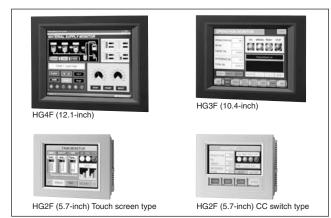


# Clear legible display: 350 cd/m<sup>2</sup> (HG3F/4F), 250 cd/m<sup>2</sup> (HG2F) Quick screen refresh by high-speed CPU

- 256-color display
- Using the O/I link communication, one host PLC can connect to 16 HG2F/3F/4F units.
- Slim body style behind-the-panel dimensions are 50 mm (HG2F), 49.6 mm (HG3F), 52.1 mm (HG4F)
- The HG2F is also available with CC-click switches on the LCD panel to provide tactile feedback for assurance when operating the switch.
- In addition to the RS232C/485 (422) serial interface port 1, the HG2F is available with USB or RS232C serial interface port 2.
- The HG3F and HG4F are available with or without a CF (compact flash) card slot and Ethernet port.
- UL, c-UL listed, EN compliant







## Types

### • HG2F

Display Screen	Operation Type	CF Card Slot	Maintenance Port (Serial Interface 2)	Communication (Serial Interface 1)	Housing/ Bezel Color	Type No.
		With	USB			HG2F-SS22VDF
	Touch screen	With	RS232C			HG2F-SS22VCF
5.7-inch STN		Without	no2020			HG2F-SS22VF
color LCD	CC switch	With	USB	RS232C/485 (422)		HG2F-SS52VDF
		With	RS232C		Light gray	HG2F-SS52VCF
		Without				HG2F-SS52VF
	Touch screen	With	USB			HG2F-SB22VDF
		With	RS232C			HG2F-SB22VCF
5.7-inch STN		Without	H5232C			HG2F-SB22VF
monochrome LCD		With	USB			HG2F-SB52VDF
	CC switch	With	B00000			HG2F-SB52VCF
		Without	RS232C			HG2F-SB52VF

The HG2F unit is supplied with four mounting clips HG9Z-2K1.

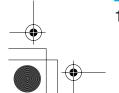
### • HG3F/HG4F

Display Screen	CF Card Slot	Ethernet Port	Communication (Serial Interface 1)	Housing/Bezel Color	Type No.
	With	With		Dark gray	HG3F-FT22TF-B
10.4-inch	VVIUI	VVIIII	RS232C/485 (422)	Light gray	HG3F-FT22TF-W
TFT color LCD	Without W	Without	. ,	Dark gray	HG3F-FT22VF-B
				Light gray	HG3F-FT22VF-W
				Dark gray	HG4F-JT22TF-B
12.1-inch		VVIIII		Light gray	HG4F-JT22TF-W
TFT color LCD	\\/ithout	Without	RS232C/485 (422)	Dark gray	HG4F-JT22VF-B
	Without	vvitriout		Light gray	HG4F-JT22VF-W

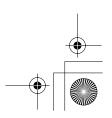
The HG3F or HG4F unit is supplied with four mounting clips HG9Z-4K1.

### Spare Parts

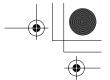
Name	Type No.	Ordering Type No.	Description	Package Quantity
Development	HG9Z-2B1	•	For HG2F	1
Replacement Backlight	HG9Z-3FB		For HG3F	1
Dackiigitt	HG9Z-4FB		For HG4F	1
Maxima a Olin	HG9Z-2K1	HG9Z-2K1PN04	For HG2F (4 pieces are supplied with HG2F)	4
Mounting Clip	HG9Z-4K1	HG9Z-4K1PN10	For HG3F/4F (4 pieces are supplied with HG3F/4F)	10











#### Options

Name	Type No.	Ordering Type No.	Description	Package Quantity
Maintenance Cable	HG9Z-XCM22		D-sub 9-pin female connector to connect to computer (2m long) (Note)	
	PF3S-KS1		For IDEC's FA-3S SIF2 (5m long)	1
	HG9Z-3C115		For IDEC's Micro <sup>3</sup> C direct connection (5m long)	1
PLC Connection	HG9Z-3C125	5	For IDEC's MicroSmart, OpenNet Controller, Micro <sup>3</sup> C (5m long)	1
Cable	HG9Z-3C135	5	RS232C, D-sub 25-pin, for Mitsubishi/OMRON link unit (5m long)	1
Cable	HG9Z-3C145	5	RS232C, D-sub 9-pin, for Mitsubishi link unit (5m long)	1
	HG9Z-3C155	5	RS232C, D-sub 9-pin, for OMRON RS232C interface (5m long)	1
	HG9Z-3C165		For Mitsubishi FX/A series direct connection (5m long)	1
User Communication Cable 1C	FC2A-KP1C		For connecting the HG2F serial interface 2 port (RS232C) to a serial printer; not equipped with a connector for connecting the printer	1
	HG9Z-2D2		For HG2F (5 pack)	5
Protective Sheet	HG9Z-3DA	HG9Z-3DAPN02	For HG3F (2 pack)	2
	HG9Z-4DA	HG9Z-4DAPN02	For HG4F (2 pack)	2
Digital I/O Unit	HG9Z-2P101		For HG2F, 16 inputs / 16 outputs	1
Digital I/O Utili	HG9Z-3P102		For HG3F/4F, 16 inputs / 16 outputs	1
LONWORKS Communication Unit	HG9Z-2PNL1		For HG2F	1
O/I Link Unit	/I Link Unit HG9Z-2G1		Communication unit for O/I link	
CF Card	HG9Z-MF32		Compact flash memory card, 32 MB	1
Design Tool	HG9Y-ZSS2W		WindO/I-NV2 on CD (English/Japanese compatible) w/o printed manual PDF files of English/Japanese manuals are stored on the CD.	1
Manual	HG9Y-B596		English hardware/software manual	1

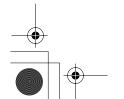
Note: Computer link cable 4C (FC2A-KC4C) for IDEC's MicroSmart, OpenNet Controller, and Micro³C is also applicable.

## **General Specifications**

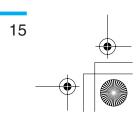
Туре	HG2F	HG3F	HG4F	
Rated Power Voltage	24V DC			
Power Voltage Range	20.4 to 28.8V DC	19.2 to 28.8V DC		
Power Consumption	10W maximum	25W maximum		
Power Inrush Current	20A maximum	15A maximum (cold start)		
Allowable Momentary Power Interruption	10 ms minimum			
Dielectric Strength	1,000V AC, 10 mA, 1 minute between power and FG terminals	1,500V AC, 10 mA, 1 minute between	power and FG terminals	
Insulation Resistance	50 M $\Omega$ minimum between power and FG terminals (500V DC megger)	10 $M\Omega$ minimum between power and	FG terminals (500V DC megger)	
Operating Temperature	0 to 50°C (no freezing)		0 to 45°C (no freezing)	
Operating Humidity	10 to 95% RH (no condensation)	20 to 85% RH (no condensation)		
Storage Temperature	-20 to +60°C (no freezing)			
Storage Humidity	10 to 95% RH (no condensation)	20 to 85% RH (no condensation)		
Pollution Degree	2 (IEC 60664-1)			
Corrosion Immunity	Atmosphere free from corrosive gases	3		
Vibration Resistance (damage limits)	10 to 20 Hz amplitude 0.625 mm, 20 t 2 hours per axis on each of three mute			
Shock Resistance (damage limits)	147 m/s <sup>2</sup> , 11 ms, 5 shocks on each of	three mutually perpendicular axes		
Noise Immunity	Fast transient/burst test, common mod (IEC/EN 61000-4-4)	de: Level 3, power terminals: ±2 kV, cor	nmunication line: ±1 kV	
Electrostatic Discharge	ESD-3 (RH-1), Level 3, (contact ±6 kV, aerial ±8 kV) (IEC/EN 61000-4-2)			
Mounting	Panel mounting			
Degree of Protection	IP65 NEMA TYPE 13 (operator) IP66 NEMA TYPE 4.4X (operator)			
Dimensions (mm)	172W × 136H × 56D	324W × 240H × 55.8D	348W × 270H × 58.1D	
Weight (approx.)	800g	2800g	3400g	

## **Operation Specifications**

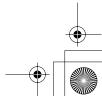
por unon openious one					
Туре	HG2F		HG3F	HG4F	
Туре	Touch Screen Type	CC Switch Type	ПОЗГ	1104F	
Switching Element	Resistive membrane				
Resolution	16 × 12	16 × 8	32 × 24	40 × 30	
CC Switch Quantity	_	4 × 1 row (bottom only)	_	_	
Operating Force	0.2 to 0.8N	2.5 to 5.0N	0.2 to 0.8N	0.2 to 0.8N	
Mechanical Life	1,000,000 operations Electronic buzzer				
Acknowledge Sound					
Multiple Operations	Possible to press two	switching areas sim	ultaneously (CC switch and touch scr	een cannot be pressed together)	

















## **Display Specifications**

	Туре		32F	HG3F	HG4F	
туре			Monochrome	Color	Color	
LCD		Color STN	Monochrome STN	Color TFT		
Effective Display Area (r	nm)	118.2W × 89.4H	•	211.2W × 158.4H	246W × 184.5H	
Display Resolution		320W × 240H pixels		640W × 480H pixels	800W × 600H pixels	
LCD Life		50,000 hours minimul	m	100,000 hours minimum	60,000 hours minimum	
Contrast Adjustment		Possible in steps usin	g the front touch scree	n		
Backlight		Cold-cathode tube		Cold-cathode tube (2 tubes)		
Backlight Life		40,000 hours nominal	(Note)	50,000 hours nominal (Note)		
Backlight Control		Automatic OFF				
Backlight Replacement		Possible				
	1/4 size	$8 \times 8$ pixels (Western European language: ISO 8859-1, Central European language: ANSI 1250, Japanese katakana and symbols: JIS 8-bit code)				
Display Character Size	1/2 size	$8 \times 16$ pixels (Western European language ISO 8859-1, Central European language: ANSI 1250, Japanese katakana and symbols: JIS 8-bit code) $16 \times 32$ pixels, $24 \times 48$ pixels, $32 \times 64$ pixels (Western European language: ISO 8859-1)				
	Full size	16 × 16 pixels (Japanese JIS first and second level characters, simplified Chinese, traditional Chinese, Korean)				
	Double size	32 × 32 pixels (Japanese JIS first level characters, Mincho font)				
	1/4 size	40 characters × 30 lir	nes (40 × 20)	80 characters × 60 lines	100 characters × 75 lines	
Quantity of Characters	1/2 size	40 characters × 15 lir	nes (40 × 10)	80 characters × 30 lines	100 characters × 37 lines	
(CC Switch Type)	Full size	20 characters × 15 lir	nes (20 × 10)	40 characters × 30 lines	50 characters × 37 lines	
	Double size	10 characters × 7 line	es (10 × 5)	20 characters × 15 lines	25 characters × 18 lines	
Character Magnification		0.5, 1, 2, 3, 4, and 8 vertically and horizontally				
Character Attribute		Blink (1 or 0.5 sec period), reverse, bold, shadowed				
Graphics Type		Straight line, polyline, polygon, rectangle, circle, ellipse, arc, pie, equilateral polygons (3, 4, 5, 6, 8), paint, bitmap image				
Window Display		3 popup screens + 1 system screen				

Note: The backlight life refers to the time until the surface brightness reduces to a half after using continuously at room temperatures.

### **Operation Specifications**

Туре	HG2F	HG3F/4F
Screen Types	Base screen, popup s	screen, system screen
No. of Screens	Base screen: 3000 m	ax., popup screen: 3015 max.
User Memory	2 MB	6 MB
Parts	Bit Button, Word Button, Goto Screen Button, Print Button, Key Button, Keypad, Selector Switch, Potentiometer, Numerical Input, Character Input, Pilot Lamp, Picture Display, Message Display, Message Switching Display, Alarm List Display, Alarm Log Display, Numerical Display, Bar Graph, Trend Chart, Pie Chart, Meter, Calendar, Bit Write Command, Word Write Command, Goto Screen Command, Timer, Print Command, Screen print	
Calendar	Year, Month, Day, Hour, Min., Sec., Day of Week ±30 sec per month (at 25°C)	
Print Function (support)	SII printer, DPU-414	ESC/P, PC-PR, PCL command; EPSON PX-V600/Stylus C84
Power Failure Backup	keep internal register	ar, log data, keep internal relay, onth (at 25°C) after full charging

## **CF Card Interface Specifications**

•				
Interface Specifications	Compact Flash Type I standard compliant			
Connector	50-pin compact flash card connector			

## Parallel Interface Specifications (HG3F/4F)

, , , , , , , , , , , , , , , , , , , ,		
Electrical Characteristics	Centronics interface compliant	
Connector	D-sub 25-pin female connector	

## **Ethernet Specifications** (HG3F/4F)

Interface Specifications IEEE 802.3 standard compliant, 10Base-T

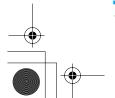
## **USB Interface Specifications (HG2F)**

Interface Specifications	USB 2.0 compliant			
Connector	Mini AB connector			
For competing with a DC using a LICD part use a LICD solls with a F in LICD				

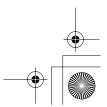
For connecting with a PC using a USB port, use a USB cable with a 5-in USB mini B male connector on the HG side.

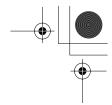
### **Interface Specifications**

		nace epecin	
		ectrical aracteristics	EIA RS232C compliant
RS232C	Transmission Speed		1200, 2400, 4800, 9600, 19200, 38400, 57600, 115200 bps
S23	Sy	nchronization	Asynchronous
Œ	Со	mmunication Method	Half or full duplex
	Со	ntrol System	Hardware control or none
	Connector		D-sub 25-pin female connector
		ectrical aracteristics	EIA RS485 (422) compliant
RS485 (422)	Tra	nsmission Speed	1200, 2400, 4800, 9600, 19200, 38400, 57600, 115200 bps
82	Sy	nchronization	Asynchronous
3S4	Co	mmunication Method	Half or full duplex
۳	Co	ntrol System	Hardware control or none
	Co	nnector	D-sub 25-pin female connector
	Ар	plicable Quantity	1
٦	Mo	ounting Style	Mounted on the rear of the HG unit
l ii	_	Input Points	16
Q	Input	Rated Voltage	12 to 24V DC (allowable range 10 to 28V DC)
 	=	Isolation Method	Photocoupler
jigi		Output Points	16
		Load Voltage	12 to 24V DC (allowable range 10 to 28V DC)
S I	put	Isolation Method	Photocoupler
on	Output	Output Signal	NPN open collector
ansi		Output ON Voltage	1.6V maximum
Expansion Unit (Digital I/O Unit)		Output Current	30 mA max. per point, 200 mA total
Ш	Connector		24-pin connector (Fujitsu FCN-365P024-AG) 2 connectors for inputs and outputs
ė	ion	Electrical Characteristics	EIA RS232C compliant
anc	cat	Transmission Speed	9600, 19200, 38400, 57600, 115200 bps
ten	ını	Synchronization	Asynchronous
Maintenance	Communication	Communication Method	Half duplex, proprietary protocol
		Connector	Mini DIN 8-pin connector
	ion	Electrical Characteristics	EIA RS485 compliant
녿	cat	Transmission Speed	38400, 57600, 115200 bps
	iun	Synchronization	Asynchronous
Ò	Communication	Communication Method	Half duplex, proprietary protocol
		Connector	Special connector





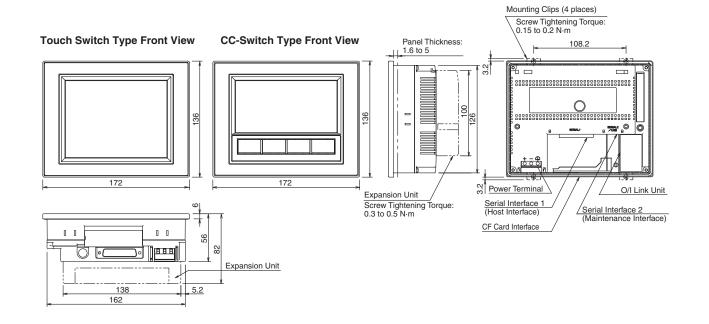




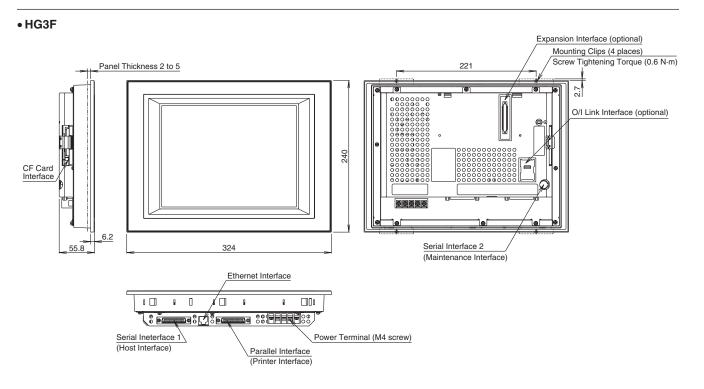
#### **Dimensions**

When installing the HG on a panel, keep a sufficient space to connect and disconnect cables and to install and remove the CF card as required.

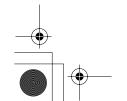
#### • HG2F







All dimensions in mm.





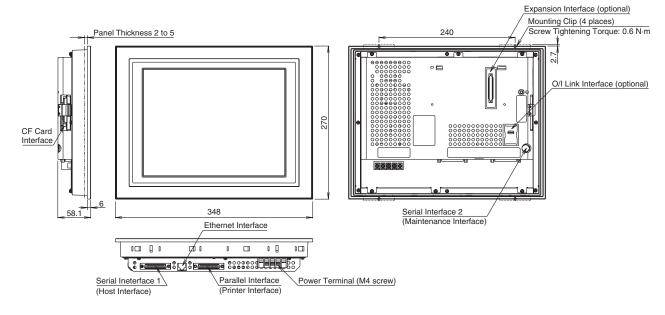








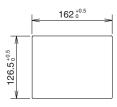
#### • HG4F



#### **Panel Cutout**

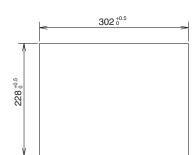
#### • HG2F

Panel thickness: 1.6 to 5 mm



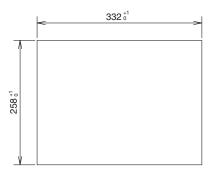
#### • HG3F

Panel thickness: 2 to 5 mm



#### • HG4F

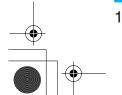
Panel thickness: 2 to 5 mm



All dimensions in mm.

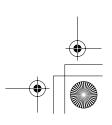
## 

- Turn off the power to the HG unit before starting installation, removal, wiring, maintenance, and inspection of the HG unit. Failure to turn power off may cause electrical shock or fire hazard.
- Special expertise is required to install, wire, configure, and operate the HG unit. People without such expertise must not use the HG unit.
- The HG unit uses an LCD (liquid crystal display) as a display device. The liquid inside the LCD is harmful to the
- skin. If the LCD is broken and the liquid attaches to your skin or clothes, wash the liquid off using soap, and consult a doctor immediately.
- Emergency and interlocking circuits must be configured outside the HG unit. If such a circuit is configured inside the HG unit, failure of the HG unit may cause a serious damage to the external devices.
- Read the following operating instructions to make sure of safety.

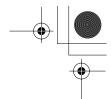












## **Operating Instructions**

When installing and wiring the HG unit or when designing control panel including connection to the host device, observe the following instructions to make sure of safety of the personnel and performance of the HG unit.

#### 1. Installation Location

In consideration of the safety and HG performance, avoid installing the HG unit in the following locations:

- Where dust, briny air, or iron particles exist in quantity
- Where oil or chemical splashes exist
- Where direct sunlight falls on the HG unit
- Where a corrosive gas or flammable gas exists
- Where the HG unit is subjected to vibrations or shocks
- Where dew condensation occurs due to rapid temperature change

#### 2. Ambient Temperature

- Keep a minimum of 100 mm clearance around the HG unit for ventilation. Do not install the HG unit near heat-generating machines.
- When the ambient temperature exceeds the rated operating temperature of the HG unit, install a ventilating fan or
- The HG unit is designed for installation on a vertical plane and natural air cooling. When installing the HG unit in other directions, provide forced air cooling or reduce the ambient temperature.

#### 3. Noise

- Do not install the HG unit near high-voltage devices or arcgenerating equipment, such as electromagnetic contactors and no-fuse breakers.
- Keep a minimum of 200 mm from motor lines.
- Make the power connection to the HG unit as short as
- Separate the connection lines for motor devices from power lines for I/O devices connected to the HG unit.
- For connection with host devices, various cables are available for each HG unit. Select a correct cable for the HG unit and host device.
- When making a cable for connecting the HG unit to a host, use the recommended connector and applicable wire. When the maximum cable length is defined, observe the maximum cable length.

#### 4. Operability and Maintenance

- In consideration of the viewing angle and switch operation, install the HG unit at a convenient height.
- The touch screen surface and CC switch lens are easily damaged. Do not scratch or press strongly on the surfaces using hard tools.
- To wipe off smears on the lens and screen surface, use a soft cloth dampened with the following solvents.

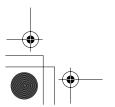
Neutral detergent (squeeze the cloth tightly)

Alcoholic solvents

Do not use solvents such as thinner, ammonia, strong acid, and strong alkaline.













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