Force Guided Relays





Enables flexible construction of safety circuits

Compact and EN compliant RF1V force guided relays.



• See website for details on approvals and standards.

Force guided contact mechanism

EN50205 Type A TÜV approved

Fast Response Time

Response time of 8 ms. Ensures safety by turning the load off quickly.

High Shock Resistance

High shock resistant suitable for use in machine tools and in environments subjected to vibration and shocks. (200 $\mbox{m/s}^2$ minimum)

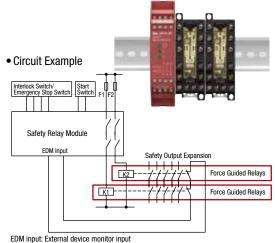
Clear Visiblilty

Available with a built-in LED.

Output expansion for safety relay modules and safety controllers

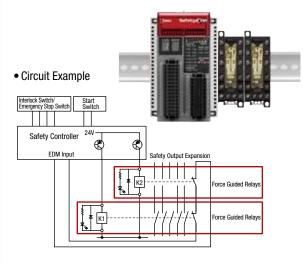
HR1S Safety Relay Module

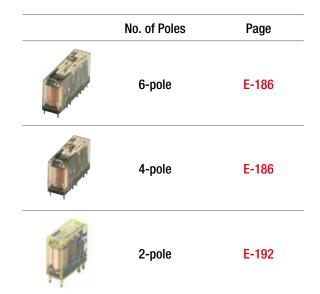
Cost effective and easy method to expand mechanical contact outputs.



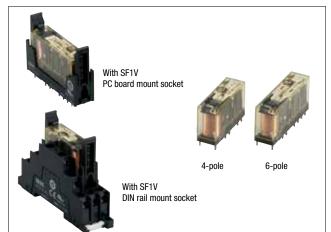
FS1A Safety Controller

Solid state safety outputs of safety controllers can be converted to mechanical contact outputs.





Compact and EN compliant RF1V force guided relays.



APEM

Safety Products

Pilot Lights Control Boxes Emergency Stop Switches

Switches &

Enabling Switches

Explosion Proof

Terminal Blocks

Package	quantity: 10	Relays & Sockets

Contact		Rated Coil Voltage	Without LED Indicator	With LED Indicator	With Counter-electromotive Force Diode With LED Indicator	Circuit Protectors
			Part No.	Part No.	Part No.	Power Supplies
		12V DC	RF1V-2A2B-D12	RF1V-2A2BL-D12	RF1V-2A2BLD1-D12	
	2N0-2NC	24V DC	RF1V-2A2B-D24	RF1V-2A2BL-D24	RF1V-2A2BLD1-D24	LED Illumination
4-pole		48V DC	RF1V-2A2B-D48	RF1V-2A2BL-D48	RF1V-2A2BLD1-D48]
4-pole		12V DC	RF1V-3A1B-D12	RF1V-3A1BL-D12	RF1V-3A1BLD1-D12	Controllers
	3NO-1NC	24V DC	RF1V-3A1B-D24	RF1V-3A1BL-D24	RF1V-3A1BLD1-D24	Operator
		48V DC	RF1V-3A1B-D48	RF1V-3A1BL-D48	RF1V-3A1BLD1-D48	Interfaces
		12V DC	RF1V-4A2B-D12	RF1V-4A2BL-D12	RF1V-4A2BLD1-D12	Sensors
	4NO-2NC	24V DC	RF1V-4A2B-D24	RF1V-4A2BL-D24	RF1V-4A2BLD1-D24	AUTO-ID
		48V DC	RF1V-4A2B-D48	RF1V-4A2BL-D48	RF1V-4A2BLD1-D48	AUTU-ID
		12V DC	RF1V-5A1B-D12	RF1V-5A1BL-D12	RF1V-5A1BLD1-D12	
6-pole	6-pole 5NO-1NC	24V DC	RF1V-5A1B-D24	RF1V-5A1BL-D24	RF1V-5A1BLD1-D24	
		48V DC	RF1V-5A1B-D48	RF1V-5A1BL-D48	RF1V-5A1BLD1-D48	
		12V DC	RF1V-3A3B-D12	RF1V-3A3BL-D12	RF1V-3A3BLD1-D12	Interlock Switches
	3N0-3NC	24V DC	RF1V-3A3B-D24	RF1V-3A3BL-D24	RF1V-3A3BLD1-D24	Non-contact
		48V DC	RF1V-3A3B-D48	RF1V-3A3BL-D48	RF1V-3A3BLD1-D48	Interlock Switches

Sockets

Sockets Package quantity: 1					
Types	No. of Poles	Part No.			
DIN Rail Mount Sockets	4	SF1V-4-07L			
DIN Rail Moult Sockets	6	SF1V-6-07L			
PC Board Mount Sockets	4	SF1V-4-61			
I O DOALD WOULD SUCKES	6	SF1V-6-61			

Coil Ratings

		Rated Coil	Rated Current (mA)	Coil	Opera	ting Characteristics (at	t 20°C)	Power	RF1V
C	ontact	Voltage (V)	±10% (at 20°C) (Note 1)	Resistance (Ω) ±10% (at 20°C)	Pickup Voltage (initial value)	Dropout Voltage (initial value)	Maximum allowable Voltage (Note 2)	Consumption	RF2
		12V DC	30.0	400					HR2S
	2NO-2NC	24V DC	15.0	1,600					
4 polo		48V DC	7.5	6,400				Approx 0.26W	HR1S
4-pole		12V DC	30.0	400				Approx. 0.36W	
	3NO-1NC	24V DC	15.0	1,600					
	-	48V DC	7.5	6,400					
		12V DC	41.7	288					
	4N0-2NC	24V DC	20.8	1,152	75% maximum	10% minimum	110%		
		48V DC	10.4	4,608					
		12V DC	41.7	288					
6-pole	5NO-1NC	24V DC	20.8	1,152				Approx. 0.50W	
		48V DC	10.4	4,608					
		12V DC	41.7	288					
	3NO-3NC	24V DC	20.8	1,152]				
		48V DC	10.4	4,608]

Note 1: For relays with LED indicator, the rated current increases by approx. 2 mA.

Note 2: Maximum allowable voltage is the maximum voltage that can be applied to relay coils.



bownload catalogs and CAD from http://eu.idec.com/downloads

RF1V Force Guided Relays / SF1V Relay Sockets

Relay Specifications

ro	Number of Pol	es	4-pole		6-pole		
du	Contact Config	uration	2NO-2NC	3NO-1NC	4N0-2NC	5NO-1NC	3NO-3NC
Products	Contact Resist	ance (initial value) (Note 1)	100 mΩ maximum			l	
0,	Contact Materi	al	AgSnO ₂ (Au flashed)				
	Rated Load (re	sistive load)	6A 250V AC, 6A 30V	DC			
	Allowable Swit	tching Power (resistive load)	1500 VA, 180W DC (3	30V DC max.), 85W DC (30V to 120V DC max.)		
	Allowable Swit	tching Voltage	250V AC, 125V DC	250V AC. 125V DC			
APEM	Allowable Swit	tching Current	6A	6A			
	Minimum Appl	icable Load (Note 2)	5V DC, 1 mA (referen	5V DC, 1 mA (reference value)			
Switches & Pilot Lights	Power Consum	nption (approx.)	0.36W		0.50W		
Pliot Lights	Insulation Resi	istance	1000 MΩ minimum (500V DC megger, same	measurement position	is as the dielectric s	trength)
Control Boxes		Between contact and coil	4000V AC, 1 minute				
Emergency Stop Switches Enabling			2500V AC, 1 minute Between contacts 7-	8 and 9-10	2500V AC, 1 minute Between contacts 7-8 Between contacts 9-	10 and 13-14	
Switches Dielectric Safety Products Strength		Between contacts of different poles	4000V AC, 1 minute	4 and 5 6	Between contacts 11 4000V AC, 1 minute Between contacts 3-4	4 and 5-6	
Explosion Proof			Between contacts 3-4 and 5-6 Between contacts 3-4 and 7-8 Between contacts 5-6 and 9-10	Between contacts 3-4 Between contacts 5-4 Between contacts 7-4	6 and 9-10		
Terminal Blocks		Between contacts of the same pole	1500V AC, 1 minute				
Delava & Caelvata	Operate Time (•		the rated coil voltage, ex	cluding contact bounc	e time)	
Relays & Sockets	Response Time	e (at 20°C) (Note 3)	8 ms maximum (at th	ne rated coil voltage, exc	cluding contact bounce	time, without diode	e) (Note 4)
Circuit	Release Time ((at 20°C)	20 ms maximum (at	the rated coil voltage, ex	cluding contact bounc	e time, without diod	le)
Protectors	Vibration	Operating Extremes	10 to 55 Hz, amplitude 0.75 mm				
Power Supplies	Resistance	Damage Limits	10 to 55 Hz, amplitude 0.75 mm				
	Shock	Operating Extremes (half sine-wave pulse: 11 ms)	200 m/s ² , when mounted on DIN rail mount socket: 150 m/s ²				
LED Illumination	Resistance Damage Limits (half sine-wave pulse: 6 ms)		1000 m/s ²				
Controllers			250V AC 6A resistive	load: 100,000 operation	ns minimum (operating	frequency 1200 pe	r hour)
Controllers			30V DC 6A resistive load: 100,000 operations minimum (operating frequency 1200 per hour)				
Operator			250V AC 1A resistive load: 500,000 operations minimum (operating frequency 1800 per hour)				
Interfaces	Electrical Life		30V DC 1A resistive load: 500,000 operations minimum (operating frequency 1800 per hour) [AC 15] 240V AC 2A inductive load: 100,000 operations minimum				
Sensors				ting frequency 1200 per			
				nductive load: 100,000 c	perations minimum		
AUTO-ID			(operating frequency 1200 per hour, $L/R = 48$ ms)				
	Mechanical Lif		10 million operations minimum (operating frequency 10,800 operations per hour)				
		perature (Note 5)	-40 to +85°C (no fre	Q ,			
	Operating Hum		5 to 85%RH (no cond	,			
Interlock	Storage Tempe		-40 to +85°C (no fre				
Switches Non-contact	Storage Humic	,	5 to 85%RH (no cond	/			
Interlock Switches		uency (rated load)	1200 operations per hour				
Safety Laser Scanners	Weight (approx Note 1: Measur	<.) red using 6V DC,1A voltage drop method.	20g	Note 2: Failure rate level	23g P (reference value)		

Scann Safety Light

Curtains

Model

Rated Current

Rated Voltage

Applicable Wire

Insulation Resistance

Recommended Screw

Screw Terminal Style

Tightening Torque

Terminal Strength

Dielectric Strength

Vibration Resistance

Operating Temperature

Storage Temperature

Degree of Protection

Storage Humidity

Weight (approx.)

Shock Resistance

(Note) Operating Humidity

FS1A
RF1V
RF2
HR2S
HR1S

6A

SF1V-4-07L

0.7 to 1.65 mm²

0.5 to 0.8 N·m

screw

Resonance:

1000 m/s²

IP20

40g

(18 AWG to 14 AWG)

M3 slotted Phillips self-tapping

Wire tensile strength: 50N min. 2500V AC 1 minute

-40 to +85°C (no freezing)

-40 to +85°C (no freezing) 5 to 85% RH (no condensation)

(finger-safe screw terminals)

Note: See the table at right for the current and operating temperature.

55g

5 to 85% RH (no condensation)

Damage limits: 10 to 55 Hz, amplitude 0.75 mm

250V AC/DC

Socket Specifications

Note 3: Response time is the time until NO contact opens, after the coil voltage is turned off. Note 5: See the table below for the current and operating temperature

SF1V-6-07L

1000 M Ω minimum (500V DC megger, between terminals)

(Between live and dead metal parts, between live parts of different poles)

9q

10 to 55 Hz, amplitude 0.75 mm

SF1V-4-61

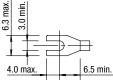
SF1V-6-61

Note 4: With diode: 12ms maximum (at the rated coil voltage, excluding contact bounce time)

Operating Temperature (relay, socket)

	Single mounting	Collective mounting	
Operating	-40°C to +85°C	4-pole	-40°C to +70°C
Temperature	-40 C 10 +65 C	6-pole	-40°C to +65°C
Contact Current	6A	6A	
	When the ambient temperature is over 70°C, lower the contact current	4-pole	When the ambient temperature is over 60°C, lower the contact current at 0.1A/°C.
Remarks	at 0.1A/°C. 5N01NC: Up to 70°C: Keep the total current of NO side to 24A maximum. Over 70°C: Lower the contact current at 0.1A/°C.	6-pole	When the ambient temperature is over 50°C, lower the contact current at 0.1A/°C. 5N01NC: Up to 50°C: Keep the total current of NO side to 24A maximum. Over 50°C: Lower the contact current at 0.1A/°C.

Applicable Crimping Terminal



All dimensions in mm.

Note: Ring tongue terminals cannot be used.

For more information, visit http://eu.idec.com

10g

RF1V Force Guided Relays / SF1V Relay Sockets

Notes on Contact Gaps except Welded Contacts

Example: RF1V-2A2B-D24

Safety Products

APEM

Switches & Pilot Lights

Control Boxes Emergency Stop Switches

Enabling Switches

- Explosion Proof
- Terminal Blocks
- Relays & Sockets

Protectors

Power Supplies

LED Illumination

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Controllers
Operator
Interfaces
```

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Interlock
Switches
Non-contact
Interlock Switches
Safety Laser
Scanners
Safety Light
Curtains
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Safety Module

S1A	
RF1V	
RF2	
IR2S	

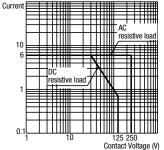
resistive loa operations) 100 • If the NO contact (7-8 or 9-10) welds, the NC contact (3-4 or 5-6) remains open even when the relay coil is de-energized, maintaining a Life (× 10,000 gap of 0.5 mm minimum. The remaining unwelded NO contact (9-10 or OV DC re Circuit 10 7-8) is either open or closed. OV AC resistive load • If the NC contact (3-4 or 5-6) welds, the NO contact (7-8 or 9-10) remains open even when the relay coil is energized, maintaining a gap of 0.5 mm minimum. The remaining unwelded NC contact (5-6 or 3-4) is either open or closed. Contact Voltage (V Contact Current (A) **Dimensions** (All dimensions in mm.) PC Board Terminal Model **RF1V** Relays Sensors Mounting Hole Layout (Bottom View) AUTO-ID RF1V (6-pole) RF1V (4-pole) RF1V (4-pole) 50 max 40 max 5 13 max 13 max. 0.1 (1.83) 5.08 ±0 11.43 ±0.1 10.16 **≞** 13.97 ±0.1 5.08 24 max. RF1V (6-pole) 3.5 1.83 <u>1.0</u> 10.16 1.83 1.0 0.5 10.16 5.08 13.97 13.97 5.08 11 43 **10.16** ±0.1 (1.83) 5.08 ±0.1 5.08 5.08 5.08 ±0.1 13.97 1.43 5 08 ±0.1 5.08 ±0. 11 43 ±0.1 F Internal Connection (Bottom View) R RF1V (6-pole) Without LED Indicator HR1S 5 6 6 6 9 10 13 14 50 <u>+</u>-3 5 6 9 10 5 6 9 10 4NO-2NC Contact 3NO-3NC Contact 2NO-2NC Contact 5NO-1NC Contact With LED Indicator 5 6 - -7 -7 6 <u>ہ</u> 6 9 10 2NO-2NC Contact 5NO-1NC Contact 4NO-2NC Contact 3NO-3NC Contact With Counter-electromotive Force Diode $\frac{1}{10}$ $\frac{1}{13}$ 3NO-1NC Contact 5NO-1NC Contact 4NO-2NC Contact 3NO-3NC Contact 2NO-2NC Contact

Accessories

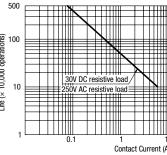
00110000000						
Item	Shape	Specifications	Part No.	Ordering Part No.	Package Quantity	Remarks
	DIN Rail	Aluminum Weight: Approx. 200g	BAA1000	BAA1000PN10	10	Length: 1m
DIN Nali		Steel Weight: Approx. 320g	BAP1000	BAP1000PN10	10	Width: 35 mm
End Clip $ \begin{array}{c} 19 \\ 45 \\ 24 \\ 45 \\ 45 \\ 45 \\ 45 \\ 45 \\ 45 \\ 45 \\ 4$		Metal (zinc plated steel)	BNL5	BNL5PN10	10	
		Wetai (zinc piateo steel) Weight: Approx. 15g	BNL6	BNL6PN10	10	

Characteristics

Maximum Switching Capacity Contact



Electrical Life Curve

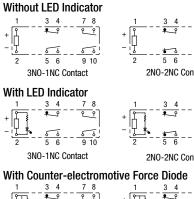


RF1V (4-pole)

max

241

3.5





RF1V Force Guided Relays / SF1V Relay Sockets

APEM Switches & Pilot Lights Control Boxes

Emergency

Stop Switches Enabling Switches

Explosion Proof

Terminal Blocks

Relays & Sockets

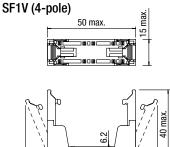
Dimensions

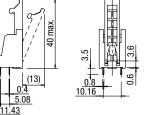
(13)

5.08

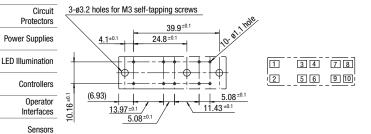
6.93







PC Board Mounting Hole Layout / Terminal Arrangement (Bottom View)



SF1V DIN Rail Mount Socket Dimensions

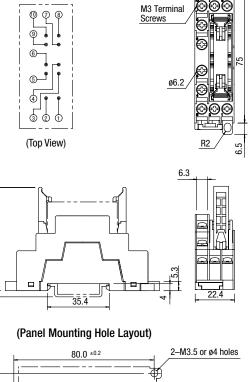
SF1V (4-pole)

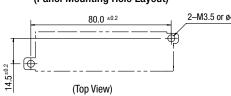
(Internal Connection)

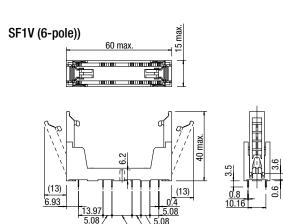


AUTO-ID



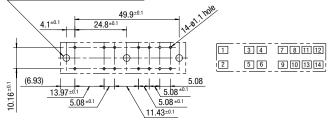






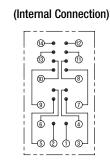
PC Board Mounting Hole Layout / Terminal Arrangement (Bottom View)

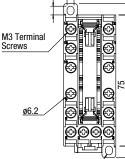
3-ø3.2 holes for M3 self-tapping screws



SF1V (6-pole)

6.5

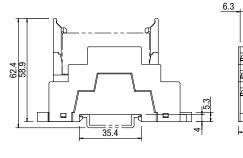


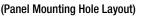


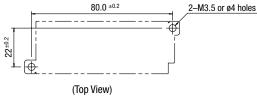
(Top View)

<u>29.8</u>

6.5







For more information, visit http://eu.idec.com

APEM

Switches & Pilot Lights Control Boxes

Emergency Stop Switches Enabling Switches

Safety Product

Explosion Proof

Terminal Blocks

Relays & Sockets
Circuit Protectors
Power Supplies

LED Illumination

Controllers Operator Interfaces Sensors AUTO-ID

Interlock Switches Non-contact Interlock Switches Safety Laser Scanners Safety Light Curtains Safety Modules

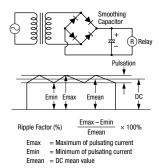
FS1A
RF1V
RF2
HR2S
HR1S

Operating Instructions

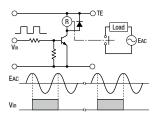
1. Driving Circuit for Relays

- 1. To make sure of correct relay operation, apply rated voltage to the relay coil. Pickup and dropout voltages may differ according to operating temperature and conditions.
- 2. Input voltage for DC coil:

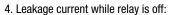
A complete DC voltage is best for the coil power to make sure of stable operation. When using a power supply containing a ripple voltage, suppress the ripple factor within 5%. When power is supplied through a rectifications circuit, relay operating characteristics, such as pickup voltage and dropout voltage, depend on the ripple factor. Connect a smoothing capacitor for better operating characteristics as shown below.

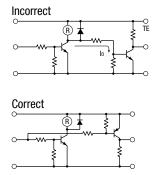


3. Operating the relay in sync with an AC load:



If the relay operates in sync with AC power voltage of the load, the relay life may be reduced. If this is the case, select a relay in consideration of the required reliability for the load. Or, make the relay turn on and off irrespective of the AC power phase or near the point where the AC phase crosses zero voltage.





When driving an element at the same time as the relay operation, special consideration is needed for the circuit design. As shown in the incorrect circuit below, leakage current (lo) flows through the relay coil while the relay is off. Leakage current causes coil release failure or adversely affects the vibration resistance and shock resistance. Design a circuit as shown in the correct example. 5. Surge suppression for transistor driving circuits: When the relay coil is turned off, a high-voltage pulse is generated. Be sure to connect a diode to suppress the counter electromotive force, or use RF1V with counter-electromotive force diode. Then, the coil release time becomes slightly longer. To shorten the coil release time, connect a Zener diode between the collector and emitter of the controlling transistor. Select a Zener diode with a Zener voltage slightly higher than the power voltage.



The coil terminal of the relay has polarity. Connect terminals according to the internal connection diagram. Incorrect wiring may cause malfunction.

2. Protection for Relay Contacts

- The contact ratings show maximum values. Make sure that these values are not exceeded even momentarily. When an inrush current flows through the load, the contact may become welded. If this is the case, connect a contact protection circuit, such as a current limiting resistor.
- 2. Contact protection circuit:

When switching an inductive load, arcing causes carbides to form on the contacts, resulting in an increased contact resistance. In consideration of contact reliability, contact life, and noise suppression, use of a surge absorbing circuit is recommended. Note that the release time of the load becomes slightly longer. Check the operation using an actual load. Incorrect use of a contact protection circuit will adversely affect switching characteristics. Four typical examples of contact protection circuits are shown in the following table:

RC	Power C R lind. Load	This protection circuit can be used when the load impedance is smaller than the RC impedance in an AC load power circuit. R: Resistor of approximately the same resistance value as the load C: 0.1 to 1 μ F
	Power R Ind. Load	This protection circuit can be used for both AC and DC load power circuits. R: Resistor of approximately the same resistance value as the load C: 0.1 to 1 μ F
Diode	Power D Ind. Load	This protection circuit can be used for DC load power circuits. Use a diode with the following ratings. Reverse withstand voltage: Power voltage of the load circuit × 10 Forward current: More than the load current
Varistor	Power Used Ind. Load	This protection circuit can be used for both AC and DC load power circuits. For a best result, when using on a power voltage of 24 to 48V AC/DC, connect a varistor across the load. When using on a power voltage of 100 to 240V AC/DC, connect a varistor across the contacts.

Operating Instructions

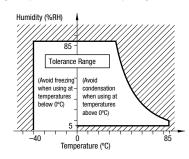
3. Do not use a contact protection circuit as shown below:

Power Load	This protection circuit is very effective in arc suppression when opening the contacts. But, the capacitor is charged while the contacts are opened. When the contacts are closed, the capacitor is discharged through the contacts, increasing the possibility of contact welding.
C Load	This protection circuit is very effective in arc suppression when opening the contacts. But, when the contacts are closed, a current flows to charge the capacitor, causing contact welding.

Generally, switching a DC inductive load is more difficult than switching a DC resistive load. Using an appropriate arc suppressor will improve the switching characteristics of a DC inductive load.

3. Usage, transport, and storage conditions

- Temperature, humidity, atmospheric pressure during usage, transport, and storage.
 - ① Temperature: -40°C to +85°C (no freezing)
 - See E-187 for the current and operating temperature. ② Humidity: 5 to 85%RH (no condensation)
 - The humidity range varies with temperature. Use within the range indicated in the chart below.
 - ③ Atmospheric pressure: 86 to 106 kPa Operating temperature and humidity range



2. Condensation

Condensation occurs when there is a sudden change in temperature under high temperature and high humidity conditions. The relay insulation may deteriorate due to condensation.

3. Freezing

Condensation or other moisture may freeze on the relay when the temperatures is lower than 0°C. This causes problems such as sticking of movable parts or delay in operation.

 Low temperature, low humidity environments Plastic parts may become brittle when used in low temperature and low humidity environments.

4. Panel Mounting

When mounting DIN rail mount sockets on a panel, take the following into consideration.

- Use M3.5 screws, spring washers, and hex nuts.
- For mounting hole layout, see dimensions on E-189.
- Keep the tightening torque within 0.49 to 0.68 N·m. Excessive tightening may cause damage to the socket.

5. Others

- 1. General notice
 - $\ensuremath{\mathbbmm}$ To maintain the initial characteristics, do not drop or shock the relay.
 - ② The relay cover cannot be removed from the base during normal operation. To maintain the initial characteristics, do not remove the relay cover.
 - ③ Use the relay in environments free from condensation, dust, sulfur dioxide (SO₂), and hydrogen sulfide (H₂S).
 - ④ The RF1V relay cannot be washed as it is not a sealed type. Also make sure that flux does not leak to the PC board and enter the relay.
- 2. Connecting outputs to electronic circuits:
- When the output is connected to a load which responds very quickly, such as an electronic circuit, contact bouncing causes incorrect operation of the load. Take the following measures into consideration.
- ① Connect an integration circuit.
- ② Suppress the pulse voltage due to bouncing within the noise margin of the load.
- Do not use relays in the vicinity of strong magnetic field, as this may affect relay operation.
- 4. UL and CSA ratings may differ from product rated values determined by IDEC.

6. Notes on PC Board Mounting

- When mounting 2 or more relays on a PC board, keep a minimum spacing of 10 mm in each direction. If used without spacing of 10 mm, rated current and operating temperature differs. Consult IDEC.
- Manual soldering: Solder the terminals at 400°C within 3 sec.
- Auto-soldering: Preliminary heating at 120°C within 120 sec. Solder at 260°C±5°C within 6 sec.
- Because the terminal part is filled with epoxy resin, do not excessively solder or bend the terminal. Otherwise, air tightness will degrade.
- Avoid the soldering iron from touching the relay cover or the epoxy filled terminal part.
- Use a non-corrosive resin flux.

APEM

Switches & Pilot Lights

Emergency

Enabling

Switches

Stop Switches

Safety Product

Explosion Proof

Terminal Blocks

Relavs & Sockets

Power Supplies

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Operator

Interfaces

Sensors

AUTO-ID

Interlock

Switches

Non-contact

Safety Laser

Scanners

Curtains

FS1A

RF1V

RF2 HR2S HR1S

Safety Light

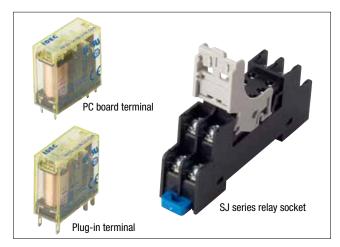
Safety Module

Interlock Switches

Circuit

Protectors

For simple and easy safety measure. Reduce cost and installation space.



Force Guided Relays

		Terminal		w/diode	Degree of	Protection	Rated													
Contact	t Configuration	Style	LED Indicator	of reverse polarity coil	Flux-tight (RTII)	Sealed (RTIII)	Coil Voltage	Part No.												
			With	V	\checkmark	—	12V DC	RF2S-1A1BLD1-D12												
			Without	—	\checkmark	—		RF2S-1A1B-D24												
			without	V	\checkmark	—	24V DC	RF2S-1A1BD1-D24												
	SPST-N0 +	Plug-in	With	√	\checkmark	—	24V D0	RF2S-1A1BLD1-D24												
	SPST-NC		WILII	√	—	√		RF2S-1A1BLD1K-D24												
			Without	_	\checkmark	—		RF2S-1A1B-D48												
			Plug-In	Plug-in	Piug-in	Plug-In	With	√	\checkmark	—	48V DC	RF2S-1A1BLD1-D48								
										VVILII	√	—	√		RF2S-1A1BLD1K-D48					
						Without	—	\checkmark	—		RF2S-2C-D24									
	(*1)														Without	√	\checkmark	—	24V DC	RF2S-2CD1-D24
2-pole	DPDT (*1)													With	√	\checkmark	—	24V DC	RF2S-2CLD1-D24	
			With	√	—	√		RF2S-2CLD1K-D24												
				—	\checkmark	—	12V DC	RF2V-1A1B-D12												
							1			_	\checkmark	—		RF2V-1A1B-D24						
	ODOT NO		Without	—	—	\checkmark		RF2V-1A1BK-D24												
	SPST-NO + SPST-NC	DC Doord		√	\checkmark	—	24V DC	RF2V-1A1BD1-D24												
	0.01-100	PC BOard	PC Board	PC BOard	PC Board	PC Board	PC Board	PC Board		√	—	√		RF2V-1A1BD1K-D24						
									With	√	_	√		RF2V-1A1BLD1K-D24						
												1			Without	_	\checkmark	_	48V DC	RF2V-1A1B-D48
	DPDT (*1)		Without	_	\checkmark	—	24V DC	RF2V-2C-D24												

*1) When using DPDT model as a force guided relay, use in SPST-NO+SPST-NC wiring (EN50205).

• Other part numbers are available. See below (contact IDEC for details).

Part No. Development

			_								
RF	2	S	-	1A1B		LD1		K	-		D24
Series	No. of Poles	Terminal Style		Contact Configuration		Option	U U	ree of		Rated	Coil Voltage
	2 2-pole	S Plug-in		1A1B SPST-NO +	Blank	Standard		ection		D12	12V DC
		V PC Board	1	SPST-NC	L	With LED indicator	Blank	RTII			
			1	2C DPDT			К	RTIII		D24	24V DC
				L	D	With diode (Note 1)				D48	48V DC
Nota 1.1	Vith diada, tarm	inal 1 tarminal Q			D1	With diode of reverse polarity coil (Note 2)				-	
		inal 1 –, terminal 8		olt torminal 0	LD	With LED indicator & diode (Note 1)	1				
				ial 1 +, terminal 8 –		With LED indicator & diode of	1				
	Jse this chart fo /ariations can b		umb	ers. Not all possible	LD1	reverse polarity coil (Note 2)					

APEM Switches & Pilot Lights

Safety Products

Control Boxes

Emergency Stop Switches Enabling Switches

fety Product

Explosion Proof

Terminal Blocks

Relays & Sockets

Circuit Protectors

Power Supplies

LED Illumination

Controllers

Operator Interfaces

Sensors

AUTO-ID

Interlock Switches Non-contact Interlock Switches Safety Laser Scanners Safety Light Curtains

Safety Module

```
FS1A
RF1V
RF2
HR2S
```

HR1S

RF2 2-pole Force Guided Relay / SJ Series Socket

Standard Ratings

Voltage	UL Rating	Resistive	CSA Rating Resistive		
vollage	NO	NC	NO	NC	
277V AC	6A	3A	6A	3A	
30V DC	6A	3A	6A	3A	

Voltage	TÜV Rating	g Resistive
voltage	NO	NC
240VAC	6A	3A
24V DC	6A	3A

Ratings

Coil ratings

Switches &	Rated Voltage	Rated Cur	· · ·	Coil Resistance	Operating Chara	cteristics (against rated	values at 20°C)	Power
Pilot Lights	Ŭ	±15% (a	at 20°C)		Minimum Pickup	5	Maximum Allowable	
Control Boxes	(V)	Without LED	With LED	±10% (at 20°C)	Voltage	Dropout Voltage	Voltage (Note)	Consumption
Emergency	12V DC	58	63	205				
Stop Switches	24V DC	29	33	820	75% maximum	10% minimum	110%	Approx. 0.7W
Enabling Switches	48V DC	14.6	18	3300				

Note: Maximum allowable voltage is the maximum voltage that can be applied to relay coils.

Specifications

	Specifica							
Terminal Blocks	Model		RF2S (Plug-in Terminal)	RF2V (PC board terminal)				
Relays & Sockets	No. of Poles		2-pole					
-	Contact Config	guration	SPST-NO + SPST-NC, DPDT					
Circuit Protectors	Disconnecting	Means	Micro disconnection					
	Contact Resist	tance (Note 1)	100mΩ maximum					
Power Supplies	Contact Mater	ial	AgNi+Au-Clad					
LED Illumination	Degree of Prot	tection	RTII (flux-tight), RTIII (sealed)					
Controllers	Rated Load (re	esistive load)	NO contact: 240V AC, 6A/24V DC, 6A NC contact: 240V AC, 3A/24V DC, 3A					
Operator Interfaces	Maximum Allowable Power (resistive load)		NO contact: 1440VA/144W, NC contact: 720VA/72W					
Sensors	Contact	Maximum Allowable Voltage	250V AC, 125V DC					
		Maximum Allowable Current	6A					
AUTO-ID	Minimum Appl	licable Load (Note 2)	1V DC, 1mA					
	Power Consun	nption	Approx. 0.7W					
	Rated Insulation	on Voltage	250V					
Interleak	Insulation Resi	istance	1000MΩ minimum (500V megger)					
Interlock Switches	Impulse Withst	tand Voltage	6000V					
Non-contact	Pollution Degre							
Interlock Switches		Between contact and coil	5000V AC, 1 minute					
Safety Laser Scanners	Dielectric Strength	Between contacts of the same pole	4000V AC, 1 minute					
Safety Light	ouongui	Between contacts of the different poles	1500V AC, 1 minute					
Curtains			punce time)					
Safety Modules	Response Time	e (Note 3)	5ms max. (at the rated coil voltage, without diode) 20ms max. (at the rated coil voltage, with diode)					
	Release Time		10ms max. (at the rated coil voltage, excluding contact bo 25ms max. (at the rated coil voltage, excluding contact bo					
FS1A	Vibration	Operating Extremes	NO contact: 10 to 55Hz, amplitude 0.75mm NC contact:10 to 55Hz, amplitude 0.2mm					
RF1V	Resistance	Damage Limits	10 to 55Hz, amplitude 0.75mm					
NETV	Shock	Operating Extremes	NO contact: 100m/s ² , NC contact: 50m/s ²					
RF2	Resistance	Damage Limits	1000m/s ²					
HR2S			NO contact: 100,000 operations minimum (operating frequency 1,800	per hour) at 240V 6A resistive load or				
HR1S	Electrical Life		2A inductive load (power factor 0.4) 100,000 operations minimum (operating frequency 1,800 1A inductive load (time constant 48ms)	per hour) at 24V 6A resistive load or				
			NC contact: 100,000 operations minimum (operating frequency 1,800 load (power factor 0.4) 100,000 operations minimum (operating frequency 1,800 load (time constant 48ms)	. , .				
	Mechanical Lif	fe	10 million operations minimum (operating frequency 18,0	00 operations per hour)				
	Operating Tem	perature	Single mounting: -40 to +70°C (no freezing) Collective mounting: -40 to +55°C (no freezing)	-40 to +70°C (no freezing)				
	Operating Hun	nidity	5 to 85%RH (no condensation)					
	Storage Tempe	erature	-40 to +85°C (no freezing)					
	Weight (approx	x.)	18g (without LED/diode), 20g (with LED/with diode/with L	ED & diode)				

• Above values are initial values.

Note 1: Measured using 5V DC, 1A voltage drop method.

Note 2: Failure rate level P, reference value

Note 3: Response time is the time until NO contact opens, after the coil voltage is turned off.

APEM

Explosion Proof

For more information, visit http://eu.idec.com

Removable

marking plate

SJ Series Relay Socket



Fingersafe screw terminal) (Push-in terminal)

(Standard screw terminal and

· See website for details on approvals and standards.

Note: Sockets can be used on RF2S (Plug-in terminal) only.

Standard Screw Terminal (*2)

Fingersafe Screw Terminal (*2)

Terminal Style

Push-in Terminal

Sockets

DIN-rail Socket

PC Board Socket

(*1)

	P	
	Package Quantity: 1	
Ordering No.	Package Quantity	 *1) Release lever is

1

1

10

50

*1) Release lever is supplied with the socket.
*2) Terminal number marking in white also available.
Add "W" to the Part No.
Example: SJ2S-07LW

· See website for details on PC board socket.

APEM Switches & Pilot Lights

Push-in terminal

Safety Products

Control Boxes Emergency Stop Switches Enabling

FS1A

RF1V

HR2S

HR1S

Switches

Accessories and Replacement Parts (for DIN-rail Socket)

Part No.

SJ2S-05B

SJ2S-07L

SJ2S-21L

SJ2S-61

SJ2S-61

SJ2S-05B

SJ2S-07L

SJ2S-21L

SJ2S-61PN10

SJ2S-05PN50

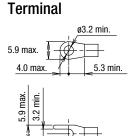
		· ·	``````		, ,	-		1
Desc	ription/Shape	Applicable Socket Part No.	Material	Part No.	Ordering No.	Package Quantity	Remarks	Explosion Proof
Remova Plate	ble Marking						15.2 15.2 16 Marking area: 15.2×12 15.2×12 15.2	Terminal Blocks
		SJ2S-05B SJ2S-07L	Plastic (white)	SJ9Z-PW	SJ9Z-PWPN10		a v v v v v v v v v v v v v v v v v v v	Relays & Sockets
								Circuit Protectors
		SJ2S-21L		SJ9Z-P2100W	SJ9Z-P2100W	10	(*4)	Power Supplies
	For 2 sockets			SJ9Z-JF2	SJ9Z-JF2PN10			
	For 5 sockets	SJ2S-05B	Nickel-coated brass with	SJ9Z-JF5	SJ9Z-JF5PN10		Terminal centers: 15.5mm	LED Illumination
Jumper	For 8 sockets	SJ2S-07L	polypropylene coating	SJ9Z-JF8	SJ9Z-JF8PN10		Rated current: 12A	Controllers
(*3)	For 10 sockets			SJ9Z-JF10	SJ9Z-JF10PN10			Operator
	For 2 sockets	SJ2S-21L	Zinc-plated steel with polybutylene terephthalate	S 107- 12102A	SJ9Z-J2102A		A2 terminal of the coil is connected.	Interfaces
	101 2 300KE13	3323-21L	coating	3332-32102A	3332-32102A		The rated current is 2A.	Sensors
Release (with int								
marking								AUTO-ID
6		SJ2S-05B SJ2S-07L	Plastic (gray)	SJ9Z-CM	SJ9Z-CMPN05	5		
		3323-07L						
							When not using marking plate	Interlock Switches
Release	Lever						41 16	Non-contact
								Interlock Switches
	7	SJ2S-21L	Plastic	SJ9Z-C21R	SJ9Z-C21R	10		Safety Laser Scanners
		3J23-21L	Plastic	2197-021K	2787-051K	10		Safety Light
								Curtains
								Safety Modules
		1			1		1	

*3) Ensure that the total current to the jumper does not exceed the maximum current. *4) Used for Push-in terminals.

Socket Specifications

Model		SJ2S-05B/-07L SJ2S-61 (DIN Rail Socket) (PC Board Sock		SJ2S-21L (Push-in Terminal Socket)		
Rated Curre	ent	8A	<u> (</u>	(* 2011 *********************************		
Rated Insula	ation Voltage	250V AC/DC		300V AC/DC (*6)		
Applicable V	Vire	2mm²	_	Solid wire / stranded wire: 0.14 to 1.5mm ² , AWG26 to 16 Stranded wire with ferrule (without insulated cover): 0.5 to 1.5mm ² , AWG20 to 16 Stranded wire with ferrule (with insulated cover) 0.14 to 1.0mm ² , AWG26 to 18		
Applicable (Cripming Terminal	See the dimensions shown at right	_	_		
Recommen	ded Tightening Torque	0.6 to 1.0 N·m	-	_		
Screw Term	inal Style	M3 slotted Phillips screw (self-lifting)	-	_		
Terminal Str	rength	Wire tensile strength:		_		
Dielectric	Between contact and coil	4000V AC, 1 min.	5000V AC, 1 min.	2500V AC, 1 min.		
	Between contacts of the same pole	1000V AC, 1 min.	(between live and dead metal parts, between live metal parts of the			
	Between contacts of the different pole	3000V AC, 1 min.		different poles)		
Vibration	Damage limits	90m/s ²				
Resistance	Resonance	Frequency 10 to 55Hz, amplitud	10 to 55 Hz, amplitude 1.5 mm			
Shock Resis	stance (damage limits)	1000m/s ²		50G (when using release lever)		
Operating Te	emperature	-40 to +70°C (no freezing)				
Operating H	lumidity	5 to 85% RH (no condensation)				
Storate Tem	perature	-55 to +85°C (no freezing)		-40 to +70°C (no freezing)		
Degree of P	rotection (Screw Terminal)	SJ2S-07L: IP20 (IEC 60529)	-	-		
Weight		34g	4.5g	43g		

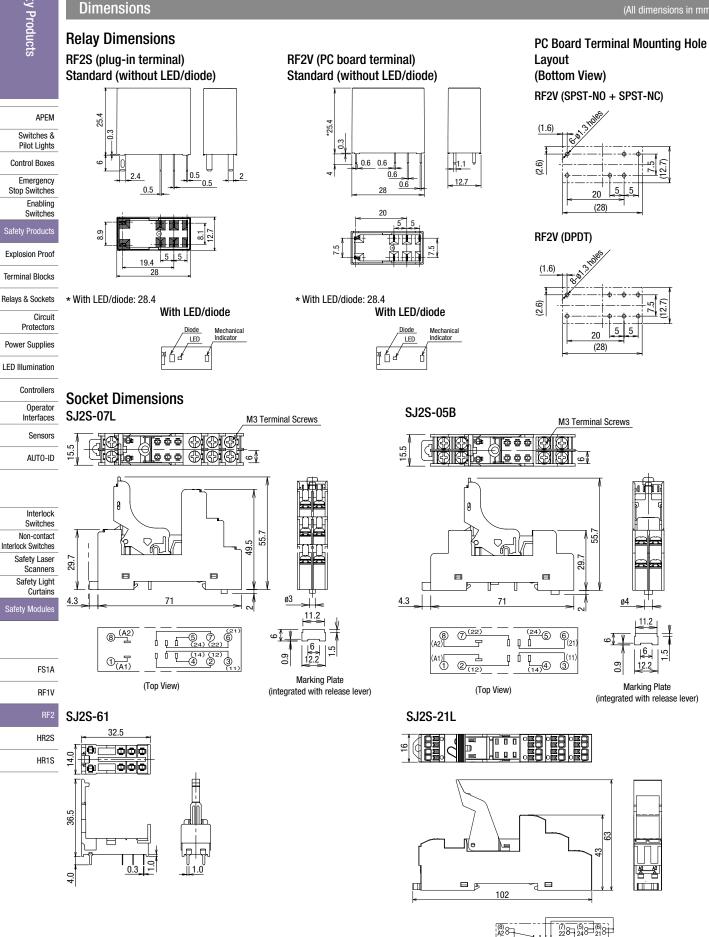
Applicable Crimping



Note: Ring terminal cannot be used on SJ2S-OL. See Cat. No. EP1728 for applicable terminals on Push-in terminals.

5.3 to 6.5

*5) The above are same when used with a RF2 force guided relay. *6) When using the socket with RF2S Force Guided Relay, the rated insulation voltage is 150V AC/DC.



Jumper Port

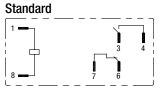
(1) A1

(2) 8-128-(TOP VIEW)

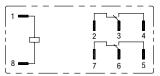
Dimensions

Internal Connection (Bottom View)

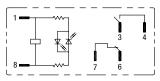
RF2*-1A1B-□



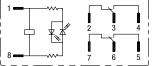
RF2*-2C-□ Standard



RF2*-1A1BL-□ With LED indicator

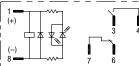


RF2*-2CL-□ With LED indicator



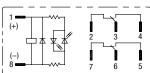
RF2*-1A1BLD1-□

With LED indicator + diode of reverse polarity coil

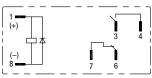


RF2*-2CLD1-□

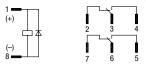
With LED indicator + diode of reverse polarity coil



RF2*-1A1BD1-□ With diode of reverse polarity coil

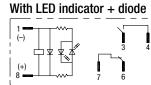


RF2*-2CD1-□ With diode of reverse polarity coil

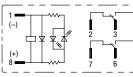


· Relays with diode have polarity. Take polarity into consideration when wiring.

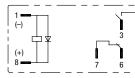
• When using DPDT model as a force guided relay, use in SPST-NO + SPST-NC wiring (EN50205).

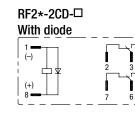


RF2*-2CLD-□ With LED indicator + diode









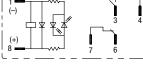
Interfaces Sensors AUTO-ID

Interlock Switches
Non-contact Interlock Switches
Safety Laser Scanners
Safety Light Curtains

Safety Modu

FS1A	
RF1V	
RF2	
HR2S	
HR1S	

RF2*-1A1BLD-□



APEM Switches &

Pilot Lights Control Boxes Emergency Stop Switches

Enabling Switches

Explosion Proof Terminal Blocks

Relays & Sockets

LED Illumination

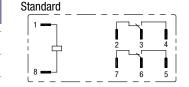
Controllers Operator

Circuit Protectors Power Supplies



1. When using DPDT model as a force guided relay

Use in SPST-NO + SPST-NC wiring according to EN50205 (2002) RF2*-2C-□



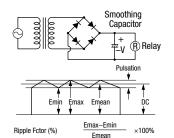
Emergency Example:

Use terminal 3-4 as NO contact and 6-7 as NC contact. Or terminal 2-3 as NC contact and terminal 5-6 as NO contact.

2. Driving Circuit for Relays

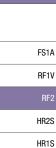
 2-1. To make sure of correct relay operation, apply rated voltage to the relay coil. Pickup and dropout voltages may differ according to operating temperature and conditions.
 2-2. Input voltage for DC coil:

A complete DC voltage is best for the coil power to make sure of stable operation. When using a power supply containing a ripple voltage, suppress the ripple factor within 5%. When power is supplied through a rectification circuit, the relay operating characteristics, such as pickup voltage and dropout voltage, depend on the ripple factor. Connect a smoothing capacitor for better operating characteristics as shown below.

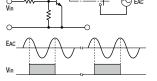


Switches Non-contact Interlock Switches Safety Laser Scanners Safety Light

Curtains Safety Modules



Emax = Maximum pulsating current Emin = Minimum of pulsating current Emean = DC mean value 2-3. Operating the relay in sync with an AC load:

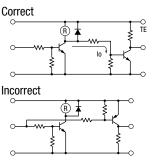


If the relay operates in sync with AC power voltage of the load, the relay life may be reduced. If this is the case, select a relay in consideration of the required reliability for the load. Or, make the relay turn on and off irrespective of the AC power phase or near the point where the AC phase crosses zero voltage.

2-4. Leakage current while relay is OFF

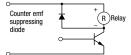
When driving an element at the same time as the relay operation, special consideration is needed for the circuit design. As shown in the incorrect circuit at right, leakage current (lo) flows through the relay coil while the relay is off.

Leakage current causes coil release failure or adversely affects the vibration resistance and shock resistance. Design a circuit as shown in the correct example.



2-5. Surge suppression for transistor driving circuits:

When the relay coil is turned off, a high-voltage pulse is generated. Be sure to connect a diode to suppress the counter electromotive force. Then, the coil release time becomes slightly longer. To shorten the coil release time, connect a Zener diode between the collector and emitter of the controlling transistor. Select a Zener diode with a Zener voltage slightly higher than the power voltage.



2-6. The coil terminal of the relay has polarity. Connect terminals according to the internal connection diagram. Incorrect wiring may cause malfunction.

APEM

Switches & Pilot Lights

Stop Switches

Safety Products

Explosion Proof

Terminal Blocks

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Switches & Pilot Lights

> Control Boxes Emergency

Stop Switches Enabling Switches

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Interlock Switches Non-contact Interlock Switches Safety Laser Scanners Safety Light Curtains Safety Modules

FS1A	
RF1V	
RF2	
HR2S	
HR1S	

Operating Instructions

3. Protection for Relay Contacts

3-1. The contact ratings show maximum values. Make sure that these values are not exceeded. When an inrush current flows through the load, the contact may become welded. If this is the case, connect a contact protection circuit, such as a current limiting resistor. 3-2. Contact protection circuit:

When switching an inductive load, arcing causes carbides to form on the contacts, resulting in an increased contact resistance. In consideration of contact reliability, contact life, and noise suppression, use of a surge absorbing circuit is recommended. Note that the release time of the load becomes slightly longer. Check the operation using an actual load. Incorrect use of a contact protection circuit will adversely affect switching characteristics. Four typical examples of contact protection circuits are shown in the following table:

RC	Power R	This protection circuit can be used for both AC and DC load power circuits. R: Resistor of approximately the same resistance value as the load. C: 0.1 to 1 μ F
Diode	Power D Ind. Load	This protection circuit can be used for DC load power circuits. Use a diode with the following ratings. Reverse withstand voltage: Power voltage of the load circuit × 10 Forward current: More than the load current
Varistor	Power	This protection circuit can be used for both AC and DC load powercircuits. For the best result, when using on a power voltage of 24 to 48V AC/DC, connect a varistor across the load. When using on a power voltage of 100 to 240V AC/DC, connect a varistor across the contacts.

3-3. Do not use a contact protection circuit as shown below:

Generally, switching a DC inductive load is more difficult than switching a DC resistive load. Using an appropriate arc suppressor will improve the switching characteristics of a DC inductive load.

4. Usage, transport, and storage conditions

4-1. Condensation

Condensation occurs when there is a sudden change in temperature under high temperature and high humidity conditions. The relay insulation may deteriorate due to condensation.

4-2. Freezing

Condensation or other moisture may freeze on the relay when the temperatures is lower than 0°C. This causes problems such as sticking of movable parts or delay in operation.

4-3. Low temperature, low humidity environments

Plastic parts may become brittle when used in low temperature and low humidity environments.

5. Other Notices

5-1. General notice:

- ① To maintain the initial characteristics, do not drop or shock the relay.
- ^② The relay cover cannot be removed from the base during normal operation. To maintain the initial characteristics, do not remove the relay cover.
- ③ Use the relay in environments free from condensation, dust, sulfur dioxide (SO2), and hydrogen sulfide (H2S).
- ④ RTII model cannot be washed as it is not a sealed type. Also make sure that flux does not leak to the PC board and enter the relay.
- S Make sure that the voltage applied to the coil cotinuously does not exceed the maximum allowable voltage.

5-2. Connecting outputs to electronic circuits:

When the output is connected to a load which responds very quickly, such as an electronic circuit, contact bouncing causes incorrect operation of the load. Take the following measures into consideration. ① Connect an integration circuit.

② Suppress the pulse voltage due to bouncing within the noise margin of the load.

5-3. Do not use relays in the vicinity of strong magnetic fields, as this may affect relay operation.

5-4. UL and CSA ratings may differ from product rated values determined by IDEC.

5-5. Others

· Shock Resistance

For the best shock resistance, it is ideal to install the RF2 relay so that the armature movent is perpendicular to the direction of vibration/ shock.

Life

Large loads that causes arcs may result in the contact material scattered off, accumulating around the contact. This will degrade insulation resistance between the circuits. Make sure that the relay is mounted in the correct direction.

Counter-electromotive force model (diode)

Counter-electromotive force diode model has polarity. The diode absorbs counter-electromotive force of relay coil. When excessive external surge voltage is anticipated, take additional counterelectromotive force measures. Otherwise the diode may be damaged. When using general purpose relays and force guided relays closely, use of a marking plate (optional) on the release lever or socket is recommended, so that force guided relay can be recognized easily.

6. Notes on PC Board Mounting

- When mounting two or more relays on a PC board, keep a minimum spacing of 5 mm in each direction. If used without spacing of 10 mm, rated current and operating temperature differs. Consult IDEC.
- Manual soldering: Solder the terminals at 350°C within 3 sec.
- Auto-soldering: Preliminary heating at 120°C within 60 sec. Solder at 250°C within 4 to 5 sec.
- · Because the terminal part is filled with epoxy resin, do not excessively solder or bend the terminal. Otherwise, air tightness will degrade.
- Avoid the soldering iron from touching the relay cover or the epoxy filled terminal part. Use a non-corrosive resin flux.
- . Do not install the relay on the PC board in the way the PC board is bent, otherwise copper foil may be cut or solder may be displaced after operating for a long time or due to vibration, degrading the relay's performance.
- . When multiple PC boards with relays are mounted to a rack, the temperature may rise excessively. When mounting relays, leave enough space so that heat will not build up, and so that the relays' ambient temperature remains within the specified operating temperature range.

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