HS5E Miniature Interlock Switches with Solenoid

Spring Lock Type Features:

- · Automatically locks the actuator without power applied to the solenoid
- After the machine stops, unlocking is completed by the solenoid, providing high safety features
- Manual unlocking is possible in the event of power failure or maintenance
- Gold-plated contacts

Solenoid Lock Type Features:

- The actuator is locked when energized
- The actuator is unlocked when de-energized
- Flexible locking function can be achieved for an application where locking is not required and sudden stopping of machine must be prevented
- Gold-plated contacts







Part Numbers

Spring Lock	Туре	(Power	Solenoid	to VA Lock)
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				Cable	Part Number			
Circuit Code	(Contact Configuration				Without LED	With LED	With LED and Rear Unlock Button
A		Door M (Actuator I © T	Inserted)	Lock Monitor (Solenoid OFF) (+) A2 4 4				
Main Circuit: 1NC+1NC	Main Circuit:	⊖11⊾	12	41 4	2 1m	HS5E-A4001	HS5E-A4401-G	HS5E-A44L01-G
Door Monitor Circuit: 1NO	Monitor Circuit:	23	24		3m	HS5E-A4003	HS5E-A4403-G	HS5E-A44L03-G
Lock Monitor Circuit: 1NO	Monitor Circuit:			53 5	4 5m	HS5E-A4005	HS5E-A4405-G	HS5E-A44L05-G
В			10	1 1 1	1m	HS5E-B4001	HS5E-B4401-G	
Main Circuit: 1NC+1NC	Main Circuit: Monitor Circuit:	⊖1 <u>1</u> + 2 <u>3</u>	<u>12</u> <u>2</u> 4	41 42	2 3m	HS5E-B4003	HS5E-B4403-G	
Door Monitor Circuit: 1NO Lock Monitor Circuit: 1NC	Monitor Circuit:			51+ 5	2 5m	HS5E-B4005	HS5E-B4405-G	
С				1	1m	HS5E-C4001	HS5E-C4401-G	HS5E-C44L01-G
Main Circuit: 1NC+1NC	Main Circuit: Monitor Circuit:	$\Theta \underline{11}$		41, 4	2 3m	HS5E-C4003	HS5E-C4403-G	HS5E-C44L03-G
Door Monitor Circuit: 1NC Lock Monitor Circuit: 1NO	Monitor Circuit:	0		53 5	4 5m	HS5E-C4005	HS5E-C4405-G	HS5E-C44L05-G
D					1m	HS5E-D4001	HS5E-D4401-G	HS5E-D44L01-G
Main Circuit: 1NC+1NC	Main Circuit: Monitor Circuit:			41+4	2 3m	HS5E-D4003	HS5E-D4403-G	HS5E-D44L03-G
Door Monitor Circuit: 1NC Lock Monitor Circuit: 1NC	Monitor Circuit:			51+ 5	2 5m	HS5E-D4005	HS5E-D4405-G	HS5E-D44L05-G
F				1	1m	HS5E-F4001	HS5E-F4401-G	HS5E-F44L01-G
Main Circuit: 1NC+1NC	Main Circuit: Monitor Circuit:	⊖1 <u>1</u> , ⊖21,'	<u>12</u> 22	41+4	23m	HS5E-F4003	HS5E-F4403-G	HS5E-F44L03-G
Door Monitor Circuit: 2NC	Monitor Circuit:	⊖3 <u>1</u>	32	1	5m	HS5E-F4005	HS5E-F4405-G	HS5E-F44L05-G
G				1	1m	HS5E-G4001	HS5E-G4401-G	HS5E-G44L01-G
Main Circuit: 1NC+1NC	Main Circuit: Monitor Circuit:	Θ_{21}	<u>12</u> 22	41+ 4	2 3m	HS5E-G4003	HS5E-G4403-G	HS5E-G44L03-G
Door Monitor Circuit: 1NC, 1NO	Monitor Circuit:	33	34	1	5m	HS5E-G4005	HS5E-G4405-G	HS5E-G44L05-G
Н				1	1m	HS5E-H4001	HS5E-H4401-G	
Main Circuit: 1NC+1NC	Main Circuit: Monitor Circuit:	⊖1 <u>1</u> +	12		2 2 3m	HS5E-H4003	HS5E-H4403-G	
Door Monitor Circuit: 2NC	Monitor Circuit:				2 5m	HS5E-H4005	HS5E-H4405-G	
J					1m	HS5E-J4001	HS5E-J4401-G	
Main Circuit: 1NC+1NC	Main Circuit: Monitor Circuit:	cuit:	<u> </u> 12	<u>41+ 4</u> 51+ 5	0	HS5E-J4003	HS5E-J4403-G	
Door Monitor Circuit: 1NC, 1NO	Monitor Circuit:			63 6		HS5E-J4005	HS5E-J4405-G	

The contact configuration shows the status when the actuator is inserted and the switch is locked. The contact configuration shows the status when the indicator is installed.

Actuators are not supplied with the interlock switch and must be ordered separately.

Dual Safety Circuit type

Circuit Code	Co	ontact Configuratio	n	Cable Length	Part Number
		Door Monitor (Actuator Inserted)	Lock Monitor (Solenoid ON) (+) (-) A2 A1		
DD		 		1m	HS5E-DD4401-G
Main Circuit: 1NC+1NC 1NC+1NC	Main Circuit ⊕: ⊖11		41 42	3m	HS5E-DD4403-G
	Main Circuit ©:	⊖2 <u>1+' 22</u>	51 52	5m	HS5E-DD4405-G

The contact configuration shows the status when the actuator is inserted and the switch is locked. Actuators are not supplied with the interlock switch and must be ordered separately.

Overview

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Four-circuit Independent Output Type (Spring Lock)

Circuit Code		Contact Confi	guratio	n	Cable Length	Part Number
VA		Door N (Actuator (Inserted)	Lock Monitor (Solenoid OFF) (+) (-) A2 (-) A1		
	Monitor Circuit:	⊖11	12	41, 42	1m	HS5E-VA4401-G
Door Monitor Circuit: 1NC, 1NO	Monitor Circuit:	2 <u>3</u>	24		3m	HS5E-VA4403-G
Lock Monitor Circuit: 1NC, 1NO	Monitor Circuit:			5 <u>3 54</u>	5m	HS5E-VA4405-G
VB					1m	HS5E-VB4401-G
	Monitor Circuit: Monitor Circuit:	⊖1 <u>1</u> ↓ 2 <u>3</u>	<u>12</u> 24	41, 42	3m	HS5E-VB4403-G
Door Monitor Circuit: 1NC, 1NO Lock Monitor Circuit: 2NC	Monitor Circuit:			5 <u>1 + 52</u>	5m	HS5E-VB4405-G
VC			10		1m	HS5E-VC4401-G
	Monitor Circuit: Monitor Circuit:	⊖1 <u>1</u> ↓ ⊖2 <u>1</u> ↓	<u>12</u> 22	4 <u>1+ 4</u> 2	3m	HS5E-VC4403-G
Door Monitor Circuit: 2NC Lock Monitor Circuit: 1NC, 1NO	Monitor Circuit:			5 <u>3 5</u> 4	5m	HS5E-VC4405-G
VD			10		1m	HS5E-VD4401-G
	Monitor Circuit: Monitor Circuit:	⊖1 <u>1</u> ↓ ⊖21↓	_ <u>12</u> _22	41+ 42	3m	HS5E-VD4403-G
Door Monitor Circuit: 2NC Lock Monitor Circuit: 2NC	Monitor Circuit:	~ ·	_	5 <u>1+ 52</u>	5m	HS5E-VD4405-G



The contact configuration shows the status when the actuator is inserted and the switch is locked. Actuators are not supplied with the interlock switch and must be ordered separately.

Four-circuit Independent Output Type (Solenoid Lock)

Circuit Code		Contact Conf	iguratio	n		Cable Length	Part Number
VA			Monitor Inserted)	Lock Mor (Solenoid (+) A2			
	Monitor Circuit:	⊕11⊾	12	41	42	1m	HS5E-VA7Y401-G
Door Monitor Circuit: 1NC, 1NO	Monitor Circuit:	23	24			3m	HS5E-VA7Y403-G
Lock Monitor Circuit: 1NC, 1NO	Monitor Circuit:		1	53	54	5m	HS5E-VA7Y405-G
VB					1m	HS5E-VB7Y401-G	
	Monitor Circuit: Monitor Circuit:	⊖1 <u>1</u> ⊾ 23	<u>12</u>	41	42	3m	HS5E-VB7Y403-G
Door Monitor Circuit: 1NC, 1NO Lock Monitor Circuit: 2NC	Monitor Circuit:			5 <u>1</u> +	<u>52</u>	5m	HS5E-VB7Y405-G
VC			1	1		1m	HS5E-VC7Y401-G
	Monitor Circuit: Monitor Circuit:	⊖1 <u>1</u> ⊾ ⊝2 <u>1</u> ⊾	12	41+	42	3m	HS5E-VC7Y403-G
Door Monitor Circuit: 2NC Lock Monitor Circuit: 1NC, 1NO	Monitor Circuit:		, 	53	<u>54</u>	5m	HS5E-VC7Y405-G
VD						1m	HS5E-VD7Y401-G
	Monitor Circuit: Monitor Circuit:	⊖1 <u>1</u> ⊢ ⊖21⊢	<u>12</u> 22	41+	42	3m	HS5E-VD7Y403-G
Door Monitor Circuit: 2NC Lock Monitor Circuit: 2NC	Monitor Circuit:			51	<u>52</u>	5m	HS5E-VD7Y405-G

The contact configuration shows the status when the actuator is inserted and the switch is locked. Actuators are not supplied with the interlock switch and must be ordered separately.

Solenoid Lock Type (Remove Power to Unlock)

						Cable	Part N	lumber
Circuit Code	Circuit Code Contact Configuration		n		Length	Without LED	With LED	
A		Door M (Actuator (L	Inserted)	Lock Ma (Solenoid (+) ↓ A2 ↓ ↓				
Main Circuit: 1NC+1NC	Main Circuit:	⊖1 <u>1</u>	12	41	42	1m	HS5E-A7Y001	HS5E-A7Y401-G
Door Monitor Circuit: 1NO Lock Monitor Circuit: 1NO	Monitor Circuit: Monitor Circuit:	23	24	53 ¦	54	3m	HS5E-A7Y003	HS5E-A7Y403-G
		1				5m	HS5E-A7Y005	HS5E-A7Y405-G
В	Main Circuite	011	$\begin{array}{c} \ominus 1 \underbrace{11}_{4} \underbrace{12}_{23} \underbrace{12}_{4} \\ \vdots \\ $	41	42	1m	HS5E-B7Y001	HS5E-B7Y401-G
Main Circuit: 1NC+1NC	Main Circuit: Monitor Circuit:			41	42	3m	HS5E-B7Y003	HS5E-B7Y403-G
Door Monitor Circuit: 1NO Lock Monitor Circuit: 1NC	Monitor Circuit:			51+	<u>52</u>	5m	HS5E-B7Y005	HS5E-B7Y405-G
С			10	1	40	1m	HS5E-C7Y001	HS5E-C7Y401-G
Main Circuit: 1NC+1NC	Main Circuit: Monitor Circuit:	$\Theta \square \square$	⊖ <u>11+ † 12</u> ⊖ <u>21+ † 2</u> 2 ¦	41	<u>4</u> 2	3m	HS5E-C7Y003	HS5E-C7Y403-G
Door Monitor Circuit: 1NC Lock Monitor Circuit: 1NO	Monitor Circuit:	1		53	<u> </u>	5m	HS5E-C7Y005	HS5E-C7Y405-G
D			12	41	42	1m	HS5E-D7Y001	HS5E-D7Y401-G
Main Circuit: 1NC+1NC	Main Circuit: Monitor Circuit:	⊖1 <u>1</u> ↓ ⊖2 <u>1</u> ↓				3m	HS5E-D7Y003	HS5E-D7Y403-G
Door Monitor Circuit: 1NC Lock Monitor Circuit: 1NC	Monitor Circuit:	1		51+	<u>52</u>	5m	HS5E-D7Y005	HS5E-D7Y405-G
F			10	 	10	1m	HS5E-F7Y001	HS5E-F7Y401-G
Main Circuit: 1NC+1NC	Main Circuit: Monitor Circuit:	⊖1 <u>1</u> ↓ ⊖2 <u>1</u> ↓	<u>12</u> 22	41	<u>42</u>	3m	HS5E-F7Y003	HS5E-F7Y403-G
Door Monitor Circuit: 2NC	Monitor Circuit:	⊖ <u>31</u> +	32	1		5m	HS5E-F7Y005	HS5E-F7Y405-G
G			10	1	40	1m	HS5E-G7Y001	HS5E-G7Y401-G
Main Circuit: 1NC+1NC	Main Circuit: Monitor Circuit:	$\Theta \square \rightarrow \Theta $	<u>12</u> <u>22</u>	41		3m	HS5E-G7Y003	HS5E-G7Y403-G
Door Monitor Circuit: 1NC, 1NO	Monitor Circuit:	33	34			5m	HS5E-G7Y005	HS5E-G7Y405-G
Н			10	1	40	1m	HS5E-H7Y001	HS5E-H7Y401-G
Main Circuit: 1NC+1NC	Main Circuit: Monitor Circuit:	⊖1 <u>1</u>	12	<u>41</u> + 5 <u>1</u> +4	<u>42</u> 52	3m	HS5E-H7Y003	HS5E-H7Y403-G
Door Monitor Circuit: 2NC	Monitor Circuit:	 		61	62	5m	HS5E-H7Y005	HS5E-H7Y405-G
J			10	 	40	1m	HS5E-J7Y001	HS5E-J7Y401-G
Main Circuit: 1NC+1NC	Main Circuit: Monitor Circuit:	⊖1 <u>1</u>	12	<u>41</u> +- 5 <u>1</u> +-	<u>42</u> 52	3m	HS5E-J7Y003	HS5E-J7Y403-G
Door Monitor Circuit: 1NC, 1NO	Monitor Circuit:			63	64	5m	HS5E-J7Y005	HS5E-J7Y405-G



The contact configuration shows the status when the actuator is inserted and the switch is locked. The contact configuration shows the status when the indicator is installed.

Actuators are not supplied with the interlock switch and must be ordered separately.

Actuator Keys & Accessories (order separately)

Appearance	Part Number	Description	ltem	Part Number	Description
A	HS9Z-A51	Straight	Cond of	HS9Z-PH5	Padlock Hasp (prevents unauthorized insertion of actuator)
2	HS9Z-A52	Right-angle		HS9Z-SP51	Mounting Plate (allows easy mounting to aluminum frames)
0	HS9Z-A53	Angle adjustable vertical operation		HS9Z-T3	Manual unlock key (long type - metal)
	HS9Z-A55	Angle adjustable horizontal/vertical operation ¹		HS9Z-SH5	Sliding Actuator
0°	HS9Z-A5P Plug Actuator (allows switch to be used as interlock plug unit)			r tensile strength is re not included and r	500N minimum. nust be included separately.

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Specifications

Conforming Standards	ISO14119, IEC60947-5-1, EN60947-5-1 (TÜV approval), EN1088, GS-ET-19 (BG approval), UL508, CSA C22.2, No. 14, GB 140485.5 (CCC approval) IEC60204-1/EN60204-1				
Application Standards	IEC60204-1/EN60204-1				
Operating Temperature	-25 to 50°C (no freezing)				
Relative Humidity	45 to 85% (no condensation)				
Storage Temperature	-40 to +80°C (no freezing)				
Operating Environment	Degree of pollution: 3				
Impulse Withstand Voltage	2.5 kV (between LED, solenoid and grounding: 0.5 kV)				
Insulation Resistance (DC megger)	Between live and dead metal parts: 100 M Ω minimum Between live metal part and ground: 100 M Ω minimum Between live metal parts: 100 M Ω minimum Between Terminals of the same pole: 100 M Ω minimum				
Electric Shock Protection Class	Class II (IEC61140)				
Degree of Protection	IP67 (IEC60529)				
Shock Resistance	Operating extremes: 100 m/s ² (10 G) Damage limits: 1000 m/s ² (100 G)				
Vibration Resistance	Operating extremes: 10 to 55 H, amplitude 0.35 mm minimum Damage limits: 30 Hz, amplitude 1.5 mm minimum				
Actuator Operating Speed	0.05 to 1.0m/s				
Direct Opening Travel	Actuator HS9Z-A51: 11mm minimum Actuator HS9Z-A52/A53/A55: 12mm minimum				
Direct Opening Force	80N minimum				
Actuator Retention Force	1400N minimum (GS-ET-19)				
Operating Frequency	900 operations per hour				
Mechanical Life	1,000,000 operations minimum (GS-ET-19)				
Electrical Life	100,000 operations minimum (operating frequency 900 operations per hour, rated load AC-12, 250V, 1A)				
Conditional Short-circuit Current	50A (250V) (Note: Use 250V/10A fast acting type fuse for short circuit protection.)				
Cable	21AWG - 8-core: 0.5mm ² or equivalent/core (HS5E-V types: No. 22AWG - 12-core :0.3mm ² on equivalent/ core)				
Cable Diameter	ø7.6 mm				
Weight (approx.)	400g - 1m cable type, 580g - 3m cable type, 760g - 5m cable type				

Specifications

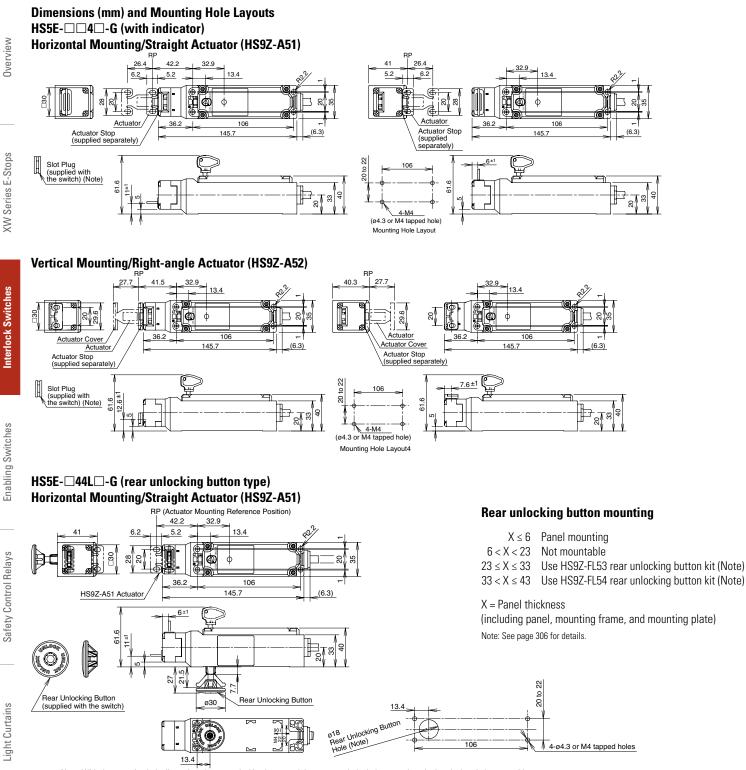
Specifications		Pilot Light	
Rated Voltage	24V DC	Rated Voltage	24V DC
Current	266 mA	Current	10mA
Coil Resistance	90Ω (at 20°C)	Light Source	LED
Operating Voltage	Rated voltage x 85% or less (at 20°C)	Light Color	Green
Return Voltage	Rated voltage x 10% or more (at 20°C)		
Maximum Continuous Applying Voltage	Rated voltage x 110%		
Insulation Class	Class F		

Current Ratings

Rated Insulation Voltage (U_i) ²			250V (between			
Thermal Curr	ent (I _{th})		2.5A			
Rated Voltage	e (U _e)		30V	125V	250V	1.
Rated Current (Ie) ³	AC	Resistive load (AC12)	—	2A	1A	3.
	AU	Inductive Load (AC15)	—	1A	0.5A	
	DC	Resistive load (DC12)	2A	0.4A	0.2A	
	DC	Inductive Load (DC13)	1A	0.22A	0.1A	

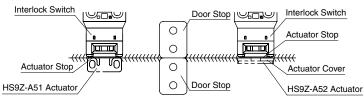
Minimum applicable load (reference value): 3V AC/DC, 5 mA
UL rating: 125V
TUV. BG rating: AC-15, 0.5A/250V, DC-13, 0.22A/125V

UL, c-UL rating: Pilot duty AC 0.5A/125V, Pilot duty DC 0.22A/125V



Note: With the mounting hole dimension, the rear unlocking button rod does not touch the hole even when the interlock switch moves sideways.

Note: After mounting the actuator, remove the actuator stop from the actuator.



HS5E

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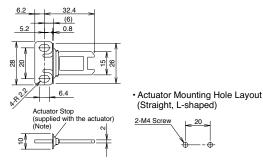
304

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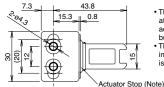
Dimensions and Mounting Hole Layouts, continued

Straight Actuator (HS9Z-A51)



Straight Actuator w/Rubber Bushings (HS9Z-A51A)

/ertical Swing



(supplied with the switch)

2-ø10

2-ø9

Rubber Bushing

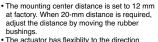
Wash

0.8

(2)

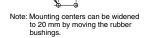
mounted

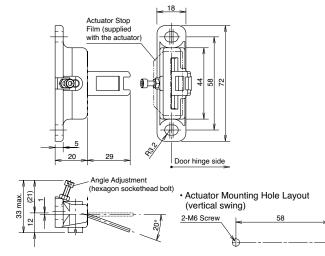
When r



indicated by the arrows. When 20-mm distance is selected, the actuator swings vertically.

Actuator Mounting Hole Layout
 Straight type (with rubber bushings)
 Right-angle type (with rubber bushings)
 2-M4 Screw
 L12_1

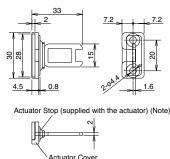




Actuator Orientation

The orientation of actuator swing (horizontal/vertical) can be changed using the orienting insert (white plastic) installed on the back of the actuator. Do not lose the orientating insert, otherwise the actuator will not swing properly.

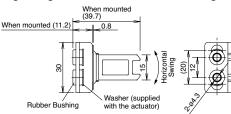
Right-angle Actuator (HS9Z-A52)



Right-angle Actuator w/Rubber Bushings (HS9Z-A52A)

/er

Actuator Stop (plastic) (Note) (supplied with the actuator)



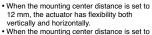
0.8

2-ø10

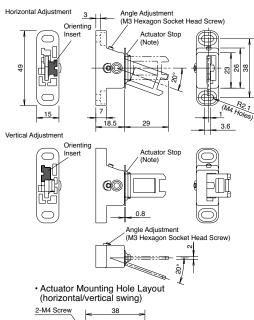
When mounted (5)

15.8

2-ø9



 When the mounting center distance is set to 20 mm, the actuator swings vertically. Adjust the distance by moving the rubber bushings.



Interlock Switches

Overview

XW Series E-Stops



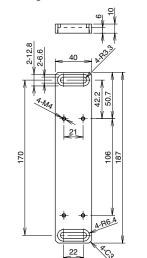
Overview

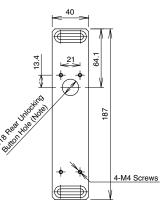
XW Series E-Stops

Interlock Switches

Dimensions and Mounting Hole Layouts, continued

Mounting Plate (HS9Z-SP51)

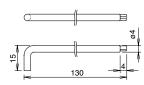




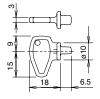
Drilling Rear Unlocking Button Hole

When installing the HS5E-□44L□-G (rear unlocking button type), provide a rear unlocking button hole on the HS9Z-SP51.

Manual Unlocking Key (Metal) (HS9Z-T3)



Manual Unlocking Key (plastic)



Material: Anodized aluminum A6063 Weight: Approx. 180g

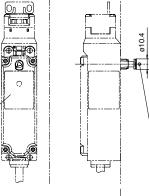
Rear Unlocking Button Kit (HS9Z-FL5)

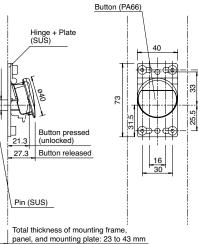


HS5E-L

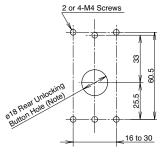
Interlock Switch (sold separately)

Link Rod (SUS) Screw (Iron)





Rear Unlocking Button Kit Mounting Hole Layout



Note: With the mounting hole dimension, the rear unlocking button rod does not touch the hole even when the interlock switch moves sideways.



Circuit Diagrams and Operating Characteristics

Standard and Rear Unlocking Type - Spring Lock Type

		Status 1	Status 2	Status 3	Status 4	Manual Unlock		
Interlock Switch Status				 Door Closed Machine ready to operate Solenoid de-energized 	 Door Closed Machine cannot be operated Solenoid de-energized 	 Door Open Machine cannot be operated Solenoid de-energized 	 Door Open Machine cannot be operated Solenoid energized 	 Door Closed Machine cannot be operated Solenoid de-energized → energized
Door Status				ST.	8			Press Press Loce Sector Loce Sector Turn the manual Press P
	t Diagram (HS5E	-A4)		$\begin{array}{c} \begin{array}{c} & (+) & (+) & (+) \\ & (+) & (+) & (+) \\ \hline & (+) & (+) \\ \hline & (+) & (+) \\ \hline & $	$\begin{array}{c} \begin{array}{c} & & \\ & & \\ & & \\ \end{array} \\ 11 \\ \hline \\ 23 \\ \hline \\ 23 \\ \hline \\ 00 \\ \end{array} \\ 24 \\ \hline \\ 23 \\ \hline \\ 23 \\ \hline \\ 00 \\ \end{array} \\ \begin{array}{c} & \\ & \\ \end{array} \\ \begin{array}{c} & \\ & \\ & \\ \end{array} \\ \begin{array}{c} & \\ & \\ & \\ & \\ \end{array} \\ \begin{array}{c} & \\ & \\ & \\ & \\ \end{array} \\ \begin{array}{c} & \\ & \\ & \\ & \\ & \\ \end{array} \\ \begin{array}{c} & \\ & \\ & \\ & \\ & \\ & \\ \end{array} \\ \begin{array}{c} & \\ & \\ & \\ & \\ & \\ & \\ & \\ & \\ & \\ & $		(+) $(+)$	$\begin{array}{c} 5 \\ \hline \\$
Door	Door Monitor L	ock Monitor	Main Circuit	Closed (locked)	Closed (unlocked)	Open	Open	Closed (unlocked)
	(Actuator Inserted) (S		11–42 Monitor Circuit	ON (closed)	OFF (open)	OFF (open)	OFF (open)	OFF (open)
HS5 Main 0 Monito	E-A4		(door open) 23-24 Monitor Circuit	OFF (open)	OFF (open)	ON (closed)	ON (closed)	OFF (open)
Monito	or Circuit:	53 54	(unlocked) 53–54	OFF (open)	ON (closed)	ON (closed)	ON (closed)	ON (closed)
HS5	E-B4		Main Circuit 11–42 Monitor Circuit	ON (closed)	OFF (open)	OFF (open)	OFF (open)	OFF (open)
Monito	or Circuit: 23 24	41 + 42	(door open) 23–24	OFF (open)	OFF (open)	ON (closed)	ON (closed)	OFF (open)
Monito	or Circuit:	51 + 52	Monitor Circuit (locked) 51–52	ON (closed)	OFF (open)	OFF (open)	OFF (open)	OFF (open)
HS5	E-C4		Main Circuit 11–42	ON (closed)	OFF (open)	OFF (open)	OFF (open)	OFF (open)
Main (Circuit: ⊕11 + 12 or Circuit: ⊕21 + 22	41 + 42	Monitor Circuit (door closed) 21–22	ON (closed)	ON (closed)	OFF (open)	OFF (open)	ON (closed)
		53 54	Monitor Circuit (unlocked) 53–54	OFF (open)	ON (closed)	ON (closed)	ON (closed)	ON (closed)
_ НS5	E-D4		Main Circuit 11-42	ON (closed)	OFF (open)	OFF (open)	OFF (open)	OFF (open)
ontact Configuration	Circuit: ⊖11 - 12 or Circuit: ⊖21 - 22	41 + 42	Monitor Circuit (door closed) 21–22	ON (closed)	ON (closed)	OFF (open)	OFF (open)	ON (closed)
Monito	or Circuit:	51 52	Monitor Circuit (locked) 51–52	ON (closed)	OFF (open)	OFF (open)	OFF (open)	OFF (open)
C U US5	E-F4		Main Circuit 11–42	ON (closed)	OFF (open)	OFF (open)	OFF (open)	OFF (open)
Conta Main (41 + 42	Monitor Circuit (door closed) 21–22	ON (closed)	ON (closed)	OFF (open)	OFF (open)	ON (closed)
Monito	or Circuit: ⊖31+, 32		Monitor Circuit (door closed) 31–32	ON (closed)	ON (closed)	OFF (open)	OFF (open)	ON (closed)
HS5	E-G4		Main Circuit 11-42	ON (closed)	OFF (open)	OFF (open)	OFF (open)	OFF (open)
Main 0	Circuit: ⊕11+ 12	41 + 42	Monitor Circuit (door closed) 21–22	ON (closed)	ON (closed)	OFF (open)	OFF (open)	ON (closed)
Monito	or Circuit: $\bigcirc 21 + 22$ or Circuit: $33 + 34$		Monitor Circuit (door open) 33–34	OFF (open)	OFF (open)	ON (closed)	ON (closed)	OFF (open)
	- 114		Main Circuit 11–42	ON (closed)	OFF (open)	OFF (open)	OFF (open)	OFF (open)
Main 0	E-H4 Circuit: ⊖1 <u>1 + 12</u>	41 + 42 51 + 52 61 + 62	Monitor Circuit (locked) 51–52	ON (closed)	OFF (open)	OFF (open)	OFF (open)	OFF (open)
	Monitor Circuit: 51 Monitor Circuit: 61		Monitor Circuit (locked) 61–62	ON (closed)	OFF (open)	OFF (open)	OFF (open)	OFF (open)
			Main Circuit 11-42	ON (closed)	OFF (open)	OFF (open)	OFF (open)	OFF (open)
Main (E-J4 Circuit: ⊖ <u>11 + 12</u>	41 42 51 52	Monitor Circuit (locked) 51–52	ON (closed)	OFF (open)	OFF (open)	OFF (open)	OFF (open)
Monito	Monitor Circuit: 51 Monitor Circuit: 63		Monitor Circuit (unlocked) 63–64	OFF (open)	ON (closed)	ON (closed)	ON (closed)	ON (closed)
Solenoi	d Power A1-A2 (al	l types)		OFF (de-energized)	ON (energized)	ON (energized)	OFF (de-energized)	OFF (de-energized)

The above contact configuration shows the status when the actuator is inserted and locked.

Main Circuit: Connected to the control circuit of machine drive part, sending interlock signals of the protective door.

Monitor Circuit: Sends monitoring signals of protective door open/closed status or protective door lock/unlock status.

Operation Characteristics (reference)



The operation characteristics shown in the chart above are of the HS9Z-A51. For other actuator types, add 1.3 mm.

The operation characteristics show the contact status when the actuator enters the entry slot of an interlock switch.

Overview

XW Series E-Stops

Interlock Switches

Enabling Switches

Safety Control Relays

Light Curtains

Contacts ON (closed)

Contacts OFF (open)

Overview

XW Series E-Stops

Interlock Switches

Enabling Switches

Safety Control Relays

Standard Type - Solenoid Lock Type

			Status 1	Status 2	Status 3	Status 4	Manual Unlock	
nterlock Switch Status			 Door Closed Machine ready to operate Solenoid de-energized 	 Door Closed Machine cannot be operated Solenoid de-energized 	 Door Open Machine cannot be operated Solenoid de-energized 	 Door Open Machine cannot be operated Solenoid energized 	 Door Closed Machine cannot be operated Solenoid de-energized → energized 	
Door Status								
Circuit Diagram (HS5E-A7Y)			$\begin{array}{c ccccccccccccccccccccccccccccccccccc$		$\begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} $			
Door Monitor Lock M	onitor		Closed (locked)	Closed (unlocked)	Open	Open	Closed (unlocked	
Door Monitor Lock M (Actuator inserted) (Soleno	<u>`</u> `	Main Circuit 11–42	ON (closed)	OFF (open)	OFF (open)	OFF (open)	OFF (open)	
HS5E-A7Y A2 41 Main Circuit: ⊖11 12 41		Monitor Circuit (door open) 23-24	OFF (open)	OFF (open)	ON (closed)	ON (closed)	OFF (open)	
Monitor Circuit: 23 24 Monitor Circuit: 53	54	Monitor Circuit (unlocked) 53–54	OFF (open)	ON (closed)	ON (closed)	ON (closed)	ON (closed)	
HS5E-B7Y		Main Circuit 11–42	ON (closed)	OFF (open)	OFF (open)	OFF (open)	OFF (open)	
Main Circuit: ⊕11 + 12 41 + Monitor Circuit: 23 24	42	Monitor Circuit (door open) 23–24	OFF (open)	OFF (open)	ON (closed)	ON (closed)	OFF (open)	
Monitor Circuit: 51	52	Monitor Circuit (locked) 51–52	ON (closed)	OFF (open)	OFF (open)	OFF (open)	OFF (open)	
HS5E-C7Y		Main Circuit 11–42	ON (closed)	OFF (open)	OFF (open)	OFF (open)	OFF (open)	
Main Circuit: $\ominus 11 + 12 + 41 + 41$ Monitor Circuit: $\ominus 21 + 22$	42	Monitor Circuit (door closed) 21–22	ON (closed)	ON (closed)	OFF (open)	OFF (open)	ON (closed)	
Monitor Circuit: 53	54	Monitor Circuit (unlocked) 53–54	OFF (open)	ON (closed)	ON (closed)	ON (closed)	ON (closed)	
HS5E-D7Y		Main Circuit 11–42	ON (closed)	OFF (open)	OFF (open)	OFF (open)	OFF (open)	
Main Circuit: ⊕ <u>11 + 12 41 +</u> Monitor Circuit: ⊕ <u>21 + 2</u> 2	1	Monitor Circuit (door closed) 21–22	ON (closed)	ON (closed)	OFF (open)	OFF (open)	ON (closed)	
Main Circuit: \bigcirc 11 + 12 41 + Monitor Circuit: \bigcirc 21 + 22 Monitor Circuit: 51 +		Monitor Circuit (locked) 51–52	ON (closed)	OFF (open)	OFF (open)	OFF (open)	OFF (open)	
HS5E-F7Y		Main Circuit 11-42	ON (closed)	OFF (open)	OFF (open)	OFF (open)	OFF (open)	
Main Circuit: ⊖11 - 12 41 - Monitor Circuit: ⊖21 - 22 Monitor Circuit: ⊖31 - 32	42	Monitor Circuit (door closed) 21–22	ON (closed)	ON (closed)	OFF (open)	OFF (open)	ON (closed)	
Monitor Circuit: $\Theta 31 + 32$		Monitor Circuit (door closed) 31–32	ON (closed)	ON (closed)	OFF (open)	OFF (open)	ON (closed)	
HS5E-G7Y		Main Circuit 11–42	ON (closed)	OFF (open)	OFF (open)	OFF (open)	OFF (open)	
Main Circuit: ⊕11 + 12 41 +	42	Monitor Circuit (door closed) 21–22	ON (closed)	ON (closed)	OFF (open)	OFF (open)	ON (closed)	
Monitor Circuit: $\textcircled{O21} + 22$ Monitor Circuit: <u>33</u> <u>34</u>		Monitor Circuit (door open) 33–34	OFF (open)	OFF (open)	ON (closed)	ON (closed)	OFF (open)	
HS5E-H7Y		Main Circuit 11–42	ON (closed)	OFF (open)	OFF (open)	OFF (open)	OFF (open)	
Main Circuit: () 11 + 12 41 +	42	Monitor Circuit (locked) 51–52	ON (closed)	OFF (open)	OFF (open)	OFF (open)	OFF (open)	
Monitor Circuit: 51 Monitor Circuit: 61	52 62	Monitor Circuit (locked) 61–62	ON (closed)	OFF (open)	OFF (open)	OFF (open)	OFF (open)	
		Main Circuit 11–42	ON (closed)	OFF (open)	OFF (open)	OFF (open)	OFF (open)	
HS5E-J7Y Main Circuit: ⊕11+ 12 41+	42	Monitor Circuit (locked) 51–52	ON (closed)	OFF (open)	OFF (open)	OFF (open)	OFF (open)	
Monitor Circuit: 63	52 64	Monitor Circuit (unlocked) 63–64	OFF (open)	ON (closed)	ON (closed)	ON (closed)	ON (closed)	
lenoid Power A1-A2 (all typ	es)		ON (energized)	OFF (de-energized)	OFF (de-energized)	ON (energized) ²	OFF to ON 1, 2	

The above contact configuration shows the status when the actuator is inserted and locked. Main Circuit: Connected to the control circuit of machine drive part, sending interlock signals of the protective door.

Monitor Circuit: Sends monitoring signals of protective door open/closed status or protective door lock/unlock status. 1: Actuator can be unlocked manually for confirming the door movement before wiring and energizing, and also for emergency situation such as power failure.

When the operator is confined in a hazardous zone, the actuator can be unlocked manually by pressing the rear unlocking button.

Operation Characteristics (reference) 0 (Actuator insertion position)



The operation characteristics shown in the chart above are of the HS9Z-A51. For other actuator types, add 1.3 mm.

The operation characteristics show the contact status when the actuator enters the entry slot of an interlock switch.

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Light Curtains



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Dual Safety Circuit Type

	Status 1	Status 2	Status 3	Status 4	Manual Unlock
Interlock Switch Status	 Door Closed Machine ready to operate Solenoid de-energized 	Machine cannot be operated	Machine cannot be operated	 Door Open Machine cannot be operated Solenoid de-energized 	 Door Closed Machine cannot be operated Solenoid de-energized
Door Status	A.L.B		AL LON	LOCK UNLOCK Turn the manual unlock key (Note)	
Circuit Diagram (HS5E-A7Y)		$\begin{array}{c c} & (1) \\ \hline \\ $		$\begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} $	
Door	Closed (locked)	Closed (unlocked)	Open	Open	Closed (unlocked)
$\begin{array}{c} \begin{tabular}{ c c c c c c } \hline & & & & & & & & & & & & & & & & & & $	ON (closed)	OFF (open)	OFF (open)	OFF (open)	OFF (open)
O HS5E-DD4 HS5E-DD4 Main Circuit: ⊕11+ 12 41+ 42 Main Circuit: ⊕21+ 22 51+ 52	ON (closed)	OFF (open)	OFF (open)	OFF (open)	OFF (open)
Solenoid Power A1-A2 (all types)	OFF (de-energized)	ON (energized)	ON (energized)	OFF (de-energized)	OFF (de-energized)



The above contact configuration shows the status when the actuator is inserted and locked. Main Circuit: Connected to the control circuit of machine drive part, sending interlock signals of the protective door.

Note: Actuator can be unlocked manually for confirming the door movement before wiring and energizing, and also for emergency situation such as power failure.

Operation Characteristics (reference)



Contacts OFF (open)

The operation characteristics shown in the chart above are of the HS9Z-A51. For other actuator types, add 1.3 mm.

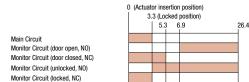
The operation characteristics show the contact status when the actuator enters the entry slot of an interlock switch.

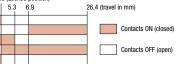
Standard Type - Solenoid Lock Type

				Status 1	Status 2	Status 3	Status 4	Manual Unlock
nterl	lock Switch Stat	us		 Door Closed Machine ready to operate Solenoid de-energized 	 Door Closed Machine cannot be operated Solenoid energized 	Door OpenMachine cannot be operatedSolenoid energized	Door OpenMachine cannot be operatedSolenoid de-energized	 Door Closed Machine cannot be operated Solenoid de-energized
Door	Status					AL COM		
Circuit Diagram (HS5E-VA4)				$\begin{array}{c ccccccccccccccccccccccccccccccccccc$		$\begin{array}{c c} & & & \\ (+) & & & \\ & & & & \\ & & & \\ & & & & \\ & & & \\ & & & & \\ & & & \\ & & & & \\ & & & \\ & & & & \\ & & & \\ & & & & \\ & & &$		
Door				Closed (locked)	Closed (unlocked)	Open	Open	Closed (unlocked)
	Door Monitor (Actuator Inserted	Lock Monitor d) (Solenoid OFF)	Main Circuit 11-42	ON (closed)	ON (closed)	OFF (open)	OFF (open)	ON (closed)
	с. Д		Monitor Circuit (door open) 23-24	OFF (open)	OFF (open)	ON (closed)	ON (closed)	OFF (open)
	HS5E- VA4 Monitor Circuit: $\bigcirc 11 + 12$ Monitor Circuit: $23 + 24$ Monitor Circuit:	41 + 42	Monitor Circuit (door open) 41-42	ON (closed)	OFF (open)	OFF (open)	OFF (open)	OFF (open)
Mo		53 54	Monitor Circuit (unlocked) 53–54	OFF (open)	ON (closed)	ON (closed)	ON (closed)	ON (closed)
			Main Circuit 11–42	ON (closed)	ON (closed)	OFF (open)	OFF (open)	ON (closed)
	S5E-VB4		Monitor Circuit (door open) 23–24	OFF (open)	OFF (open)	ON (closed)	ON (closed)	OFF (open)
	onitor Circuit: ⊖1 <u>1 + 12</u> onitor Circuit: 2 <u>3 - 24</u>	41 + 42	Monitor Circuit (door open) 41-42	ON (closed)	OFF (open)	OFF (open)	OFF (open)	OFF (open)
	Monitor Circuit: 23 24	51 + 52	Monitor Circuit (locked) 51–52	ON (closed)	OFF (open)	OFF (open)	OFF (open)	OFF (open)
11 10			Main Circuit 11–42	ON (closed)	ON (closed)	OFF (open)	OFF (open)	ON (closed)
HS HS	S5E-VC4		Monitor Circuit (door closed) 21–22	ON (closed)	ON (closed)	OFF (open)	OFF (open)	ON (closed)
Mo	onitor Circuit: ⊖11 + 12	41 + 42	Monitor Circuit (door open) 41-42	ON (closed)	OFF (open)	OFF (open)	OFF (open)	OFF (open)
Mo	onitor Circuit:	5 <u>3 54</u>	Monitor Circuit (unlocked) 53–54	OFF (open)	ON (closed)	ON (closed)	ON (closed)	ON (closed)
			Main Circuit 11-42	ON (closed)	ON (closed)	OFF (open)	OFF (open)	ON (closed)
HS	S5E-VD4		Monitor Circuit (door closed) 21–22	ON (closed)	ON (closed)	OFF (open)	OFF (open)	ON (closed)
Мо	onitor Circuit: ⊕1 <u>1 + 12</u>	41 + 42	Monitor Circuit (door open) 41-42	ON (closed)	OFF (open)	OFF (open)	OFF (open)	OFF (open)
Mo	Monitor Circuit: Θ_{21} 22 Monitor Circuit: 51 52		Monitor Circuit (locked) 51–52	ON (closed)	OFF (open)	OFF (open)	OFF (open)	OFF (open)
oleno	oid Power A1-A2 (a	all types)		OFF (de-energized)	ON (energized)	ON (energized)	OFF (de-energized)	OFF (de-energized)

The above contact configuration shows the status when the actuator is inserted and locked. Monitor Circuit: Sends monitoring signals of protective door open/closed status or protective door lock/unlock status.

Operation Characteristics (reference)





Note: Actuator can be unlocked manually for confirming the door movement before wiring and energizing, and also for emergency situation such as power failure.

The operation characteristics shown in the chart above are of the HS9Z-A51. For other actuator types, add 1.3 mm.

The operation characteristics show the contact status when the actuator enters the entry slot of an interlock switch.

Light Curtains



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Overview

Standard Type - Solenoid Lock Type

					Status 1	Status 2	Status 3	Status 4	Manual Unlock	
In	terlock Switch	Statu	IS		 Door Closed Machine ready to operate Solenoid energized 	 Door Closed Machine cannot be operated Solenoid de-energized 	 Door Open Machine cannot be operated Solenoid de-energized 	 Door Open Machine cannot be operated Solenoid energized 	 Door Closed Machine cannot be operated Solenoid de-energized → energized 	
Door Status							St. Car	LOCK UNLOCK Manual Unlock Status		
Circuit Diagram (HS5E-VA4)								$\begin{array}{c c} & & & \\ (+) & & & \\ & & & \\ \hline & & & \\ & & & & \\ & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\$		
Do	oor				Closed (locked)	Closed (unlocked)	Open	Open	Closed (unlocked)	
	Door N (Actuator	Inserted)	Lock Monitor (Solenoid ON)	Main Circuit 11–42	ON (closed)	ON (closed)	OFF (open)	OFF (open)	ON (closed)	
	ĺ	(+) A2		Monitor Circuit (door open) 23-24	OFF (open)	OFF (open)	ON (closed)	ON (closed)	OFF (open)	
	HS5E-VA7Y Monitor Circuit: ⊖11+	12 24	41 42	Monitor Circuit (door open) 41-42	ON (closed)	OFF (open)	OFF (open)	OFF (open)	OFF (open)	
	Monitor Circuit: 23 Monitor Circuit:	24	5354	Monitor Circuit (unlocked) 53–54	OFF (open)	ON (closed)	ON (closed)	ON (closed)	ON (closed)	
				Main Circuit 11–42	ON (closed)	ON (closed)	OFF (open)	OFF (open)	ON (closed)	
_	HS5E-VB7Y	12 24		Monitor Circuit (door open) 23–24	OFF (open)	OFF (open)	ON (closed)	ON (closed)	OFF (open)	
ratior	Monitor Circuit: ⊖1 <u>1</u> Monitor Circuit: 2 <u>3</u>		41 42	Monitor Circuit (door open) 41-42	ON (closed)	OFF (open)	OFF (open)	OFF (open)	OFF (open)	
Contact Configuration	Monitor Circuit:		51 52	Monitor Circuit (locked) 51–52	ON (closed)	OFF (open)	OFF (open)	OFF (open)	OFF (open)	
ct Co				Main Circuit 11–42	ON (closed)	ON (closed)	OFF (open)	OFF (open)	ON (closed)	
Conta	HS5E-VC7Y			Monitor Circuit (door closed) 21–22	ON (closed)	ON (closed)	OFF (open)	OFF (open)	ON (closed)	
9	Monitor Circuit: ⊖11+ Monitor Circuit: ⊖21+	12 22	41 42	Monitor Circuit (door open) 41-42	ON (closed)	OFF (open)	OFF (open)	OFF (open)	OFF (open)	
	Monitor Circuit:		5 <u>3 54</u>	Monitor Circuit (unlocked) 53–54	OFF (open)	ON (closed)	ON (closed)	ON (closed)	ON (closed)	
				Main Circuit 11–42	ON (closed)	ON (closed)	OFF (open)	OFF (open)	ON (closed)	
	HS5E-VD7Y			Monitor Circuit (door closed) 21–22	ON (closed)	ON (closed)	OFF (open)	OFF (open)	ON (closed)	
	Monitor Circuit: ⊖ <u>11 + 12</u>		41 42	Monitor Circuit (door open) 41-42	ON (closed)	OFF (open)	OFF (open)	OFF (open)	OFF (open)	
	$\begin{array}{c cccc} \mbox{Monitor Circuit:} & \textcircled{O21} + & \textcircled{O21} + & \textcircled{O21} \\ \mbox{Monitor Circuit:} & & \underbrace{51} + & \underbrace{52} & \mbox{Monitor Circuit} \\ (locked) \\ & \underbrace{51-52} \end{array}$			Monitor Circuit (locked) 51–52	ON (closed)	OFF (open)	OFF (open)	OFF (open)	OFF (open)	
Solenoid Power A1-A2 (all types)					OFF (de-energized)	ON (energized)	ON (energized)	OFF (de-energized)	OFF (de-energized)	

The above contact configuration shows the status when the actuator is inserted and locked. Monitor Circuit: Sends monitoring signals of protective door open/closed status or protective door lock/unlock status.

Operation Characteristics (reference)



Note: Actuator can be unlocked manually for confirming the door movement before wiring and energizing, and also for emergency situation such as power failure.

The operation characteristics shown in the chart above are of the HS9Z-A51. For other actuator types, add 1.3 mm.

The operation characteristics show the contact status when the actuator enters the entry slot of an interlock switch.

Overview

Operating Instructions

Minimum Radius of Hinged Door

 When using the interlock switch for a hinged door, refer to the minimum radius of doors shown below. For the doors with small minimum radius, use angle adjustable actuators (HS9Z-A53 or HS9Z-A55).



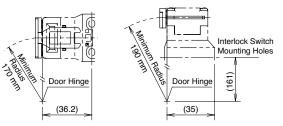
Dverview

XW Series E-Stops

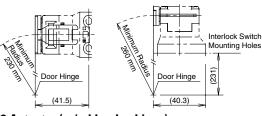
Because deviation or dislocation of hinged door may occur in actual applications, make sure of the correct operation before installation.

HS9Z-A52 Actuator

When the door hinge is on the extension line of the interlock switch surface:

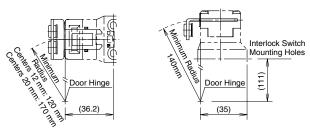


When the door hinge is on the extension line of the actuator mounting surface:

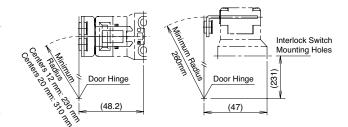


HS9Z-A52 Actuator (w/rubber bushings)

When the door hinge is on the extension line of the interlock switch surface:



When the door hinge is on the extension line of the actuator mounting surface:



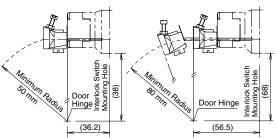
Actuator Angle Adjustment

- Using the angle adjustment screw, the actuator angle can be adjusted (refer to the dimensional drawing on pagepage 304). Adjustable angle: 0 to 20°
- The larger the adjusted angle of the actuator, the smaller the applicable radius of the door opening.
- After installing the actuator, open the door. Then adjust the actuator so that its edge can be inserted properly into the actuator entry slot of the interlock switch.
- After adjusting the actuator angle, apply Loctite to the adjustment screw so that the screw will not move.

When using the HS9Z-A53 Angle Adjustable (vertical) Actuator

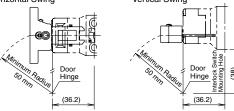
When the door hinge is on the extension line of the interlock switch surface: 50 mm

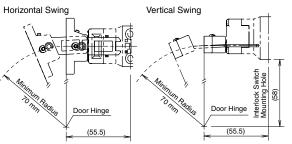
When the door hinge is on the extension line of the actuator mounting surface: 80 mm



When using the HS9Z-A55 Angle Adjustable (vertical/horizontal) Actuator

When the door hinge is on the extension line of the interlock switch surface: 50 mm Horizontal Swing Vertical Swing

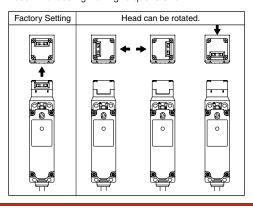




When the door hinge is on the extension line of the actuator mounting surface: 70 mm

Rotating the Head

The head of the HS5E can be rotated by removing the four screws from the corners of the HS5E head and reinstalling the head in the desired orientation. Before wiring the HS5E, replace the head if necessary. Before replacing the head, turn the manual unlock to the UNLOCK position using the manual unlock key. When reinstalling the head, make sure that no foreign object enters the interlock switch. Tighten the screws tightly, without leaving space between the head and body, otherwise the interlock switch may malfunction. Recommended tightening torque: 0.9 to 1.1 N·m.



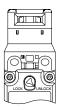
Instructions, continued

HS5E

The HS5E allows manual unlocking of the actuator to pre-check proper door movement before wiring or turning power on, as well as for emergency use such as a power failure.

Solenoid lock type

The solenoid lock type interlock switch normally does not need the manual unlock. However, only when the interlock switch would not release the actuator even though the solenoid is de-energized, the interlock switch can be unlocked manually. Unlock the interlock switch manually only when the solenoid is de-energized. Do not unlock the interlock switch manually when the solenoid is energized.



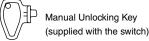


When locking or unlocking the interlock switch manually, turn the key fully using the manual unlock key supplied with the interlock switch.

Using the interlock switch with the key not fully turned (less than 90°) may cause damage to the interlock switch or operation failures (when manually unlocked, the interlock switch will keep the main circuit disconnected and the door unlocked).

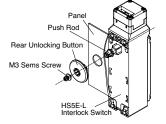
Do not apply excessive force to the manual unlock, otherwise the manual unlock will become damaged.

Do not leave the manual unlock key attached to the interlock switch during operation. This is dangerous because the interlock switch can always be unlocked while the machine is in operation.



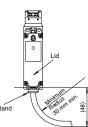
Installing the Rear Unlocking Button

After installing the interlock switch on the panel, place the rear unlocking button (supplied with the switch) on the push rod on the back of the interlock switch, and fasten the button using the M3 sems screw. Rear unlocking button can be installed alone when the total thickness of mounting frame and panel is 6 mm or less. When the total thickness of mounting frame, panel, and mounting plate is 23 to 43 mm, use the rear unlocking button kit (HS9Z-FL53 or HS9Z-FL54) sold separately.



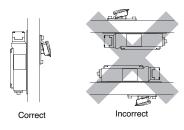
Cables

- When bending the cable during wiring, make sure that the cable radius is kept at 30 mm minimum.
- Solenoid has polarity. Be sure of the correct polarity when wiring.



Safety Precautions

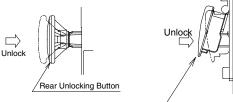
Install the rear unlocking button kit in the correct direction as shown below. Do not install the kit in incorrect directions, otherwise malfunction will be caused.



Do not apply strong force exceeding 100 m/s2 to the interlock switch while the rear unlocking button is not pressed, otherwise malfunction will be caused.

Manual Unlocking using the Rear Unlocking Button

The rear unlocking button is used by the operator confined in a hazardous area for emergent escape.





Rear Unlocking Button

How to operate

When the rear unlocking button is pressed, the interlock switch is unlocked and the door can be opened.

To lock the interlock switch, pull back the button.

When the button remains pressed, the interlock switch cannot be locked even if the door is closed, and the main circuit remains open.

Recommended Tightening Torque

- HS5E interlock switch: 1.8 to 2.2 N·m (four M4 screws) (Note)
- Rear unlocking button: 0.5 to 0.7 N·m
- Rear unlocking button kit: 4.8 to 5.2 N·m (M5 screw)

Actuators

710100010		
HS9Z-A51:	1.8 to 2.2 N·m (two M4 screws)	
HS9Z-A52:	0.8 to 1.2 N·m (two M4 Phillips screws)	
HS9Z-A51A/A52A:	1.0 to 1.5 N·m (two M4 screws)	
HS9Z-A53:	4.5 to 5.5 N·m (two M6 screws)	
HS9Z-A55:	1.0 to 1.5 N·m (two M4 screws)	

Note: The above recommended tightening torque of the mounting screws are the values with hex socket head bolts. When other screws are used and tightened to a smaller torque, make sure that the screws do not become loose after mounting.

Uverview

Safety Control Relays

Instructions, continued

Wire Identification

Wires can be identified by color and a white line printed on the wire.

- HS5E-V: Wires of gray and gray/white insulation cannot be used.
- HS5E-DD: Wires of brown and brown/white insulation cannot be used.

No	. Insulation	No.	Insulation	No.	Insulation	No.	Insulation	Insulation
1	White	4	Blue	7	Blue/White	10	Pink/White	
2	Black	5	Brown/White	8	Orange/White	11	Gray	Jacket (6.54) Dummy Insulation
3	Brown	6	Orange	9	Pink	12	Gray/White	HS5E-V Type Other Types

Terminal Number Identification

- When wiring, the terminal number of each contact can be identified by wire color.
- The following table shows the identification of terminal numbers.

Туре	Circuit Diagram
HS5E-A	$\begin{array}{c cccc} \mbox{Main Circuit:} & \mbox{Blue} & \textcircled{11} & \mbox{11} & \mbox{12} & \mbox{12}$
HS5E-B	Main Circuit: Blue 11 12 41 42 Blue/White Monitor Circuit: Orange 23 24 Orange/White 15 52 Brown/White Monitor Circuit: Brown 51 52 Brown/White
HS5E-C	Main Circuit: Blue 11 12 41 42 Blue/White Monitor Circuit: 0range/White 22 0range/White 53 54 Brown/White
HS5E-D	Main Circuit: Blue $\bigcirc 11$ 12 41 42 Blue/White Monitor Circuit: $\bigcirc 21$ 22 Orange/White \bigcirc
HS5E-F	Main Circuit: Blue $\bigcirc 11$ 12 41 42 Blue/White Monitor Circuit: Orange $\bigcirc 21$ 22 Orange/White \bigcirc <
HS5E-G	Main Circuit: Blue $\bigcirc 11$ 12 41 42 Blue/White Monitor Circuit: Orange $\bigcirc 21$ 22 Orange/White 1 41 42 Blue/White Monitor Circuit: Brown 33 34 Brown/White 1 41 42 Blue/White
HS5E-H	Main Circuit: Blue 1 1 1 41 42 Blue/White Monitor Circuit: 1 Brown 51 52 Brown/White Monitor Circuit: 0range 61 62 Orange/White
HS5E-J	Main Circuit: Blue 11 12 41 42 Blue/White Monitor Circuit: Brown 51 52 Brown/White Monitor Circuit: 0range 63 64 Orange/White
HS5E-DD	Main Circuit: Blue 11 12 41 42 Blue/White Main Circuit: Orange 21 22 51 52 Orange/White

When wiring, cut unnecessary wires such as the dummy insulation (white) and any

Туре	Circuit Diagram								
	$ \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \end{array}\\ \end{array}\\ \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} $ $ \begin{array}{c} \begin{array}{c} \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} $ $ \begin{array}{c} \begin{array}{c} \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} $ $ \begin{array}{c} \end{array} $ $ \end{array} $ $ \begin{array}{c} \end{array} $ $ \begin{array}{c} \end{array} $ $ \begin{array}{c} \end{array} $ $ \begin{array}{c} \end{array} $ $ \end{array} $ $ \end{array} $ $ \begin{array}{c} \end{array} $ $ \end{array} $ $ \end{array} $ }								
HS5E-VA	$\begin{array}{cccccccccccccccccccccccccccccccccccc$								
HS5E-VB	$\begin{array}{c cccc} \text{Monitor Circuit:} & \text{Blue} & \textcircled{O} & \underbrace{11} & \underbrace{12} & \text{Blue/White} & \text{Pink} & \underbrace{41} & \underbrace{42} & \text{Pink/White} \\ \text{Monitor Circuit:} & \underbrace{23} & \underbrace{24} & \text{Orange/White} & \underbrace{51} & \underbrace{52} & \text{Brown/White} \\ \end{array}$								
HS5E-VC	$\begin{array}{c cccc} \mbox{Monitor Circuit: Blue} & \textcircled{O} & \underline{11} & \underline{12} & \mbox{Blue/White} & \mbox{Pink} & \underline{41} & \underline{42} & \mbox{Pink/White} \\ \mbox{Monitor Circuit: Orange} & \textcircled{O} & \underline{21} & \underline{22} & \mbox{Orange/White} \\ \mbox{Monitor Circuit: } & \mbox{Brown} & \underline{53} & \underline{54} & \mbox{Brown/White} \\ \end{array}$								
HS5E-VD	$\begin{array}{c cccc} & & & & & & & \\ \hline & & & & & & \\ \hline & & & &$								
The abo	ove contact configuration shows the status when the actuator is inserted and								

The above contact configuration shows the status when the actuator is inserted and locked.

Overview

Interlock Switches

314

Light Curtains

unused wires.

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 AS6M-2K1B
 AS6Q-2K2A
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 719-0205-000

 719-0801-000
 719-0804-000
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 58J8A36-01C03N

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 58J9P36-01B09N
 58J8A36-01C03N