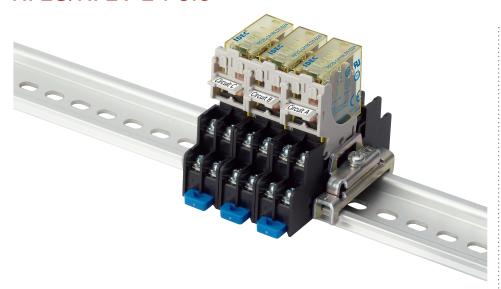
# Force Guided Relay

# RF2S/RF2V 2-Pole





#### **SPECIFICAITONS**

		Terminal	LED		Degree of	Protection	Rated											
Contact C	onfiguration	Style	Indicator	W/Diode	Flux-tight (RTII)	Sealed (RTII)	Coil Voltage	Part No.										
			With	✓	✓		12V DC	RF2S-1A1BLD1-D12										
			Without	-	✓			RF2S-1A1B-D24										
			without	✓	✓		24V DC	RF2S-1A1BD1-D24										
		Plug-In	With	✓	✓		24V DG	RF2S-1A1BLD1-D24										
		i iug-iii	With	✓		✓		RF2S-1A1BLD1K-D24										
					Without − ✓	✓			RF2S-1A1B-D48									
			With	✓	✓		48V DC	RF2S-1A1BLD1-D48										
2-pole	SPST-NO+ SPST-NC				with	✓		✓		RF2S-1A1BLD1K-D48								
2-poie										-	✓		12V DC	RF2V-1A1B-D12				
											-	✓			RF2V-1A1B-D24			
			Without	-		✓		RF2V-1A1BK-D24										
		PC Board		✓	✓		24V DC	RF2V-1A1BD1-D24										
		1 o board		✓		✓		RF2V-1A1BD1K-D24										
			With	✓		✓		RF2V-1A1BLD1K-D24										
													Without	-	✓		48V DC	RF2V-1A1B-D48
	DPDT		Millout	-	✓		24V DC	RF2V-2C-D24										

<sup>\*</sup>Other part numbers are avaliable. See below (Contact IDEC for details)

#### PRODUCT DESCRIPTION

These compact relays provide reliable safety for man and machine in the event if a malfunction, while cutting down on cost and installation space. Both RF2 series relays come standard with a mechanical indictor and are available with LED indicator and or Coil diode. The RF2S Plug-in and RF2V PC board mount force guided relays are ideal for smaller control circuits. The RF2S and RF2V series provide 2 contacts sets. Available in 1 Normally open and 1 Normally closed or Double Pole Double throw versions. The RF2 series mount using the SJ series of finger safe sockets.

#### **KEY FEATURES**

- 2-pole force guided relay to reduce cost and installation space
- Force guided contact mechanism (EN50205 Type A TÜV approved).
- Reinforced insulation between coil and contact and contacts of different poles
- Mechanical indicator shows contact status
- Two terminal styles socket mounting and PC board mounting
- RTIII degree of protection, LED, diode models available
- Can be used with SJ series relay socket.









# PART NUMBER CONFIGURATION

RF		2	9	3		1A1B		LD1		<	-	D	24
Series		No. of Poles	Termin	al Style	Contact	t Configuration	Option			ee of ction			d Coil lage
	2	2-Pole	S	Plug-in	1A1B	SPST-NO+	Blank	Standard	Blank	RTII		D12	12V DC
			V	PC Board	IAID	SPST-NC	L	With LED indicator	K	RTII		D24	24V DC
						DPDT	D	With diode (Note 1)				D48	48V DC
							D1	With diode of reverse polairty coil (Note 2)					
							LD	With LED indicator & diode (Note 1)					
							LD1	With LED indicator & diode of reverse polairty col (Note 2)					

Note 1: With diode: terminal 1-,terminal 8+

Note 2: With diode of reverse polairty coil, terminal 1+, terminal 8  $-\,$ 

Note 3: Use this chart for interpreting part numbers. Not all possible variations can be realized

# **RATINGS**

# **Coil Ratings**

		rrent (mA) at 20°C)			Operating Characteristics (against rated values at 20°C)			_
Rated Voltage (V)	Without LED	With LED	Without LED	With LED	Minimum Pickup Voltage	Dropout Voltage	Maximum Continuous Applied Voltage	Power Consumption
12V DC	58	63	205	205				
24V DC	29	33	820	820	75% maximum	10% minimum	110%	Approx. 0.7W
48V DC	14.6	18	3300	3300				

Note: Maximum continuous applied voltage is the maximum voltage that can be applied to relay coils.

# **STANDARD RATINGS**

Voltage	UL Rating	Resistive	CSA Rating Resistive		
	NO	NC	NO	NC	
277V AC	6A	3A	6A	3A	
30V DC	6A	3A	6A	3A	

Voltage	TÜV Rating Resistive				
	NO	NC			
240VAC	6A	3A			
24V DC	6A	3A			

# **SPCIFICATIONS**

Model		RF2S (Plug-in Terminal)	RF2V (PC board terminal)					
No. of Poles		2-pole						
Contact Configuration		SPST-NO + SPST-NC, DPDT						
Disconnecting Mear	ns	Micro disconnection						
Contact Resistance	(Note 1)	$100m\Omega$ maximum						
Contact Material		AgNi+Au-Clad						
Degree of Protection	1	RTII (flux-tight), RTIII (sealed)						
Rated Load (resistiv	e load)	NO contact: 240V AC, 6A/24V DC, 6A NC contact: 240V AC, 3A/24V DC, 3A						
	Maximum Allowable Power (resistive load)	NO contact: 1440VA/144W, NC contact: 720VA/72W						
Contact	Maximum Allowable Voltage	250V AC, 125V DC						
	Maximum Allowable Current	6A						
Minimum Applicable	e Load (Note 2)	1V DC, 1mA						
Power Consumption		Approx. 0.7W						
Rated Insulation Vol	tage	250V						
Insulation Resistance		1000M $\Omega$ minimum (500V megger)						
Impulse Withstand Voltage		6000V						
Pollution Degree		2						
	Between contact and coil	5000V AC, 1 minute						
Dielectric Stregth	Between contacts of the same pole	4000V AC, 1 minute						
	Between contacts of the different poles	1500V AC, 1 minute						
Operating Time	uo. o poloc	15ms max. (at the rated coil voltage, excluding contact bounce time)						
Response Time (Not	e 3)	5ms max. (at the rated coil voltage, without diode) 20ms max. (at the rated coil voltage, with diode)						
Release Time		10ms max. (at the rated coil voltage, with didde) 25ms max. (at the rated coil voltage, excluding contact bounce time, with didde)						
Vibration	Operating Extremes	NO contact: 10 to 55Hz, amplitude 0.75mm NC contact: 10 to 55Hz, amplitude 0.2mm						
Resistance	Damage Limits	10 to 55Hz, amplitude 0.75mm						
Charle Basistanas	Operating Extremes	NO contact: 100m/s2, NC contact: 50m/s2						
Shock Resistance Damage Limits		1000m/s2						
Electrical Life		NO contact: 100,000 operations minimum (operating frequency 1,800 per hour) at 240V 6A resistive load or 2A inductive load (power factor 0.4) 100,000 operations minimum (operating frequency 1,800 per hour) at 24V 6A resistive load or 1A inductive load (time constant 48ms)  NC contact: 100,000 operations minimum (operating frequency 1,800 per hour) at 240V AC, 3A resistive load or 2A inductive load (power factor 0.4) 100,000 operations minimum (operating frequency 1,800 per hour) at 24V DC, 3A resistive load or 1A inductive load (time constant 48ms)						
Mechanical Life		10 million operations minimum (operating frequency 18,000 operations p						
Operating Temperat	ure	Single mounting: -40 to +70°C (no freezing) Collective mounting: -40 to +55°C (no freezing)	-40 to +70°C (no freezing)					
Operating Humidity		5 to 85%RH (no condensation)						
Storage Temperatur	е	-40 to +85°C (no freezing)						
Weight (approx.)		18g (without LED/diode), 20g (with LED/with diode/with LED & diode)						

Above values are inital values
Note 1: Measured using 5V DC, 1A voltage drop method.
Note 2: Failure rate level P, reference value
Note 3: Response time is the time until NO contact opens, after the coil voltage is turned off.

# **SOCKET STANDARDS & CERTIFICATION**

Applicable Standards	Mark	Certification Organization/File No.
UL508	<b>AI</b>	UL Recognition File No. E62437
CSA C22.2 No.14	<b>⑤</b> ₽°	CSA File No. LR84913
EN60999-1 (Note 1) EN60664-1 (Note 2)	CE	EU Low Voltage Directive

Note 1: Fingersafe screw terminal only. Note 2: PC board terminal only. Note: Sockets can be used on RF2S (Plug-in terminal) only.

# **SOCKETS**

# **DIN-rail Socket**

# **PC Board Socket** Package Quantity: 1

Package Quantity: 1

Terminal Style	No. of Poles	Terminal No. Marking Color	Part No.	No. of Poles	Part No.
Standard Screw Terminal	2	White	SJ2S-05BW	2	SJ2S-61
Fingersafe Screw Terminal	Z	vviiite	SJ2S-07LW	Z	SJ2S-61

<sup>•</sup> Release lever is supplied with the socket.

#### SOCKET SPECIFICATIONS

Model     SJ2S-05B/-07L (DIN Rail Socket)     SJ2S-61 (PC Board Socket)       Rated Current     8A       Rated Insulation Voltage     250V AC/DC       Applicable Wire     2mm²     -       Applicable Cripming Terminal     See the dimensions shown at right     -       Recommended Tightening Torque     0.6 to 1.0 N·m     -       Screw Terminal Style     M3 slotted Phillips screw (self-lifting)     -       Screw Terminal Strength     -       Wiber Emilial Strength:     -       Screw Terminal Strength:     -       Solove A C, 1 minute       Between contact and coil     4000V AC, 1 minute       Between contacts of the same pole     1000V AC, 1 minute       Solove AC, 1 minute       Vibration       Resistance (damage limits)     90m/s²       Shock Resistance (damage limits)     1000m/s²       Operating Temperature     -40 to +70°C (no freezing)       Operating Temperature     -55 to +85°C (no freezing)       Storage Humidi	SOURET SE	ECIFICATIONS					
Rated Insulation Voltage  Applicable Wire  Applicable Cripming Terminal  Recommended Tightening Torque  Screw Terminal Style  Between contact and coil Strength (Note)  Between contacts of the same pole  Between contacts of the different pole  Vibration Resistance  Resonance  Shock Resistance  Characteristics  Shock Resistance  Characteristics  Shock Resistance  Shock Resistance  Characteristics  Shock Resistance  Shock Res	Model		SJ2S-05B/-07L (DIN Rail Socket)	SJ2S-61 (PC Board Socket)			
Applicable Wire  Applicable Cripming Terminal  Recommended Tightening Torque  0.6 to 1.0 N·m  -  Screw Terminal Strength  Dielectric Strength (Note)  Passure and Coil Between contact and coil and only a getween contacts of the different pole  Vibration Resistance  Resonance  Shock Resistance  Applicable Wire  2mm²  -  0.6 to 1.0 N·m  -  M3 slotted Phillips screw (self-lifting)  Wire tensile strength: 50N minimum  -  000V AC, 1 minute  5000V A	Rated Current		8A				
Applicable Cripming Terminal  Recommended Tightening Torque  0.6 to 1.0 N·m  -  Screw Terminal Strength  Terminal Strength  Between contact and coil Between contacts of the same pole  Between contacts of the different pole  Vibration Resistance  Resonance  Shock Resistance  Vibrating Temperature  Operating Temperature  Operating Humidity  See the dimensions shown at right  -  0.6 to 1.0 N·m  -  M3 slotted Phillips screw (self-lifting)  Wire tensile strength: 50N minimum  -  1000V AC, 1 minute  5000V A	Rated Insulation Vo	oltage	250V AC/DC				
Recommended Tightening Torque   0.6 to 1.0 N·m   -	Applicable Wire		2mm <sup>2</sup>	-			
Screw Terminal Strength  Terminal Strength  Between contact and coil 4000V AC, 1 minute 5000V AC, 1 minute  Between contacts of the same pole 1000V AC, 1 minute 3000V AC, 1 minute  Wibration Resistance Resonance Frequency 10 to 55Hz, amplitude 0.75mm  Shock Resistance (damage limits) 1000m/s²  Operating Temperature -40 to +70°C (no freezing)  Operating Humidity 5 to 85% RH (no condensation)  Storage Humidity 5 to 85% RH (no condensation)  Degree of Protection (Screw Terminal) 5000V AC, 1 minute 5000V AC, 1 minute 5000V AC, 1 minute 6000V AC, 1 minute 600V AC, 1 mi	Applicable Cripmir	ng Terminal	See the dimensions shown at right	-			
Comparison of	Recommended Tig	htening Torque	0.6 to 1.0 N·m	-			
Between contact and coil 4000V AC, 1 minute 5000V AC, 1 minute  Dielectric Strength (Note)  Between contacts of the same pole 3000V AC, 1 minute  Between contacts of the different pole 3000V AC, 1 minute  Vibration Resistance Resonance Frequency 10 to 55Hz, amplitude 0.75mm  Shock Resistance (damage limits) 1000m/s²  Operating Temperature -40 to +70°C (no freezing)  Operating Humidity 5 to 85% RH (no condensation)  Storage Humidity 5 to 85% RH (no condensation)  Storage Humidity 5 to 85% RH (no condensation)  Degree of Protection (Screw Terminal) 5000V AC, 1 minute 5000V AC, 1	Screw Terminal Style			-			
Dielectric Strength (Note)     Between contacts of the same pole     1000V AC, 1 minute       Vibration Resistance     Damage limits     90m/s²       Resonance     Frequency 10 to 55Hz, amplitude 0.75mm       Shock Resistance (damage limits)     1000m/s²       Operating Temperature     -40 to +70°C (no freezing)       Operating Humidity     5 to 85% RH (no condensation)       Storage Humidity     5 to 85% RH (no condensation)       Degree of Protection (Screw Terminal)     SJ2S-07L: IP20 (IEC 60529)	Terminal Strength		Wire tensile strength: 50N minimum	-			
Dielectric Strength (Note)  Between contacts of the different pole  Vibration Resistance Resonance Shock Resistance (damage limits) Operating Temperature Operating Humidity Storate Temperature Storage Humidity Degree of Protection (Screw Terminal)  Diouv AC, 1 minute  1000V AC, 1 minute 3000V AC,		Between contact and coil	4000V AC, 1 minute	5000V AC, 1 minute			
Between contacts of the different pole 3000V AC, 1 minute  Vibration Resistance Passible Resonance Prequency 10 to 55Hz, amplitude 0.75mm  Shock Resistance (damage limits) 1000m/s²  Operating Temperature -40 to +70°C (no freezing)  Operating Humidity 5 to 85% RH (no condensation)  Storate Temperature -55 to +85°C (no freezing)  Storage Humidity 5 to 85% RH (no condensation)  Storage Humidity 5 to 85% RH (no condensation)  Degree of Protection (Screw Terminal) SJ2S-07L: IP20 (IEC 60529) -			1000V AC, 1 minute				
Resistance Resonance Frequency 10 to 55Hz, amplitude 0.75mm  Shock Resistance (damage limits) 1000m/s²  Operating Temperature -40 to +70°C (no freezing)  Operating Humidity 5 to 85% RH (no condensation)  Storate Temperature -55 to +85°C (no freezing)  Storage Humidity 5 to 85% RH (no condensation)  Degree of Protection (Screw Terminal) SJ2S-07L: IP20 (IEC 60529) -	ou ongui (noto)		3000V AC, 1 minute				
Shock Resistance (damage limits)  1000m/s²  Operating Temperature  -40 to +70°C (no freezing)  Operating Humidity  5 to 85% RH (no condensation)  Storate Temperature  -55 to +85°C (no freezing)  Storage Humidity  5 to 85% RH (no condensation)  Degree of Protection (Screw Terminal)  SJ2S-07L: IP20 (IEC 60529)  -	Vibration	Damage limits	90m/s <sup>2</sup>				
Operating Temperature     -40 to +70°C (no freezing)       Operating Humidity     5 to 85% RH (no condensation)       Storate Temperature     -55 to +85°C (no freezing)       Storage Humidity     5 to 85% RH (no condensation)       Degree of Protection (Screw Terminal)     SJ2S-07L: IP20 (IEC 60529)	Resistance	Resonance	Frequency 10 to 55Hz, amplitude 0.75mm				
Operating Humidity     5 to 85% RH (no condensation)       Storate Temperature     -55 to +85°C (no freezing)       Storage Humidity     5 to 85% RH (no condensation)       Degree of Protection (Screw Terminal)     SJ2S-07L: IP20 (IEC 60529)	Shock Resistance	(damage limits)	1000m/s <sup>2</sup>				
Storate Temperature -55 to +85°C (no freezing)  Storage Humidity 5 to 85% RH (no condensation)  Degree of Protection (Screw Terminal) SJ2S-07L: IP20 (IEC 60529) -	Operating Tempera	ature	-40 to +70°C (no freezing)				
Storage Humidity     5 to 85% RH (no condensation)       Degree of Protection (Screw Terminal)     SJ2S-07L: IP20 (IEC 60529)	Operating Humidity		5 to 85% RH (no condensation)				
Degree of Protection (Screw Terminal) SJ2S-07L: IP20 (IEC 60529) -	Storate Temperature		−55 to +85°C (no freezing)				
	Storage Humidity		5 to 85% RH (no condensation)				
<b>Weight</b> 34g 4.5g	Degree of Protection	on (Screw Terminal)	SJ2S-07L: IP20 (IEC 60529) –				
	Weight		34g 4.5g				

Note: The above are same when used with a RF2 force guided relay.

# **ACCESSORIES**

Descrip	Description/Shape		Part No.	Remarks		
Removable Marking Plate		Plastic (white) SJ9Z-PW		15.2 Marking area: 15.2 × 7.25 mm		
	For 2 sockets		SJ9Z-JF2			
lumnor	For 5 sockets	Nickel-coated brass with polypropylene coating	SJ9Z-JF5	Terminal centers: 15.5mm Rated current: 12A		
Jumper	For 8 sockets		SJ9Z-JF8	Ensure that the total current to the jumper does not exceed the maximum current.		
	For 10 sockets		SJ9Z-JF10			

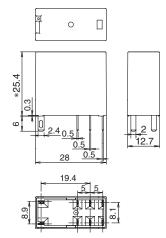
# REPLACEMENT PARTS

NEFLACEIVIEIVI FAN	ı		
Description/Shape	Material	Part No.	Dimensions (mm)
Release Lever (with integrated marking plate)	Plastic (gray)	SJ9Z-CM	25.3
			When not using marking plate

# **RELAY DIMENSIONS**

# RF2S (plug-in terminal)

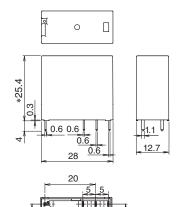
# Standard (without LED/diode)



\* With LED/diode: 28.4

**RF2V (PC board terminal)** 

# Standard (without LED/diode)



\* With LED/diode: 28.4

(1.6)(2.6)5

20

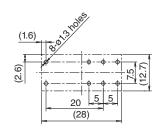
(28)

RF2V (SPST-NO + SPST-NC)

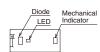
**PC Board Terminal Mounting Hole Layout** 

# RF2V (DPDT)

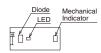
(Bottom View)



# With LED/diode

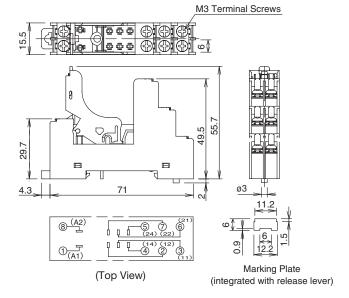


# With LED/diode

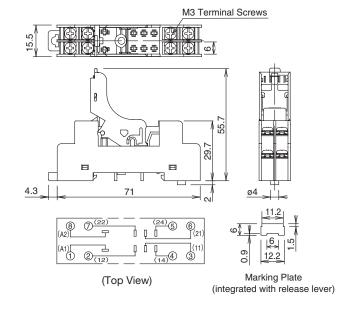


# **SOCKET DIMENSIONS**

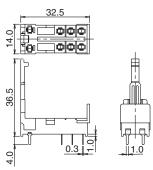
# SJ2S-07L



#### **SJ2S-05B**



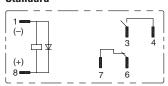
#### SJ2S-61



# **INTERNAL CONNECTION (BOTTOM VIEW)**

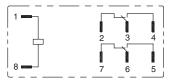
#### RF2 -1A1B

#### **Standard**



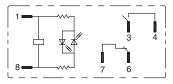
#### **RF2-2C**

#### **Standard**



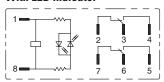
#### RF2-1A1BL

#### With LED indicator



RF2 -2CL

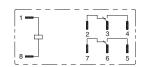
# With LED indicator



# **OPERATING INSTRUCTIONS**

#### 1. When using DPDT model as a force guided relay

Use in SPST-NO + SPST-NC wiring according to EN50205 (2002)



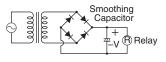
#### RF2\*-2C-o Standard

Example: Use terminal 3-4 as NO contact and 6-7 as NC contact. Or terminal 2-3 as NC contact and terminal 5-6 as NO contact.

#### 2. Driving Circuit for Relays

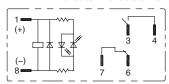
2-1. To make sure of correct relay operation, apply rated voltage to the relay coil. Pickup and dropout voltages may differ according to operating temperature and conditions.

2-2. Input voltage for DC coil: A complete DC voltage is best for the coil power to make sure of stable operation. When using a power supply containing a ripple voltage, suppress the ripple factor within 5%. When power is supplied through



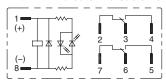
#### RF2 -1A1BLD1-

#### With LED indicator + diode of reverse polarity coil



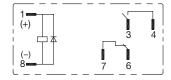
#### RF2 -2CLD1-

# With LED indicator + diode of reverse polarity coil



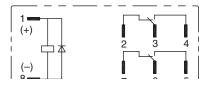
#### RF2 -1A1BD1-

#### With diode of reverse polarity coil



#### RF2-2CD1

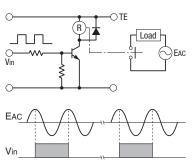
#### With diode of reverse polarity coil



# Pulsation Emax – Emin Ripple Factor (%)

Emean Emax = Maximum of pulsating current Emin = Minimum of pulsating current Emean = DC mean value

a rectification circuit, the relay operating characteristics, such as pickup



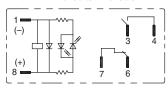
voltage and dropout voltage, depend on the ripple factor. Connect a smoothing capacitor for better operating characteristics as shown below.

#### 2-3. Operating the relay in sync with an AC load:

If the relay operates in sync with AC power voltage of the load, the relay life may be reduced. If this is the case, select a relay in consideration of the required reliability for the load. Or, make the relay turn on and off irrespective of the AC power phase or near the point where the AC phase crosses zero voltage

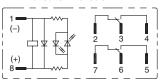
#### RF2 -1A1BLD

#### With LED indicator + diode



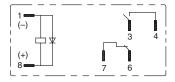
#### RF2 -2CLDWith

#### LED indicator + diode



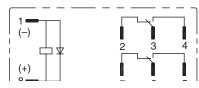
#### RF2-1A1BD

#### With diode



#### RF2 -2CD

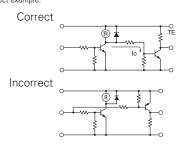
#### With diode



#### 2-4. Leakage current while relay is OFF

When driving an element at the same time as the relay operation, special consideration is needed for the circuit design. As shown in the incorrect circuit at right, leakage current (Io) flows through the relay coil while the relay is off.

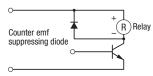
Leakage current causes coil release failure or adversely affects the vibration resistance and shock resistance. Design a circuit as shown in the correct example



#### OPERATING INSTRUCTIONS

2-5. Surge suppression for transistor driving circuits:

When the relay coil is turned off, a high-voltage pulse is generated. Be sure to connect a diode to suppress the counter electromotive force. Then, the coil release time becomes slightly longer. To shorten the coil release time, connect a Zener diode between the collector and emitter of the controlling transistor. Select a Zener diode with a Zener voltage slightly higher than the power voltage.



2-6. The coil terminal of the relay has polarity. Connect terminals according to the internal connection diagram. Incorrect wiring may cause malfunction

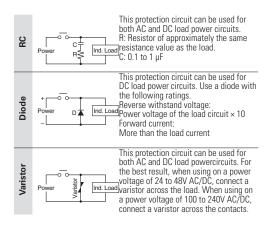
#### 3. Protection for Relay Contacts

3-1. The contact ratings show maximum values. Make sure that these values are not exceeded. When an inrush current flows through the load, the contact may become welded. If this is the case, connect a contact protection circuit, such as a current limiting resistor

3-2. Contact protection circuit:

When switching an inductive load, arcing causes carbides to form on the contacts, resulting in an increased contact resistance. In consideration of contact reliability, contact life, and noise suppression, use of a surge absorbing circuit is recommended. Note that the release time of the load becomes slightly longer. Check the operation using an actual load. Incorrect use of a contact protection circuit will adversely affect switching characteristics. Four typical examples of contact protection circuits are shown in the following table

3-3. Do not use a contact protection circuit as shown below:





This protection circuit is very effective in arc suppression when opening the contacts. But, when the contacts are closed, a current flows to charge the capacitor, causing contact welding.

Generally, switching a DC inductive load is more difficult than switching a DC resistive load. Using an appropriate arc suppressor will improve the switching characteristics of a DC inductive load.

#### 4. Usage, transport, and storage conditions

4-1. Condensation

Condensation occurs when there is a sudden change in temperature under high temperature and high humidity conditions. The relay insulation may deteriorate due to condensation.

4-2. Freezing

Condensation or other moisture may freeze on the relay when the temperature is lower than 0°C. This causes problems such as sticking of movable parts or delay in operation.

4-3. Low temperature, low humidity environments.

Plastic parts may become brittle when used in low temperature and low humidity environments.

#### 5. Other Notices

- 5-1. General notice
- 1-To maintain the initial characteristics, do not drop or shock the relay
- 2-The relay cover cannot be removed from the base during normal operation. To maintain the initial characteristics, do not remove the relay
- 3-Use the relay in environments free from condensation, dust, sulfur dioxide (SO2), and hydrogen sulfide (H2S)
- 4-RTII model cannot be washed as it is not a sealed type. Also make sure that flux does not leak to the PC board and enter the relay.
- 5-Make sure that the voltage applied to the coil continuously does not exceed the maximum allowable voltage
- 5-2. Connecting outputs to electronic circuits: When the output is connected to a load which responds very quickly, such as an electronic circuit, contact bouncing causes incorrect operation of the load. Take the following measures into consideration.
- Connect an integration circuit.
- 2-Suppress the pulse voltage due to bouncing within the noise margin of
- 5-3. Do not use relays in the vicinity of strong magnetic fields, as this may affect relay operation. 5-4. UL and CSA ratings may differ from product rated values determined
- by IDEC.
- 5-5. Others
   Shock Resistance

For the best shock resistance, it is ideal to install the RF2 relay so that the armature movement is perpendicular to the direction of vibration/ shock

Life

Large loads that causes arcs may result in the contact material scattered off, accumulating around the contact. This will degrade insulation resistance between the circuits. Make sure that the relay is mounted in the correct direction.

- Counter-electromotive force model (diode) Counter-electromotive force diode model has polarity. The diode absorbs counter-electromotive force of relay coil. When excessive external surge voltage is anticipated, take additional counter-electromotive force measures. Otherwise the diode may be damaged.

  • When using general purpose relays and force guided relays closely,
- use of a marking plate (optional) on the release lever or socket is recommended, so that force guided relay can be recognized easily.

#### 6. Notes on PC Board Mounting

- When mounting two or more relays on a PC board, keep a minimum Spacing of 5 mm in each direction. If used without spacing of 10 mm, rated current and operating temperature differs. Consult IDEC.
   Manual soldering: Solder the terminals at 350°C within 3 sec.
   Auto-soldering: Preliminary heating at 120°C within 60 sec. Solder at 250°C within 4 to 5 sec.

- Because the terminal part is filled with epoxy resin, do not excessively solder or bend the terminal. Otherwise, air tightness will degrade.

  • Avoid the soldering iron from touching the relay cover or the epoxy filled
- terminal part. Use a non-corrosive resin flux.
- Do not install the relay on the PC board in the way the PC board is bent, otherwise copper foil may be cut or solder may be displaced after operating for a long time or due to vibration, degrading the relay's
- performance.

   When multiple PC boards with relays are mounted to a rack, the temperature may rise excessively. When mounting relays, leave enough space so that heat will not build up, and so that the relays' ambient temperature remains within the specified operating temperature range.



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