JV - 314EEPORT ILLINOIS, U.S.A ACTUATOR - SWITCH DIVISION OF HONEYWELL FED, MFG, CODE 91929 4-40 UNC HEX NUT (PART NO. JV-10007) (2) /1 4-40 UNC X .625 REF ROUND HEAD MACHINE SCREW 4-40 UNU X .625 REF ROUND (PART NO. JV-10008) (2) LOCKWASHER [1] (PART NO. JV-10254) (2) PIN AND LEVER SPOT WELDED .19 DIA. X .19 WIDE CORROSION RESISTANT STEEL (CONCENTRICITY .005 MAX F. I. M.) -.59-**>** .14 7.207.287 .89I±.045 S .766±.055 FREE OPERATING POSITION POSITION .80 406 REF REVISIONS +.875 REF→ A PR-13792 DOTTED LINES MAM APR 85 INDICATE CAT. LIST. REF - 1.09 V3-I BASIC SWITCH IN PLACE NOTES FURNISHED UNASSEMBLED 2 - ACTUATOR NOT SATISFACTORY FOR USE ON V3-600 AND 700 SERIES SWITCHES THIS DRAWING COVERS A PROPRIETARY ITEM AND IS THE PROPERTY OF MICRO SWITCH. A DIVISION OF THIRD ANGLE PROJECTION HONEYWELL. THIS DRAWING IS NOT TO BE COPIED OR USED WITHOUT THE APPROVAL OF MICRO SWITCH. CHARACTERISTICS WITH V3-I BASIC SWITCH INSTALLED ELECTRICAL DATA SCALE FULL CONTACT ARRANGEMENT OPERATING FORCE---- 5 OZ MAX DO NOT SCALE PRINT TOLERANCES APPLY TO DESIGN UNITS. CONVERSIONS ARE ONLY FOR REFERENCE. UNLESS NOTED, TOLERANCES ARE 1 RELEASE FORCE --- -- OZ MIN TOL. PRETRAVEL ------.188 MAX 4 DIFFERENTIAL TRAVEL----.078 MAX OVERTRAVEL ------.062 MIN DESIGN UNITS WEIGHT .027 LB MAX

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