Brasil Comercio, Importação e Exportação EIRELI Rua William Booth 500 - Boqueirão Curitiba - Paraná, CEP: 81650-120, Brasil

|                |                            |  |                 |            |                |          |                    |          |
|----------------|----------------------------|--|-----------------|------------|----------------|----------|--------------------|----------|
| 5 STEPS        | 9 STEPS                    | 15 STEPS                                     | TITANIUM COATED | METAL      | PLASTIC        | HSS 4241 | 118° SELF STARTING | HEX 1/4" |
| 4/6/8/10/12 mm | 4/6/8/10/12/14/16/18/20 mm | 4/6/8/10/12/14/16/18/20/22/24/26/28/30/32 mm | DIN 1412C       | MAX 4,0 mm | AUTO DEBURRING | x3       | STRAIGHT           |          |

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