# **GAPS & HAPS SERIES**

000843 Issue 2

# **Aerospace Proximity Sensors**

#### **DESCRIPTION**

Honeywell has over 30 years' experience designing and delivering accurate and reliable proximity sensors that are currently used in a variety of military and commercial aircraft.

Honeywell has two new platforms of proximity sensors: General Aerospace Proximity Sensors (GAPS) and Harsh Aerospace Proximity Sensors (HAPS), formerly known as the IHM Series. Both platforms incorporate Honeywell's patented Internal Health Monitoring functionality, however the products have some technical differences that allow them to be used in various aerospace applications. GAPS can be used in less harsh areas of application with some differences of electrical and environmental characteristics when compared to HAPS. Whilst, HAPS Aerospace Proximity Sensors are configurable, non-contact, hermetically sealed devices designed to sense the presence or absence of a target in harshduty aircraft applications.

The GAPS and HAPS platforms provide on/off outputs and can be configured with an optional health monitoring output to the host system. The sensing mechanism is based on the familiar Eddy Current Killed Oscillator (ECKO) principles; however, Honeywell has designed and implemented the patented FAVCO (Fixed Amplitude Variable Current Oscillator) technology which enables the Honeywell sensors to have the health monitoring (IHM) features. See Figure 5 to compare the ECKO and FAVCO technologies. The GAPS and HAPS Series helps to reduce downtime and maintenance costs due to a unique circuit that can detect any internal failures and display a fault output instead of a false positive or false negative. For the customer, this delivers the best performance with a lower overall cost over the life of the aircraft.

#### **FEATURES**

- Industry-leading indirect lightning and dielectric ruggedness: Meets the increased requirements of today's composite aircraft and most challenging applications including landing gear, thrust reversers, and flight controls
- Enhanced vibration ruggedness: Capable of withstanding extremely high vibration applications
- Environmentally rugged: Fully hermetic packages provide long-term reliability in very harsh environments by eliminating the potential for contamination of the sensor from the application environment. In addition, Honeywell has developed an innovative method to environmentally seal wire-lead (pigtail) configurations
- Internal Health Monitoring Capability: Optional third output state to indicate the health of the sensor (whether it is healthy or failed). Reduces maintenance time, reduces delayed flights, and lowers overall maintenance cost across the life of the aircraft
- Non-contact design: Utilizes noncontact technology to sense the presence or absence of a target regardless of the dirty, harsh environment in which it is placed, eliminating mechanical failure mechanisms, reducing wear, minimizing downtime, increasing durability, and increasing reliability



#### **VALUE TO CUSTOMERS**

- Enhanced vibration and EMI specifications help to increase revenue (flight hours) and reduce cost to serve (system maintenance)
- Hermetic sealing helps increase revenue (flight hours), reduce cost to serve (maintenance), & reduce cost of goods (spares)
- Platform approach helps to increase revenue and reduce cost to serve
- Health monitoring helps to increase revenue, reduce cost to serve, and reduce cost of goods
- Supplier stability helps to reduce cost to serve (troubleshoot with original supplier)
- Current install base helps to reduce cost to serve (proven performance and MTBF)

#### PORTFOLIO



Honeywell's GAPS and HAPS Series is part of a comprehensive line of aerospace sensors, switches, and value-added solutions. To view Honeywell's complete product offering, click here.



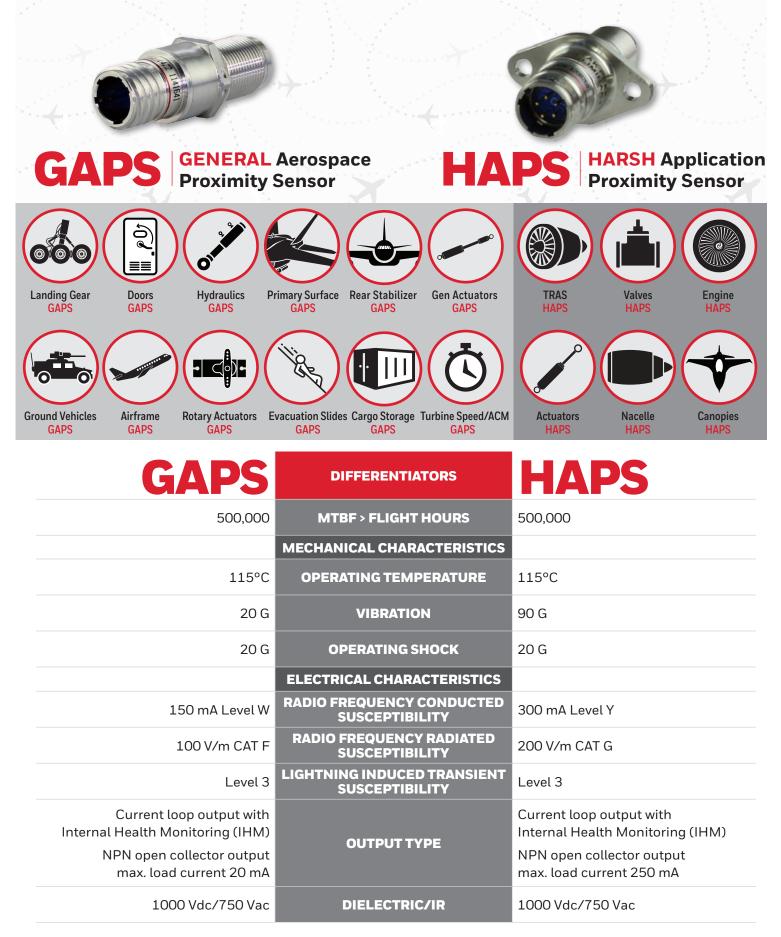
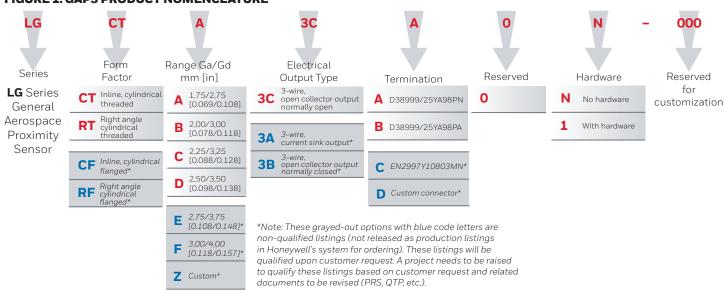


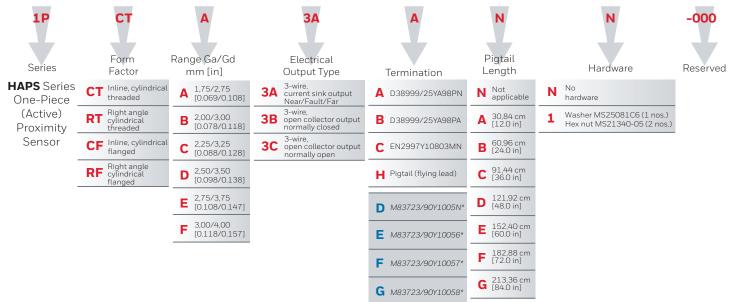
TABLE 1. GAPS SERIES AND HA	PS SERIES PERFORMANCE SPECIFICATIONS		
CHARACTERISTIC	PARAMETER		
Mechanical Characteristics	GAPS	HAPS	
Weight	Less than 60 grams (inline variants); 85 grams (right-angle variants)	60 g to 150 g	
Sealing	Hermetically sealed	Hermetically sealed, pigtail versions environmentally sealed	
Connector/leads	D38999/25YA98PN D38999/25YA98PA EN2997Y10803MN	<ul> <li>D38999/25YA98PN</li> <li>EN2997Y10803MN</li> <li>M83723/90Y10056</li> <li>M83723/90Y10058</li> <li>Pigtail</li> </ul>	
Form factor	<ul> <li>Inline, cylindrical, threaded</li> <li>Right angle, cylindrical, threaded</li> <li>Inline, cylindrical, flanged</li> <li>Right angle, cylindrical, flanged</li> </ul>	<ul> <li>Inline, cylindrical, threaded</li> <li>Right angle, cylindrical, threaded</li> <li>Inline, cylindrical, flanged</li> <li>Right angle, cylindrical, flanged</li> </ul>	
Sensing distance	3,5 mm max.	4 mm max.	
Sensing face	Inconel®	Inconel®	
Outer body material	Stainless steel	Stainless steel	
Sensor head diameter	13,5 mm [0.53 in]	13,5 mm [0.53 in]	
Sensor length	55 mm [2.17 in] max.	various; 60 mm [2.36 in] max.	
Target (typical)	SS 17-4PH rectangular target with dimensions 25 mm x 18 mm x 3 mm [0.98 in x 0.71 in x 0.12 in]	SS 17-4PH rectangular target with dimensions 25 mm x 18 mm x 3 mm [0.98 in x 0.71 in x 0.12 in]	
MTBF	500,000 flight hours	500,000 flight hours	
Electrical Characteristics	GAPS	HAPS	
Supply voltage	12 Vdc to 32 Vdc (input)	12 Vdc to 32 Vdc (input)	
Supply current	<10 mA	<10 mA	
Operating temperature range	-55°C to 115°C [-67°F to 239°F]	-55°C to 115°C [-67°F to 239°F]	
Storage temperature range	-65°C to 115°C [-85°F to 239°F]	-65°C to 115°C [-85°F to 239°F]	
Target response time	5 ms	5 ms	
Power on delay time	<1 second	<1 second	
Bonding resistance	< 2.5 mΩ	<2.5 mΩ	
Dielectric strength	1000 Vdc/750 Vac for 1 minute	1000 Vdc/750 Vac for 1 minute	
Insulation resistance	200 M $\Omega$ min. at 50 Vdc	$200\text{M}\Omega$ min. at $50\text{Vdc}$	
Sensing Characteristics	GAPS	HAPS	
Ga/Gd	see Figure 3	see Figure 3	
T	17-4 PH stainless steel heat treated to condition	17-4 PH stainless steel heat treated to condition H1025	
Target material	H1025	H1025	

TABLE 2. GAPS SERIES AND H	APS SERIES PERFORMANCE SPECIFICATIONS		
CHARACTERISTIC	PARAMETER		
Environmental Characteristics	GAPS	HAPS	
Temperature and altitude	RTCA/DO-160G – Section 4, Category D3	RTCA/DO-160G – Section 4, Category D3	
Temperature variation	RTCA/DO-160G – Section 5, Category S2	RTCA/DO-160G – Section 5, Category S2	
Humidity	RTCA/DO-160G – Section 6, Category C	RTCA/DO-160G – Section 6, Category C	
Operational shock and crash safety	RTCA/DO-160G – Section 7, Category B	RTCA/DO-160G – Section 7, Category B	
Vibration	RTCA/DO-160G – Section 8, Category R (Curve E, E1, and W)	RTCA/DO-160G – Section 8, Category R (Curve E, E1, and W)	
Explosion safety	RTCA/DO-160G – Section 9 Category H	RTCA/DO-160G – Section 9 Category E & H	
Water proofness	RTCA/DO-160G – Section 10, Category R	RTCA/DO-160G – Section 10, Category R	
Fire proofness	CPR option (Case Pressure Relief Port) (GAPS only)	Standard	
Fluid susceptibility	RTCA/DO-160G – Section 11, Category F	RTCA/DO-160G – Section 11, Category F	
Sand and dust	RTCA/DO-160G – Section 12, Category D	RTCA/DO-160G – Section 12, Category D	
Fungus resistance	RTCA/DO-160G – Section 13, Category F	RTCA/DO-160G – Section 13, Category F	
Salt spray	RTCA/DO-160G – Section 14, Category T	RTCA/DO-160G – Section 14, Category T	
Magnetic effects	RTCA/DO-160G – Section 15, Category A	RTCA/DO-160G – Section 15, Category A	
Power input	RTCA/DO-160G – Section 16, Category A	RTCA/DO-160G – Section 16, Category A	
Voltage spike	RTCA/DO-160G – Section 17, Category A	RTCA/DO-160G – Section 17, Category A	
Audio frequency conducted susceptibility	RTCA/DO-160G – Section 18, Category Z	RTCA/DO-160G – Section 18, Category Z	
Induced signal susceptibility	RTCA/DO-160G – Section 19, Category CWE	RTCA/DO-160G – Section 19, Category CWE	
Radio frequency radiated susceptibility	RTCA/DO-160G – Section 20, Category F	RTCA/DO-160G – Section 20, Category G	
Radio frequency conducted susceptibility	RTCA/DO-160G – Section 20, Category W	RTCA/DO-160G – Section 20, Category Y	
Radio frequency emission	RTCA/DO-160G – Section 21, Category M	RTCA/DO-160G – Section 21, Category M	
Lightning induced transient susceptibility	RTCA/DO-160G – Section 22, Category B3K3L3	RTCA/DO-160G – Section 22, Category B3K3L3	
lcing	RTCA/DO-160G – Section 24, Category A	RTCA/DO-160G – Section 24, Category A	
Electrostatic discharge	RTCA/DO-160G – Section 25, Category A	RTCA/DO-160G – Section 25, Category A	



#### FIGURE 1. GAPS PRODUCT NOMENCLATURE

#### FIGURE 2. HAPS SERIES PRODUCT NOMENCLATURE



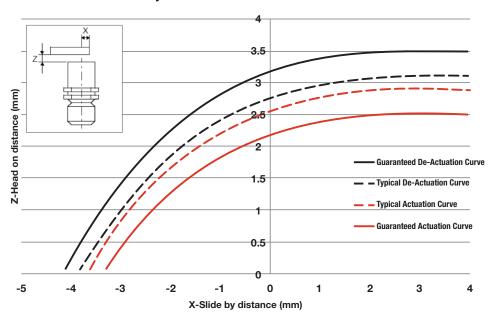
\*Note: These grayed-out options are non-qualified listings (not released as production listings in the ordering system). These listings will be qualified based on customer request. Contact Honeywell for further information on the grayed-out customization options.

TABLE 3. GAPS SERIES INTERFACE DETAILS						
SUPPLY VOLTAGE	SUPPLY CURRENT	OUTPUT TYPE	OUTPUT CONDITION	CONNECTOR	CATALOG LISTING	PIN CONFIGURATION
		Current sink	Target near: $4 \text{ mA} \le \text{lo} \le 6 \text{ mA}$ Target far: $12 \text{ mA} \le \text{lo} \le 16 \text{ mA}$ Internal fault: $9 \text{ mA} \le \text{lo} \le 11 \text{ mA}$ or lo <1 mA	D38999/25YA98PN	LGXXD3AAX-000	Pin A: Supply excitation Pin B: Supply return Pin C: Output
	10 mA max.			D38999/25YA98PA	LGXXD3ABX-000	Pin A: Supply excitation Pin B: Supply return Pin C: Output
				EN2997Y10803MN	LGXXD3ACX-000	Pin 1: Supply excitation Pin 2: Supply return Pin 3: Output
	10 mA max.	Open collector (normally closed)	<b>Target near:</b> Switch open, lo <100 μA <b>Target far:</b> Switch close, Vo <1 V @ 20 mA of lo	D38999/25YA98PN	LGXXD3BAX-000	Pin A: Supply excitation Pin B: Supply return Pin C: Output
				D38999/25YA98PA	LGXXD3BBX-000	Pin A: Supply excitation Pin B: Supply return Pin C: Output
				EN2997Y10803MN	LGXXD3BCX-000	Pin 1: Supply excitation Pin 2: Supply return Pin 3: Output
12 Vdc to 32 Vdc	10 mA max.	Open collector (normally open)	<b>Target near:</b> Switch close, Vo<1 V @ 20 mA of Io <b>Target far:</b> Switch open, Io<100 μA	D38999/25YA98PN	LGXXD3CAX-000	Pin A: Supply excitation Pin B: Supply return Pin C: Output
				D38999/25YA98PA	LGXXD3CBX-000	Pin A: Supply excitation Pin B: Supply return Pin C: Output
				EN2997Y10803MN	LGXXD3CCX-000	Pin 1: Supply excitation Pin 2: Supply return Pin 3: Output

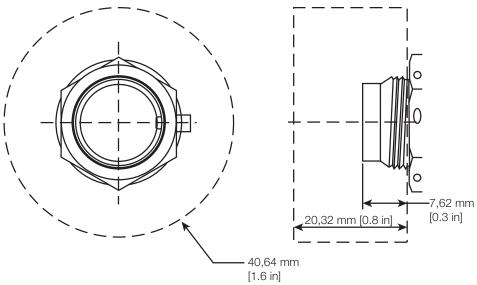
TABLE 4. HAPS SERIES INTERFACE DETAILS						
SUPPLY VOLTAGE	SUPPLY CURRENT	OUTPUT TYPE	OUTPUT CONDITION	CONNECTOR	CATALOG LISTING	PIN/WIRE CONFIGURATION
			Target near: $4 \text{ mA} \le \text{lo} \le 6 \text{ mA}$ Target far: $12 \text{ mA} \le \text{lo} \le 16 \text{ mA}$ Internal fault: $9 \text{ mA} \le \text{lo} \le 11 \text{ mA}$ or $\text{lo} < 1 \text{ mA}$	D38999/25YA98PN	1PXXX3AANX-000	Pin A: Supply excitation Pin B: Supply return Pin C: Output
				D38999/25YA98PA	1PXXX3ABNX-000	
				EN2997Y10803MN	1PXXX3ACNX-000	Pin 1: Supply excitation Pin 2: Output Pin 3: Supply return
101/1	10 4	<b>C</b>		M83723/90Y1005N	1PXXX3ADNX-000	Pin 1: Supply excitation Pin 2: Output Pin 3: Supply return
12 Vdc to 32 Vdc	10 mA max.	Current sink		M83723/90Y10056	1PXXX3AENX-000	
		SILIK		M83723/90Y10057	1PXXX3AFNX-000	Pin 4: No connection
				M83723/90Y10058	1PXXX3AGNX-000	Pin 5: No connection
				Pigtail (Flying Lead)	1PXXX3AHXX-000	White wire (orange stripes): Supply excitation White wire (blue stripes): Output White wire (no stripes): Supply return
			Target near: Switch open,	D38999/25YA98PN	1PXXX3AANX-000	Pin A: Supply excitation
				D38999/25YA98PA	1PXXX3ABNX-000	Pin B: Output Pin C: Supply return
				EN2997Y10803MN	1PXXX3ACNX-000	Pin 1: Supply excitation Pin 2: Output Pin 3: Supply return
		Open collector		M83723/90Y1005N	1PXXX3ADNX-000	Pin 1: Supply excitation Pin 2: Output Pin 3: Supply return Pin 4: No connection
12 Vdc to 32 Vdc	10 mA max.	(nor-	lo <50 μA <b>Target far:</b> Switch close,	M83723/90Y10056	1PXXX3AENX-000	
52 100	mux.	mally closed)	Vo <1 V @ 20 mA of lo	M83723/90Y10057	1PXXX3AFNX-000	
		00300)		M83723/90Y10058	1PXXX3AGNX-000	Pin 5: No connection
				Pigtail (Flying Lead)	1PXXX3AHXX-000	White wire (orange stripes): Supply excitation White wire (blue stripes): Output White wire (no stripes): Supply return
			<b>Target near:</b> Switch close, Vo<1 V @ 20 mA of Io <b>Target far:</b> Switch open, Io<50 μA	D38999/25YA98PN	1PXXX3AANX-000	Pin A: Supply excitation
				D38999/25YA98PA	1PXXX3ABNX-000	Pin B: Output Pin C: Supply return
12 Vdc to 10 mA 32 Vdc max.		_		EN2997Y10803MN	1PXXX3ACNX-000	Pin 1: Supply excitation Pin 2: Output Pin 3: Supply Return
		(nor-		M83723/90Y1005N	1PXXX3ADNX-000	Pin 1: Supply excitation
				M83723/90Y10056	1PXXX3AENX-000	Pin 2: Output Pin 3: Supply raturn
				M83723/90Y10057	1PXXX3AFNX-000	Pin 3: Supply return Pin 4: No connection
				M83723/90Y10058	1PXXX3AGNX-000	Pin 5: No connection
				Pigtail (Flying Lead)	1PXXX3AHXX-000	White wire (orange stripes): Supply excitation White wire (blue stripes): Output White wire (no stripes): Supply return

#### **FIGURE 3. SLIDE-BY CURVES**

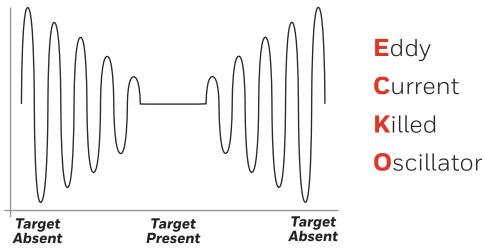
**Proximity Sensor Actuation and De-Actuation Curves** 



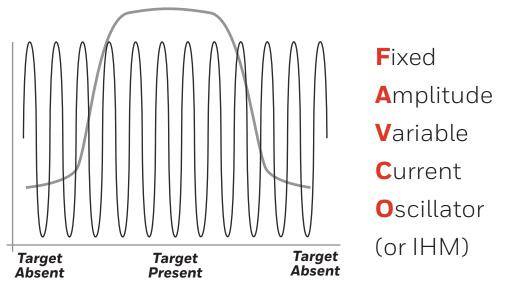
#### **FIGURE 4. KEEP OUT ZONE MAP**



#### FIGURE 5. ECKO VS. FAVCO TECHNOLOGY



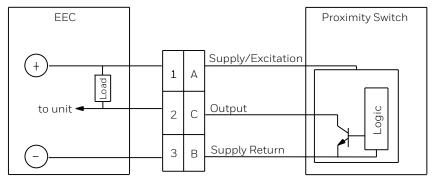
Eddy currents within the target cause a load on the sensor decreasing the amplitude of the oscillator, monitored by a trigger switching the output state **on** or **off**.



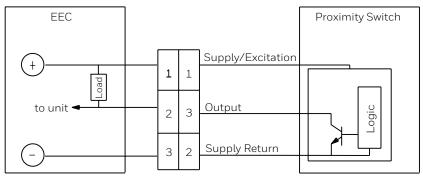
Energy measured to maintain the oscillation when a load on the sensor is applied caused by the eddy currents of the target.

#### **GAPS WIRING DIAGRAMS**

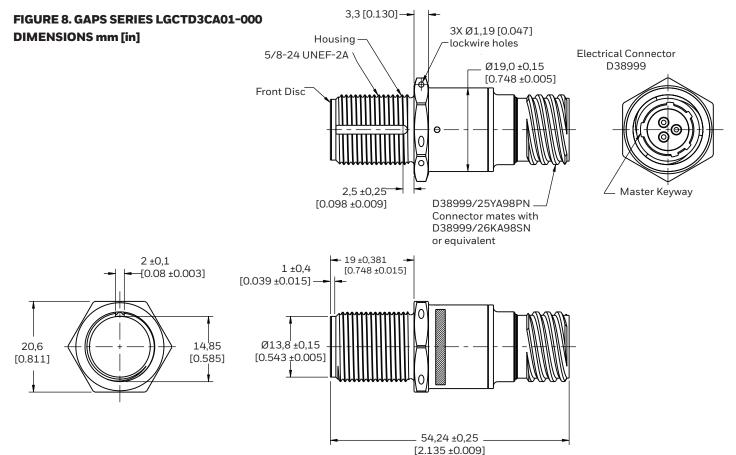
#### FIGURE 6. GAPS SERIES D38999/25YA98PN CONNECTOR



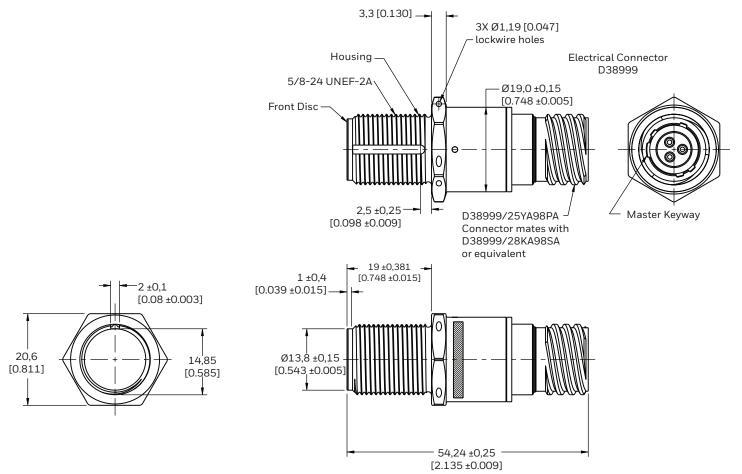
#### FIGURE 7. GAPS SERIES EN2997Y10803MN CONNECTOR

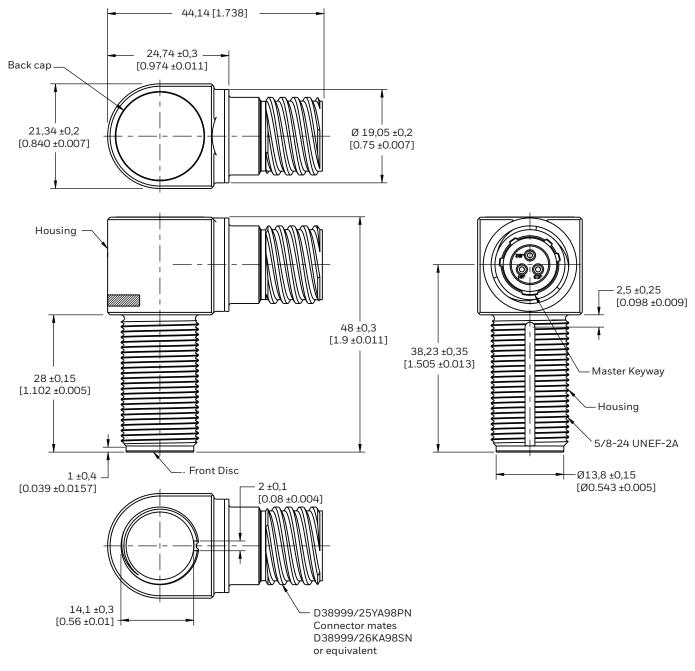


#### **PRODUCT DIMENSIONS**



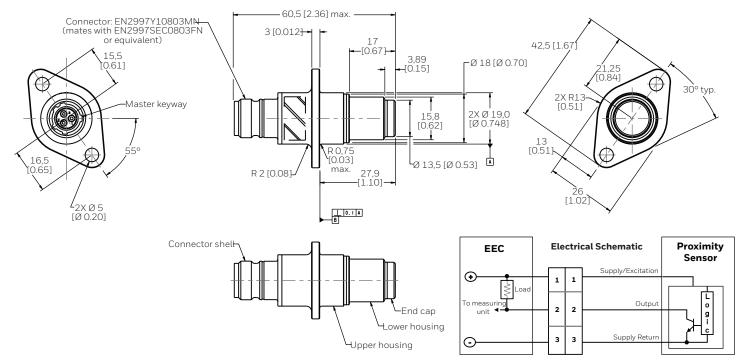
#### FIGURE 9. GAPS SERIES LGCTD3CB01-000 DIMENSIONS mm [in]



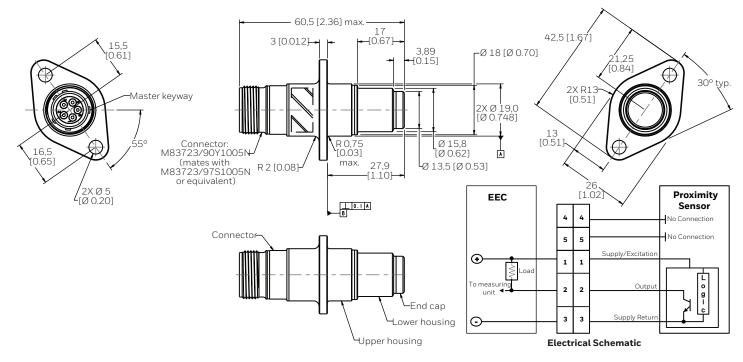


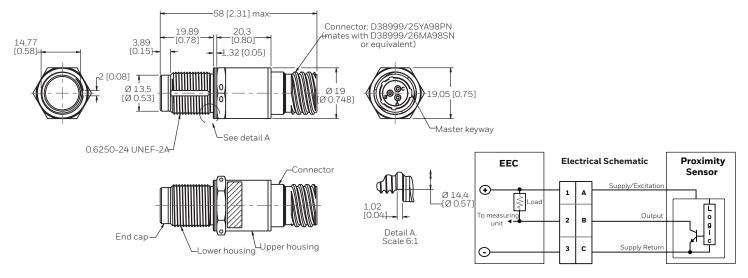
#### FIGURE 10. GAPS SERIES LGRTD3CA01-000 DIMENSIONS mm [in]

#### FIGURE 11. HAPS SERIES: CYLINDRICAL, FLANGED HOUSING WITH EN2997Y10803MN CONNECTOR mm [in]



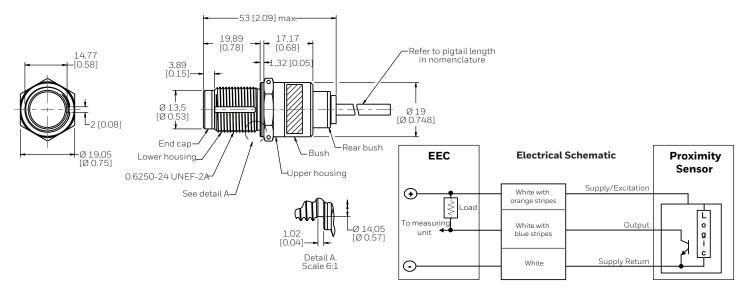
#### FIGURE 12. HAPS SERIES: CYLINDRICAL, FLANGED HOUSING WITH M83723/90Y1005N CONNECTOR mm [in]



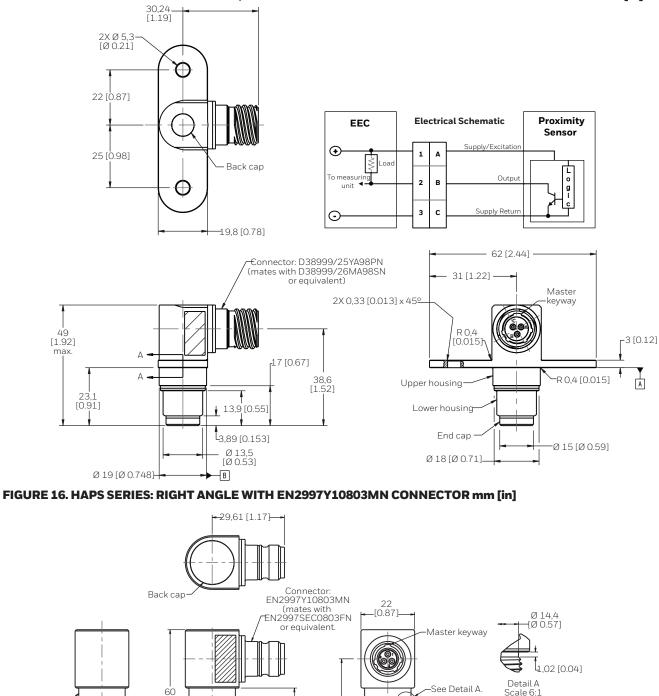


#### FIGURE 13. HAPS SERIES: CYLINDRICAL HOUSING WITH D38999/25YA98PN CONNECTOR mm [in]

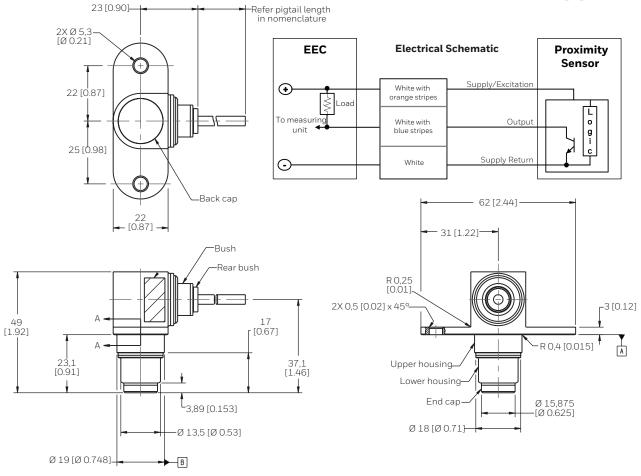
#### FIGURE 14. HAPS SERIES: CYLINDRICAL HOUSING WITH PIGTAIL CONNECTION mm [in]



#### FIGURE 15. HAPS SERIES: RIGHT ANGLE, FLANGED HOUSING WITH D38999/25YA98PN CONNECTOR mm [in]

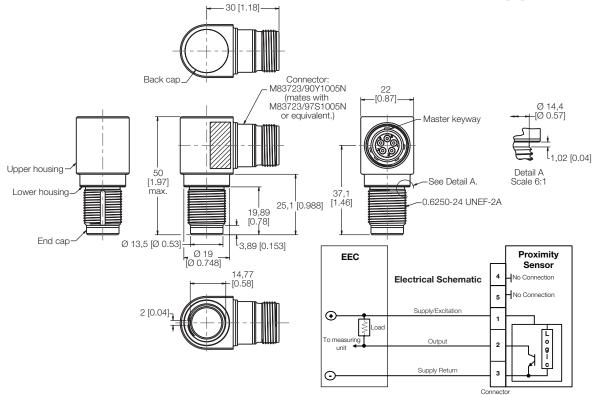


Upper housing [2.36] 37.1 max. 25,1 [0.988] [1.46] -0.6250-24 UNEF-2A Lower housing-19,89 [0,78] Ø 13,5 [Ø 0.53] l<sub>3,89</sub> [0.153] End cap Proximity -Ø 19 [Ø 0.748] EEC **Electrical Schematic** Sensor 14,77 Supply/Excitation  $\odot$ 1 1 -[0.58]-L o To measuri Outpu 2 [0.04]-2 2 unit g i Supply Retur з з  $\odot$ 



#### FIGURE 17. HAPS SERIES: RIGHT ANGLE, FLANGED HOUSING WITH PIGTAIL CONNECTION mm [in]

#### FIGURE 18. HAPS SERIES: RIGHT ANGLE WITH M83723/90Y1005N CONNECTOR mm [in]



#### WARRANTY/REMEDY

Honeywell warrants goods of its manufacture as being free of defective materials and faulty workmanship during the applicable warranty period. Honeywell's standard product warranty applies unless agreed to otherwise by Honeywell in writing; please refer to your order acknowledgment or consult your local sales office for specific warranty details. If warranted goods are returned to Honeywell during the period of coverage, Honeywell will repair or replace, at its option, without charge those items that Honeywell, in its sole discretion, finds defective. The foregoing is buyer's sole remedy and is in lieu of all other warranties, expressed or implied, including those of merchantability and fitness for a particular purpose. In no event shall Honeywell be liable for consequential, special, or indirect damages.

While Honeywell may provide application assistance personally, through our literature and the Honeywell web site, it is buyer's sole responsibility to determine the suitability of the product in the application.

Specifications may change without notice. The information we supply is believed to be accurate and reliable as of this writing. However, Honeywell assumes no responsibility for its use.

# A WARNING PERSONAL INJURY

DO NOT USE these products as safety or emergency stop devices or in any other application where failure of the product could result in personal injury.

Failure to comply with these instructions could result in death or serious injury.

# WARNING MISUSE OF DOCUMENTATION

- The information presented in this product sheet is for reference only. Do not use this document as a product installation guide.
- Complete installation, operation, and maintenance information is provided in the instructions supplied with each product.

Failure to comply with these instructions could result in death or serious injury.

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