

技术要求

1. 零件表面应光洁、无明显飞边, 插脚无变形现象;
2. 开关工作应顺畅, 无卡滞现象;
3. 未注尺寸公差均按GB1804-f级。

ITEM	PART NAME	TER'NO.	QTY.	MATERIAL	FINISHING	REMARK
⑤	Lever	—	1	brass	—	—
⑤	Contact Spring	—	1	Phosphor Bronze	—	—
④	Terminal	—	2	Phosphor Bronze	Ag Plated	—
③	Base	—	1	PA66	Black	—
②	Cover	—	1	PA66	Black	—
①	Knob	—	1	POM	Black	—

APPROVALS		DATE
DRAWN	J.X.Zhang	2018/8/1

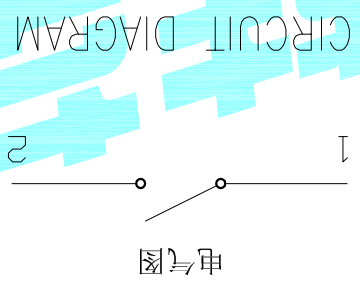
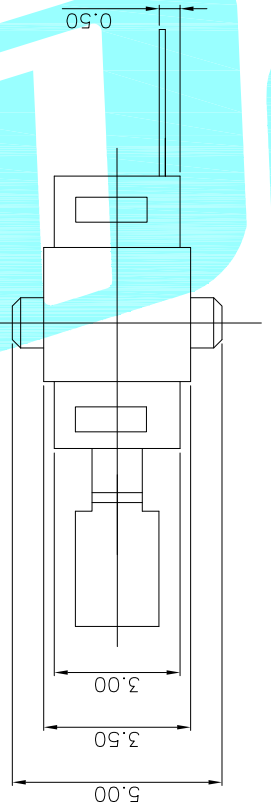
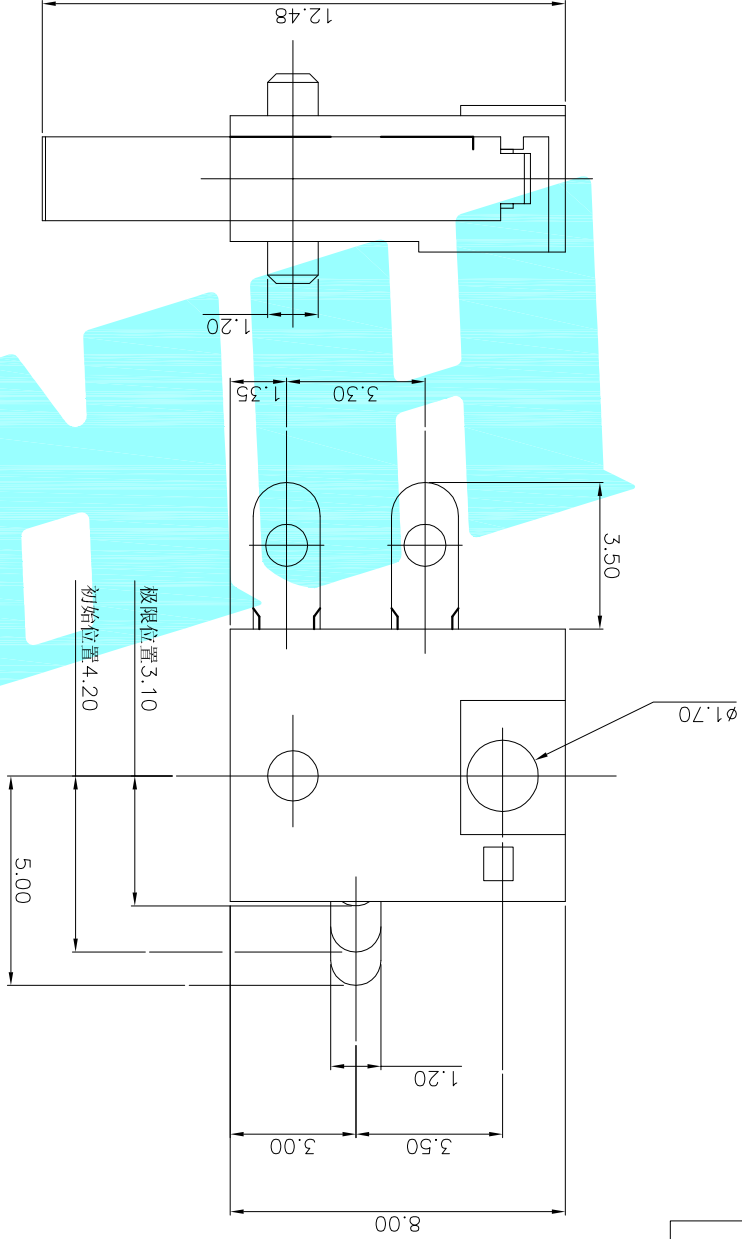
ELECTRONICS CO.,LTD	
DETECTOR SWITCHS	
TITLE:	DETECTOR SWITCHS
PART NO.	K5-1670DA-02

ECN NO.	REV.	DATE.	DESCRIPTION.	CHANGE.	CHECK.	APPRO.
—	A	—	NEW	—	—	—

APPROVALS ARE	ANGLE	UNIT: mm	SCALE: 1:1	PROJ:
±0.30 10~30 5~10 ~5	±0.20 ±0.15 ±0.10	±2'	—	—

TOLERANCES ARE

SHEET 1 OF 1



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3. 未注尺寸公差均按GB1804-f级。

ECN NO.	REV.	DATE.	DESCRIPTION.	CHANGE.	CHECK.	APPRO.	
	A		NEW				
APPROVALS	CHECKED	TITLE:	PART NO.	APPROVALS	TOLERANCES ARE		
		DETECTOR SWITCHES	K5-1670DA-01		±0.30 10~30 ±0.20 5~10 ±0.15 ~5 ±0.10		
APPROVALS	DATE	DRAWN		DATE	ANGLE	DRAWING NO.	
		J.X.Zhang		2018/8/1	±2°		
ELECTRONICS CO.,LTD		ELECTRONICS CO.,LTD		SCALE: 1:1		PROJECT	
HMD		HMD		SCALE: 1:1		PROJECT	
ITEM	PART NAME	TER'NO.	QTY.	MATERIAL	FINISHING	REMARK	
①	Knob	—	1	POM	Black		
②	Cover	—	1	PA66	Black		
③	Base	—	1	PA66	Black		
④	Terminal	—	2	Phosphor Bronze	Ag Plated		
⑤	Contact Spring	—	1	Phosphor Bronze			
APPROVALS		DATE		CHECKED		APPROVALS	
DRAWN		J.X.Zhang		DATE		2018/8/1	
ELECTRONICS CO.,LTD		ELECTRONICS CO.,LTD		SCALE: 1:1		PROJECT	
HMD		HMD		SCALE: 1:1		PROJECT	
ECN NO.	REV.	DATE.	DESCRIPTION.	CHANGE.	CHECK.	APPRO.	
	A		NEW				

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