### Issue 5



### MICRO SWITCH Safety Limit Switches for Hazardous Locations

#### **DESCRIPTION**

When the application requires a safety limit switch for hazardous environmental areas which potentially include explosive gas, dust, or fibers, Honeywell offers GSX Series safety limit switches that provide a preferred solution for the hazardous environments while monitoring gate positions. The GSX Series of safety limit switches incorporate the same internal contact block as the Global Safety Limit Switch (GSS Series). All normally closed contacts are positive opening .

A wide variety of contact blocks and actuator head combinations solve many applications.

The GSX Series safety limit switches are certified for weather-sealed indoor and outdoor environments and are also certified for continuous or intermittent use in hazardous/explosive environments through a number of different independent agencies for global applications.

#### **DIFFERENTIATION**

- Up to four electrically independent contacts (Zb) per limit switch for monitoring of gates
- Designed and agency evaluated for safety functions up to and including a safety integrity level 3 (SIL3)
- Safety industrial limit switch globally certified for hazardous/explosive environments and environmentally sealed
- Gold-plated contacts available for integrity of switch contacts in hostile environments with low energy applications
- Side rotary actuator head incorporates dual bearing design for increased mechanical life

#### **FEATURES**

- Safety limit switch typically suitable for global hazardous/explosive environments with cULus, ATEX, CE, IEC Ex, INMETRO, and KOSHA/KTL certifications
- Up to four normally closed (NC) contacts per switch or a combination of NC and normally open (NO) contacts per limit switch
- NC contacts are positive opening for positive mode monitoring of gates
- NO contacts available for signal circuits or negative mode monitoring of gates
- Red switch body for easy safety recognition
- Choice of actuator head types: top pin plunger, top roller plunger, top roller lever, or side rotary
- Different threaded conduit options for global applications



#### **POTENTIAL APPLICATIONS**

Access panels, gates, guards, or doors on machinery for:

- Grain elevators and grain processing facilities
- Hydrocarbon and ethanol facilities
- Chemical processing
- Paint booths
- Pharmaceutical processing
- Power generation plants
- Pulp and paper processing

#### **PORTFOLIO**

Honeywell offers other safety "limit" switches which include the non-contact safety switches (FF Series)

and cable/rope-pull safety switches (1CPS & 2 CPS Series). Honeywell safety interlocking switches include

the metal-body EN50041 GK Series, metal-body solenoid (trapped key) GKL/R Series, the plastic-body EN50047 GKE Series, miniature plastic-body GKM Series, and plastic-body GKN Series.

For other hazardous location applications, Honeywell offers a wide range of limit switches in different size packages and hazardous environments. These limit switches include the BX/BX2 Series, CX Series, EX Series, LSX Series, GXS Series, and 14CE100 Series.



TABLE 1. SPECIFICATIONS	
CHARACTERISTIC	PARAMETER
Description	GSX Series safety limit switches for hazardous areas (explosive environments)
Agency certifications	See Table 3
Housing material	Electrostatic epoxy coated aluminum body and zinc actuator heads
Actuator heads	Side rotary with various lever options, top pin plunger, top roller plunger, top roller lever
Conduit/electrical connection	0.5-14 NPT, 20 mm, PG 13,5, G1/2 (PF1/2)
Contact/switch options and types <sup>1</sup>	1NC/1NO snap action, slow action BBM, or slow action MBB 2NC slow action 2NO slow action 2NC/2NO snap action, slow action BBM 2NC/1NO slow action BBM 3NC/1NO slow action BBM 4NC slow action
Contact design	Double break, electrically separated (Zb); 2NC/2NO snap action, each pole requires same polarity (Za)
Contact material	Silver alloy (standard), gold-plated (optional for low energy applications)
Utilization category	Snap action contacts: AC-15, A600; DC-13, Q300 Slow action contacts <sup>3</sup> : AC-15, A300; DC-13, Q300
Rated operational voltage (Ue)	120 Vac, 240 Vac, 600 Vac, 250 Vdc
Rated operational current (Ie)	6 A, 3 A, 1.2 A, 0.27 A
Thermal current (Ith)	10 A
Rated insulation voltage (Ui)	300 V, 600 V
Rated impulse withstand voltage (Uimp)	2500 V
Short circuit protection device (SCPD)	Class J fuse (10 A/600 V)
Pollution degree	3
Environmental sealing	IP67; NEMA 1, 3, 4, 12, and 13
Operating temperature	-40°C to 70°C [-40°F to 158°F]
Shock	50 g per IEC 60068-2-27
Vibration	10 g per IEC 60068-2-6
MCTF (Mechanical life)	>1,000,000 cycles with single-sided confidence limit of 100%
MCTF (Electrical life)	>25,000 cycles with single-sided confidence limit of 100%
SIL capability <sup>2</sup>	SIL3 capable with HFT =1, SIL2 capable with HFT =0 with reference to IEC61508-2:2010
Proof test interval	1 year

1. All normally closed contacts are positive opening



- 2. HFT (Hardware Fault Tolerance).
- 3. Slow action 1NC/1NO contacts: AC-15, A600; DC-13, Q300

TABLE 1. ELECTRICAL SPECIFICATIONS										
	ON AND UTI-	RATED OPERATIONAL CURRENT IE (A) AT RATED OPERATIONAL VOLTAGE UE (V)								
LIZATION CATEGORY		24 V	120 V	240 V	380 V	480 V	500 V	600 V		
AC-15	A300	-	6 A	3 A	-	-	-	_		
AC-15	A600	_	6 A	3 A	1.9 A	1.5 A	1.4 A	1.2 A		
DC-13	Q300	2.8 A	0.55 A	0.27 A	-	-	-	-		
Gold-plated contacts		1 V 10 μA mir	n.; 50 V 100 mA	A max.						

TABLE 3. AGENCY CERTIFICATIONS										
EUROPE ATEX	EUROPE CE	CANADA CUL	USA UL	INTERNA- TIONAL IEC EX	ASIAN CERTIFI- CATE KOREA	SOUTH AMERICA, BRAZIL	SAFETY INTEGRITY LEVEL			
$\langle \varepsilon_x \rangle$	CE	c UL		IEC IECEX	<b>S</b> s	INMETRO	-			
Sira 08AT- EX1073X	DOC A413	E61730	E61730	IEC Ex SIR 08.0021X	KOSHA/KTL 2013-BO- 0400	INMETRO TUV 14.0555X	SIL3 SIRA FSP11002/02			
North America		Class I (Flammable gas) Groups B, C, and D (Div 1 and 2) Class II (Combustible dust) Groups E, F, and G (Div 1 and 2) Class III (Combustible fibers and flyings) Div 1 and 2								
ATEX and IEC I	Ξx	,	II 2 GD, Ex d IIC T6 Gb Ex t IIIC IP6X T85°C Db (Tamb -40°C to 70°C)							

FIGURE 1.	PR	ODUCT NOME	NCL	ATURE								
GSX		A		01		A		1		A	-	
Switch Type	Сс	onduit Connection		Circuitry		Head Style		Actuator Style		Lever Roller		Modifications/ Specials
<b>GSX Series</b> Hazardous	A	1/2 in NPT	01	Snap action, 1NC/1NO	A	Side rotary; momentary	1	Fixed length roller	A	19,0 mm x 6,35 mm [0.75 in x 0.25 in] nylon roller	1	Clockwise rotation
Area Safety	В	PG 13.5	03	Slow action, 1NC/1 NO, BBM	В	Top pin plunger	3	Yoke roller	С	24,4 mm x 12,7 mm [1.0 in x 0.5 in] nylon roller	2	Counter-clockwise rotation
Switch	С	20 mm	04	Slow action, 1NC/1 NO, MBB	С	Top roller plunger	5	Offset roller	D	38,1 mm x 6,35 mm [1.5 in x 0.25 in] nylon roller	3	Head assembled with actuator to right side
	D	G 1/2 (PF 1/2)	05	Slow action, 2NO	D	Top roller lever			E	19,0 mm x 6,35 mm [0.75 in x 0.25 in] bronze roller	4	Head assembled with actuator to left side
			06	Slow action, 2NC					W	40 mm x 12,7 mm [1.5 in x 0.5 in] bronze roller	5	Head assembled with actuator to mounting surface
			07	Snap action, 1NC/1NO, gold contacts					Y	50,9 mm x 12,7 mm [2.0 in x 0.5 in] rubber roller	6	Roller perpendicular to mounting surface
			20	Snap action, 2NC/2NO								
			22	Snap action, 2NC/2NO, gold contacts								
			33	Slow action, 1NC/1NO, BBM, gold contacts								
			34	Slow action, 1NC/1NO, MBB, gold contacts								
			35	Slow action, 2NO, gold contacts								
			36	Slow action, 2NC, gold contacts								
			40	Slow action, 4NC		: Not all combinations ava se contact Honeywell for n		formation or assistance.				
			41	Slow action, 4NC, gold contacts								
			42	Slow action, 2NC/1NO, BBM								
			43	Slow action, 2NC/1NO, BBM, gold contacts								
			44	Slow action, 2NC/2NO, BBM								
			45	Slow action, 2NC/2NO, BBM, gold contacts								
			46	Slow action, 3NC/1NO, BBM								
			47	Slow action, 3NC/1NO, BBM, gold contacts								

TABLE 4. ORDER GUIDE									
	CATALOG LISTING	CON- DUIT <sup>1</sup>	HEAD AND LEVER TYPE	CONTACTS	CON- TACT MATE- RIAL	OPER. FORCE OR TORQUE (MAX.)	Bar Chart degrees or mm ■ Contact Closed ■ Contact Open ■ Contact Closed, Differential		
	GSXA01A	0.5-14 NPT	Side rotary, no lever furnished, order separately	1NC/1NO snap action	Silver alloy	0,3 Nm [2.6 in lb]	$ \begin{array}{c ccccc} 0^{\circ} & 26^{\circ} & 55^{\circ 2} & 75^{\circ} \\ 21-22 & & & & & \\ 13-14 & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & $		
Compa	GSXC22A	20 mm	Side rotary, no lever furnished, order separately	2NC/2NO snap action	Gold- plated	0,3 Nm [2.6 in lb]	0° 26° 55° <sup>2</sup> 75°  11-12 21-22 13-14 23-24  12° <sup>1</sup> differential travel		
	GSXA42A	0.5-14 NPT	Side rotary, no lever furnished, order	2NC/1NO slow	Silver alloy	0,3 Nm [2.6	0° 26°² 75° 11-12		
	GSXC42A	20 mm	separately	action, BBM	Silver alloy	in lb]	21-22		
	GSXA46A	0.5-14 NPT	Side rotary, no lever furnished, order separately	3NC/1NO slow action, BBM	Silver alloy	0,3 Nm [2.6 in lb]	0° 26° <sup>2</sup> 75° 11-12		
	GSXC46A	20 mm					31-32 43-44 38°		
	GSXA01A1A	0.5-14 NPT	Side rotary with 38,1 mm [1.5 in] lever with nylon roller	1NC/1NO snap action	Silver alloy	0,3 Nm [2.6 in lb]			
	GSXC01A1C	20 mm	Side rotary with 38,1 mm [1.5 in] lever with nylon roller <sup>3</sup>	1NC/1NO snap action	Silver alloy	0,3 Nm [2.6 in lb]	00 000 5502 750		
	GSXC01A1E	20 mm	Side rotary with 38,1 mm [1.5 in] lever with copper alloy roller	1NC/1NO snap action	Silver alloy	0,3 Nm [2.6 in lb]	0° 26° 55°2 75° 21-22 13-14		
	GSXA07A1A	0.5-14 NPT	Side rotary with 38,1 mm [1.5 in] lever with nylon roller	1NC/1NO snap action	Gold- plated	0,3 Nm [2.6 in lb]			
	GSXC07A1E	20 mm	Side rotary with 38,1 mm [1.5 in] lever with copper alloy roller	1NC/1NO snap action	Gold- plated	0,3 Nm [2.6 in lb]			
	GSXA20A1A	0.5-14 NPT	Side rotary with 38,1 mm [1.5 in] lever with nylon roller	2NC/2NO snap action	Silver alloy	0,3 Nm [2.6 in lb]	0° 26° 55°² 75°  11-12 21-22 13-14 23-24  □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □		
	GSXA22A1A	0.5-14 NPT	Side rotary with 38,1 mm [1.5 in] lever with nylon roller	2NC/2NO snap action	Gold- plated	0,3 Nm [2.6 in lb]	23-24 12°¹ differential travel		
	GSXA42A1E	0.5-14 NPT	Side rotary with 38,1 mm [1.5 in] lever with	2NC/1NO slow action, BBM	Silver alloy	0,3 Nm [2.6 in lb]	0° 26°² 75°		
	GSXC42A1E GSXA43A1E	20 mm 0.5-14 NPT	copper alloy roller Side rotary with 38,1 mm [1.5 in] lever with copper alloy roller	2NC/1NO slow action, BBM	Gold- plated	0,3 Nm [2.6 in lb]	11-12 21-22 33-34 38°		

 $<sup>^{\</sup>rm 1}$  Other conduit options are available, reference Product Nomenclature (Figure 1) on page 3.

<sup>&</sup>lt;sup>2</sup> Positive opening occurs.

 $<sup>^3</sup>$  Nylon roller (Ø19 x 6,35) replaced with nylon roller (Ø25 x 12,7) .

TABLE 4. ORDER GUIDE									
	CATALOG LISTING	CON- DUIT <sup>1</sup>	HEAD AND LEVER TYPE	CONTACTS	CON- TACT MATE- RIAL	OPER. FORCE OR TORQUE (MAX.)	Bar Chart degrees or mm ■ Contact Closed ■ Contact Open ■ Contact Closed, Differential		
	GSXA46A1E	0.5-14 NPT	Side rotary with 38,1 mm [1.5 in] lever with	3NC/1NO slow	Silver alloy	0,3 Nm [2.6	0° 26° <sup>2</sup> 75° 11-12		
	GSXC46A1E	20 mm	copper alloy roller	action, BBM	cities alloy	in lb]	31-32 43-44 38°		
	GSXA03B	0.5-14 NPT	Top pin plunger	1NC/1NO slow action, BBM	Silver alloy	16,0 N [3.6 lb]	37,5 35,0 <sup>2</sup> 30,5 21-22 13-14 34,0		
A	GSXA42B	0.5-14 NPT	Top pin plunger	2NC/1NO slow	Silver alloy	16,0 N	37,5 35,0 <sup>2</sup> 30,5 11-12 21-22		
	GSXC42B	20 mm	- F F - S	action, BBM		[3.6 lb]	33-34 34,0		
	GSXA44B	0.5-14 NPT	IOD DID DILIDGER	2NC/2NO slow action, BBM	Silver alloy	16,0 N [3.6 lb]	37,5 35,0 <sup>2</sup> 30,5 11-12 21-22 33-34 43-44  34,0  30,5  □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □		
	GSXA46B	0.5-14 NPT		3NC/1NO slow action, BBM	Silver alloy	16,0 N [3.6 lb]	37,5 35,0 <sup>2</sup> 30,5 11-12		
	GSXC46B	20 mm	Top pin plunger				11-12 21-22 31-32 43-44 34,0		
	GSXA42C	0.5-14 NPT	Top roller plunger	2NC/1NO slow action, BBM	Silver alloy	16,0 N [3.6 lb]	50,5 48,0 <sup>2</sup> 43,5 11-12 21-22		
	GSXC42C	20 mm	Top Totter planger				33-34 47,0		
	GSXA46C	0.5-14 NPT	Top roller plunger	3NC/1NO slow	Silver alloy	16,0 N	50,5 48,0 <sup>2</sup> 43,5 11-12		
	GSXA46C	20 mm	Top Total planger	action, BBM	onver andy	[3.6 lb]	31-32 43-44 47,0		
	GSXA42D	0.5-14 NPT	Top roller lever	2NC/1NO slow	Silver alloy	9,5 N	65,2 61,0 <sup>2</sup> 52,0 11-12 21-22		
	GSXC42D	20 mm		action, BBM	Sitt of alloy	[2.1 lb]	33-34 □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □		
	GSXA46D	0.5-14 NPT	Ton roller lever	3NC/1NO slow	Silver alloy	9,5 N [2.1 lb]	65,2 61,0 <sup>2</sup> 52,0 11-12		
	GSXC46D	20 mm	Top roller lever	action, BBM	Silver alloy		31-32 43-44 59,1		

 $<sup>^{\</sup>rm 1}$  Other conduit options are available, reference Product Nomenclature (Figure 1) on page 3.

<sup>&</sup>lt;sup>2</sup> Positive opening occurs

### FIGURE 2. MOUNTING DIMENSIONS MM [IN]

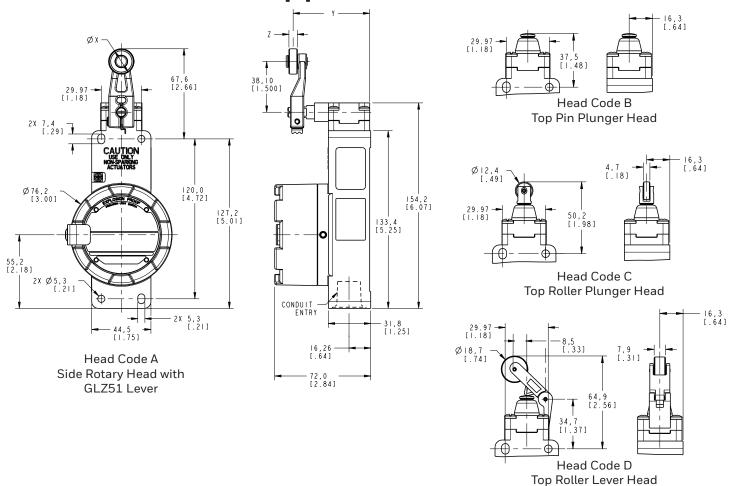


TABLE 5. MOUNTING DIMENSIONS FOR HEAD CODE A (SIDE ROTARY) AND LEVERS WITH ROLLERS									
ACTUATOR CODE	REPLACEMENT LEVER	ROLLER MATERIAL	"X" DIM. Ø	"Y" DIM.	"Z" DIM WIDTH				
1A	GLZ51A	Nylon	19,0 mm [0.75 in]	55,9 mm [2.20 in]	6,4 mm [0.25 in]				
1C	-	Nylon	25,4 mm [1.00 in]	59,2 mm [2.33 in]	12,7 mm [0.50 in]				
1D	GLZ51D	Nylon	38,1 mm [1.50 in]	55,9 mm [2.20 in]	6,4 mm [0.25 in]				
1E	GLZ51E	Bronze	19,0 mm [0.75 in]	55,9 mm [2.20 in]	6,4 mm [0.25 in]				
1Y	GLZ51Y	Rubber	50,0 mm [1.97 in]	57,7 mm [2.27 in]	9,9 mm [0.39 in]				
ЗА	GLZ53A	Nylon	19,0 mm [0.75 in]	55,9 mm [2.20 in]	6,4 mm [0.25 in]				
3E	GLZ53E	Bronze	19,0 mm [0.75 in]	55,9 mm [2.20 in]	6,4 mm [0.25 in]				
5A	GLZ55A	Nylon	19,0 mm [0.75 in]	83,2 mm [3.28 in]	6,4 mm [0.25 in]				
5E	GLZ55E	Bronze	19,0 mm [0.75 in]	83,2 mm [3.28 in]	6,4 mm [0.25 in]				

#### **TABLE 6. FUNCTIONAL SAFETY INFORMATION**

Safety function: The functionality of the certified device that has been assesed for use by safety functions is to open the normally closed (NC) contacts on the actuation of the switch. The user should note the number of cycles fo rwhich the safety-related data is valid.

(NO) contacts on the actuation of the switch. The user should note the humber of cycles for which the safety-related data is valid.									
Summary of IEC 61508-2	Clauses 7.4.2 and 7.4.4	GSX (GSX***A-D**-*) PROOF SAF	VERDICT						
Architectural constraints &	type of product A/B	HFT = 0	HFT = 1	Type A					
Safe failure fraction (SFF)		92.0/	82%	HFT 0	HFT 1				
		82 %	6270	SIL 2	SIL 3				
Random hardware	$\lambda_{ extsf{DD}}$	0.00E+00	0.00E+00						
failures (h <sup>-1</sup> )	$\lambda_{ extsf{DU}}$	2.61E-08	2.61E-09						
Random hardware failures (h <sup>-1</sup> )	$\lambda_{SD}$	0.00E+00	0.00E+00						
	$\lambda_{SU}$	1.15E-07	1.16E-08						
Diagnostic coverage (DC)		0.00 %	0.00 %						
PFD @ PTI = 730 hrs., MTT	R = 8 hrs.	1.14-E-04	1.15-E-05						
Probability of dangerous fa (high demand - PFH) (h <sup>-1</sup> )	ailure	2.61E-08	2.61E-09						
Hardware safety integrity of	compliance	Route 1 <sub>H</sub>							
Systematic safety integrity	compliance	see report R700127229C (Route $1_s$ )							
Systematic capability (SC	1, SC 2, SC 3, SC 4)	SC3							
Hardware safety integrity a	achieved	SIL 2 achieved with HFT=0 SIL 3 achieved with HFT=1							

#### WARRANTY/REMEDY

Honeywell warrants goods of its manufacture as being free of defective materials and faulty workmanship during the applicable warranty period. Honeywell's standard product warranty applies unless agreed to otherwise by Honeywell in writing; please refer to your order acknowledgment or consult your local sales office for specific warranty details. If warranted goods are returned to Honeywell during the period of coverage, Honeywell will repair or replace, at its option, without charge those items that Honeywell, in its sole discretion, finds defective. The foregoing is buyer's sole remedy and is in lieu of all other warranties, expressed or implied, including those of merchantability and fitness for a particular purpose. In no event shall Honeywell be liable for consequential, special, or indirect damages.

While Honeywell may provide application assistance personally, through our literature and the Honeywell web site, it is buyer's sole responsibility to determine the suitability of the product in the application.

Specifications may change without notice. The information we supply is believed to be accurate and reliable as of this writing. However, Honeywell assumes no responsibility for its use.

## **△ WARNING**IMPROPER INSTALLATION

- Consult with local safety agencies and their requirements when designing a machine-control link, interface and all control elements that affect safety.
- Strictly adhere to all installation instructions.

Failure to comply with these instructions could result in death or serious injury.

# **⚠ WARNING**MISUSE OF DOCUMENTATION

- The information presented in this product sheet is for reference only.
   Do not use this document as a product installation guide.
- Complete installation, operation, and maintenance information is provided in the instructions supplied with each product.

Failure to comply with these instructions could result in death or serious injury.

#### FOR MORE INFORMATION

Honeywell Sensing and Internet of Things services its customers through a worldwide network of sales offices and distributors. For application assistance, current specifications, pricing, or the nearest Authorized Distributor, visit sensing.honeywell.com or call:

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