東莞市皓宇電子有限公司	文件編號	HY-WI-32		
DONGGUAN HOOYA ELECTRONICS CO.,LTD.	發行日期	2008-07-23		
SPECIFICATION 承認書	第 B-2 版	第1頁 共3頁		

SERI	ES 產品系列	DIN SOCKET D	IN 端子		TYPE 產品型號		DIN-318	环保	
DRA	WN 設 計	LI JIAN		APVD 審 批		李劍			
1·RATING (額定値): DC50V 1A 11							ly to the appended drawing. 附加圖紙		
2・OPERATING TEMPERATURE RANGE 操作溫度範圍 -20℃~70℃ PRESERVATIVE TEMPERATURE RANGE 儲存溫度範圍						ANGE 15°C~35°C			
ITEM	1 項目	TEST CONDITION	NS 測試條件				SPECIFICA	TIONS 規格	
3 · E	3 · ELECTRICAL PERFORMANCE (電氣性能規格):								
3A	A MEASURED BY THE CONTACT RESISTANCE APPARATE A MEASURED BY THE CONTACT RESISTANCE APPARATE B METER AT 0.1A DC5V .THE RESULT IS THE AVEI SUCCESSIVE MEASUREMENTS. 接觸電阻 在電壓為 5V,直流電流為 0.1A 時,用接觸電阻測量儀或毫 結果取測量 5 次後的平均値。				THE AVERAGE	OF5	50mΩ max 50 毫歐以下		
3B	INSULATION RESISTANCE 絕緣阻抗	A VOLTAGE OF2: FOR 1 MIN. AFTE BETWEEN TERM BETWEEN INDIV 輸入 250V DC 電應 (1) 接觸端子之間 (2) 插座本體與端	R WHICH MEAS INALS IDUAL TERMIN 图1分鐘,按以下打	SUREMENT S IALS AND FR			100MΩ n 100 兆歐以	nin 上.	
3C	DIELECTRIC STRENGTH 耐電壓	A VOLTAGE OF75 FOR 1 MIN. AFTE 0.5 mA Max voltag BETWEEN INDIV 輸入 750V AC 電應 (3) 接觸端子之間 (4) 插座本體與端	R WHICH MEAS e 50 hz leakage,B IDUAL TERMIN 医 1 分鐘,电压50日	SUREMENT S ETWEEN TEI IALS AND FR	RMINALS , AME			-	
4.ME	CHANICAL PERFO	DRMANCE(機械性)				I			
4A	INSERTION AND WITHDRAW FORCE 插拔力	Being measure at ergometer 用測力計在插頭與			0.0	for	5-35N	nd extraction force 5-35 牛頓	
4B	TERMINAL STRENGTH 端子強度	A STATIC LOAD THE TERMINALS 在任意一個方向的	FOR 60 SEC. IN	ANY DIREC	ΓΙΟΝ	P OF	OF ACTUATO	E SATISFIED.WITHOUT EXCESSIVE LOOSEN-ESS R 民有裂開\鬆動等異常	
4C	STANDARD ATMOSPHEIC CONDITIONS 使用標準狀態	UNLESS OTHERN OF ATMOSPHERI AND TESTS ARE AMDIENT TEMPI RELATIVE HUMI AIR PRESSURE	C CONDITIONS AS FOLLOWS: ERATURE: 15℃	5 FOR MAKIN TO 35°C 075%RH		NTS	度、氣壓如 (1) 溫 (2) 濕	的情況下測試溫度濕 下: 度為 15℃~35℃ 度為 25%~75%RH 壓 80Kpa ~106Kpa	

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5 · DURABILITY (耐久性)							
5A	SOLDERABILITY TEST 可焊性試驗	THE TOP OF THE TERMINALS SHALL BEDIPPED 2mm IN THE SOLDER BATH OF230 ±5 ℃ FOR 3 ± 0.5 SECONDS. THE PLASTIC BODY IS 1.6mm ABOVE THE TIN LIGUID. 端子頂部被浸入焊錫池中 2mm 深,溫度為 230 ± 5 ℃,時間 為 ± 0.5 秒.手工焊接溫度為 350 ± 5 ℃,時間為 2±0.5 秒。 膠身距離錫液 1.6mm。 注:本產品只適合用手焊、波峰焊。	 (1) SOLDER WETTING TIME SHALL BE 3 SEC OR LESS 焊接時間應少於 3 秒 (2) THE AREA OF SOLDERABILITY SHOULD BE OVER 90% 焊接面積要有 90%以上 				
5B	RESISTANCE TO SOLDERING HEAT TEST 耐焊性試驗	THE TOP OF THE TERMINALS SHALL BEDIPPED 2mm. THE PLASTIC BODY IS 1.6mm ABOVE THE TIN LIGUID. 端子頂部被浸入焊錫池中 2mm 深, 膠身距離錫液 1.6mm。 Wave-soldering is to be performed within 10seconds at 260 +/-5 ℃ 波峰焊接溫度 260 +/-5℃ 時間 10 秒。 Hand weilding to be performed within 3 seconds at 380℃ or below. 手工焊接溫度為 380℃或以內,時間為 3±0.5 秒。 注:本產品只適合用手焊、波峰焊。	WITHOUT DEFORMATION OF CASE OREXCESSIVE LOOSENESS OF TERMINALSELECTRICAL CHARACTERISTICS SHALL BE SATISFIED. 本體無變形, 能滿足於機械、電氣性 能。				
5C	LIFE TEST. 壽命試驗	WITHOUT LOAD (IT IS TESTED BY MACHINE, ACTING FORCE MUST BE PARALLED TO THE WAY OF PUSHING): AN ACTUATOR SHALL BE SUBIECT TO 1000 CYCLES AT A SPEED OF30 CYCLES FOR 1 MIN 無負荷(只限於機器測試,作用力平行於插拔方向): 操作者以每分鐘 30 次的頻率作 1000 回之無負荷測試。	 CONTACT RESISTANCE SHALLBE 100mΩmax MECHANICAL AND ELECTRICAL CHARACTERISTICS SHALL BESATISFIED。 接觸電阻不能超於 100mΩ 其他滿足於機械電器性能。 				
5D	HEAT TEST. 耐熱試驗	85±2℃ FOR 48 HOURS AFTER TEST KEEP IN NORMAL CONDITION FOR 30 MINUTES. 在 85±2℃環境中放 48 小時,再放在正常環境中 30 分鐘後進 行測試。					
5E	HUMIDITY TEST. 耐濕試驗	40 ± 2 ℃ 90-96%RH FOR 48 HOURS, TEST AFTER KEEPING IN NORMAL CONDITION FOR 30 MIN. 在 40±2℃ 90-96%RH 環境中放 48 小時,再放在正常環境 中,30 分鐘後進行測試。	THERE SHALL BE NO DAMAGE ON APPEARANCE • MECHANICAL AND ELECTRICAL CHARACTERISTICS SHALL BE				
5F	COLD TEST. 耐冷試驗	At -40±2℃ for 48 HRS. AFTER TEST KEEP IN NORMAL CONDITION FOR 30 MIN. 在-40±2℃環境中放 48 小時,再置於正常環境中 30 分鐘後進 行測試。	SATISFIED 外觀無異常,滿足於機械,電器性能。				
5G	SALT SPRAY TEST 噴霧試驗	AT 5% NACL LIQUOR FOR 24HOURS, AFTER WASHING, KEEP IN NORMAL CONDITION FOR 30 MIN. 5%的 Nacl 溶液中噴霧 24 小時,用水清洗並 在室溫下放置 30 分鐘	WITHOUT EXCESSIVE CORROSION OR CRACK IN APPEARANCE 表面無明顯腐蝕或鍍層脫落現象				

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6 · 注意事項(APPLICATION NOTES:)						
1、在耐焊接過程中,不得把松香等絕緣、有腐蝕性物質浸入產品內。						
(ROSIN AND OTHER INSULATING AND CAUSTIC MATERIAL CAN NOT BE DIPPED INTO THE ROCKET DURING						
SOLDERING.)						
2、產品焊接後不能用氣槍吹或用溶劑沖洗。						
(PRODUCTS CAN NOT BE BLOWN WITH AIR GUN OR CLEANED WITH A SOLVENT AFTER SOLDERING.)						
3、產品焊接前各零件不能被溶化。						
(ALL PARTS OF THE PRODUCTS CAN NOT BE DISSOLVED BEFORE SOLDERING.)						
4、避免儲藏於高溫、潮濕及腐蝕的場所。 (AVOID STORING THE PRODUCTS IN A PLACE AT HIGH TEMPERATURE HIGH HUMIDITY AND						

(AVOID STORING THE PRODUCTS IN A PLACE AT HIGH TEMPERATURE, HIGH HUMIDITY AND IN CORROSIVE GASES.)

5、貯存期限:自發貨之日起,貯存期不超過180天.若超出貯存期限,產生不良品,本公司概不負責。

(SHELF LIFE IS LESS THAN 180 DAYS SINCE THE GOODS WARE SENT OUT FROM OUR FACTORY. OUR COMPANY

DOESN'T ACCEPT RESPONSIBILITY FOR REJECTS IF THE SHELF LIFE OF GOODS EXCEEDS 180 DAYS.)

6、本產品如有不良事件,望廠家及時回饋,以便及時記錄、查核、改善、跟蹤。

(PLEASE FEEL FREE TO REPORT TO US IF YOU DISCOVER THE INFERIOR GOODS, SO THAT WE CAN TAKE NOTE, CHECK, TRACK AND IMPROVE THEM. THANKS.)

NO.	1	∾								
PART NAME	HOUSING	CONTACT FOOT								
MATERIAL	PBT	BRASS							32 24.1 SCHEMATIC LANOUT	
QTY	1	3								
	BLACK	Sn-F								4 9 6.5 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9
FINISHING	K	Sn-PLATED								
9 船子电子角版公司			MODEL: DIN-319	TITLE: DIN SOCKET	AB0VE 5mm: ±0.2	UP TO 5mm: ±0.1	UNLESS SPECIFIED	TOLERANCE		
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