承 認 書 SPECIFICATION FOR APPROVAL

*客戶名稱	•
Customer name	•
*產品名稱	: 轻触开关
Product Description	. 11/44/1/2
*產品型號	: TC-00100- 095 E
Product part number	. 10 00100 0702
*客戶料號	•
Customer's material number	•
*數量	· 0 PCS
Quantity	. 0 103
*日期	•
Date	•

供應商負	負責人簽名	客戶負責人確認簽回					
製作人	莫丽琴	承認人					
審核	郭远维	審核					
批准	王瑞宝	批准					

皓宇(香港)有限公司 HAOYU (HONG KONG) LIMITED 东莞市弘皓电子有限公司 DONGGUAN HOOYA ELECTRONICS CO. LTD 東莞市石碣鎮四村第一工業區 Sicun 1st Industrial park, Sicun, Shijie Town, Dongguan

電 話 Tel No : (86) 769-82310511-2

傳 真 Fax No : (86) 769-82310510

郵 箱 E-mail : <u>haoyu888@21cn.com</u> 核 准 : Approved :



DONGGUANG HAOYU ELECTRONICS CO., LTD 东莞市弘皓电子有限公司

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SPECIFICATION 承認書	第 B-6 版	第1頁 共3頁			

SERIES 產品系列 TACT SWITCH TYPE 產品型號						品型號				
DRAWN 設 計 MO LI QIN				APVD 審 批			GUO YUAN WEI			
1·RATING(額定値):DC 12V 50mA										
2 · OPERATING TEMPERATURE RANGE							JRE RANGE 5°C~40°C			
CONSTRUCTION DIMENSION 結構尺寸 Apply to the appended drawing. 符合附加圖紙										
ITEN	M 項目	TEST CONDITI	ONS 測試條件				SPECIFICATIONS 規格			
3 · E	LECTRICAL PERFORM	MANCE(電氣性	能規格):							
CONTACT BEING MEASURED AT 1KHZ SMALL RESISTANCE CURRENT CONTACT RESISTANCE METER. 接觸電阻 在 1KHZ 小電流下測量.							100mΩ max 100 毫歐以下			
3В	INSULATION RESISTANCE 絕緣阻抗	FOR 1 MIN. MADE. BETWEEN TER BETWEEN IND 輸入250V DC 電 (1) 接觸端子之	A VOLTAGE OF250V DC SHALL BE APPLIED FOR 1 MIN. AFTER WHICH MEASUREMENT SHALL BE MADE. BETWEEN TERMINALS BETWEEN INDIVIDUAL TERMINALS AND FRAME 輸入250V DC 電壓 1 分鐘,按以下接觸方法測試 (1)接觸端子之間 (2)開關本體與端子之間							
3C	DIELECTRIC STRENGTH 耐電壓	FOR 1 MIN. MADE. BETWEEN TER BETWEEN INC 輸入 250V AC 1 (3) 接觸端子之 (4) 開關本體與	NVIDUAL TERM 電壓 1 分鐘,按以 Z間 B端子之間	WITHOUT DA TO PARTS AR OR BREAKDO 沒有損傷 變形	CING					
4.ME	ECHANICAL PERFORM	IANCE(機械性能	規格)							
4A	OPERATING FORCE 動作力						<u>250_gf</u> <u>±80g</u> f			
4B	TERMINAL STRENGTH 端子強度	A STATIC LOAD OF (100gf) SHALL BE APPLIED TO THE TIP OF THE TERMINALS FOR 1 MIN. IN ANY DIRECTION 在任意一個方向的前端上加力度 (100gf)1 分鐘.					ELECTRICAL CHARACTERISTICS BE SATISFIED.WITHOUT DAMAGE EXCESSIVE LOOSEN-ESS OF ACTU 在端子中沒有裂開\鬆動等身足於電器性能.			

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5 · DURABILITY (耐久性)									
5A	SOLDERABILITY TEST 可焊性試驗	THE TOP OF THE TERMINALS SHALL BEDIPPED 2mm IN THE SOLDER BATH OF245 ±5℃ FOR 5S+0/-0.5S . 端子頂部被浸入焊錫池中 2mm 深,溫度為 245±5℃,時間 爲 5 秒+0/-0.5 秒.	THE AREA OF SOLDERABILITY SHOULD BE OVER 95% 焊接面積要有 95%以上						
5B	RESISTANCE TO SOLDERING HEAT TEST 耐焊性試驗	Wave-soldering is to be performed within 3 ± 0.5 seconds at 260 ± 5 ° $\%$ 液峰焊接溫度 260 ± 5 ° 時間 3 ± 0.5 秒。 Hand weilding to be performed within 3 seconds at 380 ± 5 ° . 手工焊接溫度爲 380 ± 5 ° ,時間爲 3 ± 0.5 秒。 注:本產品只適合用手焊、波峰焊。	WITHOUT DEFORMATION OF CASE OR EXCESSIVE LOOSENESS OF TERMINALS ELECTRICAL CHARACTERISTICS SHALL BE SATISFIED. 本體無變形,能滿足於機械、電氣性能。						
5C	LIFE TEST. 壽命試驗	WITHOUT LOAD (IT IS TESTED BY MACHINE, ACTING FORCE MUST BE PARALLED TO THE WAY OF PUSHING): AN ACTUATOR SHALL BE SUBJECT TO 100000 CYCLES AT A SPEED OF40 CYCLES FOR 1 MIN 無負荷(只限於機器測試,作用力平行於按壓方向): 操作者以每分鐘 40 次的頻率作 100000 回之無負荷測試。	 (1) CONTACT RESISTANCE SHALLBE 2Ω max (2) MECHANICAL AND ELECTRICAL CHARACTERISTICS SHALL BESATISFIED。 (1) 接觸電阻不能超於2Ω (2) 其他滿足於機械電器性能。 						
5D	HEAT TEST. 耐熱試驗	85±2℃ FOR 96 HOURS AFTER TEST KEEP IN NORMAL CONDITION FOR 30 MINUTES. 在 85±2℃環境中放 96 小時,再放在正常環境中 30 分鐘後進行測試。	THERE SHALL BE NO DAMAGE ON						
5E	HUMIDITY TEST. 耐濕試驗	40 ± 2 °C 90-96%RH FOR 96 HOURS, TEST AFTER KEEPING IN NORMAL CONDITION FOR 30 MIN. 在 40 ± 2 °C 90 -96 %RH 環境中放 96 小時,再放在正常環境中,30 分鐘後進行測試。	APPEARANCE • MECHANICAL AND ELECTRICAL CHARACTERISTICS SHALL BE SATISFIED						
5F	COLD TEST. 耐冷試驗	AT -25 ± 3 °C FOR 96 HRS. AFTER TEST KEEP IN NORMAL CONDITION FOR 60 MIN. 在- 25 ± 3 °C 環境中放 96 小時,再置於正常環境中 60 分鐘後進行測試。	外觀無異常,滿足於機械,電器性能						
5G	SALT SPRAY TE 噴霧試驗	AT 5% NACL LIQUOR FOR8HOURS, AFTER WASHING, KEEP IN NORMAL CONDITION FOR 30 MIN. 5%的 Nacl 溶液中噴霧 8 小時,用水清洗並在室溫下放置 30 分鐘	WITHOUT EXCESSIVE CORROSION OR CRACK IN APPEARANCE (EXCEPT THE RIVETING POSITION) 表面無明顯腐蝕或鍍層脫落現象 (铆压位置除外)						

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6·注意事項(APPLICATION NOTES:)

1、在耐焊接過程中,不得把松香等絕緣、有腐蝕性物質浸入產品內。

(ROSIN AND OTHER INSULATING AND CAUSTIC MATERIAL CAN NOT BE DIPPED INTO THE ROCKET DURING SOLDERING.)

2、產品焊接後不能用氣槍吹或用溶劑沖洗。

(PRODUCTS CAN NOT BE BLOWN WITH AIR GUN OR CLEANED WITH A SOLVENT AFTER SOLDERING.)

3、產品焊接前各零件不能被溶化。

(ALL PARTS OF THE PRODUCTS CAN NOT BE DISSOLVED BEFORE SOLDERING.)

4、避免儲藏於高溫、潮濕及腐蝕的場所。

(AVOID STORING THE PRODUCTS IN A PLACE AT HIGH TEMPERATURE, HIGH HUMIDITY AND IN CORROSIVE GASES.)

5、貯存期限:自發貨之日起,貯存期不超過 180 天, 且产品需要 PE 袋密封保存。

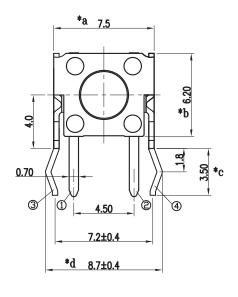
(SHELF LIFE IS LESS THAN 180 DAYS SINCE THE GOODS WARE SENT OUT FROM OUR FACTORY. PRODUCTS NEED TO SEAL PRESERVATION PE BAG.)

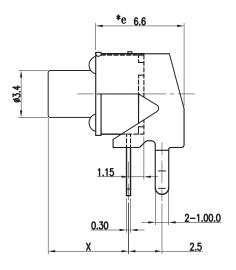
6、本產品如有不良事件,望廠家及時回饋,以便及時記錄、查核、改善、跟蹤。

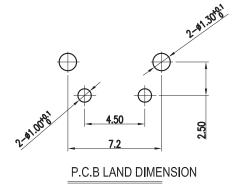
(PLEASE FEEL FREE TO REPORT TO US IF YOU DISCOVER THE INFERIOR GOODS, SO THAT WE CAN TAKE NOTE, CHECK, TRACK AND IMPROVE THEM. THANKS.)

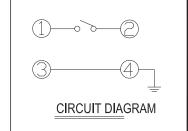
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Н	X
4.3	3.15
5.0	3.85
5.5	4.35
6.0	4.85
$\sqrt{7.0}$	5.85
7.3	6.15
7.5	6.35
8.0	6.85
8.5	7.35
9.0	7.85
9.5	8.35
10.0	8.85
11.0	9.85
12.0	10.85
13.0	11.85
14.0	12.85
15.0	13.85
15.5	14.35
16.0	14.85
17.0	15.85

					TOLERANCE												
					UNLESS SPECIFIED		UNLESS SPECIFIED		UNLESS SPECIFIED								
					UP TO 5mm:±0.1	ANGULAR	A1	2023.9.6		⚠ 接触片增加	巾不锈钢材质	WM					
5	STEM	PA6T	1		ABOVE 5mm: ±0.2	±1°	N0	DATE		REVISIO	NS	BY	APPD				
4	COVER	IRON	1	Cusn-PLATED	TITLE: TACT SWI		UNI'	T : MM	ROHS	DWN							
3	CONTACT	PHOSPHOR COPPER/SUS 🛕	1	Ag-PLATED	MODEL: TC-00100-095E SCALE: 1:1 COMPLIANT CHK'D			CHK'D									
2	TERMINAL	BRASS	1	Ag-PLATED	PONGOVING WIGHT BY FORD OVER GO VED		APPD										
1	BASE	PA6T	1		一	东莞	市刊	(此由3	乙右四	八三八日							
NO.	PART NAME	MATERIAL	QTY	FINISHING	HOOYA	、	11, 25	节也了	/月门	ンムーリ	PRO.AGL:	$\Rightarrow \oplus$	REV :A1				

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1002C B3F 5001G B3W 1100C