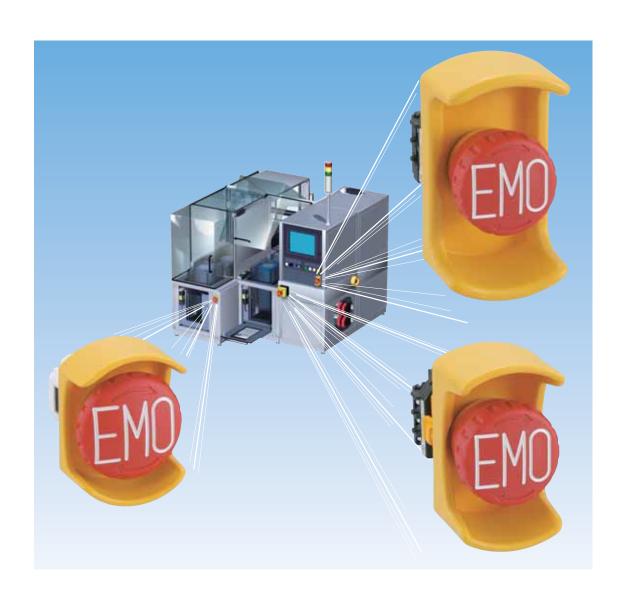


# Ø16mm XA Series Ø22mm XW Series

SEMI S2 Compliant EMO Switches and Switch Guards



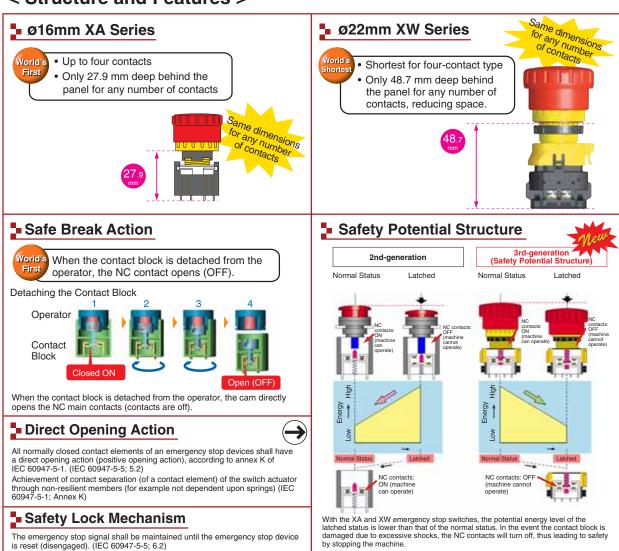
## ø16mm XA Series / ø22mm XW Series SEMI Emergency Off (EMO) Switches



XA and XW series emergency stop switches are now available with EMO markings. When used in combination with switch guards ensures compliance to SEMI S2 standards.



#### < Structure and Features >



## SEMI S2 Compliant Switches / Switch Guards



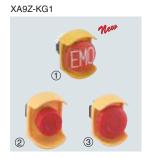






The combination of EMO switch and switch guard can be used with the FB series control boxes. For details, see the FB series control box catalog (EP1132).

The combination of IDEC's EMO switch guards and emergency stop switches are approved by TÜV Rheinland for compliance with SEMI S2 standards.







#### **SEMI S2-compliant Combinations**

EMO Switch Guard	Applicable Emergency Stop Switches		
XA9Z-KG1	①: XA1E-BV4****-EMO; ②: XA1E-BV3, XA1E-LV3; ③: XA1E-BV4, XA1E-LV4		
HW9Z-KG3	④: XW1E-BV4****-EMO; ⑤: XW1E-BV4, XW1E-LV4, XW1E-TV4; ⑥: HW1B-V3; ⑦: HW1B-V4; ⑧: HW1B-X4; ⑨: HW1B-Y2		
HW9Z-KG4	(®: XW1E-BV4****-EMO; (1): XW1E-BV4, XW1E-LV4, XW1E-TV4; (2): XW1E-BV5; (3): HW1B-V3; (3): HW1B-V4; (3): HW1E-BV4, HW1B-LV4; (6): HW1B-X4; (7): HW1B-Y2		

Note: Numbers in the circle refer to the pictures of the corresponding control units shown above.

#### About SEMI

SEMI is an international industry association whose member companies produce materials, equipment, and related technology for manufacturing semiconductor, flat panel display (FPD), and micro-electromechanical systems (MEMS) products. The SEMI safety guideline was published for the semiconductor industry and it is observed with the same importance as standards.

SEMI S2-0706, 12.1 describes as follows; "The equipment should have an 'emergency off' (EMO) circuit. The EMO actuator (e.g., button), when activated, should place the equipment into a safe shutdown condition, without generating any additional hazard to personnel or the facility." Because the semiconductor environment involves solvents and chemicals in many cases, some of which are toxic, interrupting the power source may cause secondary accidents. SEMI safety guideline requires the installation of an emergency off switch which disconnects only the part responsible for the hazardous situation, and maintains the functions of safety-related devices (e.g., smoke detectors, gas/water leak detectors, pressure measurement devices, etc.).

Emergency off buttons should be located or guarded to minimize accidental activation (SEMI S2-0706, 12.5.1). The emergency off button should be red and mushroom shaped. A yellow background for the EMO should be provided (SEMI S2-0706, 12.3).

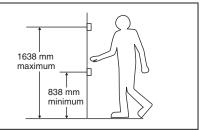
- Location of EMO switches on semiconductor manufacturing equipment Acceptance criteria: controls should not be located above 1638 mm (64.5 in.) or below 838 mm (33 in.) (SEMI S8-0705, 9.1.2).
- No operation or regularly scheduled maintenance location should require more than 3 m (10 feet) travel to an EMO button (S2-0706, 12.5.2).

(3 m maximum) (3 m maximum)

EMO button 

Operator 

EMO button



#### ø16mm XA Series EMO Switches

## The World's First ø16 mm, 4-contact Emergency Stop Switch. Compact size—only 27.9 mm deep behind the panel.

- Lead-free, RoHS compliant.
- The depth behind the panel is only 27.9 mm for 1 to 4 contacts.
- IDEC's original "Safe break action" ensures that the contacts open when the contact block is detached from the operator.
- 1 to 4NC main contacts and 1NO monitor contact
- Push-to-lock, Pull or Turn-to-reset operator
- Direct opening action mechanism (IEC60947-5-5, 5.2, IEC60947-5-1, Annex K)
- Safety lock mechanism (IEC60947-5-5, 6.2)
- Degree of protection IP65 (IEC60529)





#### **Types**

Description	NC Main Contact	NO Monitor Contact	Ordering Type No.
	1NC	_	XA1E-BV401-RH-EMO
	2NC	_	XA1E-BV402-RH-EMO
	3NC	_	XA1E-BV403-RH-EMO
ø40mm Mushroom	4NC	_	XA1E-BV404-RH-EMO
	1NC	1NO	XA1E-BV411-RH-EMO
	2NC	1NO	XA1E-BV412-RH-EMO
	3NC	1NO	XA1E-BV413-RH-EMO

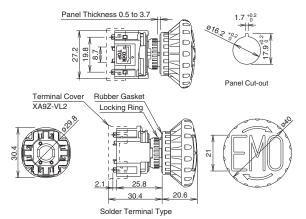
<sup>•</sup> Button color is bright red (RH).

#### Contact Ratings (NC main contacts/NO monitor contact)

Rated Insulation Voltage (Ui)				300V		
Rated Current (Ith)				5A		
Rated Operating Voltage (I	Rated Operating Voltage (Ue)				125V	250V
	Main Contacts	AC 50/60 Hz	Resistive Load (AC-12)	_	3A	ЗА
			Inductive Load (AC-15)	_	1.5A	1.5A
		DC	Resistive Load (DC-12)	2A	0.4A	0.2A
Rated Operating Current			Inductive Load (DC-13)	1A	0.22A	0.1A
hated Operating Current		AC 50/60 Hz	Resistive Load (AC-12)	_	1.2A	0.6A
			Inductive Load (AC-14)	_	0.6A	0.3A
		DC -	Resistive Load (DC-12)	2A	0.4A	0.2A
			Inductive Load (DC-13)	1A	0.22A	0.1A

<sup>·</sup> Minimum applicable load: 5V AC/DC, 1 mA (reference value) (Operating area may vary according to the operating conditions and load types.)

#### **Dimensions**



All dimensions in mm.

<sup>•</sup> For detailed specifications and operation of emergency stop switches, see a separate catalog for the XA/XW emergency stop switches (EP1050).

 $<sup>\</sup>bullet \text{ The rated operating currents are measured at resistive/inductive load types specified in JIS C8201-5-1. } \\$ 

#### ø22mm XW Series EMO Switches

#### ø22 mm, 4-contact Emergency Stop Switch. Compact size—only 48.7 mm deep behind the panel.

- Lead-free, RoHS compliant.
- The depth behind the panel is only 48.7 mm for 1 to 4 contacts
- IDEC's original "Safe break action" ensures that the contacts open when the contact block is detached from the operator.
- 1 to 4NC main contacts and 1 or 2NO monitor contacts
- Push-to-lock, Pull or Turn-to-reset operator
- Direct opening action mechanism (IEC60947-5-5, 5.2, IEC60947-5-1, Annex K)
- Safety lock mechanism (IEC60947-5-5, 6.2)
- Fingersafe screw terminal accessory available (IP20)
- Degree of protection IP65 (IEC60529)
- UL, c-UL approved. EN compliant











#### **Types**

Description and Appearance	NC Main Contact	NO Monitor Contact	Ordering Type No. w/Terminal Cover
	1NC	-	XW1E-BV401M-RH-EMO
	2NC	-	XW1E-BV402M-RH-EMO
	3NC	-	XW1E-BV403M-RH-EMO
ø40mm Mushroom	4NC	_	XW1E-BV404M-RH-EMO
Ø40mm Mushroom	1NC	1NO	XW1E-BV411M-RH-EMO
	2NC	1NO	XW1E-BV412M-RH-EMO
	3NC	1NO	XW1E-BV413M-RH-EMO
	2NC	2NO	XW1E-BV422M-RH-EMO

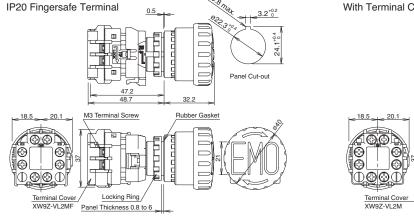
<sup>•</sup> Button color is bright red (RH).

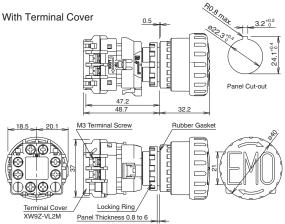
#### **Contact Ratings (NC main contacts/NO monitor contact)**

Rated Insulation Voltage (Ui)				250V		
Rated Current (Ith)				5A		
Rated Operating Voltage (Ue)				30V	125V	250V
	Main Contacts	AC 50/60 Hz	Resistive Load (AC-12)	_	5A	3A
			Inductive Load (AC-15)	_	3A	1.5A
		DC	Resistive Load (DC-12)	2A	0.4A	0.2A
Rated Operating Current			Inductive Load (DC-13)	1A	0.22A	0.1A
hated Operating Current	Monitor Contacts	AC 50/60 Hz	Resistive Load (AC-12)	-	1.2A	0.6A
			Inductive Load (AC-14)	-	0.6A	0.3A
		DC -	Resistive Load (DC-12)	2A	0.4A	0.2A
			Inductive Load (DC-13)	1A	0.22A	0.1A

- Minimum applicable load: 5V AC/DC, 1 mA (reference value) (Operating area may vary according to the operating conditions and load types.)
- The rated operating currents are measured at resistive/inductive load types specified in JIS C8201-5-1.

#### **Dimensions**





<sup>•</sup> For detailed specifications and operation of emergency stop switches, see a separate catalog for the XA/XW emergency stop switches (EP1050).

#### **SEMI EMO Switch Guards**

#### **Types**

Series	Description & Appearance	Type No.	Specifications	Dimensions (mm)
ø16mm XA	EMO Switch Guard SEMI S2 compliant (Note 1)	XA9Z-KG1		23.1
	EMO Switch Guard SEMI S2 compliant (Note 2)	HW9Z-KG1 (Note 5)	Polyamide (PA6) Color: Yellow, Munsell 2.5Y8/10 equivalent Degree of protection: IP65 (Note 4)	\$3 64 38 22 08 8 9 9 9 8 8 9 9 8 8 8 8 8 8 8 8 8 8
ø22mm HW/XW	EMO Switch Guard SEMI S2 compliant (Note 1) SEMATECH compliant (Note 3)	HW9Z-KG2 (Note 5)		36.5
	EMO Switch Guard SEMI S2 compliant (Note 1)	HW9Z-KG3		35 25 25 42
	EMO Switch Guard SEMI S2 compliant (Note 1) SEMATECH compliant (Note 3)	HW9Z-KG4		35 25 25 080

 $Note \ 1: The \ combination \ of \ IDEC's \ emergency \ stop \ switches \ and \ EMO \ switch \ guards \ are \ approved \ by \ T\"{UV} \ Rheinland \ for \ compliance \ with \ SEMI \ S2 \ standard.$ 

#### Note:

EMO switch guards have been designed for applications in semiconductor manufacturing equipment only. Do not use EMO switch guards with emergency stop switches which are installed on machine tools or food processing machines. (Machinery Directive of the European Commission and IEC 60204-1 require that emergency stop switches be installed in a readily accessible area, and the usage of switch guards is not permitted.)

Note 2: SEMI S2-0703, 12.5.1 compliant.

Note 3: SEMATECH Application Guide for SEMI S2-93, 12.4. compliant.

 $Note\ 4:\ Degree\ of\ protection\ IP65\ applies\ to\ the\ combination\ of\ an\ emergency\ stop\ switch\ and\ an\ EMO\ switch\ guard.$ 

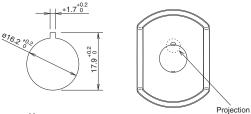
Note 5: HW9Z-KG1, HW9Z-KG2, and HW9Z-KG3 can be used with ø29mm or ø40mm mushroom buttons. ø60mm jumbo mushroom buttons cannot be installed.

#### **Accessories: Terminal Covers**

Model	Description	Part Numbers
	Terminal Cover for contact block	XW9Z-VL2M
	IP20 Fingersafe Cover	XW9Z-VL2MF

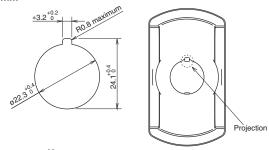
#### **Panel Cut-out**

• ø16 mm



The  $*1.7^{+0.2}_{\ 0}$  recess is for preventing rotation and not necessary when anti-rotation is not used.

• ø22 mm

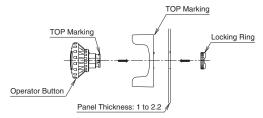


The  $*3.2^{+0.2}_{0}$  recess is for preventing rotation and not necessary when anti-rotation is not used.

When anti-rotation is not required or when the panel cut-out does not have anti-rotation recess, remove the projection using pliers.

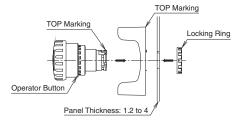
#### Installation

• ø16 mm



To tighten the locking ring, use locking ring wrench MT-100 and tighten to a torque of 0.88 N·m.

• ø22 mm



To tighten the locking ring, use locking ring wrench MW9Z-T1 and tighten to a torque of 2.0 N·m.

All dimensions in mm.

#### **EMO Sticker**

Type No.: HW9Z-EMO-NPP Color: Yellow (red legend) Package Quantity: 10

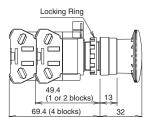


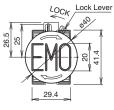


#### **Dimensions**



contact block 2 contact blocks 4 contact blocks





All dimensions in mm.

#### ø16mm XA Series / ø22mm XW Series Emergency Stop Switches

#### ø16mm XA Series

The world's first ø16mm, 4-contact emergency stop switch only 27.9mm deep behind the panel.

Main 1NC to 4NC, Monitor 1NO

· Rated Operating Current: Main contacts

AC: 250V, 3A (resistive load) DC: 250V, 0.2A (resistive load)

Monitor contacts

AC: 250V, 0.6A (resistive load) DC: 250V, 0.2A (resistive load)

· Illumination Ratings: 24V AC/DC, 11 mA



#### ø22mm XW Series

The world's first \( \text{\gamma22mm}, 4\)-contact emergency stop switch only 48.7 mm deep behind the panel.

· Contact: Main 1NC to 4NC, Monitor 1NO to 2NO

· Rated Operating Current: Main contacts

AC: 250V, 3A (resistive load) DC: 250V, 0.2A (resistive load) Monitor contacts

AC: 250V, 0.6A (resistive load) DC: 250V, 0.2A (resistive load)

· Illumination Ratings: 24V AC/DC, 15 mA















Flush bezel projects only 2 mm from front of the panel. ø28mm round and 28mm square black plastic bezels. Round metal bezels are also available.

- ø25.3mm round panel cut-out, 24.5mm square panel cut-out.
- · Collective mounting is possible.
- · Separate type control units with a locking lever enable easy installation even when mounted collectively.
- · Gold-clad silver or silver contacts.
- IP65 protection (IEC 60529)
- · UL recognized and CSA certified. EN compliant.













Specifications and other descriptions in this catalog are subject to change without notice.



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