V3L-2163 SWITCH-BASIC DIVISION OF HONEYWELL **CQX 1407** FED. MFG. CODE 91929 .089 DIA HOLE IN TERMINALS - CORROSION RESISTANT STEEL ACTUATOR .19 DIA X .19 WIDE OIL BRONZE ROLLER (CONCENTRICITY .005 TIR) 1.340 ±.030 .125 MAX DRAWING PRETRAVEL .32 -.114 -.002 -,10 .810 ±.060 **OPERATING** .25 .625±.015 **POSITION** .406±.003 ,710 MAX 3 COM N.O CHECK .114 +.002 REVISIONS .126±,002 DIA-76300 -875±.003--,27 19 NOV 93 +1.094±.015 +1.27 + NOTE -I-TERMINALS ARE PLATED FOR SOLDERING THIS DRAWING COVERS A PROPRIETARY ITEM AND IS THE PROPERTY OF MICRO SWITCH, A DIVISION OF HONEYWELL. THIS DRAWING IS NOT TO BE COPIED OR USED WITHOUT THE APPROVAL OF MICRO SWITCH. **FULL CHARACTERISTICS ELECTRICAL DATA** SCALE CONTACT ARRANGEMENT DO NOT SCALE PRINT OPERATING FORCE -----31 GRAM MAX SPDT UNLESS OTHERWISE NOTED TOLERANCES ARE RELEASE FORCE ----- 2 GRAM MIN 10A-1/4HP-125 OR 250 VAC 1/2A-125 VDC; 1/4A-250 VDC 3A-125 VAC "L" -L131-ONE PLACE (.0) ± .030 R 27 TWO PLACE (.00) ± .015 DIFFERENTIAL TRAVEL ----.030 MAX THREE PLACE (.000) ± .005 OVERTRAVEL ------.085 MIN ANGLES RELEASE TRAVEL - - - - - . OIG MIN WEIGHT

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