

MICRO SWITCH Global Limit Switches

GLA Series

002408

Datasheet

Issue 4



DESCRIPTION

Honeywell's MICRO SWITCH GLA Limit Switch Series is designed to global EN50041 standards and well suited for worldwide applications. The modular design (heads/actuators, bodies, and contact blocks) of the limit switch allows for rapid response to meet customer applications. The rugged die-cast metal housing of the switch is ideal for indoor and outdoor applications where a degree of IP or NEMA enclosure sealing is required. Normally closed snap-action contacts and normally closed slow-action contacts are positive opening ().

DIFFERENTIATION

- Side rotary actuator incorporates dual bearing design which prevents side loading during operation
- Removable contact block allows for ease of wiring
- Modular design of limit switch (heads/actuators, bodies, and contact blocks) allows for rapid customization and delivery
- Optional 1 LED or 2 LED pilot lights in limit switch front cover to indicate voltage present to switch and/or switch actuated
- Specialty contact options, sequential (2-step style) action, and center neutral action

PORTFOLIO

The GLA Limit Switch Series with standard or plug-in housings (EN50041 design, with 30 mm x 60 mm mounting) complement the smaller GLC Series, GLD Series and GLE Series (EN50047 design, with 20 mm to 22 mm mounting). The GLA Series is part of the MICRO SWITCH Limit Switch Series that includes the HDLS Series (Heavy Duty Limit Switch) and General Purpose Limit Switch (LS) Series.

FEATURES

- Designed to EN50041 standard, 30 mm x 60 mm mounting
- Available as a standard body or plug-in body with same footprint
- Wide range of actuator heads and levers
- Side rotary switches factory set for CW and CCW actuation; field adjustable for CW only or CCW only
- Certified for global applications; UL/CSA (Americas/Canada), CE (Europe), CCC (Asia-Pacific)¹
- Conforms to IEC/EN 60947-5-1, EN45545-2 (GLA/GLF Series)
- Sealed to IP67 and NEMA/UL 1, 4, 12, and 13
- Operating temperatures as low as -40 °C to 85 °C [-40 °F to 185 °F]
- Multiple connectivity options to meet most applications: four different threaded conduits, micro-change connectors, mini-change connectors, Deutsch style 4-pin connector
- One or two LED indicators available in switch body
- Single pole double throw, two pole single throw contact blocks (1NC/1NO, 2NC, 2NO) are galvanically (electrically) isolated (Zb) and designed with bifurcated contacts
- Two pole double throw contact block (2NC/2NO) has each pole galvanically (electrically) isolated (Zb)
- Normally closed contacts are positive opening →, except center neutral style
- Contact blocks are available as snap action or slow action
- Analog output available with side rotary actuator
- Mechanical life up to 15 million operations

POTENTIAL APPLICATIONS

- Aerial lifts, boom lifts
- Automotive assembly lines and machining centers
- Agriculture equipment
- Conveyors
- Doors and apertures
- Material handling
- Machine tools
- Railroad locomotives and railroad signaling equipment
- Transportation hubs
- Valves

VALUE TO CUSTOMERS

- Easy to install and maintain
- Rugged metal construction

¹CCC certification is not available on the GL Series Switches sold within Europe, Middle East, and Africa. Option for CCC certification in these regions is available upon request.

Table 1. Specifications

Characteristic	Parameter
Description	EN50041 industrial grade limit switch, standard body or plug-in body with 30 mm x 60 mm mounting
Certifications	CE, CCC ¹ , CSA, UL
Conforming to standards	IEC/EN 60947-5-1, EN45545-2 (GLA/GLF Series)
Housing material	Electrostatic epoxy coated zinc
Actuators	Side rotary, top pin plunger, top adjustable plunger, top roller plunger, top roller lever, wobble stick (multi-directional) actuator, cat whisker (multi-directional) actuator
Termination	0.5-14 NPT; PG 13,5; M20; G 1/2 (PF 1/2); Deutsch style 4-pin connector; Micro-change connector; Mini-change connector; Pre-cabled
Contact options*	1NC/1NO, 2NC, 2NO, 2NC/2NO, 2NC/2NO sequential, 2NC/2NO center neutral
Contact type	Snap action, slow action break-before-make (BBM), slow action make-before-break (MBB), slow action
Contact material	Silver alloy (standard), gold-plated (low-energy applications)
Utilization category	ac15, A300/A600; dc13, Q300
Rated operational voltage (Ue)	240 Vac, 600 Vac, 250 Vdc
Rated operational current (Ie)	3 A, 1.2 A, 0.27 A
Thermal current (Ith)	10 A, 2.5 A
Rated insulation voltage (Ui)	300 V; 600 V
Rated impulse withstand voltage (Uimp)	2500 V
Short circuit protective device (SCPD), type, and rating	Class J fuse, rated 10A, 600 V
Pollution degree	3
Sealing	IP67; NEMA/UL 1, 4, 12, and 13
Operating temperature	-40 °C to 85 °C [-40 °C to 185 °F] side rotary actuator -25 °C to 85 °C [-13 °F to 185 °F] other actuators
Mechanical life	Up to 15 million operations
Vibration (actuator not fitted)	10 g conforming to IEC 68-2-6
Shock (actuator not fitted)	50 g conforming to IEC 68-2-27
Options	Standard limit switch with 1 LED pilot light (GLF Series) or 2 LED pilot lights (GLH Series) in front cover Plug-in limit switch with 1 LED pilot light (GLG Series) in front cover

*Normally closed (NC) contacts are positive opening except for the center neutral limit switches

¹CCC certification is not available on the GL Series Switches sold within Europe, Middle East, and Africa. Option for CCC certification in these regions is available upon request.

Table 2. Electrical Ratings

Electrical R	ating			
ас		dc		
A600 Ue (Volts)	AC15 le (Amps)	Q300 Ue (Volts)	DC13 le (Amps)	Gold-plated contacts
120	6	24	2.8	
240	3	125	0.55	
380	1.9	250	0.27	1 V 10 μA min.
480	1.5			50 V 100 mA max.
500	1.4			
600	1.2			

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GL	A	A	c	01	А				E7B				
Switch Type	Body Style (EN50041)	Conduit	Basic	Switch	Heads		,	Actuat	ors or Levers*				
GL Series Global	A Non plug-in	A 0.5-14 NPT	01 1NC/1NO, SPDT snap action	2NC/2NO, DPDT snap action	A Side rotary	1A	38 mm fixed, 19 x 6 nylon roller	3	38 mm fixed yoke, no rollers	7A	150 mm x Ø6,4 mm plastic rod	1	CW actuation only
Limit Switch	B Plug-in	B PG 13,5	07 1NC/1NO, SPDT, gold contacts, snap action	2NC/2NO, DPDT, gold contacts, snap action	J Side rotary, center neutral	1B	38 mm fixed, 19 x 6 steel roller	3A	38 mm fixed yoke, 19 x 6 nylon rollers	7B	141 mm x Ø6,7 mm coil spring	2	CCW actuation only
	F Non plug-in with 1 LED pilot light	C 20 mm	02 1NC/1NO, SPDT snap action**	24 2NC/2NO, DPDT snap action, LED	B Top pin plunger (SST)	1C	38 mm fixed, 25 x 12 nylon roller	3B	38 mm fixed yoke, 19 x 6 steel rollers	7C	153 mm x Ø4,7 mm steel coil spring	3	Head with lever to right
	G Plug-in with 1 LED pilot light	D G 1/2 (PF 1/2)	1NC/1NO, SPDT snap action, 1 LED**	32 2NC/2NO, DPDT, snap action, gold contacts, LED	C Top roller plunger, SST 12 x 5 mm roller	1T	38 mm fixed, 19 x 9 SST roller	4J	Adjustable aluminum rod, 200 mm max.	7D	165 mm x Ø1,3 mm SST wire	4	Head with lever to left
	Non plug-in with 2 LED pilot lights		03 1NC/1NO, SPDT, BBM, slow action	2NC/2NO, DPDT, snap action, sequential	D Top roller lever, nylon 19 x 8 mm roller	1Y	38 mm fixed, 50 x 10 rubber roller	4K	Adjustable aluminum rod, 140 mm max.	8 A	140 mm x Ø1,2 mm SST wire	5	Head with lever to mounting surface
			33 1NC/1NO, SPDT, BBM, slow action, gold contacts	2NC/2NO, DPDT, snap action, gold contacts, sequential	Top adjustable plunger	2A	38 to 93 mm adjustable, 19 x 6 nylon roller	4N	Adjustable SST rod, 318 mm max.	8B	190 mm x Ø1,2 mm SST wire	6	Roller plunger perpendicular to mtg. surface
			04 1NC/1NO, SPDT, MBB, slow action	2NC/2NO, DPDT, snap action, LED, sequential	E Wobble stick	2B	38 to 93 mm adjustable, 19 x 6 steel roller	5 A	38 mm fixed offset, 19 x 6 nylon roller	8C	141 mm x Ø6,7mm SST coil spring		
			34 1NC/1NO, SPDT, MBB, slow action, gold contacts	31 Sequential	K Cat whisker	2D	38 to 93 mm adjustable, 38 x 5 nylon roller	5B	38 mm fixed offset, 19 x 6 steel roller				
			05 ^{2NO,} slow action	200 200 200 200 200 200 200 200 200 200		2W	38 to 93 mm adjustable, 38 x 12 rubber roller						
			35 2NO, slow action, gold contacts	2NC/2NO, DPDT, snap action, gold contacts, center neutral		2Y	38 to 93 mm adjustable, 50 x 10 rubber roller						
			06 2NC, slow action	2NC/2NO, DPDT, snap action, LED, center neutral	4	Actuators	beginning with code beginning with Co beginning with Co	de 7 are	for E style wobble :	stick he	ad only.		
			36 2NC, slow action, gold contacts	30 2NC/2NO, DPDT, snap action, LED, center neutral, gold contacts			-				-		

Figure 1. Product Nomenclature

**NOTE: Basic switch codes 02 and 12 may only be used with body styles B and $G_{\rm .}$

Table 3. MICRO SWITCH GLA Series Side Rotary Order Guide

								Catalog	Listing*
	Head and Lever Type	Contact Arrangement	Contact Type	Contact Material	Operating Torque max. Nm [in-lb]	Bar Chart (degrees) ■ contact closed □ contact open	With LED Pilot Light/s	0.5-14 NPT Conduit	20 mm Conduit
		1NC/1NO	Snap action	Silver alloy	0,33 [2.9]	21-22 26° 55°** 75° min. 13-14 3.14 3.14 3.14 3.14 3.14 3.14 3.14 3.	-	GLAA01A	GLAC01A
		1NC/1NO	Snap action	Silver alloy	0,33 [2.9]	21-22 26° 55°** 75° min. 13-14 21-22 13-14 21-22 12° Differential travel	1 LED (yellow)	GLFA01A	-
		1NC/1NO	Snap action	Gold- plated	0,33 [2.9]	21-22 26° 55°** 75° min. 21-22 33-14 36° 36°** 75° min. 13-14 36° 36°** 36°** 36°°*** 36°°*** 36°°**** 36°°*** 36°°**** 36°°**** 36°°**** 36°°**** 36°°**** 36°°**********	-	GLAA07A	GLAC07A
		1NC/1NO	Slow action, BBM	Silver alloy	0,33 [2.9]	21-22 26° ** 75° min. 13-14 38°	-	-	GLAC03A
Honey well	Side rotary,	1NC/1NO	Slow action, MBB	Silver alloy	0,33 [2.9]	21-22 13-14 26°	-	GLAA04A	-
	no lever	2NC	Slow action	Silver alloy	0,33 [2.9]	26° ** 75° min. 11-12 21-22	-	-	GLAC06A
		2NC/2NO	Snap action	Silver alloy	0,33 [2.9]	26° 55°** 75° min. 11-12, 21-22 13-14, 23-24 12° Differential travel	_	GLAA20A	-
		2NC/2NO Center neutral	Snap action	Silver alloy	0,33 [2.9]	0° 16° 75° min. † 11-12 13-14 ‡ 21-22 23-24 8° Differential travel 8° Differential travel	-	GLAA26J	-
		2NC/2NO Center neutral	Snap action	Gold- plated	0,33 [2.9]	0° 16° 75° min. † 11.12 13.14 ‡ 21.22 23.24 8° Differential travel 8° Differential travel	_	GLAA29J	-
		1NC/1NO	Snap action	Silver alloy	0,33 [2.9]	21-22 26° 55°** 75° min. 21-22 3-14 3 <	-	GLAA01A1A	GLAC01A1A
		1NC/1NO	Snap action	Gold- plated	0,33 [2.9]	21-22 26° 55°** 75° min. 13-14 21-22 13-14 21-22 12° Differential travel	2 LEDs (green & yellow)	GLHA07A1A	-
		1NC/ 1NO	Slow action, BBM	Silver alloy	0,33 [2.9]	26° ** 75° min. 21-22 13-14 38°	-	GLAA03A1A	-
	Side rotary, fixed	2NC/2NO	Snap action	Silver alloy	0,33 [2.9]	26° 55°** 75° min. 11-12, 21-22 > > 13-14, 23-24 I I 12° Differential travel	_	GLAA20A1A	GLAC20A1A
Harrywell Stream Constraint Const	fixed lever, nylon roller	2NC/2NO	Snap action	Silver alloy	0,33 [2.9]	11-12, 21-22 13-14, 23-24 1 12° Differential travel	2 LEDs (green & yellow)	-	GLHC24A1A
		2NC/2NO Sequen- tial	Snap action	Silver alloy	0,33 [2.9]	27° 42° 75° min. 13-14 21-22 23-24 <	_	GLAA21A1A	-
		2NC/2NO Center neutral	Snap action	Silver alloy	0,33 [2.9]	0° 16° 75° min. † 11-12 13-14 21-22 23-24 6° Differential travel 8° Differential travel	-	GLAA26J1A	-

* Note: When conduit style G1/2 (PF1/2) is required, change the 4th digit in the catalog listing to the letter D. For example, GLAA01A1A would change to GLAD01A1A for G1/2 conduit. When conduit style PG13,5 is required, change the 4th digit in the cagalog listing to the letter B. For example, GLAA01A1A would change to GLA-B01A1A for PG13,5 conduit.

** Positive opening occurs.

⁺ Contacts 11-12, 13-14 operate in CCW direction. ⁺ Contacts 21-22, 23-24 operate in CW direction.

Table 3. MICRO SWITCH GLA Series Side Rotary Order Guide, continued

				1		T		Catalog	Listing*
	Head and Lever Type	Contact Arrangement	Contact Type	Contact Material	Operating Torque max. Nm [in-lb]	Bar Chart (degrees) ■ contact closed □ contact open	With LED Pilot Light/s	0.5-14 NPT Conduit	20 mm Conduit
		1NC/1NO	Snap action	Silver alloy	0,33 [2.9]	21-22 26° 55°** 75° min. 21-22 33-14 31-2	_	GLAA01A1B	GLAC01A1B
		1NC/1NO	Snap action	Silver alloy	0,33 [2.9]	21-22 26° 55°** 75° min. 21-22 33-14 35° min. 13-14 35° min. 12° Differential travel	1 LED (yellow)	GLFA01A1B	-
		1NC/1NO	Snap action	Silver alloy	0,33 [2.9]	21-22 13-14 12° Differential travel	2 LEDs (green & yellow)	GLHA01A1B	GLHC01A1B
		1NC/1NO	Snap action	Gold- plated	0,33 [2.9]	21-22 13-14 12° Differential travel	_	GLAA07A1B	GLAC07A1B
		1NC/1NO	Slow action, BBM	Silver alloy	0,33 [2.9]	26° ** 75° min. 21-22 13-14 38°	_	GLAA03A1B	-
		1NC/1NO	Slow action, MBB	Silver alloy	0,33 [2.9]	21-22 13-14 26° 21°	-	GLAA04A1B	-
		2NC	Slow action	Silver alloy	0,33 [2.9]	26° ** 75° min. 21-22	_	GLAA06A1B	GLAC06A1B
	Side rotary,	2NC/2NO	Snap action	Silver alloy	0,33 [2.9]	11-12, 21-22 26° 55°** 75° min. 13-14, 23-24 <	-	GLAA20A1B	GLAC20A1B
Horewell	fixed lever, steel	2NC/2NO	Snap action	Gold- plated	0,33 [2.9]	26° 55°** 75° min. 11-12, 21-22 13-14, 23-24 12° Differential travel	_	GLAA22A1B	-
	roller	2NC/2NO	Snap action	Silver alloy	0,33 [2.9]	26° 55°** 75° min. 11-12, 21-22 13-14, 23-24 > 12° Differential travel	1 LED (yellow)	GLFA24A1B	-
		2NC/2NO	Snap action	Silver alloy	0,33 [2.9]	11-12, 21-22 13-14, 23-24 12 ⁰ Differential travel	2 LEDs (green & yellow)	-	-
		2NC/2NO	Snap action	Gold- plated	0,33 [2.9]	11-12, 21-22 26° 55°** 75° min. 13-14, 23-24 1 1 12° Differential travel	2 LEDs (green & yellow)	GLHA32A1B	-
		2NC/2NO Sequential	Snap action	Silver alloy	0,33 [2.9]	27° 42° 75° min. 13-14 21-22 23-24 8° Differential travel 8° Differential travel	_	-	GLAC21A1B
		2NC/2NO Center neutral	Snap action	Silver alloy	0,33 [2.9]	0° 16° 75° min. † 11.12 13.14 ‡ 21.22 23.24 8° Differential travel 8° Differential travel	-	GLAA26J1B	-
		2NC/2NO Center neutral	Snap action	Gold- plated	0,33 [2.9]	0° 16° 75° min. † 11-12 13-14 21-22 23-24 1 8° Differential travel 8° Differential travel	_	GLAA29J1B	-

* Note: When conduit style G1/2 (PF1/2) is required, change the 4th digit in the catalog listing to the letter D. For example, GLAAO1A1A would change to GLADO1A1A for G1/2 conduit. When conduit style PG13,5 is required, change the 4th digit in the cagalog listing to the letter B. For example, GLAAO1A1A would change to GLA-BO1A1A for PG13,5 conduit.

** Positive opening occurs.

⁺ Contacts 11-12, 13-14 operate in CCW direction. ⁺ Contacts 21-22, 23-24 operate in CW direction.

Table 3. MICRO SWITCH GLA Series Side Rotary Order Guide, continued

	1	·		1				Catalog	Listing*
	Head and Lever Type	Contact Arrangement	Contact Type	Contact Material	Operating Torque max. Nm [in-lb]	Bar Chart (degrees) ■ contact closed □ contact open	With LED Pilot Light/s	0.5-14 NPT Conduit	20 mm Conduit
		1NC/1NO	Snap ac- tion	Silver alloy	0,33 [2.9]	21-22 13-14 12° Differential travel	_	GLAA01A2A	GLAC01A2A
		1NC/1NO	Snap ac- tion	Gold- plated	0,33 [2.9]	21-22 26° 55°** 75° min. 21-22 35°** 75° min. 13-14 1 12° Differential travel	-	GLAA07A2A	-
٩	Side rotary,	2NC	Slow action	Silver alloy	0,33 [2.9]	26° ** 75° min. 11-12 21-22	_	GLAA06A2A	-
	adjust- able lever,	2NC/2NO	Snap ac- tion	Silver alloy	0,33 [2.9]	26° 55°** 75° min. 11-12, 21-22 13-14, 23-24 12° Differential travel	-	GLAA20A2A	-
Heavyer C. F.	nylon roller	2NC/2NO	Snap ac- tion	Gold- plated	0,33 [2.9]	26° 55°** 75° min. 11-12, 21-22 13-14, 23-24 12° Differential travel	_	GLAA22A2A	-
		2NC/2NO	Snap ac- tion	Silver alloy	0,33 [2.9]	26° 55°** 75° min. 11-12, 21-22 13-14, 23-24 12° Differential travel	1 LED (yellow)	GLFA24A2A	-
		2NC/2NO Center neutral	Snap ac- tion	Silver alloy	0,33 [2.9]	0° 16° 75° min. † 11-12 13-14 ‡ 21-22 23-24 8° Differential travel 8° Differential travel	_	GLAA26J2A	-
		1NC/1NO	Snap ac- tion	Silver alloy	0,33 [2.9]	21-22 13-14 12° Differential travel	-	GLAA01A2B	GLAC01A2B
		1NC/1NO	Snap ac- tion	Gold- plated	0,33 [2.9]	21-22 13-14 12° Differential travel	_	GLAA07A2B	GLAC07A2B
		1NC/1NO	Snap ac- tion	Silver alloy	0,33 [2.9]	21-22 26° 55°** 75° min. 21-22 35°** 75° min. 13-14 37° bifferential travel	1 LED (yellow)	GLFA01A2B	GLFC01A2B
	Side rotary,	1NC/1NO	Slow ac- tion, BBM	Silver alloy	0,33 [2.9]	21-22 26° ** 75° min. 13-14 38°	_	GLAA03A2B	-
	adjust- able lever,	1NC/1NO	Slow ac- tion, BBM	Silver alloy	0,33 [2.9]	26° ** 75° min. 21-22 13-14 38°	1 LED (yellow)	GLFA03A2B	-
	steel roller	1NC/1NO	Slow ac- tion, BBM	Gold- plated	0,33 [2.9]	21-22	1 LED (yellow)	GLFA33A2B	-
		2NC	Slow action	Silver alloy	0,33 [2.9]	26° ** 75° min. 21-22	-	-	GLAC06A2B
		2NC/2NO	Snap ac- tion	Silver alloy	0,33 [2.9]	26° 55°** 75° min. 11-12, 21-22	_	GLAA20A2B	GLAC20A2B
		2NC/2NO Center neutral	Snap ac- tion	Silver alloy	0,33 [2.9]	0° 16° 75° min. † 11-12 13-14 ‡ 21-22 23-24 8° Differential travel 8° Differential travel	_	GLAA26J2B	-

* Note: When conduit style G1/2 (PF1/2) is required, change the 4th digit in the catalog listing to the letter D. For example, GLAA01A1A would change to GLAD01A1A for G1/2 conduit. When conduit style PG13,5 is required, change the 4th digit in the cagalog listing to the letter B. For example, GLAA01A1A would change to GLA-B01A1A for PG13,5 conduit.

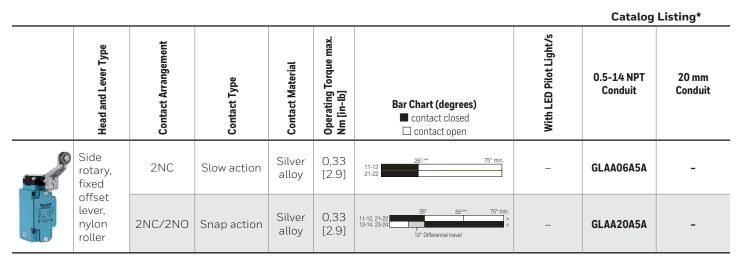
** Positive opening occurs. † Contacts 11-12, 13-14 operate in CCW direction. † Contacts 21-22, 23-24 operate in CW direction.

Table 3. MICRO SWITCH GLA Series Side Rotary Order Guide, continued

								Catalog	Listing*
	Head and Lever Type	Contact Arrangement	Contact Type	Contact Material	Operating Torque max. Nm [in-lb]	Bar Chart (degrees) ■ contact closed □ contact open	With LED Pilot Light/s	0.5-14 NPT Conduit	20 mm Conduit
	Side rotary, adjust- able lever, Ø 50 mm rubber roller	1NC/1NO	Snap action	Silver alloy	0,33 [2.9]	21-22 13-14 21*Differential travel 21*2	_	GLAA01A2Y	-
		1NC/1NO	Snap action	Silver alloy	0,33 [2.9]	21-22 26° 55°** 75° min. 13-14 21-22 26° 25°** 75° min. 12° Differential travel	-	GLAA01A4J	GLAC01A4J
		1NC/1NO	Snap action	Silver alloy	0,33 [2.9]	21-22 26° 55°** 75° min. 13-14 21-22 26° 55°** 75° min. 12° Differential travel	1 LED (yellow)	-	GLFC01A4J
		1NC/1NO	Snap action	Silver alloy	0,33 [2.9]	21-22 26° 55°** 75° min. 13-14 21-22 13-14 12° Differential travel	2 LEDs (green & yellow)	GLHA01A4J	-
I		1NC/1NO	Slow action, BBM	Silver alloy	0,33 [2.9]	21-22 26° ** 75° min. 13-14 38°	_	GLAA03A4J	-
	Side	1NC/1NO	Slow action, MBB	Silver alloy	0,33 [2.9]	21-22 13-14 26°	-	GLAA04A4J	-
	rotary, adjust- able alu-	2NC/2NO	Snap action	Silver alloy	0,33 [2.9]	26° 55°** 75° min. 11-12, 21-22 13-14, 23-24 ↓ 12° Differential travel	_	GLAA20A4J	-
	minum rod	2NC/2NO	Snap action	Gold- plated	0,33 [2.9]	11-12, 21-22 26° 55°** 75° min. 13-14, 23-24	-	GLAA22A4J	-
		2NC/2NO	Snap action	Silver alloy	0,33 [2.9]	11-12, 21-22 26° 55°** 75° min. 13-14, 23-24	1 LED (yellow)	GLFA24A4J	-
		2NC/2NO	Snap action	Gold- plated	0,33 [2.9]	26° 55°** 75° min. 11-12, 21-22 13-14, 23-24 12° Differential travel	1 LED (yellow)	-	GLFC32A4J
		2NC/2NO	Snap action	Silver alloy	0,33 [2.9]	26° 55°** 75° min. 11-12, 21-22 13-14, 23-24 12° Differential travel	2 LEDs (green & yellow)	GLHA24A4J	-
		2NC/2NO Sequen- tial	Snap action	Silver alloy	0,33 [2.9]	27° 42° 75° min. 13:14 > > 21:22 > > 8° Differential travel 8° Differential travel	-	GLAA21A4J	-

* Note: When conduit style G1/2 (PF1/2) is required, change the 4th digit in the catalog listing to the letter D. For example, GLAA01A1A would change to GLAD01A1A for G1/2 conduit. When conduit style PG13,5 is required, change the 4th digit in the cagalog listing to the letter B. For example, GLAA01A1A would change to GLA-B01A1A for PG13,5 conduit.

Table 3. MICRO SWITCH GLA Series Side Rotary Order Guide, continued



* Note: When conduit style G1/2 (PF1/2) is required, change the 4th digit in the catalog listing to the letter D. For example, GLAA01A1A would change to GLAD01A1A for G1/2 conduit. When conduit style PG13,5 is required, change the 4th digit in the cagalog listing to the letter B. For example, GLAA01A1A would change to GLA-B01A1A for PG13,5 conduit.

** Positive opening occurs.

Table 4. MICRO SWITCH GLA Series Plunger Order Guide

						·		Catalog	Listing*
	Head Type	Contact Arrangement	Contact Type	Contact Material	Operating Force max. N [lb]	Bar Chart (millimeters) ■ contact closed □ contact open	With LED Pilot Light/s	0.5-14 NPT Conduit	20 mm Conduit
		1NC/1NO	Snap action	Silver alloy	16 [3.6]	37.5 35 33** 30.5 21-22 13-14 0.9 Differential travel	_	GLAA01B	GLAC01B
		1NC/1NO	Snap action	Silver alloy	16 [3.6]	37.5 35 33** 30.5 21-22 13-14 0.9 Differential travel	1 LED (yellow)	GLFA01B	GLFC01B
		1NC/1NO	Snap action	Gold- plated	16 [3.6]	37.5 35 33** 30.5 21:22 13-14 0.9 Differential travel	_	-	GLAC07B
		1NC/1NO	Slow action, BBM	Silver alloy	16 [3.6]	37.5 35** 30.5 21-22 13-14 34	_	GLAA03B	-
	Top pin plunger	2NC/2NO	Snap action	Silver alloy	16 [3.6]	37.5 35 33** 30.5 11-12, 21-22 13-14, 23-24 1 0.9 Differential travel	_	GLAA20B	GLAC20B
0		2NC/2NO	Snap action	Silver alloy	16 [3.6]	37.5 35 33** 30.5 11-12, 21-22 13-14, 23-24 0.9 Differential travel	1 LED (yellow)	GLFA24B	-
		2NC/2NO	Snap action	Gold- plated	16 [3.6]	37.5 35 33** 30.5 11-12, 21-22 1	_	GLAA22B	GLAC22B
		2NC/2NO	Snap action	Gold- plated	16 [3.6]	37.5 35 33.8 30.5 11.12	1 LED (yellow)	GLFA32B	-

* Note: When conduit style G1/2 (PF1/2) is required, change the 4th digit in the catalog listing to the letter D. For example, GLAA01A1A would change to GLAD01A1A for G1/2 conduit. When conduit style PG13,5 is required, change the 4th digit in the cagalog listing to the letter B. For example, GLAA01A1A would change to GLA-B01A1A for PG13,5 conduit.

Table 5. MICRO SWITCH GLA Series Roller Plunger Order Guide

	1		1			,		Catalog	Listing*
	Head Type	Contact Arrangement	Contact Type	Contact Material	Operating Force max. N [lb]	Bar Chart (millimeters) ■ contact closed □ contact open	With LED Pilot Light/s	0.5-14 NPT Conduit	20 mm Conduit
		1NC/1NO	Snap action	Silver alloy	16 [3.6]	21-22 13-14 0.9 Differential travel	_	GLAA01C	GLAC010
		1NC/1NO	Snap action	Silver alloy	16 [3.6]	21-22 13-14 0.9 Differential travel	1 LED (yellow)	GLFA01C	-
		1NC/1NO	Snap action	Silver alloy	16 [3.6]	21-22 13-14	2 LEDs (green & yellow)	GLHA01C	-
		1NC/1NO	Snap action	Gold- plated	16 [3.6]	50.5 48 46** 43.5 13-14 0.9 Differential travel	_	GLAA07C	GLAC070
		1NC/1NO	Snap action	Gold- plated	16 [3.6]	50.5 48 46** 43.5 21-22 13-14 0.9 Differential travel	1 LED (yellow)	GLFA07C	-
		1NC/1NO	Slow action, BBM	Silver alloy	16 [3.6]	50.5 48** 43.5 21-22 13-14 47 47	-	GLAA03B	-
Honeywell	Top roller	1NC/1NO	Slow action, MBB	Silver alloy	16 [3.6]	50.5 47** 43.5 21-22 13-14 48	_	GLAA04B	-
Hongyan	plunger	2NC	Slow action	Silver alloy	16 [3.6]	50.5 48** 43.5 11-12 > 21-22 <	-	GLAA06C	GLAC060
		2NC/2NO	Snap action	Silver alloy	16 [3.6]	50.5 48 46** 43.5 11-12, 21-22 1 1 2 2 13-14, 23-24 0.9 Differential travel	_	GLAA20C	GLAC200
		2NC/2NO	Snap action	Gold- plated	16 [3.6]	11-12, 21-22 13-14, 23-24 0.9 Differential travel	-	GLAA22C	-
		2NC/2NO	Snap action	Silver alloy	16 [3.6]	50.5 48 46** 43.5 11-12, 21-22 13-14, 23-24	1 LED (yellow)	GLFA24C	-
		2NC/2NO	Snap action	Gold- plated	16 [3.6]	11-12, 21-22 13-14, 23-24 0.9 Differential travel	2 LEDs (green & yellow)	-	GLHC320
		2NC/2NO Sequen- tial	Snap action	Silver alloy	16 [3.6]	50.5 48 45.8 43.5 11.12 2 23.24 6.8 0.8 0.16 0.8 Differential travel 0.8 Differential travel	_	GLAA21C	-

* Note: When conduit style G1/2 (PF1/2) is required, change the 4th digit in the catalog listing to the letter D. For example, GLAA01A1A would change to GLAD01A1A for G1/2 conduit. When conduit style PG13,5 is required, change the 4th digit in the cagalog listing to the letter B. For example, GLAA01A1A would change to GLA-B01A1A for PG13,5 conduit..

Table 6. MICRO SWITCH GLA Series Wobble Order Guide

·	1	1	1				Catalog	Listing*
Head Type	Contact Arrangement	Contact Type	Contact Material	Operating Force max. N [lb]	Bar Chart (degrees) ■ contact closed □ contact open	With LED Pilot Light/s	0.5-14 NPT Conduit	20 mm Conduit
Wobble stick, 150 mm plastic rod	1NC/1NO	Snap action	Silver alloy	0,2 [1.8]	21-22 13-14 8° Differential travel	_	GLAA01E7A	-
	1NC/1NO	Snap action	Silver alloy	0,2 [1.8]	18° 35° 13-14 8° 35° > 13-14 8° Differential travel	-	GLAA01E7B	GLAC01E7B
Wobble stick, 141 mm sst coil	1NC/1NO	Snap action	Silver alloy	0,2 [1.8]	21-22 13-14 8° 35° > 8° Differential travel	1 LED (yellow)	GLFA01E7B	GLFC01E7B
	1NC/1NO	Snap action	Silver alloy	0,2 [1.8]	21-22 13-14 8° 35° > > *	2 LEDs (green & yellow)	GLHA01E7B	-
	1NC/1NO	Snap action	Gold- plated	0,2 [1.8]	18° 35° 13-14 8° Differential travel	_	-	GLAC07E7E
spring	1NC/1NO	Slow action, BBM	Silver alloy	0,2 [1.8]	18° 35° 13-14 25°	-	-	-
	2NC/2NO	Snap action	Silver alloy	0,2 [1.8]	11-12, 21-22 13-14, 23-24 8° Differential travel	_	GLAA20E7B	GLAC20E7E
	2NC/2NO	Snap action	Silver alloy	0,2 [1.8]	11-12, 21-22 13-14, 23-24 8° Differential travel	1 LED (yellow)	GLFA24E7B	-
Wobble stick, 165 mm sst wire	1NC/1NO	Snap action	Silver alloy	0,2 [1.8]	21-22 13-14 8° Differential travel		GLAA01E7D	_
	Wobble stick, 150 mm plastic rod Wobble stick, 141 mm sst coil spring Wobble stick, 165 mm	Wobble stick, 150 mm plastic rod1NC/1NOINC/1NO1NC/1NOINC/1NO1NC/1NOINC/1NO1NC/1NOINC/1NO1NC/1NOINC/1NO2NC/2NOINC/2NO2NC/2NOINC/1NO1NC/1NO	Wobble stick, 150 mm plastic rod1NC/1NOSnap actionINC/1NOSnap actionINC/2NOSnap actionINC/2NOSnap actionINC/2NOSnap actionINC/2NOSnap actionINC/1NOSnap action	Wobble stick, 150 mm plastic rodINC/1NOSnap actionSilver alloyINC/1NOSnap actionSilver alloyINC/1NOSnap actionSilver alloyINC/1NOSnap actionSilver alloyINC/1NOSnap actionSilver alloyINC/1NOSnap actionSilver alloyINC/1NOSnap actionSilver alloyINC/1NOSnap actionSilver alloyINC/1NOSnap actionSilver alloyINC/1NOSnap actionSilver alloyINC/2NOSnap actionSilver alloyINC/2NOSnap actionSilver alloyINC/2NOSnap actionSilver alloyINC/2NOSnap actionSilver alloyINC/2NOSnap actionSilver alloyINC/2NOSnap actionSilver alloy	Wobble stick, 150 mm plastic rod1NC/1NOSnap actionSilver alloy0.2 (1.8)1NC/1NOSnap actionSilver alloy0.2 (1.8)1NC/1NOSnap actionSilver alloy0.2 (1.8)1NC/1NOSnap actionSilver alloy0.2 (1.8)1NC/1NOSnap actionSilver alloy0.2 (1.8)1NC/1NOSnap actionSilver alloy0.2 (1.8)1NC/1NOSnap actionSilver alloy0.2 (1.8)1NC/1NOSnap actionGold- alloy0.2 (1.8)1NC/1NOSnap actionSilver alloy0.2 (1.8)2NC/2NOSnap actionSilver alloy0.2 (1.8)2NC/2NOSnap actionSilver alloy0.2 (1.8)Wobble stick, 165 mm1NC/1NOSnap actionSilver alloy0.2 (1.8)	Wobble stick, ISO mm plasticINC/INOSnap actionSilver alloy0.2 (1.8)21.22 (1.8)1000000000000000000000000000000000000	Wobble stick, 150 mm plastic rod INC/1NO Snap action Silver alloy Q.2 (I.8) Image: Conservation of the second	Object Image: Stress of the

* Note: When conduit style G1/2 (PF1/2) is required, change the 4th digit in the catalog listing to the letter D. For example, GLAA01A1A would change to GLAD01A1A for G1/2 conduit. When conduit style PG13,5 is required, change the 4th digit in the cagalog listing to the letter B. For example, GLAA01A1A would change to GLAB01A1A for PG13,5 conduit.

Table 6. MICRO SWITCH GLA Series Wobble Order Guide, continued

 		Series wobble					Catalog	Listing*
Head Type	Contact Arrangement	Contact Type	Contact Material	Operating Force max. N [lb]	Bar Chart (degrees) ■ contact closed □ contact open	With LED Pilot Light/s	0.5-14 NPT Conduit	20 mm Conduit
Cat whisker, 140 mm sst wire	1NC/1NO	Snap action	Silver alloy	0,1 [0.9]	21-22 13-14 8° Differential travel	_	GLAA01K8A	-
Cat whisker,	1NC/1NO	Snap action	Silver alloy	0,1 [0.9]	21-22 13-14 8° Differential travel	_	GLAA01K8B	-
190 mm sst wire	2NC/2NO	Snap action	Silver alloy	0,1 [0.9]	11-12, 21-22 13-14, 23-24 8° Differential travel	_	GLAA20K8B	GLAC20K8B
Cat whisker,	1NC/1NO	Snap action	Silver alloy	0,1 [0.9]	21-22 13-14 8° Differential travel	_	GLAA01K8C	-
whisker, 141 mm sst coil spring	2NC/2NO	Snap action	Silver alloy	0,1 [0.9]	18° 11-12, 21-22 13-14, 23-24 8° Differential travel	_	GLAA20K8C	-

* Note: When conduit style G1/2 (PF1/2) is required, change the 4th digit in the catalog listing to the letter D. For example, GLAAO1A1A would change to GLAD01A1A for G1/2 conduit. When conduit style PG13,5 is required, change the 4th digit in the cagalog listing to the letter B. For example, GLAAO1A1A would change to GLA-B01A1A for PG13,5 conduit.

Table 7. MICRO SWITCH GLA Series Top Roller Lever Order Guide

								Catalog	Listing*
	Head Type	Contact Arrangement	Contact Type	Contact Material	Operating Force max. N [lb]	Bar Chart (millimeters) ■ contact closed □ contact open	With LED Pilot Light/s	0.5-14 NPT Conduit	20 mm Conduit
	_	1NC/1NO	Snap action	Silver alloy	9,5 [2.1]	65,2 61 56,9** 52 13-14 1,7 Differential travel	_	GLAA01D	GLAC01D
		1NC/1NO	Snap action	Silver alloy	9,5 [2.1]	65,2 61 56,9** 52 13-14 1 56,9** 52 13-14 1 56,9** 52 1,7 Differential travel	1 LED (yellow)	GLFA01D	-
	Top roller lever	1NC/1NO	Slow action, MBB	Silver alloy	9,5 [2.1]	65.2 59.1** 52 13-14 61	_	GLAA04D	-
		2NC/2NO	Snap action	Silver alloy	9,5 [2.1]	65,2 61 56,9** 52 11-12, 21-22 13-14, 23-24 1,7 Differential travel	_	GLAA20D	GLAC20D
		2NC/2NO	Snap action	Gold- plated	9,5 [2.1]	65,2 61 56,9** 52 13-14, 23-24 1,7 Differential travel	_	GLAA22D	GLAC22D

* Note: When conduit style G1/2 (PF1/2) is required, change the 4th digit in the catalog listing to the letter D. For example, GLAA01A1A would change to GLAD01A1A for G1/2 conduit. When conduit style PG13,5 is required, change the 4th digit in the cagalog listing to the letter B. For example, GLAA01A1A would change to GLAB01A1A for PG13,5 conduit.

Table 8. MICRO SWITCH GLB Series Side Rotary Order Guide (Plug-in Body)

Catalog I									
	Head Type	Contact Arrangement	Contact Type	Contact Material	Operating Torque max. Nm [in-lb]	Bar Chart (degrees) ■ contact closed □ contact open	With LED Pilot Light/s	0.5-14 NPT Conduit	20 mm Conduit
	Side rotary, no lever	1NC/1NO	Snap ac- tion	Silver alloy	0,33 [2.9]	21-22 13-14 12° Differential travel	_	GLBA02A	GLBC02
	Side rotary, fixed lever, nylon roller	1NC/1NO	Snap ac- tion	Silver alloy	0,33 [2.9]	21-22 13-14 12° Differential travel	_	GLBA02A1A	-
	Side rotary, fixed lever, steel roller	1NC/1NO	Snap ac- tion	Silver alloy	0,33 [2.9]	21-22 13-14	-	GLBA02A1B	GLBC02A
		1NC/1NO	Snap ac- tion	Silver alloy	0,33 [2.9]	21-22 13-14	1 LED (yellow)	GLGA12A1B	GLGC12A
	Side rotary, adjust- able lever, nylon roller	1NC/1NO	Snap ac- tion	Silver alloy	0,33 [2.9]	21-22 26° 55°** 75° min. 13-14 26° 55°** 75° min. 13-14 26° 25°** 75° min. 21-22 26° 25°** 75° min. 21-22 26° 25°** 75° min. 21-22 26° 25°** 75° min. 21-22 26° 25°** 75° min.	_	GLBA02A2A	GLBC02A
	Side rotary, adjust-	1NC/1NO	Snap ac- tion	Silver alloy	0,33 [2.9]	21-22 26° 55°** 75° min. 13-14 26° 55°** 75° min. 12° Differential travel	-	GLBA02A2B	GLBC02A
	able lever, steel roller	1NC/1NO	Snap ac- tion	Silver alloy	0,33 [2.9]	21-22 26° 55°** 75° min. 13-14 26° 15°** 75° min. 12° Differential travel	1 LED (yellow)	GLGA12A2B	-
	Side rotary, adjust-	1NC/1NO	Snap ac- tion	Silver alloy	0,33 [2.9]	21-22 26° 55°** 75° min. 13-14 26° 55°** 75° min. 12° Differential travel	_	GLBA02A4J	GLBC02A
	able alumi- num rod	1NC/1NO	Snap ac- tion	Silver alloy	0,33 [2.9]	21-22 26° 55°** 75° min. 13-14 1 <	1 LED (yellow)	GLGA12A4J	_

* Note: When conduit style G1/2 (PF1/2) is required, change the 4th digit in the catalog listing to the letter D. For example, GLAA01A1A would change to GLAD01A1A for G1/2 conduit. When conduit style PG13,5 is required, change the 4th digit in the cagalog listing to the letter B. For example, GLAA01A1A would change to GLA-B01A1A for PG13,5 conduit.

 Table 9. MICRO SWITCH GLB Series Top Plunger Order Guide (Plug-in Body)

								Catalog	Listing*
	Head Type	Contact Arrangement	Contact Type	Contact Mtl	Operating Force max. N [lb]	Bar Chart (millimeters) ■ contact closed □ contact open	With LED Pilot Light/s	0.5-14 NPT Conduit	20 mm Conduit
n	Top pin	1NC/1NO	Snap action	Silver alloy	16 [3.6]	37.5 35 33** 30.5 21-22 13-14 0.9 Differential travel	_	GLBA02B	GLBC02B
	plunger	1NC/1NO	Snap action	Silver alloy	16 [3.6]	37.5 35 33** 30.5 21-22 13-14 0.9 Differential travel	1 LED (yellow)	GLGA12B	GLGC12B
	Top roller plunger	1NC/1NO	Snap action	Silver alloy	16 [3.6]	37.5 35 33** 30.5 21-22 13-14 0.9 Differential travel	_	GLBA02C	GLBC02C
		1NC/1NO	Snap action	Silver alloy	16 [3.6]	37.5 35 33** 30.5 21-22 13-14 0.9 Differential travel	1 LED (yellow)	GLGA12C	-

Table 10. MICRO SWITCH GLB Series Top Roller Lever Order Guide (Plug-in Body)

		-					Catalog	Listing*
Head Type	Contact Arrangement	Contact Type	Contact Mtl	Operating Force max. N [lb]	Bar Chart (millimeters) ■ contact closed □ contact open	With LED Pilot Light	0.5-14 NPT Conduit	20 mm Conduit
Top roller	1NC/1NO	Snap action	Silver alloy	9.5 [2.1]	11-12, 21-22 13-14, 23-24 1,7 Differential travel	_	GLBA02D	GLBC02D
lever	1NC/1NO	Snap action	Silver alloy	9.5 [2.1]	11-12, 21-22 13-14, 23-24 1,7 Differential travel	1 LED (yellow)	GLGA12D	-

* Note: When conduit style G1/2 (PF1/2) is required, change the 4th digit in the catalog listing to the letter D. For example, GLAA01A1A would change to GLAD01A1A for G1/2 conduit. When conduit style PG13,5 is required, change the 4th digit in the cagalog listing to the letter B. For example, GLAA01A1A would change to GLAB01A1A for PG13,5 conduit.

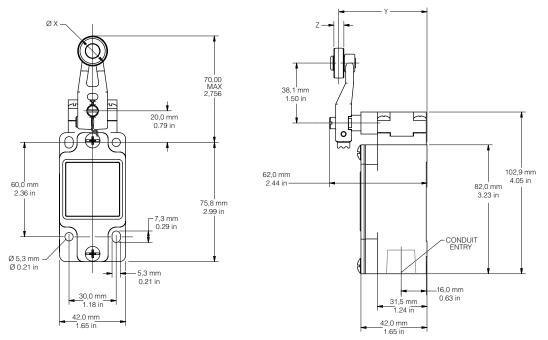
Table 11. MICRO SWITCH GLB Series Wobble Order Guide (Plug-in Body)

							Catalog	Listing*
Head Type	Contact Arrangement	Contact Type	Contact Mtl	Operating Force max. N [lb]	Bar Chart (degrees) ■ contact closed □ contact open	With LED Pilot Light/s	0.5-14 NPT Conduit	20 mm Conduit
Wobble stick, 150 mm plastic rod	1NC/1NO	Snap ac- tion	Silver alloy	0,1 [0.9]	21-22 13-14 8° Differential travel	_	GLBA02E7A	-
Wobble stick,	1NC/1NO	Snap ac- tion	Silver alloy	0,1 [0.9]	18° 35° 21-22 13-14 8° Differential travel	-	GLBA02E7B	GLBC02E7B
141 mm coil spring	1NC/1NO	Snap ac- tion	Silver alloy	0,1 [0.9]	21-22 13-14 8° Differential travel	1 LED (yellow)	GLGA12E7B	-
Cat Whis- ker, 190 mm sst wire	1NC/1NO	Snap ac- tion	Silver alloy	0,1 [0.9]	21-22 13-14	_	GLBA02K8B	-
Cat whisker, 141 mm sst coil spring	1NC/1NO	Snap ac- tion	Silver alloy	0,1 [0.9]	18° 35° 13-14 8° Differential travel	_	GLBA02K8C	-

* Note: When conduit style G1/2 (PF1/2) is required, change the 4th digit in the catalog listing to the letter D. For example, GLAA01A1A would change to GLAD01A1A for G1/2 conduit. When conduit style PG13,5 is required, change the 4th digit in the cagalog listing to the letter B. For example, GLAA01A1A would change to GLA-B01A1A for PG13,5 conduit.

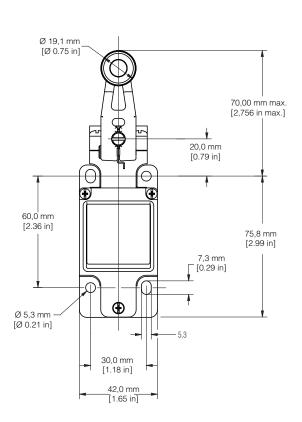
Product Dimensions: GLA Series

Figure 2. Fixed Lever, Side Rotary Switch - Non-plug-in Body Style, GLZ51 Style Lever, and GLA Body



LEVER (catalog listing)	ROLLER MATL	X DIM	Y DIM	Z DIM
GLZ51A	NYLON	19,1 .75	55,9 2.20	6,4 .25
GLZ51B	STEEL	19,1 .75	55,9 2.20	6,4 .25
GLZ51C	NYLON	24,5 1.00	59,1 2.33	12,7 .50
GLZ51Y	RUBBER	50,0 1.97	66,1 2.60	10,0 .39
GLZ51T	STAINLESS STEEL	19.1 .75	56.8 2.24	8.8 .345

Figure 3. Fixed Lever, Side Rotary Switch - Plug-in Body Style, GLZ51 Style Lever, and GLB Body



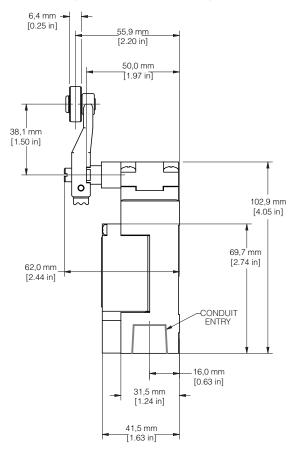
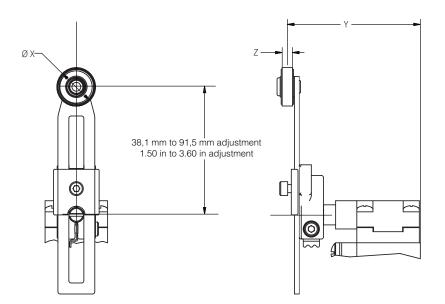
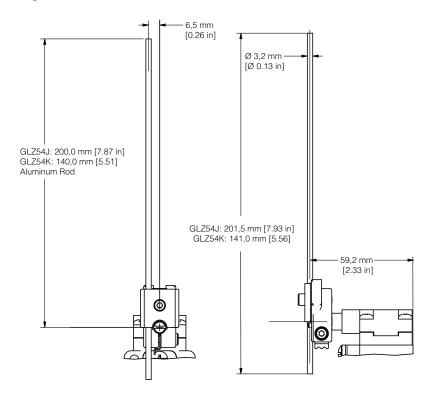


Figure 4. Adjustable Lever Dimensions, GLZ52



LEVER	ROLLER MATL	X DIM	Y DIM	Z DIM
GLZ52A	NYLON	19,1 .75	65,9 2.59	6,4 .25
GLZ52B	STEEL	19,1 .75	65,9 2.59	6,4 .25
GLZ52D	NYLON	38,1 1.5	65,9 2.59	6,4 .25
GLZ52E	NYLON	19,1 .75	79,37 3.125	33,07 1.300
GLZ52W	RUBBER	40,0 1.6	71,5 2.81	12,7 .5
GLZ52Y	RUBBER	50,0 1.97	68,8 2.71	10,0 .39

Figure 5. Aluminum Rod Lever Dimensions, GLZ54



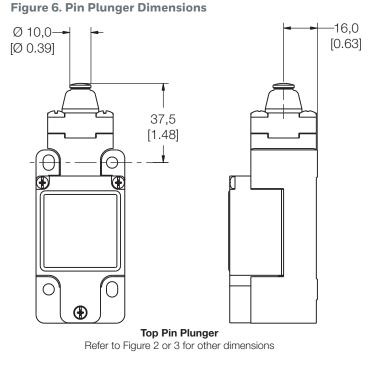
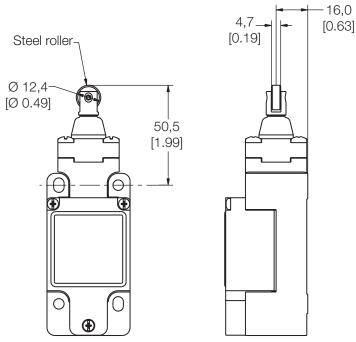
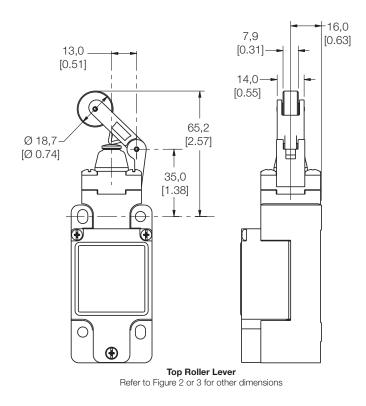


Figure 7. Roller Plunger Dimensions



Top Roller Plunger Refer to Figure 2 or 3 for other dimensions

Figure 8. Roller Lever Dimensions



Head Code: E • WOBBLE AND CAT WHISKER ACTUATOR DIMENSIONS

Figure 9. Coil Actuator

Figure 10. Plastic Rod and Flexible Cable

150,3 mm [5.92 in]

Cable

153,5 mm [6.04 in]

(H) Θ

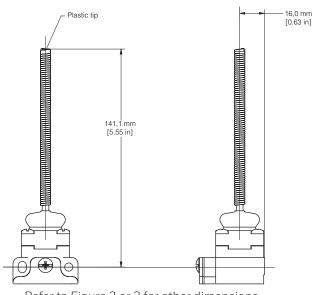
Θ

Ø6,4 mm

[Ø0.25 in]

Plastic

0 (+)0



Refer to Figure 2 or 3 for other dimensions

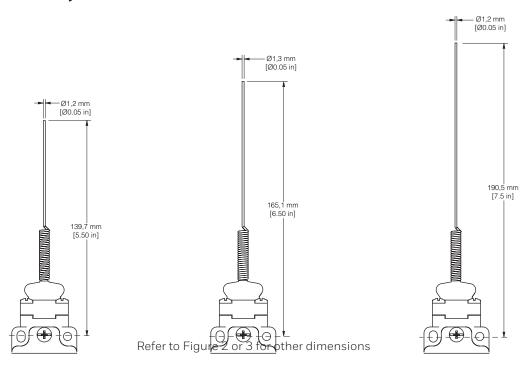
Figure 11. Cat Whisker Wobbles

steel)

6.5 inches (stainless steel) 5.5 inches (stainless

7.5 inches (stainless steel)

Refer to Figure 2 or 3 for other dimensions

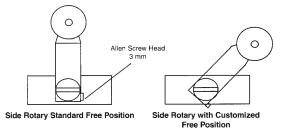


APPLICATION INFORMATION

Side Rotary Assemblies

The side rotary assemblies incorporate a feature for adjusting the free position of the side rotary lever. The EN 50041 body style allows infinite adjustment and reclamp. See the following diagrams for details of the mechanism in each case.

Figure 12. Standard EN 50041 Body Style



There are two lever mounting options:

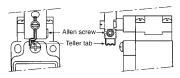
- 1. By fully seating the lever in one of the four 90° detent positions on the shaft hub which provides positive lever retention.
- 2. By mounting the lever on the serrated portion of the shaft (which enables the lever to be mounted in any position).

To change the rotary lever's free position:

- 1. Use a 3 mm hex Allen wrench to loosen the Allen screw, as shown in Figure 13, below.
- 2. Back off the lever 2 mm and move it to the desired free position.
- 3. Retighten the Allen screw.
- 4. Check to see if the free position is satisfactory for the application.
- 5. Repeat the adjustment procedure if necessary.

A teller tab located at the bottom of the lever (see diagram below) helps prevent lever slippage. It enables the installer to detect the correct tightening torque. When this tab cannot be moved, the Allen screw has been tightened properly.

Figure 13. Allen Screw and Teller Tab Location

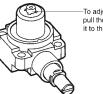


EN 50041 Side Rotary Actuator Direction Adjustment

As furnished, GLS rotary switches will operate when the lever is rotated from either the left or right. They can be field modified to operate in one direction only (Clockwise CW; Counter clockwise CCW) by following these steps:

- 1. Carefully remove the complete head assembly.
- 2. Turn the head assembly upside down as shown in Figure 14.
- 3. Pull the plunger mechanism out and rotate it through 90° increments until the alignment tab points to the desired function (CW, CCW, or CW and CCW).
- 4. Push plunger mechanism in.
- 5. Reassemble the head assembly and re-test the switch in its application.

Figure 14. Actuation Adjustment



——To adjust actuation direction, pull the plunger and rotate it to the desired direction

REPLACEMENT INSTRUCTIONS

All levers for side rotary assemblies are available as replacment parts. All basics, except the plug-in, can be replaced. All EN 50041 heads can be replaced. The replacement procedures for these components are straightforward in nature.

Side Rotary Levers

Remove the lever from the product being replaced. On EN 50041 product this is achieved by loosening the Allen screw holding the lever on the shaft. Replace the lever and tighten the Allen screw or combination screw. Re-test the switch in its application.

Heads

All EN 50041 style switch heads can be removed and replaced.

- 1. Remove the head by unscrewing the four retaining screws on the head assembly.
- 2. Ensure replacement part is identical to one being removed.
- 3. Re-test the assembly and ensure correct operation.

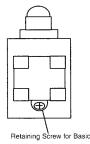
Basic Switches

Non-plug-in

Basic switches can be removed and replaced by following this procedure:

- 1. Remove the cover from the body.
- 2. Before disconnecting the switch wiring, carefully note the wiring arrangement for your application, particularly the safety ground connection.
- 3. Remove the basic switch retaining screw.
- 4. Remove the basic switch and install the replacement basic switch.
- 5. Use the retaining screw to install the new basic switch ensure that it is correctly seated in the switch body.
- 6. Wire the switch terminals as before.
- Before replacing the cover ensure that the basic switch wires are not twisted or otherwise lifted from the basic switch (to prevent them from becoming trapped when the cover is replaced).
- 8. Test the switch in its application.

Figure 15. Retaining screw location



Basic Switches

Plug-in EN50041 body style

The switch enclosure portion of this two-piece body style plugs into a pre-wired terminal block mounted in the application. Replacement is accomplished by unplugging the old switch enclosure and plugging-in a new switch enclosure (basics are permanently staked in the switch enclosure).

LED WIRING

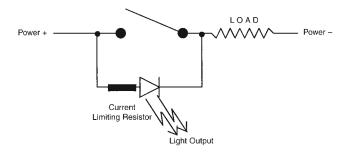
The GLF, GLG, and GLH versions of GLS (EN 50041) come complete with LED indicators. These indicators can be wired in a variety of ways. Operation can indicate switch free or switch operated depending on the wiring arrangement employed. The table below indicates the body styles and indicators offered.

Table 12. LED Series

Body	Function	Specification
GLF	1 LED	12 ➡ 250 Vac and dc less than 1.5 mA draw
GLG	1 LED plug- in	12 ➡ 250 Vac and dc less than 1.5 mA draw
GLH	2 LED	18 ➡ 30 Vdc 7 mA typ. current draw

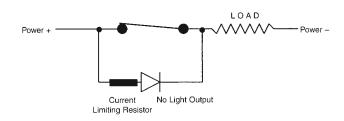
The following wiring diagrams show possible configurations that can be used for the LEDs. Combinations of these arrangements can be used where the dual LED versions of GLS are employed.

Figure 16. Wiring Diagram 1



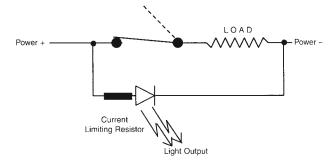
In Figure 16, Wiring Diagram 1, the basic switch contact is open. The current for the LED can flow through the LED (via the load) and the LED illuminates.

Figure 17. Wiring Diagram 2



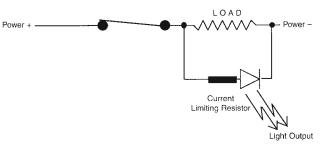
In Figure 17, Wiring Diagram 2, the basic switch contact is closed. The current for the LED cannot flow through the LED and the LED will not illuminate.

Figure 18. Wiring Diagram 3



In Figure 18, Wiring Diagram 3, regardless of the position of the basic switch, the current for the LED can flow through the LED and the LED will illuminate indicating power available.

Figure 19. Wiring Diagram 4



In Figure 19, Wiring Diagram 4, when the load is energized the LED will illuminate. The above examples suggest options with these versions of GLS. The LED pilot lights should be treated as "for indication only" devices.

Note:

While every effort is made to ensure that the above guidelines are accurate, no responsibility can be accepted for failure to apply good engineering practice to machinery design and use of Honeywell products. Never apply any of the procedures outlined above on live circuits. Ensure that testing of changes is carried out with no risk of injury during tests. These guidelines are produced to help our customers make the right choices in applying our Limit Switches to general applications. Contact your local Honeywell representative if you have any difficulties.

	Catalog Listing	Rod/Roll- er Mate- rial	Rod/ Roller Dia. mm [in]	Roller Width mm [in]
Fix	ed length le	ver; 38,1 mr	n [1.5 in] rad	lius
6	GLZ51A	Nylon	19,0 [0.75]	6,35 [0.25]
	GLZ51B	Steel	19,0 [0.75]	6,35 [0.25]
IJ	GLZ51C	Nylon	25,4 [1.00]	12,7 [0.50]
R	GLZ51E GLZ51T	Bronze SST	19,0 [0.75] 19,0 [0.75]	6,35 [0.25] 9,5 [0.38]
C Y	GLZ511 GLZ51Y	Rubber	50,0 [1.97]	9,5 [0.38]
Adjustah		ver; 38,1 to 8		
Aujustab	ne tengtin te	radius	.5,0 mm [±.5	to 5.5 m]
	GLZ52A	Nylon	19,0 [0.75]	6,35 [0.25]
K	GLZ52B	Steel	19,0 [0.75]	6,35 [0.25]
10	GLZ52D	Nylon	38,1 [1.50]	6,35 [0.25
R	GLZ52E	Nylon	19,0 [0.75]	33,1 [1.30
	GLZ52W	Rubber	40.7 [1.60]	12,7 [0.50
	GLZ52Y	Rubber	50,0 [1.97]	10,0 [0.39
Fixed	length yok	e lever; 38,1	mm [1.5in] r	adius
	GLZ53	No rollers	n/a	n/a
	GLZ53A	Nylon	19,0 [0.75]	6,35 [0.25
	GLZ53B	Steel	19,0 [0.75]	6,35 [0.25
	GLZ53E	Bronze	19,0 [0.75]	6,35 [0.25
	Adju	istable rod le	evers	1
	GLZ54	Hub only	n/a	n/a
	GLZ54J	Alum. rod 200 mm [7.9 in]	3,17 mm [0.125 in]	n/a
	GLZ54K	Alum. rod 140 mm [5.51 in]	3,17 mm [0.125 in]	n/a
	GLZ54N	SST rod 318 mm [12.5 in]	3,17 mm [0.125 in]	n/a
Fixed	length offse	et lever; 38,1	mm [1.5 in]	radius
	GLZ55A	Nylon	19,0 [0.75]	6,35 [0.25]
P	GLZ55B	Steel	19,0 [0.75]	6,35 [0.25
G	GLZ55E	Bronze	19,0 [0.75]	6,35 [0.25
	Fixed	l length sprin	ng rod	
	GLZ68	Delrin rod, 305 mm [12.0 in]	6,35 [0.25]	n/a

REPLACEMENT PARTS - Basic Switches

Basic Switch Code	GLA Body	GLF Body (1 LED)	GLH Body (2 LEDs)
01; 1NC/1NO, snap action	GLZ301	GLZ301	GLZ301
03; 1NC/1NO, slow action BBM	GLZ303	GLZ303	GLZ303
04; 1NC/1NO, slow action MBB	GLZ304	GLZ304	GLZ304
06; 2NC, Slow action	GLZ306	GLZ306	GLZ306
07; 1NC/1NO, snap action, gold contacts	GLZ307	GLZ307	GLZ307
20; 2NC/2NO, snap action	GLZ320	-	_
21; 2NC/2NO, snap action, sequence	GLZ321	-	_
22; 2NC/2NO, snap action, gold contacts	GLZ322	-	-
24; 2NC/2NO, snap action, use with LED body	_	GLZ324	GLZ324
26; 2NC/2NO, snap action, center neutral	GLZ326	-	-
32; 2NC/2NO, snap action, gold-plated contacts, use with LED body	_	GLZ332	GLZ332
33; 1NC/1NO, slow action BBM, gold-plated contacts	GLZ333	GLZ333	GLZ333
34; 1NC/1NO, slow action, MBB, gold plated contacts	GLZ334	GLZ334	GLZ334
36; 2NC, slow action, gold- plated contacts	GLZ336	GLZ336	GLZ336

Head type	GLA	GLB	GLF	GLG	GLH
A; Side rotary, less lever	GLZ1AA	GLZ1AA	GLZ1AA	GLZ1AA	GLZ1AA
B; Top pin plunger	GLZ1AB	GLZ1AB	GLZ1AB	GLZ1AB	GLZ1AB
C; Top roller plunger	GLZ1AC	GLZ1AC	GLZ1AC	GLZ1AC	GLZ1AC
D; Top roller lever	GLZ1AD	GLZ1AD	GLZ1AD	GLZ1AD	GLZ1AD
E7A; Wobble plastic rod, 150 mm	GLZ1AE7A	GLZ1AE7A	GLZ1AE7A	GLZ1AE7A	GLZ1AE7A
E7B; Wobble sst coil spring, 141 mm	GLZ1AE7B	GLZ1AE7B	GLZ1AE7B	GLZ1AE7B	GLZ1AE7B
E7D; Wobble sst wire, 165 mm	GLZ1AE7D	GLZ1AE7D	GLZ1AE7D	GLZ1AE7D	GLZ1AE7D
K8A; Cat whisker, 140 mm sst wire	GLZ1AK8A	GLZ1AK8A	GLZ1AK8A	GLZ1AK8A	GLZ1AK8A
K8B; Cat whisker, 190 mm sst wire	GLZ1AK8B	GLZ1AK8B	GLZ1AK8B	GLZ1AK8B	GLZ1AK8B
K8C; Cat whisker, sst coil spring	GLZ1AK8C	GLZ1AK8C	GLZ1AK8C	GLZ1AK8C	GLZ1AK8C

REPLACEMENT PARTS - Heads

ADDITIONAL MATERIALS

The following associated literature is available at sensing.honeywell.com:

- Product range guide
- Product application-specific information
 - Sensors and switches in front loaders
 - Sensors and switches in mobile cranes
 - Sensors and switches in oil rig applications

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- Complete installation, operation, and maintenance information is provided in the instructions supplied with each product.

Failure to comply with these instructions could result in death or serious injury.

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