

Manual Switches

Miniature Manual Line



FEATURES

- Breadth of line offers complete selection of pushbuttons, rockers, and indicators to accommodate different functions and promote operator efficiency.
- Printed wiring board (PWB) or panel mounted switches, plus multi-unit strip mounting, and single level termination for cost-effective installation.
- Tactile feedback imparts a definite feel of switching action.
- Coordinated appearance enhances panel harmony.
- Illumination by long-life LED's and incandescent lamps—for lighted display versatility.
- Solid state, electronic control and power duty switching—for electrical versatility.
- Temperature range: -18° to 65°C (0° to 149°F).

DESIGN FREEDOM

Rocker switches are available in the MICRO SWITCH MML Miniature Manual Line. They complement AML pushbuttons and indicators, providing you flexibility and design freedom to answer all your miniature manual control requirements. You can choose the actuator option that matches the switch function and natural habit pattern reflex of the operator. You no longer need to compromise quality, appearance, or human factors considerations, because of size constraints.

The MML pushbutton and indicator offering has also been expanded to include new square forms which are small enough to fit in the tightest places.

MOUNTING FLEXIBILITY

Printed wiring board (PWB) mounted switches can be arranged in individual panel openings or multi-unit strips, in a common panel cutout. Optional support brackets provide added rigidity for stand-alone PWB mounted devices. Units with bezels and mounting clips can be snap-in mounted from the panel front.

Single level PWB or solder/quick-connect termination throughout makes wiring faster, easier, and more economical. Housings are designed to accommodate washing, before and after wave soldering, to help prevent contamination during printed wiring board installation.

LIGHTED DISPLAY OPTIONS

Pushbuttons and indicators can be full-face illuminated by LED's or incandescent lamps for high visibility of colors and legends. Inherently rugged, long-life LED's reduce service and maintenance costs. Also, their low drive and inrush current (30 mA or less) reduces costs of drive circuitry.

Rockers can be furnished with colored lenses for illumination by LED's or incandescent lamps.

CONTROL VERSATILITY

Solid state pushbutton switches with Hall effect integrated circuits interface directly with microprocessors and other logic level devices. Time-proven for billions of cycles, Hall effect IC's provide the ultimate in reliability.

Electronic control pushbutton or rocker switches, with gold or silver contacts, handle up to 1 amp; power duty switches, up to 6 amps.

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MML ENHANCES PANEL HARMONY

The attractive clean line design of the total MML offering is coordinated to work in harmony and enhance the visual qualities of your product. MML will help make a good first impression with your customers by blending with other panel components. And also work hard over the long run to maintain operator satisfaction.

HOW TO ORDER

To specify MML catalog listings, refer to the order guides. They are based on a modular cataloging system which gives you the flexibility to choose the combination of feature options that best answers the requirements of your application.

ORDER GUIDES

Solid State Switches	
MML11 Pushbutton Switches	70
Electronic Control Switches	
MML21 Pushbutton Switches	72
MML24 Rocker Switches	74
Power Duty Switches	
MML31 Pushbutton Switches	76
Indicators	
MML41 Indicators/LED or Incandescent Display	78
MML46 Indicators/LED or Incandescent Display	78
Lenses and Buttons	
MML51 Lenses/Incandescent or Non-lighted Display	80
MML52 Lenses/LED or Neon Display	80
Mounting Hardware	
MML61 Strip Mounting Frames	83
MML72/73 Bezels and Mounting Clips	84
MML74 PWB Mount Support Brackets	84
LED's, Lamps, Receptacles	
MML92/93 LED's/Receptacles	85/88
MML91/93 Incandescent Lamps/Receptacles	87/88



MML medical application. Intranvaneous fluid flow controller automatically dispenses fluids for medications, therapy, and nutrition.



MML communications application. Mobile radio control keeps businesses in touch with employees on the road.



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MML CHARACTERISTICS

	MML 10 Series	MML 20 Series	MML 30 Series	MML 40 Series
Mechanical Lifetime*				N/A
Pushbuttons–Momentary	1,000,000	250,000	100,000	---
Pushbuttons–Alternate	100,000	100,000	100,000	---
Rockers	100,000	250,000	100,000	---
Electrical Lifetime***				N/A
Pushbuttons–Momentary	1,000,000	25,000	25,000	---
Pushbuttons–Alternate	100,000	25,000	25,000	---
Rockers	100,000	25,000	25,000	---
Agency Ratings				
UL	File E53576	File E12252	File E12252	File E58932
CSA	File L R4442	File LR4442	File LR4442	File LR4442

*95% Survival

** Lifetime at Full Rated Load

MML ELECTRICAL DATA

MML10 SERIES

Electrical Characteristics	Integrated Circuit Function	5-24 VDC Sinking	
	Supply Current (Max.)	7 mA (Released) 8 mA (Operated no load)	
	Output Voltage (Operated)	0.3 Volt (Sinking 10 mA)	
	Output Leakage Current Max. (Released)	5.0 μ A	
	Switching Time Max.		
	Rise 10% to 90%	1.5 μ sec (Sinking 10 mA)	
	Fall 90% to 10%	0.5 μ sec (Sinking 10 mA)	
	Rated Output Current	10 mA Sinking	
	Absolute Maximum Ratings	Supply Voltage (V_s)	-28 to +28 VDC
		Voltage Externally Applied to Output	-0.5 Volt min. +28 Volts max. (Off condition)
Loads to Output		20 mA (Sinking)	
Storage Temperature		-40° to +85°C (-40° to +185°F)	
Operating Temperature		-18° to +65°C (0° to +149°F) and supply voltage of 4.5 to 5.5 VDC	

As with all solid state components, performance can be expected to deteriorate as rating limits are approached; however, they will not be damaged unless the limits are exceeded.

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MML20 SERIES

Electrical Rating (silver contacts) **Standard buttons**
Up to 1 amp, 125 VAC

1 piece plunger/lens cap buttons:
Black—Up to 1 amp, 125 VAC
All others—Up to 0.5 amp, 125 VAC

Electrical Rating Gold Contacts **All button styles:**
Up to 0.25 amp, 30 VDC
UL rating—0.10 amp, 30 VDC

One pole Form C



MML30 SERIES

MML31:

Electrical Rating 6A @ 125 VAC, 250 VAC; 2A @ 30 VDC;
Silver Contacts 1A @ 125 VDC "L"; 1/10 hp @ 125 VAC

Contact Arrangement 1 or 2 poles Form X



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