皓宇(香港)有限公司	文件編號	HY-WI-32
HAOYU (HONG KONG) LIMITED	發行日期	2008-07-23
SPECIFICATION 承認書	第 B-2 版	第1頁 共4頁

SERI	SERIES 產品系列 DIN SOCKET DIN 端子 TYPE 產品型號			环保				
DRA	DRAWN 設 計 LI JIAN APVD 審 批			李劍				
	· RATING ( 額定値 ):DC50V 1A		ly to the apper 附加圖紙 ANGE	nded drawing.  15°C~35°C				
搏	操作溫度範圍		-200-700	儲存溫度範	重			13 0 33 0
	[ 項目	TEST CONDITIO					SPECIFICA	ΓΙΟΝS 規格
3 · E	LECTRICAL PERF	ORMANCE(電氣性 	生能規格 ): 					
3A	CONTACT RESISTANCE 接觸電阻	NCE SUCCESSIVE MEASUREMENTS.				70mΩ ma 70 毫歐以下		
3В	INSULATION RESISTANCE 絕緣阻抗	A VOLTAGE OF2 FOR 1 MIN. AFTI BETWEEN TERM BETWEEN INDIV 輸入 250V DC 電 (1)接觸端子之間 (2)插座本體與資	ER WHICH MEAS MINALS /IDUAL TERMIN 壓 1 分鐘,按以下: 間	SUREMENT S			100MΩ m 100 兆歐以_	
3C	DIELECTRIC STRENGTH 耐電壓	BETWEEN TERMINALS  BETWEEN INDIVIDUAL TERMINALS AND FRAME  輸入 250V AC 電壓 1 分鐘.按以下接觸方決測試						
4.MECHANICAL PERFORMANCE(機械性能規格)								
4A	INSERTION AND WITHDRAW FORCE 插拔力	Being measure at across spring piece and across matching plug for ergometer 用測力計在插頭與彈片之間進行測量・(空插三次後測試)		5-35N	nd extraction force 5-35 牛頓			
4B	TERMINAL STRENGTH 端子強度	A STATIC LOAD THE TERMINAL: 在任意一個方向的	S FOR 60 SEC. IN	ANY DIREC	TION	P OF	OF ACTUATOR	EXCESSIVE LOOSEN-ESS E有裂開\鬆動等異常

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		UNLESS OTHERWISE SPECIFIED. THE STANDRD RANGE	左没右:	指定的情況下測試溫度濕
	STANDARD	OF ATMOSPHERIC CONDITIONS FOR MAKING MEASUREMENTS		<b>壓如下:</b>
4C	ATMOSPHEIC	AND TESTS ARE AS FOLLOWS:	(1)	溫度爲 15℃~35℃
140	CONDITIONS	AMDIENT TEMPERATURE: 15℃ TO 35℃	(2)	温度為 15 0~35 0 濕度爲 25%~75%RH
	使用標準狀態	RELATIVE HUMIDITY :25%TO75%RH	(3)	無度 80Kpa ~106Kpa
		AIR PRESSURE :80Kpa TO 106Kpa	(3)	<b>※</b> /  № 00Kpa ~100Kpa

5 · D	URABILITY (耐久性)		
5A	SOLDERABILITY TEST 可焊性試驗	THE TOP OF THE TERMINALS SHALL BEDIPPED 2mm IN THE SOLDER BATH OF220 $\pm 5$ °C FOR $3\pm 0.5$ SECONDS. THE PLASTIC BODY IS 1.6mm ABOVE THE TIN LIGUID. 端子頂部被浸入焊錫池中 2mm 深,溫度爲 220 $\pm 5$ °C ,時間爲 $3\pm 0.5$ 秒. 手工焊接溫度爲 $350\pm 5$ °C ,時間爲 $2\pm 0.5$ 秒。 膠身距離錫液 $1.6$ mm。 注:本產品只適合用手焊、波峰焊。	(1) SOLDER WETTING TIME SHALL BE 3 SEC OR LESS 焊接時間應少於 3 秒 (2) THE AREA OF SOLDERABILITY SHOULD BE OVER 90% 焊接面積要有 90%以上
5B	RESISTANCE TO SOLDERING HEAT TEST 耐焊性試驗	THE TOP OF THE TERMINALS SHALL BEDIPPED 2mm . THE PLASTIC BODY IS 1.6mm ABOVE THE TIN LIGUID. 端子頂部被浸入焊錫池中 2mm 深,膠身距離錫液 1.6mm。Wave-soldering is to be performed within 3 seconds at 260 +/-5 ℃ 波峰焊接溫度 260 +/-5 ℃ 時間 3 秒。Hand weilding to be performed within 3 seconds at 380℃ or below. 手工焊接溫度爲 380℃或以內,時間爲 3±0.5 秒。注:本產品只適合用手焊、波峰焊。	WITHOUT DEFORMATION OF CASE OREXCESSIVE LOOSENESS OF TERMINALSELECTRICAL CHARACTERISTICS SHALL BE SATISFIED. 本體無變形,能滿足於機械、電氣性能。
5C	LIFE TEST. 壽命試驗	WITHOUT LOAD (IT IS TESTED BY MACHINE, ACTING FORCE MUST BE PARALLED TO THE WAY OF PUSHING): AN ACTUATOR SHALL BE SUBJECT TO 1000 CYCLES AT A SPEED OF30 CYCLES FOR 1 MIN 無負荷(只限於機器測試,作用力平行於插拔方向):操作者以每分鐘 30 次的頻率作 1000 回之無負荷測試。	<ul> <li>(1) CONTACT RESISTANCE SHALLBE 200mΩmax</li> <li>(2) MECHANICAL AND ELECTRICAL CHARACTERISTICS SHALL BESATISFIED。</li> <li>(1) 接觸電阻不能超於 200mΩ</li> <li>(2) 其他滿足於機械電器性能。</li> </ul>
5D	HEAT TEST. 耐熱試驗	85±2℃ FOR 48 HOURS AFTER TEST KEEP IN NORMAL CONDITION FOR 30 MINUTES. 在 85±2℃環境中放 48 小時,再放在正常環境中 30 分鐘後進行測試。	THERE SHALL BE NO DAMAGE ON APPEARANCE • MECHANICAL AND ELECTRICAL CHARACTERISTICS SHALL BE
5E	HUMIDITY TEST. 耐濕試驗	$40 \pm 2$ °C 90-96%RH FOR 48 HOURS, TEST AFTER KEEPING IN NORMAL CONDITION FOR 30 MIN. 在 $40\pm 2$ °C 90-96%RH 環境中放 48 小時,再放在正常環境中,30 分鐘後進行測試。	SATISFIED 外觀無異常,滿足於機械,電器性能。

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5F	COLD TEST. 耐冷試驗	At -40±2℃ for 48 HRS. AFTER TEST KEEP IN NORMAL CONDITION FOR 30 MIN. 在-40±2℃環境中放 48 小時,再置於正常環境中 30 分鐘後進行測試。	
5G	SALT SPRAY TEST 噴霧試驗	AT 5% NACL LIQUOR FOR 24HOURS, AFTER WASHING, KEEP IN NORMAL CONDITION FOR 30 MIN. 5%的 Nacl 溶液中噴霧 24 小時,用水清洗並在室溫下放置 30 分鐘	WITHOUT EXCESSIVE CORROSION OR CRACK IN APPEARANCE 表面無明顯腐蝕或鍍層脫落現象

6·注意事項 (APPLICATION NOTES:)

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1、在耐焊接過程中,不得把松香等絕緣、有腐蝕性物質浸入產品內。

( ROSIN AND OTHER INSULATING AND CAUSTIC MATERIAL CAN NOT BE DIPPED INTO THE ROCKET DURING

SOLDERING.)

2、產品焊接後不能用氣槍吹或用溶劑沖洗。

( PRODUCTS CAN NOT BE BLOWN WITH AIR GUN OR CLEANED WITH A SOLVENT AFTER SOLDERING.)

3、產品焊接前各零件不能被溶化。

( ALL PARTS OF THE PRODUCTS CAN NOT BE DISSOLVED BEFORE SOLDERING. )

- 4、避免儲藏於高溫、潮濕及腐蝕的場所。
  - ( AVOID STORING THE PRODUCTS IN A PLACE AT HIGH TEMPERATURE, HIGH HUMIDITY AND IN CORROSIVE GASES.)
- 5、貯存期限:自發貨之日起,貯存期不超過180天.若超出貯存期限,產生不良品,本公司概不負責。

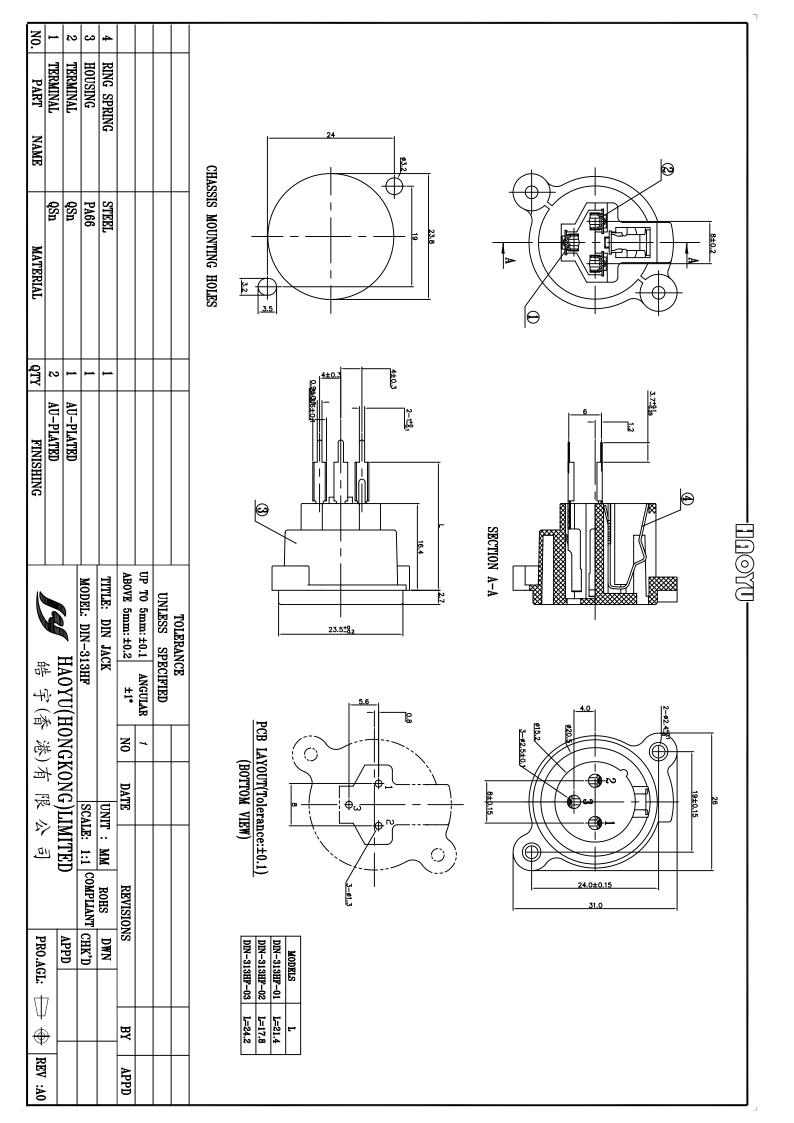
( SHELF LIFE IS LESS THAN 180 DAYS SINCE THE GOODS WARE SENT OUT FROM OUR FACTORY. OUR COMPANY

DOESN'T ACCEPT RESPONSIBILITY FOR REJECTS IF THE SHELF LIFE OF GOODS EXCEEDS 180 DAYS.)

6、本產品如有不良事件,望廠家及時回饋,以便及時記錄、查核、改善、跟蹤。

(PLEASE FEEL FREE TO REPORT TO US IF YOU DISCOVER THE INFERIOR GOODS, SO THAT WE CAN TAKE NOTE, CHECK, TRACK AND IMPROVE THEM. THANKS.)

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