



NOTES:
 1. ALL THE OPERATING PERFORMANCE SPEC. IN BELLOW TABLE SHOULD BE MET. THE MEASURE METHOD IS SHOWN AS FIG.1. OPERATE THE DOME 10 TIMES BEFORE MEASURING.

- 1) TEST SPEED : 140 SPM
- 2) TEST FORCE : 1.5*F_p
- 3) MATERIAL : ALUMINIUM.
- 4) AFTER LIFE TEST, C/R DECREASE 30% MAX.
- 5) OBVIOUS BURR, SCRATCHES, CRACKES IS FORBIDDEN.
- 6) DIMENSIONS MARKED ∇ SHOULD BE CHECKED BY O.C. AND P.E.
- 7) DIMENSIONING SHALL BE INTERPRETED PER ANSI Y14.5M-1982.
- 8) HARMFUL MATERIAL CONTROL PLEASE FOLLOW DOC."HY-QW-02"
- 9) PART PERFORMANCE TABLE

PART NAME	P.F(gf)	C/R(%)	MAT'L	FINISH	STEP(mm)
824-000S-***	CP±20	60±15	SUS301	Ag PLATING	0

CP:
 060-----60gf
 080-----80gf
 100-----100gf
 120-----120gf

X. ± 0.2	X. ± 0.1	X. ± 0.05	X. ± 0.03	UNITS	MM	NAME(NTENDED USE)	METAL DOME FOR TACT SWITCH	PART NO.(NTENDED USE)	N/A	TITLE:	HON YUAN	HON YUAN PRECISION IND. CO.,LTD.	SHENZHEN, CHINA, R.O.C.
.XX ± 0.05	.XX ± 0.05	.XX ± 0.05	.XX ± 0.03	FINISH						CUSTOMER DRAWING			
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APPD: ZO 4/06'09 CHKD: PRIOLOM 4/06'09 DR: ZO 4/06'09 DWG NO.: 824-0000-000 SCALE SHEET REV. 1/1 1/1 B													

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