

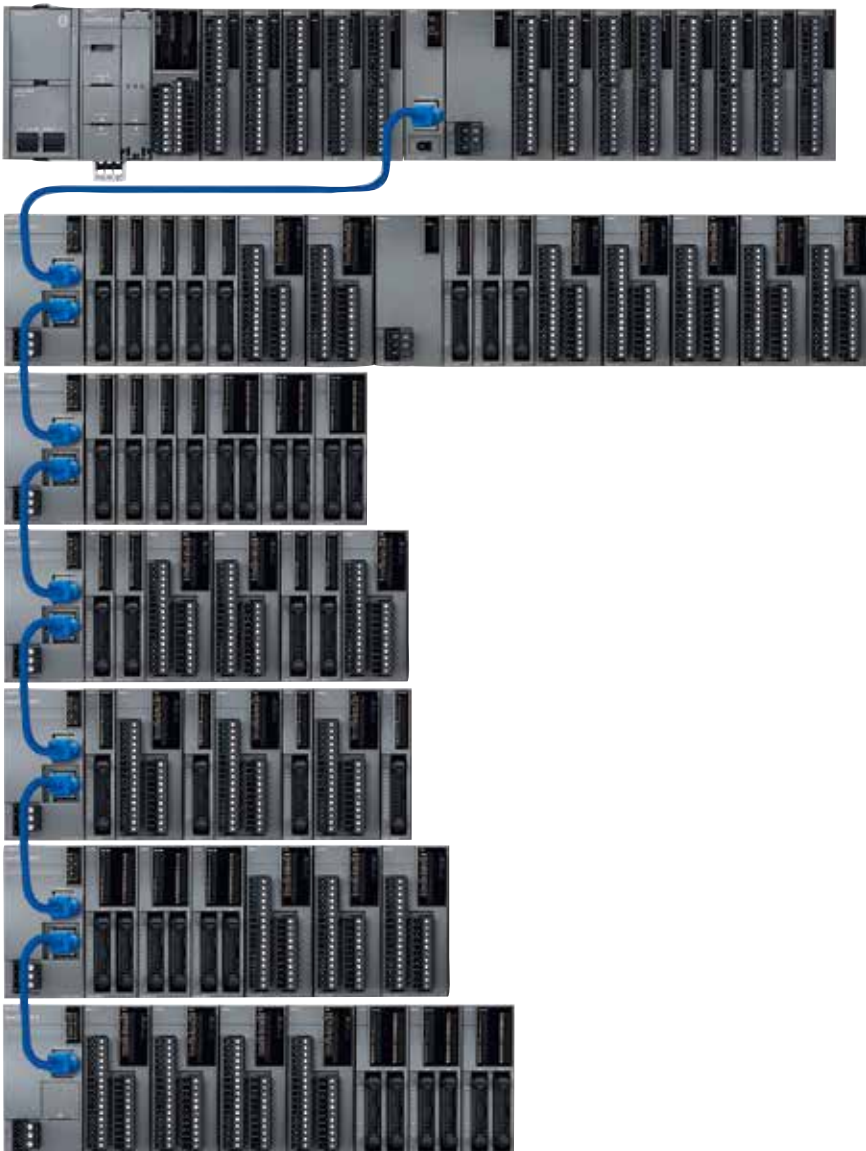


Think Automation and beyond...

# Programmable Logic Controllers

## MICROSmart FC6A

### Features



A maximum of 10 racks and 63 expansion modules can be connected.

#### Bluetooth (Wireless)

PLC can be controlled or monitored from smartphones and tablets using a Bluetooth communication cartridge.

#### Remote control with Web Server function

Use pre-installed, program-less simple pages or design your own custom pages using Web Page Editor.

#### Wide range of applications

Web server, Send E-mail, FTP server/client, and user communication functions are achieved with the Ethernet communication, enabling to manage the control and information systems at the same time.

#### New application possibilities

CAN J1939 communication and BACnet/IP protocol available, expanding the possibility of PLC applications.



ANSI/ISA 12.12.01 approved for hazardous locations.  
Certified for marine use by Lloyd's Register (LR),  
Germanischer Lloyd (GL), American Bureau of Shipping (ABS),  
Det Norske Veritas (DNV), and NIPPON KAIJI KYOKAI (NK).



**Digital Input Modules**

Package Quantity: 1

Input Points	Terminal	Part No.
8 points DC	Removable, 5.08mm pitch, 11-pin, screw fastened type connector	FC6A-N08B1
16 points DC	Removable, 3.81mm pitch, 10-pin, screw fastened type connector	FC6A-N16B1
16 points DC	20-pin MIL connector	FC6A-N16B3
32 points DC		FC6A-N32B3
8 points AC	Removable, 5.08mm pitch, 11-pin, screw fastened type connector	FC6A-N08A11

**Digital Output Modules**

Package Quantity: 1

Output Points	Terminal	Part No.
8 points Relay Output	Removable, 5.08mm pitch, 11-pin, screw fastened type connector	FC6A-R081
16 points Relay Output	Removable, 3.81mm pitch, 10-pin, screw fastened type connector	FC6A-R161
8 points Transistor Sink Output	Removable, 5.08mm pitch, 11-pin, screw fastened type connector	FC6A-T08K1
8 points Transistor Source Output		FC6A-T08P1
16 points Transistor Sink Output	Removable, 3.81mm pitch, 10-pin, screw fastened type connector	FC6A-T16K1
	20-pin MIL connector	FC6A-T16K3
16 points Transistor Source Output	Removable, 3.81mm pitch, 10-pin, screw fastened type connector	FC6A-T16P1
		FC6A-T16P3
32 points Transistor Sink Output	20-pin MIL connector	FC6A-T32K3
32 points Transistor Source Output		FC6A-T32P3

**Digital Mixed I/O Modules**

Package Quantity: 1

Input	Output	I/O Points	Terminal	Part No.
24V DC (Sink/Source)	Relay Output 240V DC/30V DC, 2A	8 (4 in/4 out)	Removable, 5.08mm pitch, 11-pin, screw fastened type connector	FC6A-M08BR1
		24 (16 in/8 out)	Removable, 3.81mm pitch, 11-pin, screw fastened type connector	FC6A-M24BR1
			Removable, 3.81mm pitch, 17-pin, screw fastened type connector	

**Analog I/O Modules**

Package Quantity: 1

Name	Input	Output	I/O Points	Terminal	Part No.
Analog Input Module	Voltage (0 to 10V, -10 to +10V) Current (0 to 20mA, 4 to 20mA)	—	2 inputs	Removable, 5.08mm pitch, 8-pin, screw fastened type connector	FC6A-J2C1
			4 inputs		FC6A-J4A1
			8 inputs		FC6A-J8A1
	Voltage (0 to 10V, -10 to +10V) Current (0 to 20mA, 4 to 20mA) Thermocouple (J, K, R, S, B, T, N) Resistance Thermometer (Ni100, Ni1,000, PT100, PT1,000)		4 inputs	Removable, 3.81mm pitch, 10-pin, screw fastened type connector	FC6A-J4CN1
			Isolated between channels 4 inputs		FC6A-J4CH1Y
Thermocouple (K, J, R, S, B, E, T, N, C) Thermocouple (K, J, R, S, B, E, T, N, C) NTC/PTC Thermistor	8 inputs	FC6A-J8CU1			
Analog Output Module	—	Voltage (0 to 10V, -10 to +10V) Current (0 to 20mA, 4 to 20mA)	2 outputs	Removable, 5.08mm pitch, 11-pin, screw fastened type connector	FC6A-K2A1
	—		4 outputs		FC6A-K4A1
Analog I/O Module	Voltage (0 to 10V, -10 to +10V) Current (0 to 20mA, 4 to 20mA)	Voltage (0 to 10V, -10 to +10V) Current (0 to 20mA, 4 to 20mA)	4 inputs/ 2 outputs	Removable, 3.81mm pitch, 10-pin, screw fastened type connector	FC6A-L06A1
	Voltage (0 to 10V, -10 to +10V) Current (0 to 20mA, 4 to 20mA) Thermocouple (K, J, R, S, B, E, T, N, C) Resistance Thermometer (Ni100, Ni1,000, PT100, PT1,000)		2 inputs/ 1 output		Removable, 5.08mm pitch, 11-pin, screw fastened type connector

**Analog I/O Modules (Temperature Control)**

Package Quantity: 1

Name	Input	Output	I/O Points	Terminal	Part No.
Temperature Control	Voltage (0-1V, 0-5V, 1-5V, 0-10V) Current (0-20mA, 4-20mA) Thermocouple (K, J, R, S, B, E, T, N, PL-II, C) Resistance Thermometer (PT100, JPT100)	Relay output	2 inputs 2 relay outputs	Removable, 3.81mm pitch, 11-pin, screw fastened type connector	FC6A-F2MR1
		Voltage output (12V, transistor protect source output) Current (4 to 20mA, analog output)	2 inputs 2 digital outputs	Removable, 3.81mm pitch, 17-pin, screw fastened type connector	FC6A-F2M1

**Lineup**

Lineup	<b>HMI Module</b>				Package Quantity: 1
Plus					
All-in-One					
Modules					
Cartridges					
Dimensions					
Mounting Hole Layout					
Instructions					

Name	Connectable CPU Module			Part No.
	Plus	All-in-One	CAN J1939 All-in-One	
HMI Module	Yes	Yes	Yes	FC6A-PH1

Name	Connectable CPU Module			Terminal	Part No.
	Plus	All-in-One	J1939 All-in-One		
Unibody Type	Yes	Yes	Yes	Removable, 3.81 mm pitch, 10-pin, screw fastened type connector	FC6A-EXM2
Separate Master Type	Yes	No	No		FC6A-EXM1M
Separate Slave Type	Yes	No	No		FC6A-EXM1S

Name	Connectable CPU Module			Terminal	Part No.
	Plus	All-in-One	J1939 All-in-One		
RS232C/RS485 Communication Module	Yes	Yes	Yes	Removable, 3.81 mm pitch, 10-pin, screw fastened type connector	FC6A-SIF52

Name	Connectable CPU Module			I/O Points	Part No.
	Plus	All-in-One	CAN J1939 All-in-One		
RS232C	Yes (*1)	Yes	Yes	4 inputs	FC6A-PC1
RS485	Yes (*1)	Yes	Yes	4 transistor sink outputs	FC6A-PC3
Bluetooth	Yes (*1)	Yes	Yes	4 transistor source outputs	FC6A-PC4

Name	Connectable CPU Module			I/O Points	Part No.
	Plus	All-in-One	CAN J1939 All-in-One		
Digital Input	Yes (*1)	Yes	Yes	4 inputs	FC6A-PN4
Digital Output	Yes (*1)	Yes	Yes	4 transistor sink outputs	FC6A-PTK4
	Yes (*1)	Yes	Yes	4 transistor source outputs	FC6A-PTS4

Name	Connectable CPU Module			I/O Points	Part No.
	Plus	All-in-One	CAN J1939 All-in-One		
Analog Voltage/Current Input	Yes (*1)	Yes	Yes	2 inputs	FC6A-PJ2A
Analog Temperature Input					FC6A-PJ2CP
Analog Voltage Output	Yes (*1)	Yes	Yes	2 outputs	FC6A-PK2AV
Analog Current Output					FC6A-PK2AW

Name	Connectable CPU Module			Part No.
	Plus	All-in-One	CAN J1939 All-in-One	
Cartridge Base Module	Yes	No	No	FC6A-HPH1

Name	Part No.
Application Software Automation Organizer Ver. 3.90 or higher WindLDR V.8.6 or higher	SW1A-W1C

\*1) When a cartridge base module is added to the left of CPU.

Option

Name	Description	Part No.	Package Quantity		
Plus CPU Module Terminal Block Connector	3.81mm pitch, 10-pin, screw fastened type for FC6A-D16□1CEE	FC6A-PMTCN10PN02	2		
	3.81mm pitch, 11-pin, screw fastened type for FC6A-D16R1CEE	FC6A-PMTCR11PN02			
	3.81mm pitch, 11-pin, screw fastened type for FC6A-D16K1CEE	FC6A-PMTCK11PN02			
	3.81mm pitch, 11-pin, screw fastened type for FC6A-D16P1CEE	FC6A-PMTCP11PN02			
	3.81mm pitch, 10-pin, spring clamp type for FC6A-D16□1CEE	FC6A-PMSCN10PN02			
	3.81mm pitch, 11-pin, spring clamp type for FC6A-D16R1CEE	FC6A-PMSCR11PN02			
	3.81mm pitch, 11-pin, spring clamp type for FC6A-D16K1CEE	FC6A-PMSCK11PN02			
	3.81mm pitch, 11-pin, spring clamp type for FC6A-D16P1CEE	FC6A-PMSCP11PN02			
Terminal Block Connector for All-in-One CPU Module/ CAN J1939 All-in-One CPU Module	5.08mm pitch, 8-pin, screw fastened type for FC6A-C24□1□E	FC6A-PMTA08PN02	2		
	5.08mm pitch, 9-pin, screw fastened type all CPU modules	FC6A-PMTA09PN02			
	5.08mm pitch, 10-pin, screw fastened type for FC6A-C40□1□E□	FC6A-PMTA10PN02			
	5.08mm pitch, 12-pin, screw fastened type for FC6A-C16□1□E	FC6A-PMTA12PN02			
	5.08mm pitch, 13-pin, screw fastened type for FC6A-C24□1□E	FC6A-PMTA13PN02			
CAN J1939 All-in-One CAN Communication Terminal Block Connector	5.08mm pitch, 5-pin, screw fastened type	FC6A-PMTE05PN02	2		
Expansion Interface Module Terminal Block Connector	5.08mm pitch, 11-pin, screw fastened type	FC6A-PMTB11PN02	2		
	5.08mm pitch, 11-pin, spring clamp type	FC6A-PMSB11PN02			
	3.81mm pitch, 10-pin, screw fastened type	FC6A-PMTC10PN02			
	3.81mm pitch, 11-pin, screw fastened type	FC6A-PMTC11PN02			
	3.81mm pitch, 17-pin, screw fastened type	FC6A-PMTC17PN02			
	3.81mm pitch, 10-pin, spring clamp type	FC6A-PMSC10PN02			
	3.81mm pitch, 11-pin, spring clamp type	FC6A-PMSC11PN02			
	3.81mm pitch, 17-pin, spring clamp type	FC6A-PMSC17PN02			
MIL Connector for Plus CPU Module/Expansion Module	20-pin MIL connector	FC4A-PMC20PN02	2		
FC6A CPU Module Power Supply Terminal Block Connector	5.08mm pitch, 3-pin, screw fastened type	FC6A-PMTD03PN02	2		
Expansion Interface Module Power Supply Terminal Block Connector for FC6A-EXM2/-EXM1S	5.08mm pitch, 3-pin, screw fastened type	FC6A-PMTB03PN02	2		
CPU Module Connector with Analog Input Cable	Connector: UL1977 compliant, Wire: UL758 style 1007 compliant	FC4A-PMAC2PN02	2		
CPU Module Battery Holder		FC6A-BH1PN02	2		
CPU Module Mounting Hook	Can be used with HMI module	FC6A-PSP1PN05	5		
Expansion Module Mounting Hook	Can be used with expansion interface module	FC6A-PSP2PN05			
35-mm-wide DIN Rail	Aluminium, 1m	BAA1000PN10	10		
	Steel, 1m	BAP1000PN10			
End Clip		BNL6PN10	10		
USB Maintenance Cable	2m long, USB-mini B	HG9Z-XCM42	10		
USB-mini B Port Extension Cable	1m long, USB-mini B	HG9Z-XCE21	10		
I/O Communication Cable	For connecting HG4G/3G/2G, external device, and general-purpose operator interface to MicroSmart (5m) RJ45 connector: loose wire RJ45 connector: UL1863 compliant Wire: UL758 style 20276 compliant	FC6A-KC1C	10		
	For connecting HG4G/3G/2G to MicroSmart: D-sub 9-pin (5m) RJ45 connector: D-sub 9-pin connector RJ45 connector: UL1863 compliant Wire: UL758 style 20276 compliant D-sub connector plastic: UL94-V0	FC6A-KC2C			
I/O Terminal Cable	20-pin	Shielded Wire: UL758 style 20266 compliant MIL connector plastic: UL94-V0	0.5m	FC9Z-H050A20	1
			1m	FC9Z-H100A20	
			2m	FC9Z-H200A20	
		Non-shielded Wire: UL758 style 2651 compliant MIL connector plastic: UL94-V0	3m	FC9Z-H300A20	
			0.5m	FC9Z-H050B20	
			1m	FC9Z-H100B20	
2m	FC9Z-H200B20				
3m	FC9Z-H300B20				
Instruction Manual	User's Manual	Japanese	FC9Y-B1721	1	
		English	FC9Y-B1722		
		Simplified Chinese (PDF)	FC9Y-B1723		
	Ladder Programming	Japanese	FC9Y-B1725		
		English	FC9Y-B1726		
		Simplified Chinese (PDF)	FC9Y-B1727		
	All-in-One Plus Communication	Japanese	FC9Y-B1729		
		English	FC9Y-B1730		
		Simplified Chinese (PDF)	FC9Y-B1731		
	PID Module	Japanese	FC9Y-B1733		
		English	FC9Y-B1734		
		Simplified Chinese (PDF)	FC9Y-B1735		

Lineup
Plus
All-in-One
Modules
Cartridges
Dimensions
Mounting Hole Layout
Instructions

• MicroSmart User's manual and other manuals applicable to Automation Organizer can be downloaded from <http://www.idec.com/language>.

Lineup Plus CPU Modules

Plus

Specifications

Part No.	FC6A-D16R1CEE FC6A-D16P1CEE FC6A-D16K1CEE	FC6A-D32P3CEE FC6A-D32K3CEE
Rated Power Voltage	24V DC	
Allowable Voltage Range	20.4 to 28.8V DC (including ripple)	
Maximum Power Consumption (CPU module)	FC6A-D16R1CEE: 2.88W (24V DC) FC6A-D16P1CEE: 2.88W (24V DC) FC6A-D16K1CEE: 2.88W (24V DC) FC6A-D32P3CEE: 3.36W (24V DC) FC6A-D32K3CEE: 3.36W (24V DC)	
Inrush Current	35A maximum	
Allowable Momentary Power Interruption	10 ms (at rated voltage)	
Operating Temperature	-10 to +55°C (no freezing)	
Storage Temperature	-25 to +70°C (no freezing)	
Relative Humidity	Level RH1 (IEC 61131-2) 10 to 95% (no condensation)	
Altitude	Operation: 0 to 2,000m, 1,013 to 795 hPa, Transport: 0 to 3,000m, 1,013 to 701 hPa	
Pollution Degree	2 (IEC 60664-1)	
Corrosion Immunity	Free from corrosive gases	
Dielectric Strength	Between power and FE terminals: 500V AC, 1 minute Between transistor output and FE terminals: 500V AC, 1 minute Between power and input terminals: 500V AC, 1 minute Between power and relay output terminals: 2,300V AC, 1 minute Between input and relay output terminals: 2,300V AC, 1 minute	Between input and FE terminals: 500V AC, 1 minute Between relay output and FE terminals: 2,300V AC, 1 minute Between power and transistor output terminals: 500V AC, 1 minute Between input and transistor output terminals: 500V AC, 1 minute
Insulation Resistance	Between power and FE terminals: 100 MΩ or higher (500V DC megger) Between transistor output and FE terminals: 100MΩ or higher (500V DC megger) Between power and input terminals: 100 MΩ or higher (500V DC megger) Between power and relay output terminals: 100 MΩ or higher (500V DC megger) Between input and relay output terminals: 100 MΩ or higher (500V DC megger)	Between input and FE terminals: 100 MΩ or higher (500V DC megger) Between relay output and FE terminals: 100 MΩ or higher (500V DC megger) Between power and transistor output terminals: 100 MΩ or higher (500V DC megger) Between input and transistor output terminals: 100 MΩ or higher (500V DC megger)
Noise Resistance	AC/DC power terminals: 1kV, 50 ns to 1 μs I/O terminals (coupling clamp): 1.5kV, 50ns to 1μs coupling adapter	
Vibration Resistance	5 to 8.4 Hz amplitude 3.5 mm 8.4 to 150 Hz acceleration 9.8 m/s <sup>2</sup> (1G), 2 hours per axis on each of three mutually perpendicular axes (IEC 61131-2)	
Shock Resistance	147 m/s <sup>2</sup> (15G), 11 ms duration, 3 shocks per axis on three mutually perpendicular axes	
Degree of Protection	IP20 (IEC 60529)	
Power Supply Wire	UL1007 AWG24-16, UL2464 AWG24-16, UL1015 AWG20-16	
Grounding Wire	UL1007 AWG16	
Ground	D-type ground (Class 3 ground)	
Mounting	DIN rail or panel mounting	
Weight (approx.)	FC6A-D16R1CEE: 290g FC6A-D16P1CEE: 275g FC6A-D16K1CEE: 275g	FC6A-D32P3CEE: 255g FC6A-D32K3CEE: 255g



Function Specifications

Note: Limited number of output points can be turned on.

Part No.	FC6A-D16R1CEE FC6A-D16P1CEE (*4) FC6A-D16K1CEE (*4)		FC6A-D32P3CEE (*4) FC6A-D32K3CEE (*4)	
Control System	Stored program system			
Instruction Words	Basic	42		
	Advanced	130		
Program Capacity (*1)	800KB (100,000 steps)			
User Program Download	1,000 times			
Processing Time	Basic Instruction	21µs/1,000 steps		
	END Processing (*2)	1ms maximum		
I/O Points	Input	8 points	16 points	
	Output	8 points	16 points	
Expansion Module	Expandable Modules	7 modules (*3)		
	Expandable I/O Points	224 points		
Expansion Interface Module	Unibody Type Expandable Modules	8 modules		
	Unibody Type Expandable I/O Points	256 points		
	Separate Type Expandable Modules (*5)	63 modules (separate type master: 1 module maximum, separate type slave: 10 modules maximum)		
	Separate Type Expandable I/O Points (*5)	2,016 points		
Internal Relay	15,400 points			
Special Internal Relay	1,600 points			
Shift Register	256 points			
Data Register	60,000 points			
Non-Retentive Data Register	200,000 points			
Special Data Register	900 points			
Counter	512 points			
Timer (1ms, 10ms, 100ms, 1s)	2,000 points			
Clock	Clock accuracy: ±30 sec/month (typical) at 25°C			
RAM Backup	Backup Data	Internal relay, shift register, counter, data register, timer, special data register, special internal relay, clock data		
	Battery	Lithium primary battery (BR2032)		
	Battery Life	Approx. 4 years		
	Replaceability	Possible (*6)		
Self-diagnostic Function	Keep data, user program (ROM) CRC check, timer/counter preset value change check, user program syntax check, user program execution check, watchdog timer check, user program download check, power failure, clock error, data link connection check, expansion bus initialization check, system check, SD memory card transfer check, SD memory card access check			
Input Filter	0 ms (without filter), 3 to 15ms (selectable in increments of 1 ms) I14, I15, I16, I17: 3ms			
Catch Input/Interrupt Input	Six inputs I0, I1, I3, I4, I6, I7 (Minimum turn on pulse width: 5µs max./Minimum turn off pulse width: 5µs max.)			
High-speed Counter	Maximum Counting Frequency and High-speed Counter Points	Total 6 points Single/two-phase selectable: 100 kHz (single-phase: 6 points, two-phase: 3 points)		
	Counting Range	0 to 4,294,967,295 (32 bits)		
	Operation Mode	Rotary encoder mode, adding counter mode, frequency measurement mode		
Analog Potentiometer	Quantity	1 point		
	Data Range	0 to 1,000		
Analog Voltage Input	Quantity	1 point		
	Input Voltage Range	0 to 10V		
	Input Impedance	Approx. 100KΩ		
	Digital Resolution	Approx. 4,000 steps (12 bits)		
Pulse Output (transistor output model only)	Quantity	4 points		
	Maximum Output Pulse Frequency	Q0, Q2, Q4, Q6: 100kHz		
	Reversible Control	Single-pulse output mode: 4 axis (Q0-Q7), Dual-pulse output mode: 4 axis (Q0-Q7)		
	PWM Output	Duty cycle 0.1 to 100.0% (increments of 0.1%), Output pulse frequency 15 to 5,000 Hz (increments of 1 Hz): 4 points (Q0, Q2, Q4, Q6) (Adjust 5µs minimum as ON time and 15µs minimum as OFF time.)		
USB Port	USB mini-B (maintenance communication)			
Ethernet Port 1	Maintenance communication (server), user communication TCP (server/client), user communication UDP, Modbus TCP (server/client), Email, Web Server, PING, SNMP, FTP server/client, BACnet/IP (*7)			
Ethernet Port 2	Maintenance communication (server), user communication TCP (server/client), user communication UDP, Modbus TCP (server/client), PING			
Cartridge (option)	Two cartridges can be added (when using FC6A-HPH1)/One cartridge can be added (when using FC6A-PH1)			
SD Card Slot	Embedded			
HMI Module (option)	Yes			

\*1) 1 step equals 8 bytes.

\*2) Not including expansion I/O service time, counter timer processing time, data link processing time, and interrupt processing time.

\*3) A maximum of 5 modules can be connected when using the expansion interface module separate type master.

\*4) Transistor output model

\*5) Communication module cannot be connected.

\*6) Backup data is stored after power is turned off. Replacing the battery within 1 minute is recommended.

\*7) Plus CPU module System software Ver. 1.20 or later. (Included in WindLDR Ver. 8.90 in Automation Organizer Ver. 3.12.0 or later)

Lineup

Plus

All-in-One

Modules

Cartridges

Dimensions

Mounting Hole Layout

Instructions

Lineup **Plus CPU Modules**

Plus **Specifications**

All-in-One **USB Port**

Modules	Part No.	FC6A-D16R1CEE / FC6A-D16P1CEE / FC6A-D16K1CEE	FC6A-D32P3CEE / FC6A-D32K3CEE
Cartridges	USB Type	USB mini-B	
	USB Standard	USB 2.0	
	Isolation	Not isolated from the internal circuit	
Dimensions	Communication Function	Maintenance communication to PC	

Mounting Hole Layout **Ethernet Port 1**

Instructions	Part No.	FC6A-D16R1CEE FC6A-D16P1CEE FC6A-D16K1CEE	FC6A-D32P3CEE FC6A-D32K3CEE
	Communication Type	IEEE802.3 compliant	
	Communication Speed	10BASE-T, 100BASE-TX	
	Connector	RJ45	
	Cable	CAT. 5 or higher STP	
	Maximum Cable Length	100m	
	Isolation	Pulse trans isolation	
	Communication Function	Maintenance communication (server), user communication (server/client), user communication UDP, Modbus TCP (server/client), Email, Web Server, PING, SNMP, FTP server/client, BACnet/IP	

**Ethernet Port 2**

Part No.	FC6A-D16R1CEE FC6A-D16P1CEE FC6A-D16K1CEE	FC6A-D32P3CEE FC6A-D32K3CEE
Communication Type	IEEE802.3 compliant	
Communication Speed	10BASE-T, 100BASE-TX	
Connector	RJ45	
Cable	CAT. 5 or higher STP	
Maximum Cable Length	100m	
Isolation	Pulse trans isolation	
Communication Function	Maintenance communication (server), user communication (server/client), user communication UDP, Modbus TCP (server/client), PING	

**BACnet/IP**

Part No.	FC6A-D16R1CEE / FC6A-D16P1CEE / FC6A-D16K1CEE	FC6A-D32P3CEE / FC6A-D32K3CEE
Supported Port	Ethernet Port 1	
Applicable Standards	ANSI/ASHRAE135-2012	
Standard Specifications	Protocol	BACnet/IP
	Profile	B-ASC
	Object Type	Device Object, Analog Input Object, Analog Output Object, Analog Value Object, Binary Input Object, Binary Output Object, Binary Value Object
	Number of Objects	256 maximum (*1)
	BIBBs	DS-RP-B, DS-WP-B, DS-RPM-B, DS-WPM-B, DS-COV-B, DS-COVU-B, DM-DDB-B, DM-DOB-B, DM-DCC-B
	BBMD	None-BBMD Device
	Virtual Device	No
	Foreign Device	Yes
Subscribed COV Function	Number of Requests That Can Be Accepted	256 requests maximum
Unsubscribed COV Function	Transmission Unit	Every object
	Transmission Cycle	1 to 65,535 [ms] (*2)
Foreign Device Function	Registration Method	Registration as needed by registration trigger device
	Lifetime	0 to 65,535 [s]
Device Binding Function	<ul style="list-style-type: none"> <li>• Synchronization between properties and devices (*3)</li> <li>• Data type conversion of Present_Value (*4)</li> <li>• Coefficient conversion of Present_Value (*4)</li> </ul>	

\*1) Device Object is not included. \*2) The transmission cycle is set for all objects. \*3) The properties of objects created in internal memory are synchronized with specified devices. \*4) Supported objects are Analog Input Object, Analog Output Object, and Analog Value Object.

**Input**

Part No.	FC6A-D16R1CEE / FC6A-D16P1CEE / FC6A-D16K1CEE	FC6A-D32P3CEE / FC6A-D32K3CEE
Input Points	8 (8/1 common)	16 (16/1 common)
Rated Input Voltage	24V DC: 24V DC sink/source input signal	
Input Voltage Range	0 to 28.8V DC	
Rated Input Current	High speed input port 5mA/pt, middle/normal speed input port 7mA/pt	
Input Impedance	High speed input port 4.9kΩ, middle/normal speed input port: 3.4kΩ	
Input Delay	Turn ON Time	High speed input port: 5μs + filter value Middle speed input port: 35μs + filter value Normal speed input port: 35μs + filter value
	Turn OFF Time	High speed input port: 5us + filter value Middle speed input port: 35us + filter value Normal speed input port: 100us + filter value
Isolation	Between input terminals: Not isolated Internal circuit: Optocoupler-isolated	
Input Type	Type1 (IEC 61131-2)	
External Load for I/O Interconnection	Not needed	
Signal Determination Method	Static	
Effect of Improper Input Connection	Both sinking and sourcing input signals can be connected, therefore reverse connection does not cause damage. If any input exceeding the rated value is applied, permanent damage may be caused.	
Cable Length	3m in compliance with electromagnetic immunity	
Connector	Type (on mother board)	—
	Insertion Durability	100 times minimum
	Applicable Ferrule	1-wire: AI 0,5-8 WH (Phoenix Contact) 2-wire: AI-TWIN 2×0,5-8 WH (Phoenix Contact)



### Relay Output

Part No.		FC6A-D16R1CEE	
Relay Output Points		8	
Output Points per Common Line	COM1	4	
	COM2	4	
Output Type		1NO	
Maximum Load Current	Per Point	2A	
	Per Common	COM1: 7A COM2: 7A	
Minimum Switching Load		1mA/5V DC (reference value)	
Initial Contact Resistance		30 mΩ maximum	
Electrical Life		100,000 operations minimum (rated resistive load 1,800 operations/hour)	
Mechanical Life		20,000,000 operations minimum (no load 18,000 operations/hour)	
Rated Load		Resistive load: 240V AC 2A, 30V DC 2A Inductive load: 240V AC 2A (cos $\theta$ = 0.4), 30V DC 2A (L/R = 7 ms)	
Connector	Insertion/Removal Durability	100 times minimum	
	Applicable Ferrule	1-wire: AI 0,5-8 WH (Phoenix Contact) 2-wire: AI-TWIN 2×0,5-8 WH (Phoenix Contact)	

Lineup

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### Transistor Output

Part No.		FC6A-C16P1CEE FC6A-C16K1CEE	FC6A-D32P3CEE FC6A-D32K3CEE
Transistor Output Points		8 (8/1 common)	16 (16/1 common)
Output Type	Transistor Sink	FC6A-D16K1CEE/FC6A-D32K3CEE	
	Transistor Source	FC6A-D16P1CEE/FC6A-D32P3CEE	
Rated Load Voltage		24V DC	
Voltage Tolerance		19.2 to 28.8V DC	
Rated Load Current	Per Point	0.5A	0.1A
	Per Common	4.0A	1.6A
Output Delay	Turn ON Time	High speed input port: 5μs Normal speed input port: 300μs	
	Turn OFF Time	High speed input port: 5μs Normal speed input port: 300μs	
Isolation		Between output terminal and Internal circuit: Optocoupler-isolated Between output terminals: Not isolated	
Voltage Drop (ON Voltage)		1V max (voltage between COM and output terminal when output is on.)	
Inrush Current		1A	0.2A
Leakage Current		0.1mA maximum	
Clamping Voltage		39V ±1V	
Maximum Lamp Load		12W	2.4W
Inductive Load		L/R=10ms (28.8V DC, 1Hz)	
Overcurrent Protection		Transistor Sink Output: No Transistor Source Output: Overcurrent is detected by current limit resistance. (*1)	
External Current Draw		100mA maximum, 24V DC (power voltage at the +V terminal, -V terminal at source)	
Connector	Type (on mother board)	—	FL20A2MA (Oki Electric Cable)
	Insertion Durability	100 times minimum	
	Applicable Ferrule	1-wire: AI 0,5-8 WH (Phoenix Contact) 2-wire: AI-TWIN 2×0,5-8 WH (Phoenix Contact)	—

\*1) This overcurrent signals consist of one signal per 4 point outputs. When microprocessor gets this overcurrent signal by interrupt input, microprocessor turns off 4pt outputs of this category at fixed time (approx. 1sec).

Lineup All-in-One/CAN J1939 All-in-One CPU Modules

Plus

Specifications

Part No.	FC6A-C16R1AE FC6A-C16R1CE FC6A-C16P1CE FC6A-C16K1CE	FC6A-C24R1AE FC6A-C24R1CE FC6A-C24P1CE FC6A-C24K1CE	FC6A-C40R1AE FC6A-C40R1CE FC6A-C40P1CE FC6A-C40K1CE FC6A-C40R1DE FC6A-C40P1DE FC6A-C40K1DE	FC6A-C40R1AEJ FC6A-C40R1CEJ FC6A-C40P1CEJ FC6A-C40K1CEJ FC6A-C40R1DEJ FC6A-C40P1DEJ FC6A-C40K1DEJ
Rated Power Voltage	AC: 100 to 240V AC, DC: 24V DC, 12V DC			
Allowable Voltage Range	AC: 85 to 264V AC 24V DC: 20.4 to 28.8V DC (including ripple), 12V DC: 10.2 to 18.0V			
Rated Frequency	AC: 50/60Hz (47 to 63 Hz)			
Maximum Power Consumption (CPU module)	AC	FC6A-C16R1AE: 100-240V AC, 33VA FC6A-C24R1AE: 100-240V AC, 35VA		FC6A-C40R1AE: 100-240V AC, 41VA FC6A-C40R1AEJ: 100-240V AC, 37VA
	DC	FC6A-C16R1CE: 24V DC 140mA, 3.36W FC6A-C24R1CE: 24V DC 155mA, 3.72W FC6A-C40R1CE: 24V DC 195mA, 4.68W FC6A-C16P1CE: 24V DC 190mA, 4.6W FC6A-C24P1CE: 24V DC 200mA, 4.8W FC6A-C40P1CE: 24V DC 205mA, 5.0W FC6A-C16K1CE: 24V DC 190mA, 4.6W FC6A-C24K1CE: 24V DC 200mA, 4.8W		FC6A-C40K1CE: 24V DC 205mA, 5.0W FC6A-C40R1DE: 12V DC 345mA, 4.14W FC6A-C40P1DE: 12V DC 260mA, 3.12W FC6A-C40K1DE: 12V DC 260mA, 3.12W FC6A-C40R1CEJ: 24V DC 205mA, 5.0W FC6A-C40P1CEJ: 24V DC 175mA, 4.2W FC6A-C40K1CEJ: 24V DC 175mA, 4.2W FC6A-C40R1DEJ: 12V DC 340mA, 4.08W FC6A-C40P1DEJ: 12V DC 320mA, 3.9W FC6A-C40K1DEJ: 12V DC 320mA, 3.9W
Inrush Current	AC: 40A maximum 24V DC: 35A maximum 12V DC: 35A maximum			
Allowable Momentary Power Interruption	10 ms (at rated voltage)			
Operating Temperature	-10 to +55°C (no freezing)			
Storage Temperature	-25 to +70°C (no freezing)			
Relative Humidity	Level RH1 (IEC 61131-2-10 to 95% (no condensation))			
Altitude	Operation: 0 to 2,000m, 1,013 to 795 hPa, Transport: 0 to 3,000m, 1,013 to 701 hPa			
Pollution Degree	2 (IEC 60664-1)			
Corrosion Immunity	Free from corrosive gases			
Dielectric Strength	AC	Between power and PE terminals: 1,500V AC, 1 minute Between relay output and PE terminals: 2,300V AC, 1 minute Between power and relay output terminals: 2,300V AC, 1 minute		Between input and PE terminals: 1,500V AC, 1 minute Between power and input terminals: 1,500V AC, 1 minute Between input and relay output terminals: 2,300V AC, 1 minute
	DC	Between power and FE terminals: 500V AC, 1 minute Between transistor output and FE terminals: 500V AC, 1 minute Between power and input terminals: 500V AC, 1 minute Between power and relay output terminals: 2,300V AC, 1 minute Between input and relay output terminals: 2,300V AC, 1 minute		Between input and FE terminals: 500V AC, 1 minute Between relay output and FE terminals: 2,300V AC, 1 minute Between power and transistor output terminals: 500V AC, 1 minute Between input and transistor output terminals: 500V AC, 1 minute
Insulation Resistance	AC	Between power and PE terminals: 100 MΩ or higher (500V DC megger) Between relay output and PE terminals: 100 MΩ or higher (500V DC megger) Between power and relay output terminals: 100 MΩ or higher (500V DC megger)		Between input and PE terminals: 100 MΩ or higher (500V DC megger) Between power and input terminals: 100 MΩ or higher (500V DC megger) Between input and relay output terminals: 100 MΩ or higher (500V DC megger)
	DC	Between power and FE terminals: 100 MΩ or higher (500V DC megger) Between transistor output and FE terminals: 100 MΩ or higher (500V DC megger) Between power and input terminals: 100 MΩ or higher (500V DC megger) Between power and relay output terminals: 100 MΩ or higher (500V DC megger) Between input and relay output terminals: 100 MΩ or higher (500V DC megger)		Between input and FE terminals: 100 MΩ or higher (500V DC megger) Between relay output and PE terminals: 100 MΩ or higher (500V DC megger) Between power and transistor output terminals: 100 MΩ or higher (500V DC megger) Between input and transistor output terminals: 100 MΩ or higher (500V DC megger)
Noise Resistance	AC or DC power terminal: 1.5kV (DC type: 1kV), 50 ns to 1 μs I/O terminals (coupling clamp): 1.5kV, 50ns to 1μs coupling adapter			
Vibration Resistance	5 to 8.4 Hz amplitude 3.5 mm, 8.4 to 150 Hz acceleration 9.8 m/s <sup>2</sup> (1G), 2 hours per axis on each of three mutually perpendicular axes (IEC 61131-2)			
Shock Resistance	147 m/s <sup>2</sup> (15G), 11 ms duration, 3 shocks per axis on three mutually perpendicular axes			
Degree of Protection	IP20 (IEC 60529)			
Power Supply Wire	UL1007 AWG24-16, UL2464 AWG24-16, UL1015 AWG20-16			
Grounding Wire	AWG16			
Ground	D-type ground (Class 3 ground)			
Mounting	DIN rail or panel mounting			
Weight	AC: 350g DC: 340g	AC: 420g DC: 400g	AC: 560g DC (relay): 530g DC (transistor): 480g	AC: 560g DC (relay/24V DC): 530g DC (relay/12V DC): 560g DC (transistor/24V DC): 480g DC (transistor/12V DC): 530g

Function Specifications

Note: The maximum number of relay outputs that can be turned on simultaneously is limited.

Part No.	FC6A-C16R1AE FC6A-C16R1CE FC6A-C16P1CE (*5) FC6A-C16K1CE (*5)		FC6A-C24R1AE FC6A-C24R1CE FC6A-C24P1CE (*5) FC6A-C24K1CE (*5)		FC6A-C40R1AE FC6A-C40R1CE FC6A-C40P1CE (*5) FC6A-C40K1CE (*5) FC6A-C40R1DE FC6A-C40P1DE (*5) FC6A-C40K1DE (*5)		FC6A-C40R1AEJ FC6A-C40R1CEJ FC6A-C40P1CEJ (*5) FC6A-C40K1CEJ (*5) FC6A-C40R1DEJ FC6A-C40P1DEJ (*5) FC6A-C40K1DEJ (*5)			
	Control System	Stored program system								
Instruction Words	Basic	42								
	Advanced	129								
Program Capacity (*1)	384KB (48,000 steps)/72KB (9,000 steps) (*2)						640KB (80,000 steps) 72KB (9,000 steps) (*2)			
User Program Download	1,000 times									
Processing Time	Basic Instruction	42µs/1,000 steps								
	END Processing (*3)	1ms maximum								
I/O Points	Input	9 points	14 points	24 points						
	Output	7 points	10 points	16 points						
Expandable Modules	4 modules		7 modules							
Expandable I/O Points with Expansion Modules	128 points		224 points							
Expandable Modules with Unibody Type Expansion Interface Modules	8 modules									
Expandable I/O Points with Expansion Interface Modules	256 points									
Internal Relay	12,400 points									
Special Internal Relay	256 points									
Shift Register	256 points									
Data Register	54,000 points									
Special Data Register	500 points									
Counter	512 points									
Timer (1ms, 10ms, 100ms, 1s)	1,024 points									
Clock	Clock accuracy: ±30 sec/month (typical) at 25°C									
RAM Backup	Backup Data	Internal relay, shift register, counter, data register, timer, special data register, special internal relay, clock data								
	Battery	Lithium primary battery (BR2032)								
	Battery Life	Approx. 4 years								
	Replaceability	Possible (*6)								
Self-diagnostic Function	Keep data, user program (ROM) CRC check, timer/counter preset value change check, user program syntax check, user program execution check, watchdog timer check, user program download check, power failure, clock error, data link connection check, expansion bus initialization check, system check, SD memory card transfer check, SD memory card access check									
Input Filter	0 ms (without filter), 3 to 15ms (selectable in increments of 1ms)									
Catch Input/Interrupt Input	Six inputs I0, I1, I6, I7 (Minimum turn on pulse width: 5µs max., Minimum turn off pulse width: 5µs max.) I3, I4 (Minimum turn on pulse width: 35µs max., Minimum turn off pulse width: 35µs max.)									
High-speed Counter	Maximum Counting Frequency and High-speed Counter Points	Total 6 points Single/two-phase selectable: 100 kHz (single-phase: 4 points, two-phase: 2 points) Single-phase: 5 kHz (2 points)								
	Counting Range	0 to 4,294,967,295 (32 bits)								
	Operation Mode	Rotary encoder mode, adding counter mode, frequency measurement mode								
Analog Potentiometer	Quantity	1 point					-			
	Data Range	0 to 1,000					-			
Analog Voltage Input	Quantity	1 point					-			
	Input Voltage Range	0 to 10V					-			
	Input Impedance	Approx. 100KΩ					-			
	Digital Resolution	Approx. 1,000 steps (10 bits)					-			
Pulse Output (transistor output model only)	Quantity	4 points								
	Maximum Output Pulse Frequency	Q0, Q1: 100 kHz Q2, Q3: 5 kHz				Q0, Q2, Q4, Q6: 100 kHz				
	Reversible Control	Single-pulse output mode: 2 axis (Q0-Q3) Dual-pulse output mode: 1 axis (Q0-Q1)					Single-pulse output mode: 4 axis (Q0-Q7) Dual-pulse output mode: 4 axis (Q0-Q7)			
	PWM Output	Duty cycle 0.1 to 100.0% (increments of 0.1%) Output pulse frequency 15 to 5,000 (increments of 1 Hz): 4 points (Q0-Q3) *Q0, Q1: Adjust 5µs minimum as ON time and 15µs minimum as OFF time. *Q2, Q3: Adjust 100µs minimum as ON/OFF time.					Dual cycle: 0.1 to 100.0% (increments of 0.1%) Output pulse frequency: 15 to 5,000 (increments of 1 Hz): 4 points (Q0, Q2, Q4, Q6) * Adjust 5µs minimum as ON time and 15µs minimum as OFF time.			
External Power Supply for Sensor (AC only)	Output Voltage/Current	24V (+10%, -15%) / 250mA								
	Overload Detection	Not possible								
	Isolation from the internal circuit	Transformer-isolated								
USB Port	USB mini-B (maintenance communication)									
Serial Port 1, CAN Port	RS232C or RS485 (*4)					CAN J1939				
Ethernet Port 1	Ethernet (maintenance communication, user communication, Modbus TCP server/client)									
SD Card Slot	Embedded (*7)									
Cartridge (option)	One cartridge can be added on CPU module			Two cartridges can be added on CPU module						
	One cartridge can be added on HMI module (FC6A-PH1)			One cartridge can be added on HMI module (FC6A-PH1)						
HMI Module (option)	Yes	Yes	Yes	Yes	Yes					

\*1) 1 step equals 8 bytes.

\*2) When 72KB is selected, download function can be used during RUN.

\*3) Not including expansion I/O service time, counter timer processing time, data link processing time, and interrupt processing time.

\*4) Maintenance communication, user communication, data link, Modbus RTU master/slave communication.

\*5) Transistor output model

\*6) Backup data is stored after power is turned off. Replacing the battery within 1 minute is recommended.

\*7) SD memory cards (max 2 GB), SDHC memory cards (max 32 GB)

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USB Port

Part No.	FC6A-C16R1AE FC6A-C16R1CE FC6A-C16P1CE FC6A-C16K1CE	FC6A-C24R1AE FC6A-C24R1CE FC6A-C24P1CE FC6A-C24K1CE	FC6A-C40R1AE FC6A-C40R1CE FC6A-C40P1CE FC6A-C40K1CE FC6A-C40R1DE FC6A-C40P1DE FC6A-C40K1DE	FC6A-C40R1AEJ FC6A-C40R1CEJ FC6A-C40P1CEJ FC6A-C40K1CEJ FC6A-C40R1DEJ FC6A-C40P1DEJ FC6A-C40K1DEJ
USB Type	USB mini-B			
USB Standard	USB 2.0 full speed			
Isolation	Not isolated from the internal circuit			
Communication Function	Maintenance communication to PC			

Serial Port 1, CAN Port

Part No.	FC6A-C16R1AE FC6A-C16R1CE FC6A-C16P1CE FC6A-C16K1CE	FC6A-C24R1AE FC6A-C24R1CE FC6A-C24P1CE FC6A-C24K1CE	FC6A-C40R1AE FC6A-C40R1CE FC6A-C40P1CE FC6A-C40K1CE FC6A-C40R1DE FC6A-C40P1DE FC6A-C40K1DE	FC6A-C40R1AEJ FC6A-C40R1CEJ FC6A-C40P1CEJ FC6A-C40K1CEJ FC6A-C40R1DEJ FC6A-C40P1DEJ FC6A-C40K1DEJ
Port Type	Serial port 1			CAN port
Communication Type	RS232C or RS485 selectable			CAN
Connector	RJ45			Terminal Block (5-pin)
Cable	CAT. 5 or higher STP			SAE J1939-11/SAE J1939-15
Maximum Baud Rate	115,200 bps			SAE J1939-11: 250 kbps: 40m, stubs, 1m maximum
Maximum Cable Length	RS232C: 5m, RS485: 200m			SAE J1939-15: 250 kbps: 40m, stubs, 3m maximum
Isolation	Not isolated from the internal circuit			Isolated from the internal circuit
Communication Function	Maintenance communication, user communication, Modbus RTU (master/slave)			J1939

Ethernet Port 1

Part No.	FC6A-C16R1AE FC6A-C16R1CE FC6A-C16P1CE FC6A-C16K1CE	FC6A-C24R1AE FC6A-C24R1CE FC6A-C24P1CE FC6A-C24K1CE	FC6A-C40R1AE FC6A-C40R1CE FC6A-C40P1CE FC6A-C40K1CE FC6A-C40R1DE FC6A-C40P1DE FC6A-C40K1DE	FC6A-C40R1AEJ FC6A-C40R1CEJ FC6A-C40P1CEJ FC6A-C40K1CEJ FC6A-C40R1DEJ FC6A-C40P1DEJ FC6A-C40K1DEJ
Communication Type	IEEE802.3 compliant			
Data Transfer	10BASE-T, 100BASE-TX			
Connector	RJ45			
Cable	CAT. 5 or higher STP			
Maximum Cable Length	100m			
Isolation	Pulse trans isolation			
Communication Function	Maintenance communication server, User communication (server/client), Modbus TCP (server/client), PING, SNTp			

CAN J1939

Part No.		FC6A-C40P1CEJ FC6A-C40P1DEJ	FC6A-C40K1CEJ FC6A-C40K1DEJ	FC6A-C40R1AEJ FC6A-C40R1DEJ	FC6A-C40R1CEJ
Supported SAE J1939	SAE J1939-11: Physical Layer, 250K bits/s, Twisted Shielded Pair SAE J1939-15: Reduced Physical Layer, 250K bits/s, Unshielded Twisted Pair SAE J1939-21: Data Link Layer SAE J1939-71: Vehicle Application Layer SAE J1939-73: Application Layer - Diagnostics SAE J1939-75: Application Layer - Generator Sets and Industrial SAE J1939-81: Network Management				
Transmit/Receive Message	Maximum No. of Send Message	100			
	Maximum No. of Receive Message	200			
	Transmittable PGN	Optional			
	Maximum Length of Transmit/Receive Message	1 to 252 bytes/message			
Transmission Function	Transmission Type	Event transmission/periodical transmission			
	Event Transmission	Transmission Method	Internal relay		
		Cycle Transmission	Transmission Method	Internal relay	
	Transmission Cycle (*1)	10 to 655,350 ms (in increments of 10ms)			
Receive Function	Receive Method	Polling reception (*2)			
	Receive Cycle Monitor	0, 10 to 655,350 ms (disabled at 0)			
Request Function	Yes				
Network Management Function	Static address/dynamic address management				
	NAME	Optional (automatic switching of static address /dynamic address management at highest-order bit)			
	Number of Nodes Manageable	128 nodes			
PGNs used Internally	00EA00h: Request PGN				
	00E800h: Acknowledgement				
	00EB00h: TP.DT				
	00EC00h: TP.CM				
00EE00h: Address claim					

\*1) Message is transmitted in END processing. Actual transmission cycle is affected by the ladder execution cycle.  
\*2) Receive message is transferred from internal buffer to data register in END processing.

Input

Part No.	FC6A-C16R1AE FC6A-C16R1CE FC6A-C16P1CE FC6A-C16K1CE	FC6A-C24R1AE FC6A-C24R1CE FC6A-C24P1CE FC6A-C24K1CE	FC6A-C40R1AE FC6A-C40R1CE FC6A-C40P1CE FC6A-C40K1CE FC6A-C40R1DE FC6A-C40P1DE FC6A-C40K1DE	FC6A-C40R1AEJ FC6A-C40R1CEJ FC6A-C40P1CEJ FC6A-C40K1CEJ FC6A-C40R1DEJ FC6A-C40P1DEJ FC6A-C40K1DEJ
Input Points	9 (9/1 common)	14 (14/1 common)	24 (24/1 common)	
Rated Input Voltage	AC, 24V DC: 24V DC sink/source input signal 12V DC: 12V DC sink/source input signal			
Input Voltage Range	AC, 24V DC: 0 to 28.8V DC 12V DC: 0 to 18.0V DC			
Rated Input Current	AC, 24V DC: high speed input port 5mA/pt, middle/normal speed input port 7mA/pt 12V DC: high speed input port 5mA/pt, middle/normal speed input port 6mA/pt			
Input Impedance	AC, 24V DC: high speed input port 4.9kΩ, middle/normal speed input port: 3.4kΩ 12V DC: high speed input port 1.8kΩ, middle/normal speed input port: 2.0kΩ			
Input Delay	Turn ON Time	High speed input port: 5μs + filter value Middle speed input port: 35μs + filter value Normal speed input port: 35μs + filter value		
	Turn OFF Time	High speed input port: 5μs + filter value Middle speed input port: 35μs + filter value Normal speed input port: 100μs + filter value		
Isolation	Between input terminals: Not isolated Internal circuit: Optocoupler-isolated			
Input Type	Type1 (IEC 61131-2)			
External Load for I/O Interconnection	Not needed			
Signal Determination Method	Static			
Effect of Improper Input Connection	Both sinking and sourcing input signals can be connected, therefore reverse connection does not cause damage. If any input exceeding the rated value is applied, permanent damage may be caused.			
Cable Length	3m in compliance with electromagnetic immunity			
Connector	Insertion Durability	100 times minimum		
	Applicable Ferrule	1-wire: AI 0,5-8 WH (Phoenix Contact) 2-wire: AI-TWIN 2×0,5-8 WH (Phoenix Contact)		

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Transistor Output

Part No.	FC6A-C16P1CE FC6A-C16K1CE	FC6A-C24P1CE FC6A-C24K1CE	FC6A-C40P1CE FC6A-C40K1CE FC6A-C40P1DE FC6A-C40K1DE	FC6A-C40P1CEJ FC6A-C40K1CEJ FC6A-C40P1DEJ FC6A-C40K1DEJ
Transistor Output Points	7 (7/1 common)	10 (10/1 common)	16 (8/1 common)	
Output Type	Transistor Sink	FC6A-C16K1CE/FC6A-C24K1CE/FC6A-C40K1CE/FC6A-C40K1DE/FC6A-C40K1CEJ/FC6A-C40K1DEJ		
	Transistor Source	FC6A-C16P1CE/FC6A-C24P1CE/FC6A-C40P1CE/FC6A-C40P1DE/FC6A-C40P1CEJ/FC6A-C40P1DEJ		
Rated Load Voltage	24V DC: 24V DC 12V DC: 12V DC			
Voltage Tolerance	24V DC: 19.2 to 28.8V DC 12V DC: 10.2 to 18.0V DC			24V DC: 19.2 to 28.8V DC 12V DC: 10.2 to 16.0V DC
Rated Load Current	Per Point	0.5A		
	Per Common	3.5A	5A	4A
Output Delay	Turn ON Time	High speed input port: 5μs Middle speed input port: 30μs Normal speed input port: 300μs		High speed input port: 5μs Normal speed input port: 300μs
	Turn OFF Time	High speed input port: 5μs Middle speed input port: 30μs Normal speed input port: 300μs		High speed input port: 5μs Normal speed input port: 300μs
Isolation	Between output terminal and Internal circuit: Optocoupler-isolated Between output terminals: Not isolated			
Voltage Drop (ON Voltage)	1V max (voltage between COM and output terminal when output is on.)			
Inrush Current	1A			
Leakage Current	0.1mA maximum			
Clamping Voltage	24V DC: 39V ±1V 12V DC: 27V ±1V			
Maximum Lamp Load	12W			
Inductive Load	24V DC: L/R=10ms (28.8V DC, 1Hz) 12V DC: FC6A-C40P1DE/FC6A-C40K1DE, L/R=10ms (18.0V DC 1Hz), FC6A-C40P1DEJ/FC6A-C40K1DEJ, L/R=10ms (16.0V DC, 1Hz)			
Overcurrent Protection	Transistor Sink Output: No Transistor Source Output: Overcurrent is detected by current limit resistance. (*1)			
External Current Draw	24V DC: 100mA maximum, 24V DC (power voltage at the +V terminal, -V terminal at source) 12V DC: 100mA maximum, 12V DC (power voltage at the +V terminal, -V terminal at source)			
Connector	Insertion Durability	100 times minimum		
	Applicable Ferrule	1-wire: AI 0,5-8 WH (Phoenix Contact) 2-wire: AI-TWIN 2×0,5-8 WH (Phoenix Contact)		

\*1) This overcurrent signals consist of one signal per 4 point outputs. When microprocessor gets this overcurrent signal by interrupt input, microprocessor turns off 4pt outputs of this category at fixed time (approx. 1sec).

Lineup All-in-One/CAN J1939 All-in-One CPU Modules

Relay Output Specifications

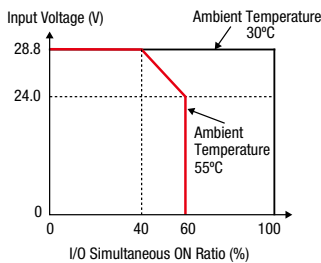
Part No.	FC6A-C16R1AE FC6A-C16R1CE	FC6A-C24R1AE FC6A-C24R1CE	FC6A-C40R1AE FC6A-C40R1CE FC6A-C40R1DE	FC6A-C40R1AEJ FC6A-C40R1CEJ FC6A-C40R1DEJ
Relay Output Points	7	10	16	
Output Points per Common Line	COM1	4	4	
	COM2	3	4	
	COM3	—	2	4
	COM4	—	—	4
Output Type	1NO			
Maximum Load Current	Per Point	2A		
	Per Common	COM1: 7A COM2: 6A	COM1: 7A COM2: 7A COM3: 4A	COM1: 7A COM2: 7A COM3: 7A COM4: 7A
Minimum Switching Load	1mA/5V DC (reference value)			
Initial Contact Resistance	30 mΩ maximum			
Electrical Life	100,000 operations minimum (rated resistive load 1,800 operations/hour)			
Mechanical Life	20,000,000 operations minimum (no load 18,000 operations/hour)			
Rated Load	Resistive load: 240V AC 2A, 30V DC 2A Inductive load: 240V AC 2A (cos φ = 0.4), 30V DC 2A (L/R = 7 ms)			
Dielectric Strength	Between output and ground terminals: 1,500V AC, 1 minute Between output terminal and internal circuit: 1,500V AC, 1 minute Between output terminals (COMs): 1,500V AC, 1 minute			
Connector	Insertion/Removal Durability	100 times minimum		
	Applicable Ferrule	1-wire: AI 0,5-8 WH (Phoenix Contact) 2-wire: AI-TWIN 2×0,5-8 WH (Phoenix Contact)		

Temperature derating curves: Input voltage vs. I/O Simultaneous ON Ratio (%)

Plus CPU Module

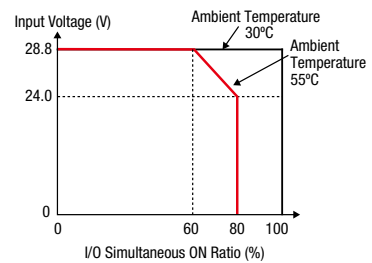
Input

- FC6A-D16P1CEE
- FC6A-D16K1CEE
- FC6A-D32P3CEE
- FC6A-D32K3CEE



Output

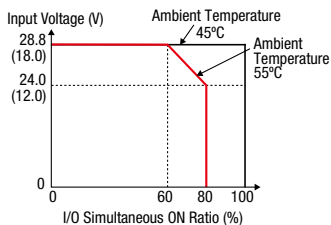
- FC6A-D16P1CEE
- FC6A-D16K1CEE
- FC6A-D32P3CEE
- FC6A-D32K3CEE



All-in-One/CAN J1936 All-in-One CPU Module (without cartridge)

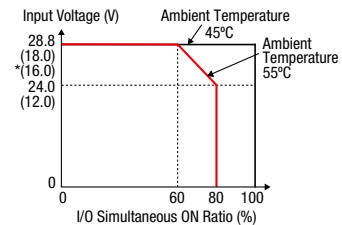
Input

- FC6A-C24P1CE
- FC6A-C40P1CE
- FC6A-C40P1DE
- FC6A-C40P1CEJ
- FC6A-C40P1DEJ



Output

- FC6A-C24P1CE
- FC6A-C40P1CE
- FC6A-C40P1DE
- FC6A-C40P1CEJ
- FC6A-C40P1DEJ



Notes

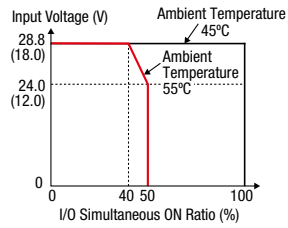
- Values in ( ) are for 12V DC model.
- Values shown in \*( ) are for CAN J1939 All-in-One CPU module.



All-in-One/CAN J1939 All-in-One CPU Module (with cartridge)

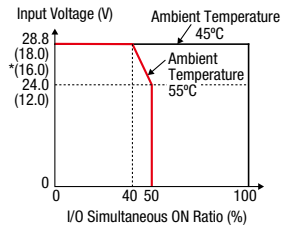
Input

- FC6A-C24P1CE
- FC6A-C40P1CE
- FC6A-C40P1DE
- FC6A-C40P1CEJ
- FC6A-C40P1DEJ



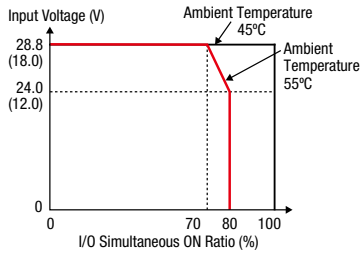
Output

- FC6A-C24P1CE
- FC6A-C40P1CE
- FC6A-C40P1DE
- FC6A-C40P1CEJ
- FC6A-C40P1DEJ



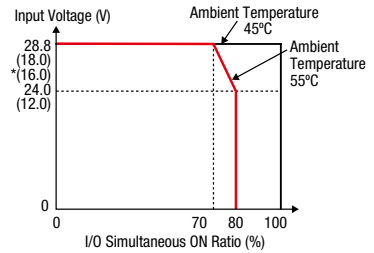
Input

- FC6A-C16K1CE
- FC6A-C24K1CE
- FC6A-C40K1CE
- FC6A-C40K1DE
- FC6A-C40K1CEJ
- FC6A-C40K1DEJ



Output

- FC6A-C16K1CE
- FC6A-C24K1CE
- FC6A-C40K1CE
- FC6A-C40K1DE
- FC6A-C40K1CEJ
- FC6A-C40K1DEJ

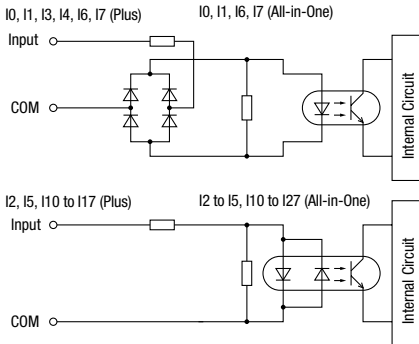


Notes

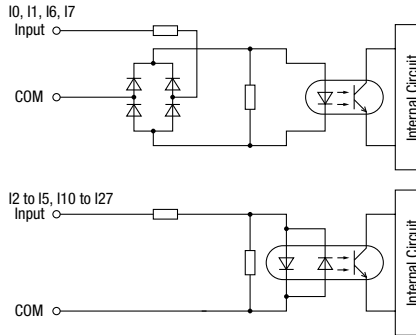
- Values in ( ) are for 12V DC model.
- Values shown in \*( ) are for CAN J1939 All-in-One CPU module.

Input Internal Circuit

100V to 240V AC, 24V DC



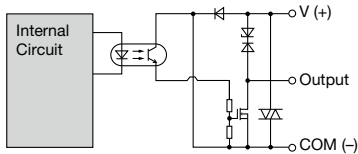
12V DC



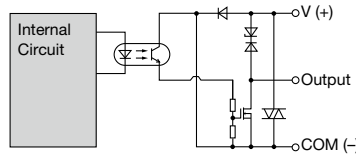
Output Internal Circuit

Transistor Sink Output

24V DC

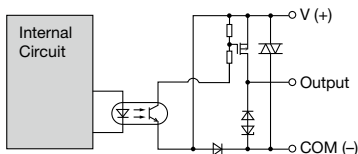


12V DC

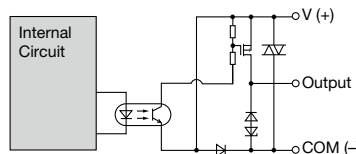


Transistor Source Output

24V DC



12V DC



Lineup

Plus

All-in-One

Modules

Cartridges

Dimensions

Mounting Hole Layout

Instructions

Lineup **Digital I/O Modules**

Plus **Specifications**

All-in-One **Digital Input Module**

Modules	Part No.	FC6A-N08B1	FC6A-N16B1	FC6A-N16B3	FC6A-N32B3	FC6A-N08A11	
Cartridges	Input Points	8 (8/1 common)	16 (16/1 common)		32 (16/1 common)	8 (4/1 common)	
Dimensions	Rated Input Voltage	24V DC sink/source input signal				100 to 120V AC	
	Input Voltage Range	0 to 28.8V DC				0 to 132V AC (50/60 Hz)	
Mounting Hole Layout	Rated Input Current	7 mA/point (24V DC)		5 mA/point (24V DC)		17 mA/point (120V AC, 60 Hz)	
	Input Impedance	3.4 kΩ		4.4 kΩ		0.8 kΩ (60 Hz)	
Instructions	OFF Voltage	5V maximum				20V maximum	
	ON Voltage	15V minimum				79V minimum	
	OFF Current	1.2 mA maximum		0.9 mA maximum		—	
	ON Current	4.2 mA minimum (at 15V DC)		3.2 mA minimum (at 15V DC)		—	
	Input Delay Time (24V DC)	Turn ON: 4.1ms, Turn OFF: 4.1ms				Turn ON: 25ms, Turn OFF: 30ms	
	Isolation	Between input terminals: Not isolated Internal circuit: Optocoupler-isolated				Between input terminals in the same common: Not isolated Between input terminals in different commons: Isolated Between input terminals and internal circuits: Optocoupler-isolated	
	External Load for I/O Interconnection	Not needed					
	Signal Determination Method	Static					
	Effect of Improper Input Connection	Both sink and source input signals can be connected. If any input exceeding the rated value is applied, permanent damage may be caused.				If any input exceeding the rated value is applied, permanent damage may be caused.	
	Cable Length	3m in compliance with electromagnetic immunity				—	
	Internal Current Draw	All Inputs ON	30mA (5V DC) 0mA (24V DC)	40mA (5V DC) 0mA (24V DC)	40mA (5V DC) 0mA (24V DC)	65mA (5V DC) 0mA (24V DC)	40mA (5V DC) 0mA (24V DC)
		All Inputs OFF	17mA (5V DC) 0mA (24V DC)	17mA (5V DC) 0mA (24V DC)	17mA (5V DC) 0mA (24V DC)	17mA (5V DC) 0mA (24V DC)	17mA (5V DC) 0mA (24V DC)
	Internal Power Consumption (at 24V DC while all inputs ON)	0.20W	0.27W	0.27W	0.44W	0.27W	
	Connector	Type (on mother board)	—		FL20A2MA (Oki Electric Cable)	—	
		Connector Insertion/Removal Durability	100 times minimum				
		Applicable Ferrule	1-wire: AI 0.5-8 WH (Phoenix Contact) 2-wire: AI-TWIN 2×0.5-10 (Phoenix Contact)		—	1-wire: AI 0.5-8 WH (Phoenix Contact) 2-wire: AI-TWIN 2×0.5-10 (Phoenix Contact)	
	Weight (approx.)	110g	105g	75g	110g	110g	

**Relay Output Module**

Part No.	FC6A-R081	FC6A-R161	
Output Points	8 (4/1 common)	16 (8/1 common)	
Output Type	1NO		
Maximum Load Current	2A per point	7A per common, 8A per common	
Minimum Switching Load	1 mA/ 5V DC (reference value)		
Initial Contact Resistance	30 mΩ maximum		
Electrical Life	100,000 operations minimum (rated resistive load 1,800 operations/hour)		
Mechanical Life	20,000,000 operations minimum (no load 18,000 operations/hour)		
Rated Load	Resistive load: 240V AC 2A, 30V DC 2A Inductive load: 240V AC 2A (cos θ = 0.4) 30V DC 2A (L/R = 7 ms)		
Dielectric Strength	Between output and ground terminals: 2,300V AC, 1 minute Between output terminal and internal circuit: 2,300V AC, 1 minute Between output terminals (COMs): 2,300V AC, 1 minute		
Internal Current Draw	All outputs ON	35mA (5V DC) 50mA (24V DC)	
	All outputs OFF	17mA (5V DC) 0mA (24V DC)	
Internal Power Consumption (at 24V DC while all outputs ON)	1.44W	2.74W	
Connector	Insertion/Removal Durability	100 times minimum	
	Applicable Ferrule	1-wire: AI 0.5-10 (Phoenix Contact) 2-wire: AI-TWIN 2×0.5-10 (Phoenix Contact)	
	Weight (approx.)	130g	140g

**Transistor Output Module**

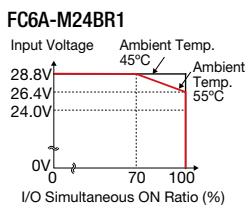
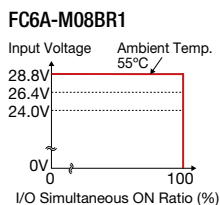
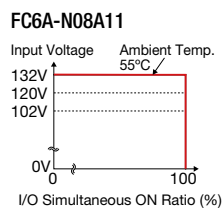
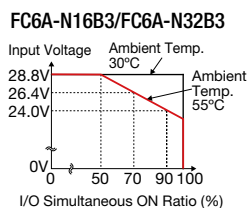
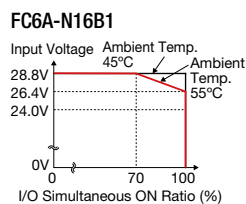
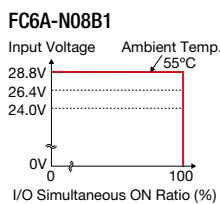
Part No.	FC6A-T08K1 FC6A-T08P1	FC6A-T16K1 FC6A-T16P1	FC6A-T16K3 FC6A-T16P3	FC6A-T32K3 FC6A-T32P3	
Output Points	8 (8/1 common)	16 (16/1 common)		32 (16/1 common)	
Output Type	FC6A-T□K□: Transistor sink output FC6A-T□P□: Transistor source output				
Rated Load Voltage	24V DC				
Operating Load Voltage Range	19.2 to 28.8V DC				
Maximum Load Current	0.5A per point		0.1A per point		
	3A per common		1A per common		
Output Delay	Turn ON Time	400 μs maximum			
	Turn OFF Time	450 μs maximum			
Isolation	Between output terminal and internal circuit: Optocoupler-isolated Between output terminals: Not isolated				
Voltage Drop (ON Voltage)	1V maximum (voltage between COM and output terminals when output is on)				
Inrush Current	1A maximum				
Leakage Current	0.1mA maximum				
Clamping Voltage	Approx. 50V				
Maximum Lamp Load	12W		2.4W		
Inductive Load	L/R = 10ms (28.8V DC 1Hz)				
External Current Draw	FC6A-T□K□: 100 mA maximum, 24V DC (power voltage at the +V terminal) FC6A-T□P□: 100 mA maximum, 24V DC (power voltage at the -V terminal)				
Overcurrent Protection	Transistor Sink Output: No Transistor Source Output: Yes				
Internal Current Draw	All outputs ON	25mA (5V DC) 15mA (24V DC)	30mA (5V DC) 25mA (24V DC)	45mA (5V DC) 50mA (24V DC)	
	All outputs OFF	17mA (5V DC) 0mA (24V DC)	17mA (5V DC) 0mA (24V DC)	17mA (5V DC) 0mA (24V DC)	
Internal Power Consumption (at 24V DC while all outputs ON)	0.53W	0.80W	1.50W		
Connector	Type (on mother board)	—		FL20A2MA (Oki Electric Cable)	
	Insertion/Removal Durability	100 times minimum			
	Applicable Ferrule	1-wire: AI 0.5-10 (Phoenix Contact) 2-wire: AI-TWIN 2×0.5-10 (Phoenix Contact)		—	
	Weight (approx.)	110g	105g	75g	115g

Digital Mixed I/O Module

Part No.		FC6A-M08BR1	FC6A-M24BR1	
Input Specifications	Input Points	4 (4/1 common)	16 (16/1 common)	
	Rated Input Voltage	24V DC sink/source input signal		
	Input Voltage Range	0 to 28.8V DC		
	Rated Input Current	7 mA/point (24V DC)		
	Input Impedance	3.4 kΩ		
	OFF Voltage	5V maximum		
	ON Voltage	15V minimum		
	OFF Current	1.2 mA maximum		
	ON Current	4.2 mA minimum (at 15V DC)		
	Input Delay Time (24V DC)	Turn ON Time	4.1ms	
		Turn OFF Time	4.1ms	
	Isolation	Between input terminals: Not isolated Internal circuit: Optocoupler-isolated		
	External Load for I/O Interconnection	Not needed		
	Signal Determination Method	Static		
Effect of Improper Input Connection	Both sinking and sourcing input signals can be connected. If any input exceeding the rated value is applied, permanent damage may be caused.			
Cable Length	3m in compliance with electromagnetic immunity			
Output Specifications	Output Points	4 (4/1 common)	8 (4/1 common)	
	Output Type	1NO		
	Maximum Load Current	2A per point 7A per common		
	Minimum Switching Load	1 mA/ 5V DC (reference value)		
	Initial Contact Resistance	30 mΩ maximum		
	Electrical Life	100,000 operations minimum (rated resistive load 1,800 operations/hour)		
	Mechanical Life	20,000,000 operations minimum (no load 18,000 operations/hour)		
	Rated Load	Resistive load: 240V AC 2A, 30V DC 2A Inductive load: 240V AC 2A (cos φ = 0.4), 30V DC 2A (L/R = 7 ms)		
	Dielectric Strength	Between output and ground terminals:		2,300V AC, 1 minute
		Between output terminal and internal circuit:		2,300V AC, 1 minute
		Between output terminals (COMs):		2,300V AC, 1 minute
	Internal Current Draw	All I/Os ON	30mA (5V DC), 25mA (24V DC)	
		All I/Os OFF	17mA (5V DC), 0mA (24V DC)	
	Internal Power Consumption (at 24V DC while all I/Os are ON)		0.80W	
Connector	Insertion/Removal Durability	100 times minimum		
	Applicable Ferrule	1-wire: Al 0,5-10 (Phoenix Contact) 2-wire: Al-TWIN 2×0,5-10 (Phoenix Contact)		
Weight (approx.)		120g	165g	

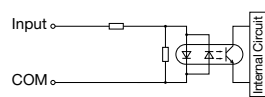
- Lineup
- Plus
- All-in-One
- Modules
- Cartridges
- Dimensions
- Mounting Hole Layout
- Instructions

Temperature derating curves:  
Input voltage vs.  
I/O Simultaneous ON Ratio (%)

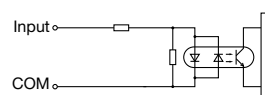


Input Internal Circuit

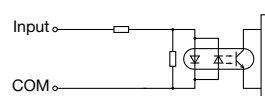
FC6A-N08B1/FC6A-N16B1



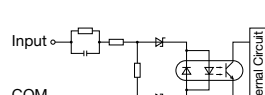
FC6A-N16B3/FC6A-N32B3



FC6A-M08BR1/FC6A-M24BR1

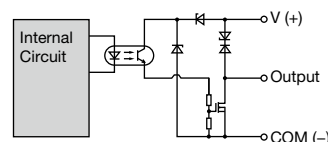


FC6A-N08A11

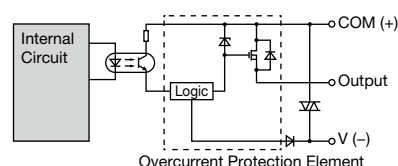


Output Internal Circuit

FC6A-T08K1/FC6A-T16K1  
FC6A-T16K3/FC6A-T32K3



FC6A-T08P1/FC6A-T16P1  
FC6A-T16P3/FC6A-T32P3



See page 3 for part numbers.

Lineup **Analog I/O Modules**

Plus **Analog Module**

All-in-One **Specifications**

Modules	Part No.	FC6A-J2C1	FC6A-J4A1	FC6A-J8A1	FC6A-L06A1	FC6A-L03CN1	FC6A-J4CN1	FC6A-J4CH1Y	FC6A-J8CU1	FC6A-K4A1	FC6A-K2A1	
Cartridges	Input Points	2	4	8	4	2	4	4	8	-	-	
Dimensions	Input Signal Type	Voltage (0 to 10V) Voltage (-10 to +10V) Current (0 to 20mA) Current (4 to 20mA)				Voltage (0 to 10V) Voltage (-10 to +10V) Current (0 to 20mA) Current (4 to 20mA)		Thermocouple	Thermocouple Thermistor (NTC, PTC)	-	-	
Mounting Hole Layout	Output Points	-	-	-	2	1	-	-	-	4	2	
Instructions	Output Signal Style	-	-	-	Voltage (0 to 10V) Voltage (-10 to +10V) Current (0 to 20mA) Current (4 to 20mA)	-	-	-	-	Voltage (0 to 10V) Voltage (-10 to +10V) Current (0 to 20mA) Current (4 to 20mA)		
	External Power Supply	Rated Power Voltage 24V DC, Allowable Voltage Range 20.4 to 28.8V DC										
	External Current Draw (24V DC) (*1)	25mA	30mA	40mA	100mA	80mA	40mA	40mA	30mA	125mA	70mA	
	Internal Power Consumption (5V DC)	40mA max.	45mA max.	40mA max.	55mA max.	55mA max.	50mA max.	50mA max.	45mA max.	50mA max.	40 mA max.	
	Internal Power Consumption(at 24V DC while all I/Os are ON)	0.27W	0.30W	0.27W	0.37W	0.37W	0.34W	0.34W	0.30W	0.34W	0.27W	
	Connector	Insertion/Removal Durability: 100 times minimum Applicable Ferrule: 1-wire: AI 0.5-10 (Phoenix Contact), 2-wire: AI-TWIN 2x0.5-10 (Phoenix Contact)										
	Weight (approx.)	115g	110g	110g	110g	115g	110g	115g	110g	115g	115g	

\*1) The external current draw is the value when all the analog inputs are used and the analog output value is at 100%.

**Input Specifications**

Part No.	FC6A-J2C1		FC6A-J8A1		FC6A-J4A1/FC6A-L06A1			
Input Signal Type	Voltage Input		Current Input		Voltage Input			
Input Range	0 to 10V -10 to +10V		0 to 20mA 4 to 20mA		0 to 10V -10 to +10V			
Input Impedance	1MΩ maximum		50Ω maximum		1MΩ maximum			
Input Detection Current	-		-		-			
AD Conversion	Sampling Time	1ms		1ms or 10ms (selectable with WindLDR)		1ms or 10ms (selectable with WindLDR)		
	Sampling Repetition Time	Sampling time × valid input channels						
	Total Input System Transfer Time	Sampling time + sampling repetition time + 1 scan time						
	Type of Input	Single-ended input						
	Operating Mode	Self-scan						
	Conversion Method	Σ Δ type ADC						
Input Error	Maximum Error at 25°C	±0.1% of full scale		±0.2% of full scale		±0.2% of full scale		
	Cold Junction Compensation Error	-		-		-		
	Temperature Coefficient	±0.006% of full scale/°C		±0.01% of full scale/°C		±0.01% of full scale/°C		
Data	Digital Resolution	65,536 increments (16 bits)		65,536 increments (16 bits) (*1)		4,096 increments (12 bits) *FC6A-J8A1: can be expanded to 16-bit input (selectable with WindLDR)		
	Input per Resolution	0 to 10V: 0.15mV -10 to +10V: 0.30mV	0 to 20mA: 0.30μA 4 to 20mA: 0.244μA	0 to 10V: 0.15mV -10 to +10V: 0.30mV	0 to 20mA: 0.30μA 4 to 20mA: 0.244μA	0 to 10V: 2.44mV -10 to +10V: 4.88mV	0 to 20mA: 4.88μA 4 to 20mA: 3.91μA	
	Data Type in Application Program	Optional: -32,768 to 32,767 (selectable for each channel) (*2)						
	Monotonicity	Yes						
	Input Data Out of Range	Detectable (*3)						
Noise Resistance	Input Filter	Soft filter (0 to 10 s, selectable in increments of 0.1 s) (selectable with WindLDR)						
	Recommended Cable for Noise Immunity	Pair shielded cable						
	Crosstalk	1LSB maximum						
Isolation	Between input and power circuit: Transformer-isolated Between input and internal circuit: Optocoupler-isolated							
Effect of Improper Input Connection	No damage							
Maximum Permanent Allowed Overload (No Damage)	30V DC (*4)		160mA (*5)		30V DC		160mA (*5)	
Selection of Analog Input Signal Type	Selectable with WindLDR							
Calibration or Verification to Maintain Rated Accuracy	Not possible							

\*1) Binary data (16 bits) and optional range (16 bits) can be used with the following versions.

FC6A-J8A1: Version 200 or later WindLDR: Version 8.6.0 or later

If a FC6A-J8A1 that does not correspond to the above version numbers is set to binary data (16 bits) or optional range (16 bits), an error will occur and the module will operate as binary data (12 bits).

\*2)The arbitrary setting is a function that uses the digital resolution data by scaling it to arbitrary data (that arbitrarily sets the lower limit value and the upper limit value). The range setting (-32,768 to 32,767) is specified with data registers.

\*3)Input data out of range is reflected in the status of the analog I/O module.

\*4) FC6A Ver. 200 and later: voltage input 13V DC, current input 40mA DC

\*5) If current of more than 160mA is applied at 25°C, a protect function works to protect the input circuit by reducing current. However, when a current is applied at a voltage of more than 30V DC, the circuit will be damaged.

Input Specifications

Part No.	FC6A-L03CN1/FC6A-J4CN1				FC6A-J4CH1Y	FC6A-J8CU1			
Input Signal Type	Voltage Input	Current Input	Resistance Thermometer	Thermocouple	Thermocouple	Thermocouple	NTC Thermistor	PTC Thermistor	
Input Range	0 to 10V DC -10 to +10V	0 to 20mA 4 to 20mA	Pt100, Pt1000 3-wire type (-200 to 850°C) Ni100, Ni1000 3-wire type (-60 to 180°C)	Type K (-200 to +1,300°C) Type J (-200 to +1,000°C) Type R (0 to 1,760°C) Type S (0 to 1,760°C) Type B (0 to 1,820°C) Type E (-200 to +800°C) Type T (-200 to +400°C) Type N (-200 to +1,300°C) Type C (0 to 2,315°C)			-90 to +150°C	100 to 10,000Ω	
Input Impedance	1 MΩ minimum	50Ω maximum	1 MΩ minimum	1 MΩ minimum	1 MΩ minimum	1 MΩ minimum	1 MΩ minimum	1 MΩ minimum	
Input Detection Current	—	—	0.1mA maximum	0.1mA maximum	0.1mA maximum	0.1mA maximum	0.1mA maximum	0.1mA maximum	
AD Conversion	Sampling Time	10ms, 100ms (selectable using WindLDR)		104ms	30ms, 120ms (selectable using WindLDR)	104ms			
	Sampling Repetition Time	Sampling time × valid input channels							
	Total Input System Transfer Time	Sampling time + sampling repetition time + 1 scan time							
	Type of Input	Single-ended input				Differential input	Single-ended input		
	Operating Mode	Self-scan							
	Conversion Method	Σ Δ type ADC							
Input Error	Maximum Error at 25°C	±0.2% of full scale		FC6A-L03CN1: ±0.1% of full scale + cold junction compensation error FC6A-J4CN1: ±0.2% of full scale + cold junction compensation error (*3)	±0.2% of full scale + cold junction compensation error (*3)	±0.2% of full scale + cold junction compensation error (*3)	±0.2% of full scale		
	Cold Junction Compensation Error	—	—	—	±4°C maximum	±4°C maximum	±4°C maximum		
	Temperature Coefficient	FC6A-L03CN1: 0.006%/°C of full scale FC6A-J4CN1: 0.01%/°C of full scale				0.01%/°C of full scale	0.01%/°C of full scale		
Data	Digital Resolution	65,536 increments (16 bits)		Pt100: approx. 10,500 increments (14 bits) Pt1,000: approx. 8,000 increments (13 bits) Ni100: approx. 2,400 increments (12 bits) Ni1,000: approx. 2,400 increments (12 bits)	Type K: approx. 15,000 increments (14 bits) Type J: approx. 12,000 increments (14 bits) Type R: approx. 17,600 increments (15 bits) Type S: approx. 17,600 increments (15 bits) Type B: approx. 18,200 increments (15 bits) Type E: approx. 10,000 increments (14 bits) Type T: approx. 6,000 increments (13 bits) Type N: approx. 15,000 increments (14 bits) Type C: approx. 23,150 increments (15 bits)	NTC: approx. 2,400 increments (12 bits) PTC: approx. 9,900 increments (14 bits)			
	Input Value of LSB	0 to 10V: 0.15mV -10 to +10V: 0.30mV	0 to 20mA: 0.30μA 4 to 20mA: 0.244μA	0.1°C	0.1°C	0.1°C	0.1°C	0.1°C 1Ω	
	Data Type in Application Program	Optional: selectable for each channel from -32,768 to 32,767 (*1)							
	Monotonicity	Yes							
	Input Data Out of Range	Detectable (*2)							
Noise Resistance	Input Filter	Soft filter (0 to 10 s, selectable in increments of 0.1 s) (selectable with WindLDR)							
	Recommended Cable for Noise Immunity	Pair shielded cable		Pair cable					
	Crosstalk	1 LSB maximum							
Isolation	Between input and power circuit	Transformer-isolated							
	Between input and internal circuit	Optocoupler-isolated							
	Between inputs	Not isolated				Optocoupler-isolated	Not isolated		
Effect of Improper Input Connection	No damage								
Maximum Permanent Allowed Overload (No Damage)	30V DC (*4)	160mA (*5)							
Selection of Input Signal Type and Input Range	Selectable with WindLDR								
Calibration or Verification to Maintain Rated Accuracy	Not possible								

\*1) The data processed in the analog I/O module can be linear-converted to a value between -32,768 and 32,767. The optional range designation, and analog I/O data minimum and maximum values can be selected using data registers allocated to analog I/O modules.

\*2) When an error is detected, a corresponding error code is stored to a data register allocated to analog I/O operating status.

\*3) R, S: ±6 (0 to 200°C)

B: no compensation

K, J, E, T, N: ±0.4% of full scale (0°C maximum)

\*4) FC6A Ver. 200 and later: voltage input 13V DC, current input 40mA DC

\*5) If current of more than 160mA is applied at 25°C, a protect function works to protect the input circuit by reducing current. However, when a current is applied at a voltage of more than 30V DC, the circuit will be damaged.

Lineup

Plus

All-in-One

Modules

Cartridges

Dimensions

Mounting Hole Layout

Instructions

Lineup **Analog I/O Modules**

Plus **Analog Modules**

All-in-One **Output Specifications**

Modules	Part No.	FC6A-K2A1/FC6A-K4A1	FC6A-L06A1	FC6A-L03CN1	
Cartridges	Output Signal Style/Output Range	Voltage	0 to 10V DC -10 to +10VDC		
		Current	0 to 20mA 4 to 20mA		
Dimensions	Load	Impedance	Voltage output: 1 kΩ minimum Current output: 300Ω maximum		
		Load Type	Resistive load		
Mounting Hole Layout	DA Conversion	DA Conversion Time	1ms		
		Output Update Interval	1ms		
		Total Output System Transfer Time	DA Conversion Time + Output Update Interval + 1 scan time		
Instructions	Output Error	Maximum Error at 25°C	±0.2% of full scale	±0.1% of full scale	±0.2% of full scale
		Temperature Coefficient	±0.01%/°C of full scale	±0.006%/°C of full scale	±0.01%/°C of full scale
		Repeatability after Stabilization Time	±0.4% of full scale		
		Output Voltage Drop	No damage		
		Non-linearity	±0.2% of full scale	±0.01%/°C of full scale	±0.2% of full scale
		Output Ripple	20mV maximum		
		Overshoot	0%		
		Total Error	±1% of full scale		
Data	Digital Resolution	4,096 increments (12 bits)			
	Output Value of LSB	Voltage	0 to 10V DC: 2.44mV -10 to +10V DC: 4.88mV		
		Current	0 to 20mA: 4.88μA 4 to 20mA: 3.91μA		
	Data Type in Application Program	Optional: -32,768 to 32,767 (selected for each channel)			
	Monotonicity	Yes			
	Current Loop Open	Undetectable			
Noise Resistance	Recommended Cable for Noise Immunity	Pair shielded cable			
	Crosstalk	1LSB			
Isolation	Between output and power circuit	Transformer-isolated			
	Between output and internal circuit	Optocoupler-isolated			
Effect of Improper Output Connection		No damage			
Selection of Analog Output Signal Type		Selectable with WindLDR			
Calibration or Verification to Maintain Rated Accuracy		Not possible			

**Specifications (PID Module)**

**Input Range**

Part No.	FC6A-F2MR1/FC6A-F2M1		
Input	Input Range (Digital Resolution)		Input Value per Step
K	-200 to 1,370°C	-328 to 2,498°F	1°C (°F)
	-200.0 to 400.0°C	-328.0 to 752.0°F	0.1°C (°F)
J	-200 to 1,000°C	-328 to 1,832°F	1°C (°F)
R	0 to 1,760°C	32 to 3,200°F	1°C (°F)
S	0 to 1,760°C	32 to 3,200°F	1°C (°F)
B	0 to 1,820°C	32 to 3,308°F	1°C (°F)
E	-200 to 800°C	-328 to 1,472°F	1°C (°F)
T	-200.0 to 400.0°C	-328.0 to 752.0°F	0.1°C (°F)
N	-200 to 1,300°C	-328 to 2,372°F	1°C (°F)
PL-II	0 to 1,390°C	32 to 2,534°F	1°C (°F)
C (W/Re5-26)	0 to 2,315°C	32 to 4,199°F	1°C (°F)
Pt100	-200 to 850°C	-328 to 1,562°F	1°C (°F)
	-200.0 to 850.0°C	-328.0 to 1,562.0°F	0.1°C (°F)
JPt100	-200 to 500°C	-328 to 932°F	1°C (°F)
	-200.0 to 500.0°C	-328.0 to 932.0°F	0.1°C (°F)
DC 4 to 20mA	-2,000 to 10,000 (12,000 increments) (*1)		1.333μA
DC 0 to 20mA	-2,000 to 10,000 (12,000 increments) (*1)		1.666μA
DC 0 to 1V	-2,000 to 10,000 (12,000 increments) (*1)		0.083mA
DC 0 to 5V	-2,000 to 10,000 (12,000 increments) (*1)		0.416mA
DC 1 to 5V	-2,000 to 10,000 (12,000 increments) (*1)		0.333mA
DC 0 to 10V	-2,000 to 10,000 (12,000 increments) (*1)		0.833mA

\*1) Linear-conversion is possible.



PID Modules

Ratings

Part No.		FC6A-F2MR1	FC6A-F2M1
Power Voltage		24V DC (external power), 5V DC (internal power)	
Allowable Voltage Range		20.4 to 28.8V DC	
Maximum Power Consumption		3.6W	
Internal Power Consumption		65mA (5V DC)	
Control Mode	Independent PID Control	Possible	
	Heating/Cooling Control	Possible (overlapping deadband settings available) (*1)	
	Difference Input Temperature Control	Possible (*1)	
	Cascade Control	Possible (*1)	
Input Points		2ch	
Input Type Input Range	Thermocouple	K, J, R, S, B, E, T, N, PL-II, C (W/Re5-26) External resistance: 100Ω maximum	
	Resistance Thermometer	Pt100, JPt100, 3-wire type	
	Current Input	0 to 20 mA DC, 4 to 20 mA DC Input impedance: 50Ω	
	Voltage Input	0 to 1V DC Input impedance: 1MΩ minimum 0 to 5V DC, 1 to 5V DC, 0 to 10V DC Input impedance: 100kΩ minimum	
AD Conversion	Sampling Time	100 ms	
	Sampling Repetition Time	100 ms	
	Total Input System Transfer Time	Sampling time + sampling repetition time + 1 scan time	
	Type of Input	Differential input	
	Conversion Method	Σ Δ type ADC	
Maximum Error at 25°C	Thermocouple Input	±0.2% of full scale or ±2°C (4°F), whichever is greater However, R, S inputs: 0 to 200°C (0 to 400°F): ±6°C (12°F) B input: 0 to 300°C (0 to 600°F) Accuracy is not guaranteed. K, J, E, T, N inputs: Less than 0°C (32°F): ±0.4% of full scale	
	Resistance Thermometer Input	±0.1% of full scale or ±1°C (2°F), whichever is greater	
	Voltage/Current Inputs	±0.2% of full scale	
Cold Junction Temperature Compensation Accuracy		±1°C at 0 to 55°C	
Temperature Coefficient		±0.005%/°C of full scale	
Noise Resistance	Input Filter	Yes	
	Recommended Cable for Noise Immunity	Pair shielded cable (current/voltage)/Pair cable (temperature input)	
	Cross Talk	None	
Isolation	Between input and power circuit	Transformer-isolated	
	Between input and internal circuit	Optocoupler-isolated	
	Between inputs	Optocoupler-isolated	
Output Points		2ch	
Output	Relay output: 1NO Rated load: 5A 250V AC/30V DC (resistive load) 3A 250V AC (inductive load cos φ=0.4) 3A 30V DC (inductive load VR=7ms) Minimum open/closed load: 10 mA 5V DC (reference value) Electrical life: 100,000 cycles (at the maximum rating of resistive load)		Non-contact voltage output (for SSR drive) 12V DC±15% Maximum 40 mA (short circuit protected) Analog current output 4 to 20 mA DC Load resistance: 550Ω maximum Analog output digital resolution: 1,000 (10 bits) LSB input value: 0.016 mA
	Noise Resistance		Pair shielded cable
Noise Resistance	Recommended Cable for Noise Immunity	—	
	Cross Talk	—	
Isolation	Between output and power circuit	Transformer-isolated	
	Between input and internal circuit	Optocoupler-isolated	
Weight (approx.)		140g	

\*1) Dual channel input is required for one loop control.

Lineup

Plus

All-in-One

Modules

Cartridges

Dimensions

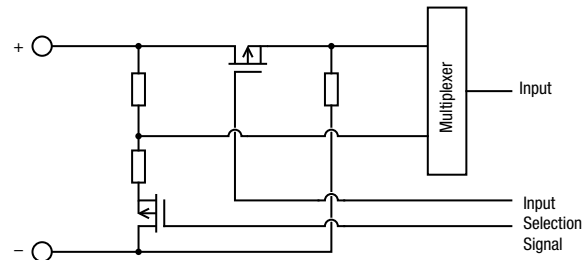
Mounting Hole Layout

Instructions

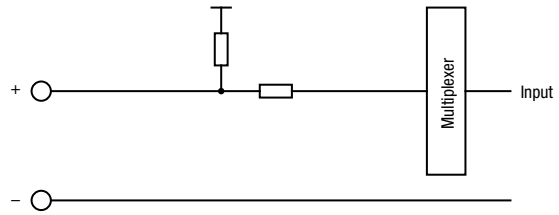
- Lineup
- Plus
- All-in-One
- Modules
- Cartridges
- Dimensions
- Mounting Hole Layout
- Instructions

### Input Circuit

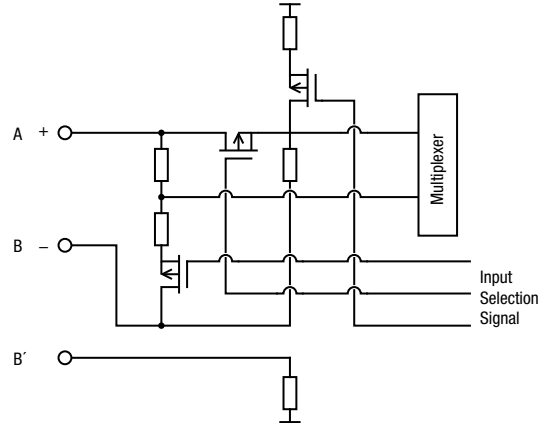
FC6A-J2C1/FC6A-J4A1/FC6A-J8A1/FC6A-L06A1



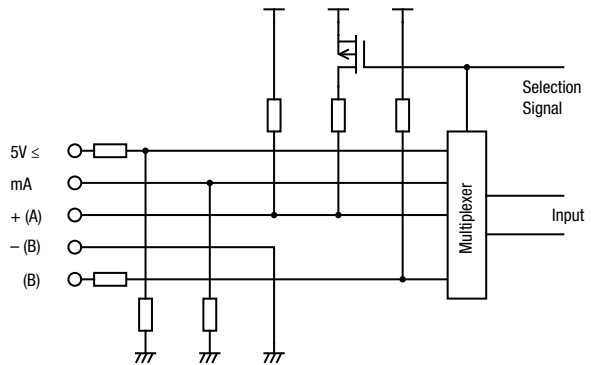
FC6A-J8CU1



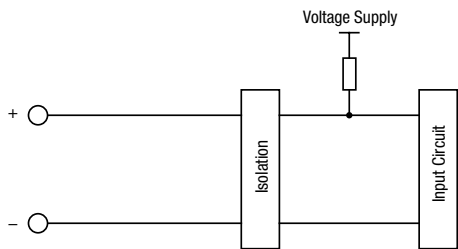
FC6A-J4CN1/FC6A-L03CN1



FC6A-F2M1/FC6A-F2MR1

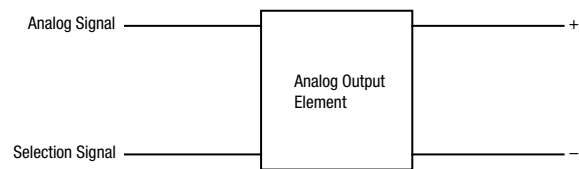


FC6A-J4CH1Y

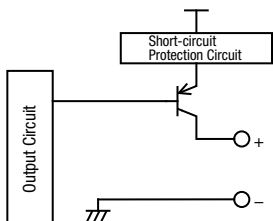


### Output Circuit

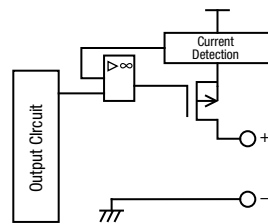
FC6A-L03CN1/FC6A-L06A1/FC6A-K2A1/FC6A-K4A1



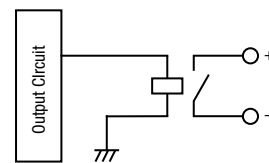
FC6A-F2M1  
(Non-contact voltage output for SSR drive)



FC6A-F2M1 (current output)



FC6A-F2MR1



See page 3 for part numbers.

HMI Module/Communication Module

Lineup

Plus

All-in-One

Modules

Cartridges

Dimensions

Mounting Hole Layout

Instructions

HMI Module Specifications

General

Part No.	FC6A-PH1
Power Consumption Inside Module (without connection cartridge)	100mA (5V) 15mA (24V)
Cartridge (option)	One analog cartridge can be added Any cartridge can be added when using on Plus CPU module
Weight (approx.)	170g

Operation

Part No.	FC6A-PH1
Operation Method	Rubber Switch
Operating Force	2.0N minimum
Mechanical Life	10,000 operations
Multiple Operation	Possible

Display

Part No.	FC6A-PH1	
Display	STN Monochrome LCD	
Color/Shade	Monochrome	
Effective Display Area	47.98W × 8.22H mm	
Display Resolution	192W × 64H pixels	
View Angle	Right and left 30°, up 20°, down 40°	
Contrast adjustment	Not possible	
Backlight	LED (green)	
Brightness	45 cd/m <sup>2</sup>	
Brightness Adjustment	Not possible	
Backlight Control	ON/OFF	
Backlight Replacement	Not possible	
Display Character Size	1/2 size	8 × 16 pixels (JIS 8-bit code, Western European language ISO 8859-1, Cyrillic ANSI1251)
	Full size	16 × 16 pixels (Japanese JIS first level characters, simplified Chinese)
Quantity of Characters	1/2 size	24 characters × 4 lines
	Full size	12 characters × 4 lines
Character Attribute	Blink, reverse	

HMI Ethernet Port

Part No.	FC6A-PH1	
Communication	Complies with IEEE802.3	
Transmission speed	10BASE-T, 100BASE-TX	
Protocol	Datalink layer: IP/ARP Network layer: TCP/UDP, ICMP Application layer: DHCP, DNS, HTTP, SMTP	
Connector	RJ45	
Cable	CAT 5. STP	
Maximum Cable Length	100m	
Isolation from Internal Circuit	Pulse transformer isolation	
Major Functions	Remote Maintenance	Uploading, downloading and monitoring user programs using WindLDR via Ethernet Number of connections: 8
	Web Server	5MB max. total size of system web page and user web page (system web page: about 500KB) Number of connections: 8 maximum Authentic method: digest authentication
	HMI Module System Software V.1.20 and later	
	Send E-mail	Sends preregistered e-mails. Up to 255 types of e-mails can be sent. Authentic method: SMTP-Auth (login), SMTP-Auth (CRAM-MD5), SMTPs Encoding method: BASE64 encode selectable
Major Functions	E-mail Size	The maximum size of texts for To or Cc is 512 bytes. (*1) E-mail subject: 255 bytes maximum E-mail body: 4,096 bytes maximum Attached CSV file: 4,096 bytes maximum (includes spaces, separator characters, and newlines)

\*1) Comma (,) is inserted as a separating character between e-mail addresses.

Communication Module Specifications

General

Part No.	FC6A-SIF52	
No. of Ports	2	
No. of Connectable CPU	15 max. (when using an unibody expansion interface modules)	
Communication Type	RS232C or RS485 selectable (per port)	
Maximum Baud Rate	115,200 bps	
No. of Slaves	RS485: 31 (per port)	
Maintenance Communication	Possible	
Modbus Communication	Possible	
Datalink	Possible	
Isolation	Between ports: transformer-isolated Between input circuits and communication: transformer- and optcoupler-isolated	
Maximum Cable Length	RS232C: 15m RS485: 1,200m	
Recommended Cable	RS232C: 0.2mm2 shielded 6-core cable RS485: 0.3mm2 shielded twisted pair cable (2P)	
Power Consumption Inside Module (without connection cartridge)	24V DC: 35mA, 5V DC: 35mA	
Connector	Insertion/Removal Durability	100 times minimum
	Applicable Ferrule	1-wire: AI 0,5-10 (Phoenix Contact) 2-wire: AI-TWIN 2×0,5-10 (Phoenix Contact)
Weight	110g	

Lineup **Expansion Interface Modules/Cartridge Base Modules**

Plus **Specifications**  
 All-in-One **Expansion Interface Modules**

Modules **Unibody Type**

Part No.		FC6A-EXM2
I/O Expansion	Between CPU module and expansion interface module: Connectable I/O modules	7 maximum (224 I/Os maximum)
	Beyond the expansion interface module: Connectable I/O modules	8 maximum (256 I/Os maximum)
Rated Power Voltage		24V DC
Allowable Voltage Range		20.4 to 28.8V DC
Power Consumption	Internal power (supplied from CPU module)	20 mA (5V DC), 0 mA (24V DC)
	External power	With I/O modules (*1) 0.75A (26.4V DC)
Maximum Power Consumption (*1) (External Power)		0.5W (24V DC)
Allowable Momentary Power Interruption		10ms minimum (24V DC)
Isolation from Internal Circuit		Not isolated
No. of Connectable CPU		Plus: 11, All-in-one: 1
Connector	Insertion/Removal Durability	100 times minimum
	Applicable Ferrules	1-wire: AI 0.5-10 (Phoenix Contact) 2-wire: AI-TWIN 2×0.5-10 (Phoenix Contact)
Weight (approx.)		150g

\*1) Power consumption by the expansion interface module and eight I/O modules.

**Separate Master Type**

Part No.		FC6A-EXM1M
No. of Connectable CPU		Plus: 1
No. of Connectable Slaves		10
Connector		RJ45
Cable		CAT. 5 or higher STP
Maximum Cable Length		100m
Isolation from Internal Circuit		Pulse transformer isolation
Power Consumption inside Module		DC5V: 75mA
Weight (approx.)		80g

Note: When using an expansion interface module (separate master type), the no. of connectable expansion modules to the basic expansion side of Plus CPU module is 5 maximum. (13 max. modules when using an expansion interface (unibody type))

**Separate Slave Type**

Part No.		FC6A-EXM1S
I/O Expansion	Between CPU module and expansion interface module: Connectable I/O modules	7 maximum (224 I/Os maximum)
	Beyond the expansion interface module: Connectable I/O modules	8 maximum (256 I/Os maximum)
Rated Power Voltage		24V DC
Allowable Voltage Range		20.4 to 28.8V DC
Maximum Power Consumption (*1) (External Power)		24.5W
Allowable Momentary Power Interruption		10ms minimum (24V DC)
Connectable Expansion Modules		Digital I/O Module Analog I/O Module
Isolation from Internal Circuit	Between internal circuits and power supply	Not isolated
	Between input circuits and communication	Pulse transformer isolation
Connector	Insertion/Removal Durability	100 times minimum
	Applicable Ferrules	1-wire: AI 0.5-10 (Phoenix Contact) 2-wire: AI-TWIN 2×0.5-10 (Phoenix Contact)
Communication	Connector	RJ45
	Cable	CAT. 5 or higher STP
	Maximum Cable Length	100m
Weight (approx.)		165g

\*1) Power consumption by the expansion interface module and seven I/O modules.

**Cartridge Base Module**

Part No.		FC6A-HPH1
No. of Connectable Cartridges		2
Connectable Cartridges		Communication cartridge, digital I/O cartridge, analog I/O cartridge
No. of Connectable CPU		Plus: 1
Weight (approx.)		95g

## Communication Cartridge Specifications

### Serial Communication

Part No.	FC6A-PC1	FC6A-PC3
Standards	EIA RS232C	EIA RS485
Maximum Baud Rate	115,200 bps	
Maintenance Communication	Possible	Possible
User Communication	Possible	Possible
Data Link Communication	Possible	Possible
Modbus RTU	Possible	Possible
Half-duplex Communication	—	Possible
Maximum Cable Length	5m	200m
Quantity of Slave Stations	—	31
Isolation between Internal Circuit and Communication Port	Not isolated	
RS485 Cable	Recommended Cable	0.2mm <sup>2</sup> shielded 3-core cable
	Conductor Resistance	85 Ω/km maximum
	Shield Resistance	20 Ω/km maximum

### Bluetooth Communication

Part No.	FC6A-PC4
Bluetooth Standard	Bluetooth ver 2.1 + EDR
Profile	SPP (Serial Port Profile) iAP (iPod Accessory Protocol)
Frequency Range	2,402 MHz to 2,480 MHz
Wireless Transmission Distance *1	10m (Class 2)
Multi-point Function	8 units
Communication Protocol	Maintenance communication protocol User communication protocol
Bluetooth Wireless Approved Regions *2	Japan, People's Republic of China, USA, Canada, Australia, New Zealand, Europe

\*1) Connection effective range is affected by obstacles (human, metal, wall) and wave signal condition. Make sure to confirm the connection status before actual operation.

\*2) Depending on countries or regions, evaluation on the device equipped with FC6A may be necessary.

Note: Communication performance (required time) in maintenance communication is as follows.

User program upload equivalent to 10,000 steps: 40 seconds approx.

User program download equivalent to 10,000 steps: 50 seconds approx.

User program upload equivalent to 20,000 steps: 1 minute 20 seconds approx.

User program download equivalent to 20,000 steps: 1 minute 40 seconds approx.

100KV CSV file retrieval: 30 seconds approx.

200KV CSV file retrieval: 60 seconds approx.

## Digital I/O Cartridge Specifications

### Input Cartridge

Part No.	FC6A-PN4	
Input Points	4 (4/1 common)	
Rated Input Voltage	12/24V DC sink/source input signal	
Input Voltage Range	0 to 28.8V DC	
Rated Input Current	2.5 mA/point (12V DC) 5mA/point (24V DC)	
Input Impedance	4.4 kΩ	
OFF Voltage	5V maximum	
ON Voltage	8.5V minimum	
OFF Current	0.9 mA maximum	
ON Current	1.7 mA minimum (at 8.5V DC)	
Input Delay Time (24V DC)	Turn ON: 0.5ms Turn OFF: 0.5ms	
Isolation	Between input terminals: Not isolated Internal circuit: Optocoupler-isolated	
External Load for I/O Interconnection	Not needed	
Signal Determination Method	Static	
Effect of Improper Input Connection	Both sink and source input signals can be connected. If any input exceeding the rated value is applied, permanent damage may be caused.	
Internal Current Draw	All Inputs ON	35mA (3.3V DC) 0mA (24V DC)
	All Inputs OFF	30mA (3.3V DC) 0mA (24V DC)
Internal Power Consumption (at 24V DC while all inputs ON)	0.10W	
Cable Length	3m in compliance with electromagnetic immunity	
Applicable Ferrule	1-wire: AI 0.5-8 WH (Phoenix Contact)	
Weight (approx.)	15g	

### Output Cartridge

Part No.	FC6A-PTK4	FC6A-PTS4
Output Points	4 sink (4/1 common)	4 source (4/1 common)
Rated Input Voltage	12/24V DC	
Input Voltage Range	10.2 to 28.8V DC	
Maximum Load Current	Per Point	0.1A
	Per Common	0.4A
Output Delay	Turn ON	450μs maximum
	Turn OFF	450μs maximum
Isolation	Between input terminals: Not isolated Internal circuit: Optocoupler-isolated	
Voltage Drop (ON Voltage)	1V max (voltage between COM and output terminal when output is on.)	
Inrush Current	1A	
Leakage Current	0.1mA maximum	
Clamping Voltage	Approx. 50V	
Maximum Lamp Load	2.4W	
Inductive Load	L/R=10ms (28.8V DC, 1Hz)	
External Current Draw	100mA maximum, 24V DC (power voltage at the +V terminal at source)	100mA maximum, 24V DC (power voltage at the -V terminal at source)
Overcurrent Protection	No	
Internal Current Draw	All Outputs ON	35mA (3.3V DC) 0mA (24V DC)
	All Outputs OFF	30mA (3.3V DC) 0mA (24V DC)
Internal Power Consumption (at 24V DC while all outputs ON)	0.10W	
Applicable Ferrule	1-wire: AI 0.5-8 WH (Phoenix Contact)	
Weight (approx.)	15g	

## Analog I/O Cartridge

### General Specifications

Part No.	FC6A-PJ2A	FC6A-PJ2CP	FC6A-PK2AV	FC6A-PK2AW
Type	Voltage/Current Input	Temperature Input	Voltage Output	Current Output
No. of Points	2		2	2
Rated Voltage	5.0V, 3.3V (supplied from the CPU module)			
Power Consumption	5.0V: — 3.3V: 30mA		5.0V: 70mA 3.3V: 30mA	5.0V: 185mA 3.3V: 30mA
Weight (approx.)	15g			

Lineup

Plus

All-in-One

Modules

Cartridges

Dimensions

Mounting Hole Layout

Instructions

Lineup **Cartridges**

Plus **Analog I/O Cartridge**  
All-in-One **Function Specifications**

Modules	Part No.	FC6A-PJ2A	FC6A-PJ2CP	FC6A-PK2AV	FC6A-PK2AW	
Cartridges	Input Points	2	2	—	—	
	Types of Inputs	Voltage Input	0-10V	—	—	—
Current Input		0-20mA, 4-20mA	—	—	—	
Dimensions	Input Range	Thermocouple	—	K, J, R, S, B, E, T, N, C	—	
		Resistance Thermometer	—	Pt100, Pt1000, NI100, NI1000 3-wire type	—	
Mounting Hole Layout	Input Impedance	Voltage Input	1MΩ minimum	—	—	
		Current Input	250Ω maximum	—	—	
Instructions	Input Impedance	Thermocouple	—	1MΩ minimum	—	
		Resistance Thermometer	—	1MΩ minimum	—	
	Allowable Conductor Resistance (per wire)	Resistance Thermometer	N/A	10Ω maximum	—	
	Type of Input	Single-ended input		—	—	
	Sampling Time	10ms	250ms	—	—	
	Sampling Repetition Time	20ms	500ms	—	—	
	Total Input System Transfer Time	Sampling time + sampling repetition time + 1 scan time		—	—	
	Operation Mode	Self-scan		—	—	
	Conversion Method	SAR		—	—	
	Input Error	Maximum Error at 25°C	±0.1% of full scale	±0.1%/°C of full scale Cold junction compensation error: 4.0°C maximum. However, R, S inputs: ±6°C (0 to 200°C) B: 0 to 300°C. Accuracy is not guaranteed. K, J, E, T, N inputs: less than ±0.4% of full scale (0°C)	—	
		Temperature Coefficient	±0.02%/°C of full scale	±0.02%/°C of full scale	—	
	Output Points	—	—	2	2	
	Types of Outputs	Voltage Output	—	0-10V	—	
		Current Output	—	—	4-20mA	
	Types of Output Load	Impedance	—	2kΩ minimum	500Ω minimum	
		Load Type	—	Resistive load	Resistive load	
	DA Conversion Time	—	—	40ms maximum	20ms maximum	
	Output Update Interval	—	—	20ms	20ms	
	Total Output Delay	—	—	DA conversion time + output update time + 1 scan time		
	Output Error	Maximum Error at 25°C	—	±0.3% of full scale	±0.3% of full scale	
		Temperature Coefficient	—	±0.02%/°C of full scale	±0.02%/°C of full scale	
		Output Ripple	—	—	30mV maximum	30mV maximum
		Overshoot	—	—	0%	0%
Data	Digital Resolution	4,096 increments (12 bits)	Thermocouple input K: approx. 15,000 (14 bits) J: approx. 12,000 (14 bits) R: approx. 17,600 (15 bits) S: approx. 17,600 (15 bits) B: approx. 18,200 (15 bits) E: approx. 10,000 (14 bits) T: approx. 6,000 (13 bits) N: approx. 15,000 (14 bits) C: approx. 23,150 (15 bits) Resistance thermometer input Pt100: approx. 10,500 (14 bits) Pt1000: approx. 8,000 (13 bits) NI100: approx. 2,400 (12 bits) NI1000: approx. 2,400 (12 bits)	4,096 increments (12 bits)	4,096 increments (12 bits)	4,096 increments (12 bits)
	Output Value of LSB	2.44 mV (0-10V) 4.88 μA (0-20mA) 3.91 μA (4-20mA)	0.1°C or 0.18°F (thermocouple input) 0.1°C or 0.18°F (resistor thermometer input)	2.44 mV (0-10V)	3.91 μA (4-20mA)	
	Data Type in Application Program	−32,768 to 32,773 (selectable for each channel) (*2)	−32,768 to 32,773 (selectable for each channel) (*2)	0 to 4,095 (0-10V)	0 to 4,095 (4-20mA)	
	Monotonicity	Yes	Yes	Yes	Yes	
	Current Loop Open	—	—	—	Not detectable	
	Input Data Out of Range	Detectable (*1)	Detectable (*1)	—	—	
Noise Resistance	Recommended Cable	Pair shielded cable	Pair cable	Pair shielded cable	Pair shielded cable	
	Crosstalk	1LSB maximum	1LSB maximum	1LSB	1LSB	
Others	Selection of Output Signal Type	—	—	Voltage output only	Current output only	
	Calibration to Maintain Rated Accuracy	Not possible				
	Effect of Improper Input Connection	No damage	No damage	—	—	
	Effect of Improper Output Connection	—	—	No damage	No damage	

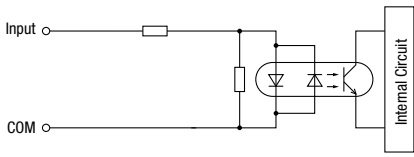
\*1) When an error is detected, a corresponding error code is stored to a data register allocated to analog I/O operating status.

\*2) The data processed in the analog I/O module can be linear-converted to a value between -32,768 and 32,767. The optional range designation, and analog I/O data minimum and maximum values can be selected using data registers allocated to analog I/O modules.

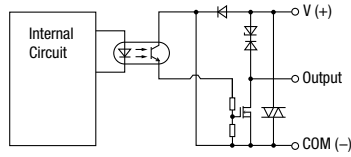


### Digital I/O Cartridge Internal Circuit

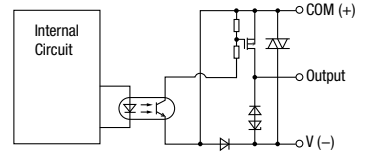
FC6A-PN4



FC6A-PTK4



FC6A-PTS4



Lineup

Plus

All-in-One

Modules

Cartridges

Dimensions

Mounting Hole Layout

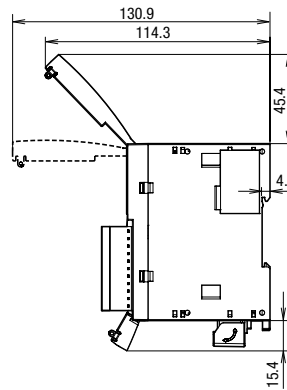
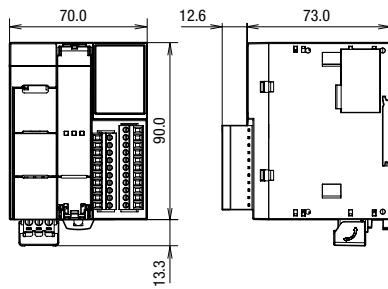
Instructions

### Dimensions

#### Plus CPU Modules

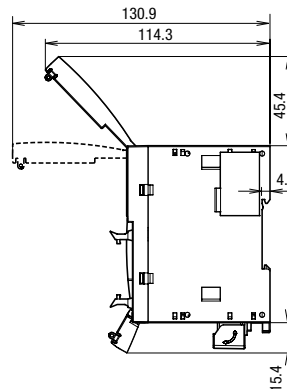
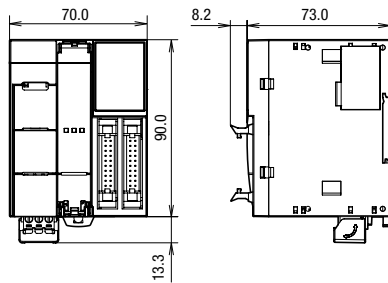
##### 16 I/Os (8/8)

- FC6A-D16R1CEE
- FC6A-D16K1CEE
- FC6A-D16P1CEE



##### 32 I/Os (16/16)

- FC6A-D32K3CEE
- FC6A-D32P3CEE



All dimensions in mm.

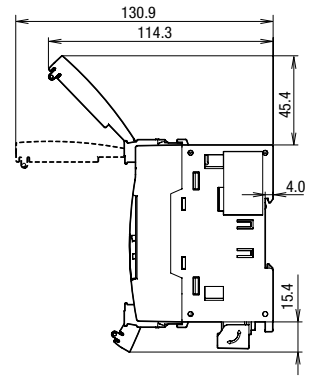
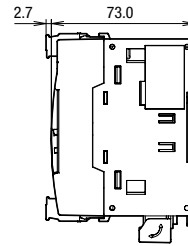
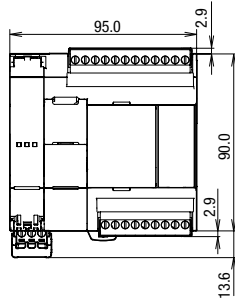
Lineup **Dimensions**

- Plus
- All-in-One
- Modules
- Cartridges
- Dimensions**
- Mounting Hole Layout
- Instructions

**All-in-One CPU Modules**

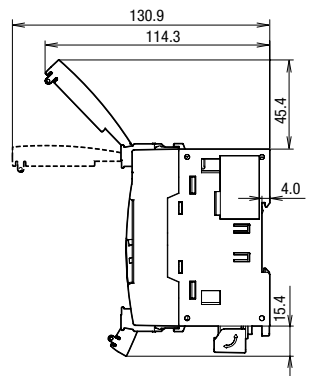
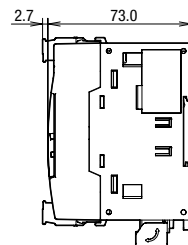
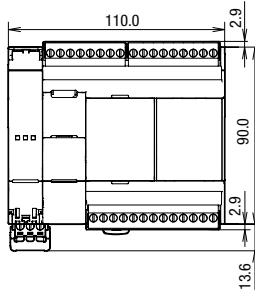
**16 I/Os (8/8)**

- FC6A-C16R1AE
- FC6A-C16R1CE
- FC6A-C16P1CE
- FC6A-C16K1CE



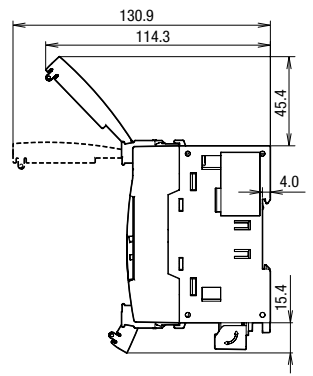
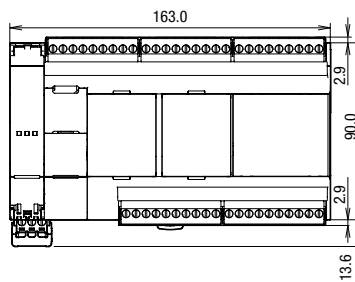
**24 I/Os (14/10)**

- FC6A-C24R1AE
- FC6A-C24R1CE
- FC6A-C24P1CE
- FC6A-C24K1CE



**40 I/Os (24/16)**

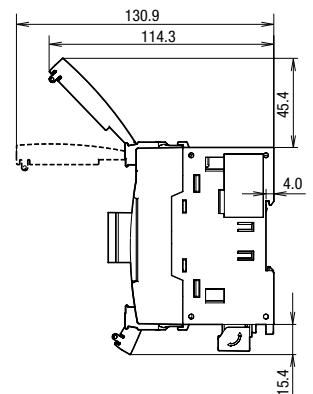
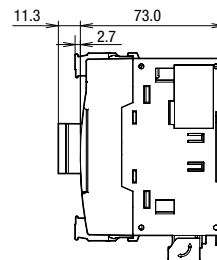
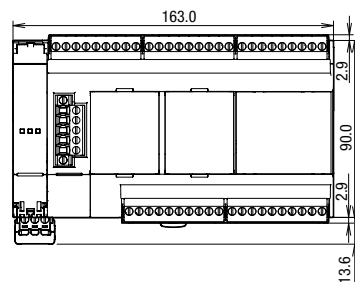
- FC6A-C40R1AE
- FC6A-C40R1CE
- FC6A-C40P1CE
- FC6A-C40K1CE
- FC6A-C40R1DE
- FC6A-C40P1DE
- FC6A-C40K1DE



**CAN J1939 All-in-One CPU Modules**

**40 I/Os (24/16)**

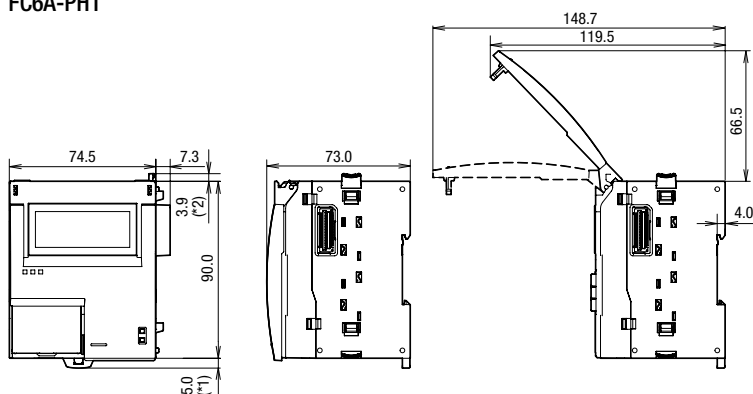
- FC6A-C40R1AEJ
- FC6A-C40R1CEJ
- FC6A-C40P1CEJ
- FC6A-C40K1CEJ
- FC6A-C40R1DEJ
- FC6A-C40P1DEJ
- FC6A-C40K1DEJ



All dimensions in mm.

## HMI Module

FC6A-PH1



Lineup

Plus

All-in-One

Modules

Cartridges

Dimensions

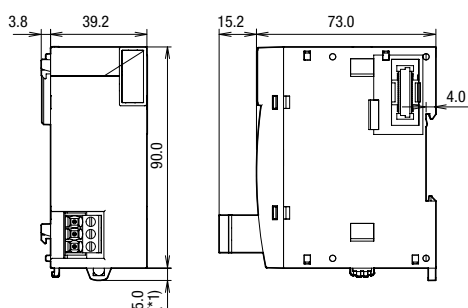
Mounting Hole Layout

Instructions

## Expansion Interface Modules

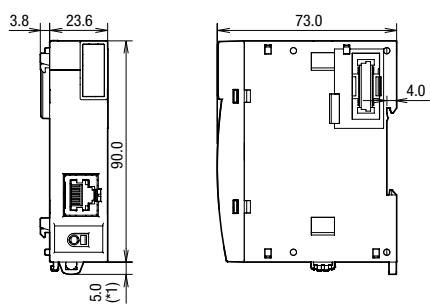
Unibody Type

FC6A-EXM2



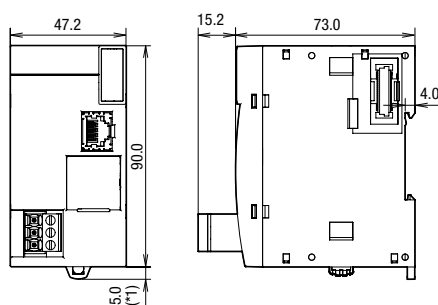
Separate Master Type

FC6A-EXM1M



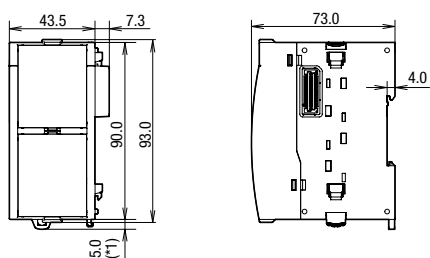
Separate Slave Type

FC6A-EXM1S



## Cartridge Base Module

FC6A-HPH1



\*1) 9.3 mm when the clamp is pulled out.

\*2) 0 mm when the eject button is locked.

All dimensions in mm.

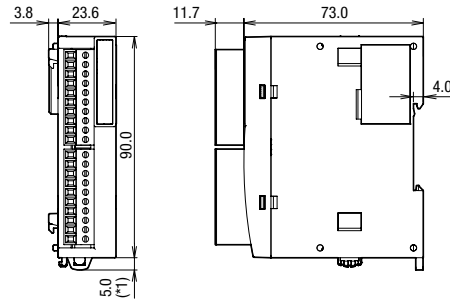
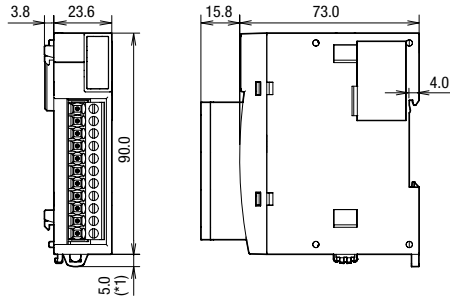
Lineup **Dimensions**

- Plus
- All-in-One
- Modules
- Cartridges
- Dimensions**
- Mounting Hole Layout
- Instructions

**Expansion Modules**

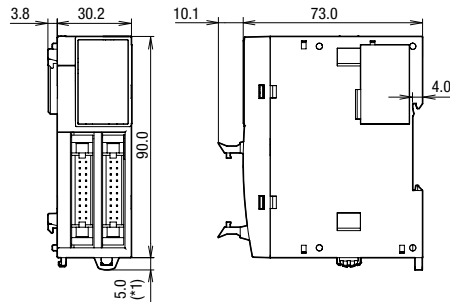
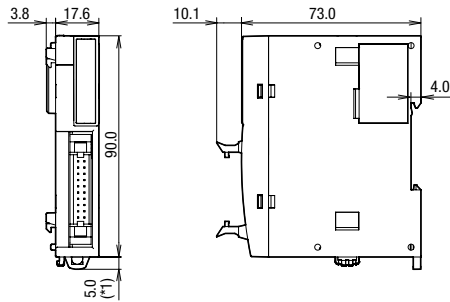
FC6A-N08B1/FC6A-N08A11/FC6A-R081  
 FC6A-T08K1/FC6A-T08P1/FC6A-M08BR1  
 FC6A-J2C1/FC6A-K2A1/FC6A-K4A1  
 FC6A-L03CN1

FC6A-N16B1/FC6A-R161/FC6A-T16K1  
 FC6A-T16P1/FC6A-J4A1/FC6A-J8A1  
 FC6A-J4CN1/FC6A-J4CH1Y/FC6A-J8CU1  
 FC6A-L06A1/FC6A-SIF52

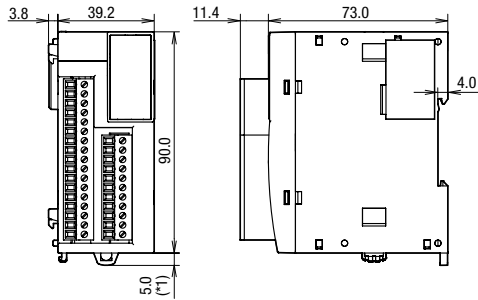


FC6A-N16B3/FC6A-T16K3  
 FC6A-T16P3

FC6A-N32B3/FC6A-T32K3  
 FC6A-T32P3



FC6A-M24BR1/FC6A-F2M1  
 FC6A-F2MR1

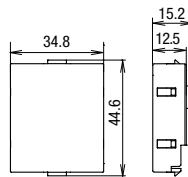
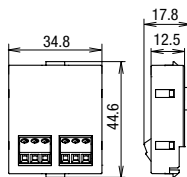


\* 9.3 mm when the clamp is pulled out.  
 • See page 3 to 4 for part numbers.

**Cartridges**

FC6A-PC1/FC6A-PC3/FC6A-PJ2A  
 FC6A-PK2AV/FC6A-PK2AW/FC6A-PJ2CP  
 FC6A-PN4/FC6A-PTK4/FC6A-PTS4

FC6A-PC4



• See page 3 to 4 for part numbers.

All dimensions in mm.

Mounting Hole Layout

Lineup

Plus

All-in-One

Modules

Cartridges

Dimensions

Mounting Hole Layout

Instructions

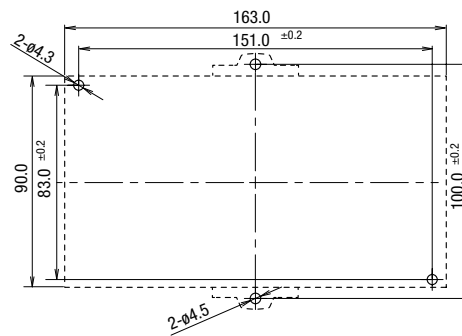
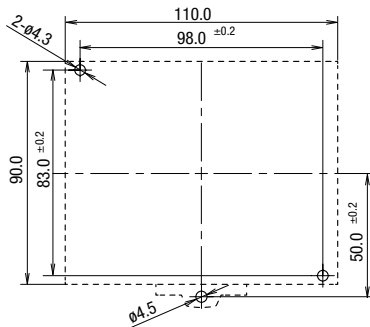
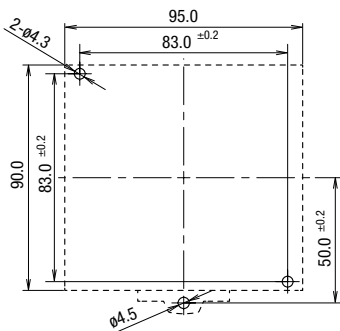
All-in-One/CAN J1939 All-in-One CPU Modules

Install FC6A directly to a flat panel using M4 pan head screws.

FC6A-C16R1AE  
FC6A-C16R1CE  
FC6A-C16K1CE  
FC6A-C16P1CE

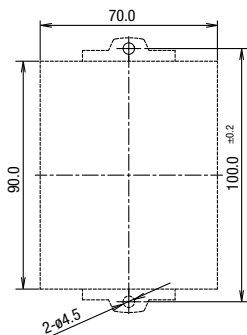
FC6A-C24R1AE  
FC6A-C24R1CE  
FC6A-C24K1CE  
FC6A-C24P1CE

FC6A-C40R1AE/FC6A-C40R1CE/FC6A-C40K1CE  
FC6A-C40P1CE/FC6A-C40R1DE/FC6A-C40K1DE  
FC6A-C40P1DE/FC6A-C40R1AEJ/FC6A-C40R1CEJ  
FC6A-C40K1CEJ/FC6A-C40P1CEJ/FC6A-C40R1DEJ  
FC6A-C40K1DEJ/FC6A-C40P1DEJ



Plus CPU Modules

FC6A-D16R1CEE  
FC6A-D16K1CEE  
FC6A-D16P1CEE  
FC6A-D32K3CEE  
FC6A-D32K3CEE

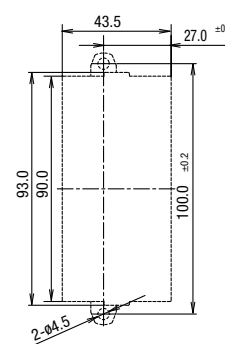
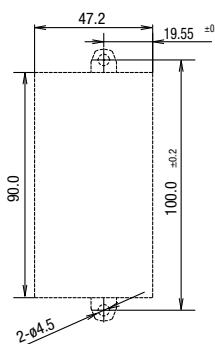
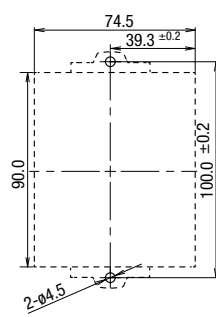


Expansion Modules

FC6A-PH1

FC6A-EXM1S

FC6A-HPH1

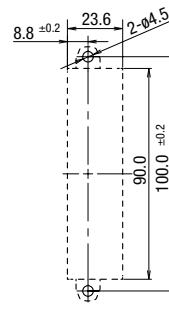
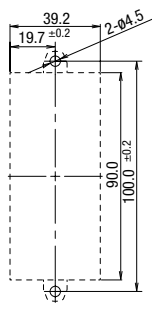
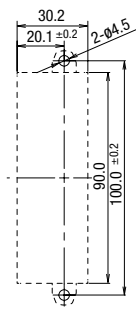
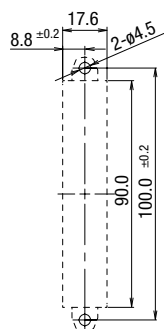


FC6A-N16B3  
FC6A-T16K3  
FC6A-T16P3

FC6A-N32B3  
FC6A-T32K3  
FC6A-T32P3

FC6A-F2M1  
FC6A-F2MR1  
FC6A-EXM2

FC6A-SIF52  
FC6A-EXM1M  
FC6A-N08B1  
FC6A-N08A11  
FC6A-R081  
FC6A-T08K1  
FC6A-T08P1  
FC6A-M08BR1  
FC6A-N16B1  
FC6A-R161  
FC6A-T16K1  
FC6A-T16P1  
FC6A-J2C1  
FC6A-K2A1  
FC6A-K4A1  
FC6A-L03CN1  
FC6A-J4A1  
FC6A-J8A1  
FC6A-J4CN1  
FC6A-J4CH1Y  
FC6A-J8CU1  
FC6A-L06A1



• See page 2 to 4 for part numbers.

All dimensions in mm.

- Lineup
- Plus
- All-in-One
- Modules
- Cartridges
- Dimensions
- Mounting Hole Layout
- Instructions

## Instructions

### Basic Instructions

Symbol	Function	Instruction Length (byte) (*1)	
		When using bit device	When using data register
AND	Series connection of NO contact	8	2
AND-LOD	Series connection of circuit blocks	8	
ANDN	Series connection of NC contact	12	
BPP	Restores the result of bit logical operation which was saved temporarily	4	
BPS	Saves the result of bit logical operation temporarily	4	
BRD	Reads the result of bit logical operation which was saved temporarily	4	
CC=	Equal to comparison of counter current value	12 to 16	
CC≥	Greater than or equal to comparison of counter current value	12 to 16	
CDP	Dual pulse reversible counter (0 to 65,535)	12 to 16	
CDPD	Double-word dual pulse reversible counter (0 to 4,294,967,295)	12 to 16	
CNT	Adding counter (0 to 65,535)	12 to 16	
CNTD	Double-word adding counter (0 to 4,294,967,295)	12 to 16	
CUD	Up/down selection reversible counter (0 to 65,535)	12 to 16	
CUDD	Double-word up/down selection reversible counter (0 to 4,294,967,295)	12 to 16	
DC=	Equal to comparison of data register value	12 to 24	
DC≥	Greater than or equal to comparison of data register value	12 to 24	
END	Ends a program	4	
JEND	Ends a jump instruction	4	
JMP	Jumps a designated program area	12	
LOD	Stores intermediate results and reads contact status	8	12
LODN	Stores intermediate results and reads inverted contact status	12	
MCR	Ends a master control	4	
MCS	Starts a master control	4	
OR	Parallel connection of NO contact	8	12
OR-LOD	Parallel connection of circuit blocks	8	
ORN	Parallel connection of NC contact	12	
OUT	Outputs the result of bit logical operation	8	
OUTN	Output the inverted result of bit logical operation	8	
RST	Reset	8	
SET	Set	8	
SFR	Forward shift register	12	
SFRN	Reverse shift register	12	
SOTD	Falling-edge differentiation output	8	
SOTU	Rising-edge differentiation output	8	
TIM	Subtracting 100-ms timer (0 to 6553.5 sec)	12 to 16	
TIMO	Subtracting 100-ms off-delay timer (0 to 6553.5 sec)	12 to 16	
TMH	Subtracting 10-ms timer (0 to 655.35 sec)	12 to 16	
TMHO	Subtracting 10-ms off-delay timer (0 to 655.35 sec)	12 to 16	
TML	Subtracting 1-sec timer (0 to 65535 sec)	12 to 16	
TMLO	Subtracting 1-sec off-delay timer (0 to 65535 sec)	12 to 16	
TMS	Subtracting 1-ms timer (0 to 65.535 sec)	12 to 16	
TMSO	Subtracting 1-ms off-delay timer (0 to 65.535 sec)	12 to 16	

\*1) 1 step = 8 bytes



Advanced Instructions

Symbol	Function
NOP	No Operation
MOV	Move
MOVC	Move Character
MOVN	Move Not
IMOV	Indirect Move
IMOVN	Indirect Move Not
BMOV	Block Move
IBMV	Indirect Bit Move
IBMVN	Indirect Bit Move Not
NSET	N Data Set
NRS	N Data Repeat Set
XCHG	Exchange
TCCST	Timer/Counter Current Value Store
CMP=	Compare Equal To
CMP<>	Compare Unequal To
CMP<	Compare Less Than
CMP>	Compare Greater Than
CMP<=	Compare Less Than or Equal To
CMP>=	Compare Greater Than or Equal To
ICMP>=	Interval Compare Greater Than or Equal
LC=	Load Compare Equal To
LC<>	Load Compare Unequal To
LC<	Load Compare Less Than
LC>	Load Compare Greater Than
LC<=	Load Compare Less Than or Equal To
LC<=	Load Compare Greater Than or Equal To
ADD	Addition
SUB	Subtraction
MUL	Multiplication
DIV	Division
INC	Increment
DEC	Decrement
ROOT	Root
SUM	Sum
RNDM	Random
ANDW	AND Word
ORW	OR Word
XORW	Exclusive OR Word
SFTL	Shift Left
SFTR	Shift Right
BCDLS	BCD Left Shift
WSFT	Word Shift
ROTL	Rotate Left
ROTR	Rotate Right
HTOB	Hex to BCD
BTOH	BCD to Hex
HTOA	Hex to ASCII
ATOH	ASCII to Hex
BTOA	BCD to ASCII
ATOB	ASCII to BCD
ENCO	Encode
DECO	Decode
BCNT	Bit Count
ALT	Alternate Output
CVDT	Convert Data Type
DTDV	Data Divide
DTCB	Data Combine
SWAP	Data Swap

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**Instructions**

Symbol	Function
WEEK	Weekly Timer
YEAR	Yearly Timer
WKTIM	Week Timer
WKTBL	Week Table
MSG	Message
DISP	Display
DGRD	Digital Read
TXD	Transmit
ETXD	Transmit over Ethernet
RXD	Receive
ERXD	Transmit over Ethernet
LABEL	Label
LJMP	Label Jump
LCAL	Label Call
LRET	Label Return
DJNZ	Decrement Jump Non-zero
DI	Disable Interrupt
EI	Enable Interrupt
IOREF	I/O Refresh
HSCRF	High-speed Counter Refresh
FRQRF	Frequency Measurement Refresh
COMRF	Communication Refresh
XYFS	XY Format Set
CVXTY	Convert X to Y
CVYTX	Convert Y to X
AVRG	Average
PULS	Pulse Output
PWM	Pulse Width Modulation
RAMP	Ramp Pulse Output
RAMPL	Linear Interpolation with RAMP Pulse Output (*1)
ZRN	Zero Return
ARAMP	Advanced Ramp
ABS	Set the origin
JOG	Pulse with direction
PID	PID Control (FC5A compatible)
PIDA	PID Control
PIDD	PID with Derivative Decay
DTML	1-sec Dual Timer
DTIM	100-ms Dual Timer
DTMH	10-ms Dual Timer
DTMS	1-ms Dual Timer
TTIM	Teaching Timer
RAD	Degree to Radian
DEG	Radian to Degree
SIN	Sine
COS	Cosine
TAN	Tangent
ASIN	Arc Sine
ACOS	Arc Cosine
ATAN	Arc Tangent
LOGE	Natural Logarithm
LOG10	Common Logarithm
EXP	Exponent
POW	Power
FIFO	FIFO Format
FIEX	First-In Execute
FOEX	First-Out Execute
NDSRC	N Data Search

\*1) Cannot be used on All-in-One model.

Symbol	Function
TADD	Time Addition
TSUB	Time Subtraction
HTOS	HMS to Sec
STOH	Sec to HMS
HOUR	Hour Meter
SCRPT	Script
UMACRO	User-defined Macro
SCALE	Convert Analog Input
FLWA	Analog Flow Totalizer
FLWP	Pulse Flow Totalizer
PING	Ping
EMAIL	Send Email (*2)
DLOG	Data Logging
TRACE	Data Trace

\*2) HMI module is necessary to use on All-in-One model.

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