

# CoolSiC™ 1200V SiC Trench MOSFET

### Silicon Carbide MOSFET

### **Features**

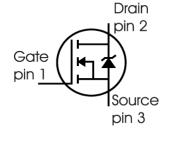
- Revolutionary semiconductor material Silicon Carbide
- Very low switching losses
- Threshold-free on state characteristic
- IGBT-compatible driving voltage (15V for turn-on)
- 0V turn-off gate voltage
- Benchmark gate threshold voltage, V<sub>GS(th)</sub>=4.5V
- Fully controllable dv/dt
- Commutation robust body diode, ready for synchronous rectification
- Temperature independent turn-off switching losses

### **Benefits**

- Efficiency improvement
- Enabling higher frequency
- Increased power density
- Cooling effort reduction
- Reduction of system complexity and cost

## **Potential Applications**

- On-board Charger/PFC
- Booster/DC-DC Converter
- Auxilliary Inverter











### **Product Validation**

Qualified for Automotive Applications. Product Validation according to AEC-Q100/101"

Table 1 Key Performance and Package Parameters

| Туре          | <b>V</b> <sub>DS</sub> | <b>I</b> <sub>D</sub><br>( <i>T</i> c=25°C,<br><i>R</i> th(j-c,max)) | $R_{DS(on),typ}$<br>( $T_{Vj}$ =25°C, $I_{D}$ =20A,<br>$V_{GS}$ =15V) | $oldsymbol{\mathcal{T}}_{	extsf{vjmax}}$ | Marking   | SP Number   | Package       |
|---------------|------------------------|--|---|--|-----------|-------------|---------------|
| AIMW120R045M1 | 1200V                  | 52A  | 45mΩ  | 175°C                                    | A120M1045 | SP002472666 | PG-TO247-3-41 |

### **CoolSiC™ 1200V SiC Trench MOSFET**



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### **CoolSiC™ 1200V SiC Trench MOSFET**



**Maximum ratings** 

# 1 Maximum ratings

Stress above the maximum values listed here may cause permanent damage to the device. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

Table 2 Maximum ratings<sup>1</sup>

| Parameter  | Symbol             | Value  | Unit |  |
|--|--------------------|--------|------|--|
| Drain-source voltage, <i>T</i> <sub>vj</sub> ≥ 25°C  | $V_{ m DSS}$       | 1200   | V    |  |
| DC drain current for $R_{\text{th(j-c,max)}}$ , limited by $T_{\text{vjmax}}$ , $V_{\text{GS}}$ =15V |                    |        |      |  |
| $T_{\rm C} = 25^{\circ}{\rm C}$  | ID                 | 52     | Α    |  |
| $T_{\rm C} = 100$ °C   |                    | 36     |      |  |
| Pulsed drain current, $t_p$ limited by $T_{vjmax}$ , $V_{GS} = 15V$                                  | $I_{D,pulse}$      | 130    | Α    |  |
| DC body diode forward current for $R_{th(j-c,max)}$ , limited by                                     |                    |        |      |  |
| $T_{\text{vjmax}}$ , $V_{\text{GS}}$ =0V   |                    |        |      |  |
| $T_{\rm C} = 25^{\circ}{\rm C}$  | $I_{SD}$           | 52     | Α    |  |
| $T_{\rm C} = 100$ °C   |                    | 28     |      |  |
| Pulsed body diode current, $t_{\rm p}$ limited by $T_{\rm vjmax}$                                    | $I_{\rm SD,pulse}$ | 130    | Α    |  |
| Gate-source voltage <sup>2</sup>   |                    |        |      |  |
| Max transient voltage, < 1% duty cycle   | $V_{GSS}$          | -7 20  | V    |  |
| Recommended turn-on gate voltage   | $V_{GSS,on}$       | 15     | V    |  |
| Recommended turn-off gate voltage  | $V_{GSS,off}$      | 0      |      |  |
| Power dissipation, limited by $T_{vjmax}$  |                    |        |      |  |
| <i>T</i> <sub>c</sub> =25°C  | $P_{tot}$          | 228    | W    |  |
| T <sub>C</sub> =100°C  |                    | 114    |      |  |
| Virtual junction temperature   | $T_{\rm vj}$       | -40175 | °C   |  |
| Storage temperature  | $T_{\rm stg}$      | -55150 | °C   |  |
| Soldering temperature,   |                    |        |      |  |
| wavesoldering only allowed at leads,   | $T_{sold}$         | 260    | °C   |  |
| 1.6mm (0.063 in.) from case for 10 s   |                    |        |      |  |
| Mounting torque, M3 screw  |                    | 0.6    |      |  |
| Maximum of mounting processes: 3   | M                  | 0.6    | Nm   |  |

<sup>&</sup>lt;sup>1</sup> Not subject to production test. Parameter verified by design/characterization.

<sup>&</sup>lt;sup>2</sup> **Important note:** The selection of positive and negative gate-source voltages impacts the long-term behavior of the device. The design guidelines described in <u>Application Note AN2018-09</u> must be considered to ensure sound operation of the device over the planned lifetime.

## CoolSiC™ 1200V SiC Trench MOSFET



### Thermal resistances

# **2** Thermal resistances

### Table 3 Thermal resistances<sup>1</sup>

| Davamatav   | Compleal      | C 4141     | Value |      |      |      |      |
|---|---------------|------------|-------|------|------|------|------|
| Parameter   | Symbol        | Conditions |       | min. | typ. | max. | Unit |
| MOSFET/body diode<br>thermal resistance,<br>junction – case | $R_{th(j-c)}$ |            |       | -    | 0.51 | 0.66 | K/W  |
| Thermal resistance, junction – ambient                      | $R_{th(j-a)}$ | leaded     |       | -    | -    | 62   | K/W  |

 $<sup>^{\</sup>rm 1}$  Not subject to production test. Parameter verified by design/characterization.

## CoolSiC™ 1200V SiC Trench MOSFET



### **Electrical Characteristics**

## **3** Electrical Characteristics

### 3.1 Static characteristics

Table 4 Static characteristics (at  $T_{vi}$ =25°C, unless otherwise specified)

| Davis and a second              | C b. a.l              | C   | Value | Value |      |      |  |
|---------------------------------|-----------------------|---|-------|-------|------|------|--|
| Parameter                       | Symbol                | Conditions  | min.  | typ.  | max. | Unit |  |
| Drain-source on-state           |                       | V <sub>GS</sub> =15V, I <sub>D</sub> =20A,            |       |       |      |      |  |
| resistance <sup>2</sup>         | _                     | T <sub>vj</sub> = 25°C                                | -     | 45    | 59   | m O  |  |
|                                 | $R_{\mathrm{DS(on)}}$ | $T_{\rm vj} = 100^{\circ} \rm C$                      | -     | 55    | -    | mΩ   |  |
|                                 |                       | $T_{\rm vj} = 175^{\circ}{\rm C}$                     | -     | 75    | -    |      |  |
|                                 |                       | $V_{GS}$ = 0V, $I_{SD}$ =20A                          |       |       |      |      |  |
| Pady Diada farward valtaga      | 1/                    | T <sub>vj</sub> = 25°C                                | -     | 4.1   | 5.2  | V    |  |
| Body Diode forward voltage      | $V_{SD}$              | T <sub>vj</sub> =100°C                                | -     | 4.0   | -    | V    |  |
|                                 |                       | T <sub>vj</sub> =175°C                                | -     | 3.9   | -    |      |  |
|                                 |                       | (tested after 1 ms pulse at                           |       |       |      |      |  |
| Gate-source threshold           |                       | V <sub>GS</sub> =+20 V)                               |       |       |      |      |  |
| voltage <sup>2</sup>            | $V_{GS(th)}$          | $I_{\rm D} = 10  {\rm mA}, \ V_{\rm DS} = V_{\rm GS}$ |       |       |      | V    |  |
| voltage                         |                       | $T_{\rm vj} = 25^{\circ} \rm C$                       | 3.5   | 4.5   | 5.7  |      |  |
|                                 |                       | T <sub>vj</sub> =175°C                                | -     | 3.6   | -    |      |  |
| Zana zaka walka za disaba       |                       | $V_{GS} = 0V$ , $V_{DS} = 1200V$                      |       |       |      |      |  |
| Zero gate voltage drain current | $I_{ m DSS}$          | T <sub>vj</sub> =25°C                                 | -     | 2     | 200  | μΑ   |  |
|                                 |                       | <i>T</i> <sub>vj</sub> =175°C                         | -     | 50    | -    |      |  |
| Cata assuma la dia ao assuma at | ,                     | $V_{GS} = 20V, V_{DS} = 0V$                           | -     | -     | 120  | nA   |  |
| Gate-source leakage current     | $I_{GSS}$             | $V_{GS} = -10V, V_{DS} = 0V$                          | -     | -     | -120 | nA   |  |
| Transconductance                | $g_{fs}$              | $V_{\rm DS} = 20 \text{V}, I_{\rm D} = 20 \text{A}$   | -     | 11.1  | -    | S    |  |
| Internal gate resistance        | $R_{G,int}$           | $f = 1$ MHz, $V_{AC} = 25$ mV                         | -     | 4.5   | -    | Ω    |  |

<sup>&</sup>lt;sup>2</sup> **Important note:** The selection of positive and negative gate-source voltages impacts the long-term behavior of the device. The design guidelines described in <u>Application Note AN2018-09</u> must be considered to ensure sound operation of the device over the planned lifetime.

## CoolSiC™ 1200V SiC Trench MOSFET



### **Electrical Characteristics**

# 3.2 Dynamic characteristics

Table 5 Dynamic characteristics (at  $T_{vj}$ =25°C, unless otherwise specified)

| Davamatav                                 | Comple al   | Canditions  | Value | T    |      |      |
|---|-------------|---|-------|------|------|------|
| Parameter                                 | Symbol      | Conditions  | min.  | typ. | max. | Unit |
| Input capacitance                         | Ciss        |   |       | 2130 |      |      |
| Output capacitance                        | Coss        | $V_{DS} = 800V, V_{GS} = 0V, f = 1MHz,$<br>$V_{AC} = 25mV$  |       | 107  |      | pF   |
| Reverse capacitance                       | $C_{rss}$   |   | -     | 11   | ]-   |      |
| C <sub>oss</sub> stored energy            | Eoss        |   |       | 44   |      | μJ   |
| Total gate charge                         | $Q_{G}$     |   |       | 57   |      |      |
| Gate to source charge                     | $Q_{GS,pl}$ | $V_{DD} = 800V, I_D = 20A,$   | -     | 19   | ] -  | nC   |
| Gate to drain charge                      | $Q_{GD}$    | $V_{GS}$ = 0/15V, turn-on pulse   |       | 13   |      |      |
| Short-circuit withstand time <sup>3</sup> | $t_{ m SC}$ | $V_{DD} = 800V, L_{\sigma} = 80nH,$<br>$R_{G,ext} = 90hm, T_{vj} = 175^{\circ}C$<br>$V_{GS.on} = 15V$ | -     | 3    | -    | μs   |

<sup>&</sup>lt;sup>3</sup> Verified by design for single short circuit event at  $V_{GS,on}$  = 15V.

## CoolSiC™ 1200V SiC Trench MOSFET



### **Electrical Characteristics**

# **3.3** Switching characteristics

Table 6 Switching characteristics, Inductive load 4

| Davamatav                           | Comple - I                     | Canditions   | Value |      |      |      |
|-------------------------------------|--------------------------------|--|-------|------|------|------|
| Parameter                           | Symbol                         | Conditions   | min.  | typ. | max. | Unit |
| MOSFET Characteristics,             | , <b>τ</b> <sub>νj</sub> =25°C |  |       |      |      |      |
| Turn-on delay time                  | $t_{\sf d(on)}$                |  | -     | 9    | -    | ns   |
| Rise time                           | t <sub>r</sub>                 | $V_{DD}$ =800V, $I_{D}$ =20A,  | -     | 32   | -    | ns   |
| Turn-off delay time                 | $t_{\sf d(off)}$               | $V_{\rm GS}$ =0V/15V, $R_{\rm G,ext}$ =2 $\Omega$ ,<br>$L_{\sigma}$ =40nH,<br>diode: body diode at<br>$V_{\rm GS}$ =0V<br>see Fig. E | -     | 17   | -    | ns   |
| Fall time                           | t <sub>f</sub>                 |  | -     | 13   | -    | ns   |
| Turn-on energy                      | Eon                            |  | -     | 450  | -    | μJ   |
| Turn-off energy                     | E <sub>off</sub>               |  | -     | 70   | -    | μJ   |
| Total switching energy              | E <sub>tot</sub>               | - 000 · · · · · · · · · · · · · · · · ·  | -     | 520  | -    | μJ   |
| <b>Body Diode Characterist</b>      | ics, T <sub>vj</sub> =25°C     |  |       |      |      |      |
| Diode reverse recovery charge       | Qrr                            | $V_{DD} = 800\text{V}, I_{SD} = 20\text{A},$<br>$V_{GS}$ at diode=0V,  | -     | 0.15 | -    | μС   |
| Diode peak reverse recovery current | I <sub>rrm</sub>               | $di_f/dt=1000A/\mu s$ , $Q_{rr}$ includes also $Q_C$ , see Fig. C  | -     | 8    | -    | A    |

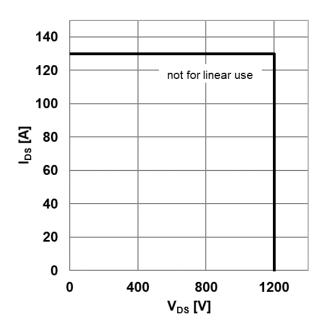
| MOSFET Characteristics              | , <i>T</i> <sub>vj</sub> =175°( | :  |   |      |   |    |
|-------------------------------------|---------------------------------|--|---|------|---|----|
| Turn-on delay time                  | $t_{\sf d(on)}$                 |  | - | 9    | - | ns |
| Rise time                           | t <sub>r</sub>                  | $V_{DD}$ =800V, $I_{D}$ =20A,  | - | 32   | - | ns |
| Turn-off delay time                 | $t_{\sf d(off)}$                | $V_{\text{GS}}$ =0V/15V, $R_{\text{G,ext}}$ =2 $\Omega$ , $L_{\sigma}$ =40nH, diode: body diode at $V_{\text{GS}}$ =0V, see Fig. E | - | 20   | - | ns |
| Fall time                           | t <sub>f</sub>                  |  | - | 14   | - | ns |
| Turn-on energy                      | Eon                             |  | - | 490  | - | μJ |
| Turn-off energy                     | $E_{ m off}$                    |  | - | 75   | - | μJ |
| Total switching energy              | $E_{\mathrm{tot}}$              |  | - | 565  | - | μJ |
| <b>Body Diode Characterist</b>      | ics, <i>T</i> vj=17             | ′5°C   |   |      |   |    |
| Diode reverse recovery charge       | Qrr                             | $V_{DD}$ = 800V, $I_{SD}$ =20A, $V_{GS}$ at diode=0V,  | - | 0.25 | - | μC |
| Diode peak reverse recovery current | I <sub>rrm</sub>                | $V_{GS}$ at Glode– $UV$ ,<br>$di_f/dt=1000A/\mu s$ ,<br>$Q_{rr}$ includes also $Q_C$ ,<br>see Fig. C                               | - | 10   | - | А  |

<sup>&</sup>lt;sup>4</sup> The chip technology was characterized up to 200 kV/ $\mu$ s. The measured d*v*/d*t* was limited by measurement test setup and package.

# Electrical characteristic diagrams



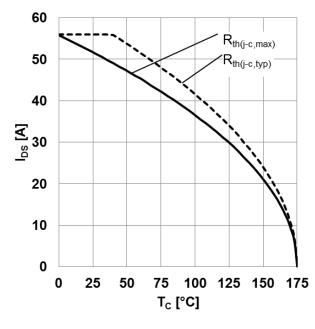
# 4 Electrical characteristic diagrams



300  $R_{th(j-c,max)}$ 250  $\mathsf{R}_{\mathsf{th(j-c,typ)}}$ 200 150 100 50 0 0 25 50 75 100 125 150 175 T<sub>C</sub> [°C]

Figure 1 Reverse bias safe operating area (RBSOA) ( $V_{\rm gs} = 0/15$ V,  $T_{\rm c} = 25$ °C,  $T_{\rm j} < 175$ °C)

Figure 2 Power dissipation as a function of case temperature limited by bond wire  $(P_{\text{tot}} = f(T_{\text{C}}))$ 



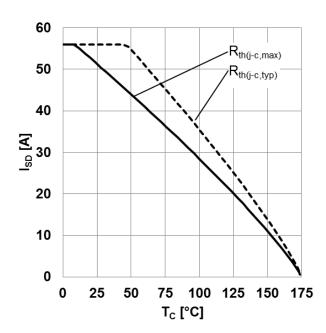
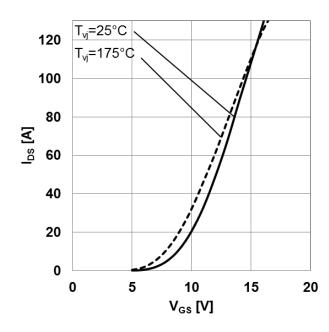


Figure 3 Maximum DC drain to source current as Figure 4 a function of case temperature limited by bond wire  $(I_{DS}=f(T_C))$ 

Maximum source to drain current as a function of case temperature limited by bond wire  $(I_{SD}=f(T_C), V_{GS}=0V)$ 

V3.0

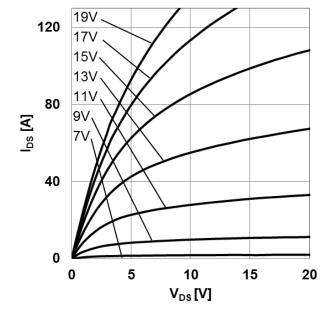
### **Electrical characteristic diagrams**



6
5
4
[£](3)(3)(8)(8)
2
1
0
-40 0 40 80 120 160
T<sub>vj</sub> [°C]

Figure 5 Typical transfer characteristic  $(I_{DS}=f(V_{GS}), V_{DS}=20V, t_P=20 \mu s)$ 

Figure 6 Typical gate-source threshold voltage as a function of junction temperature  $(V_{GS(th)}=f(T_{vi}), I_{DS}=10\text{mA}, V_{GS}=V_{DS})$ 



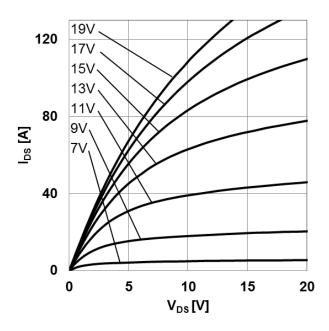


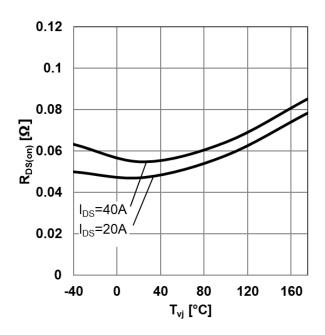
Figure 7 Typical output characteristic,  $V_{GS}$  as parameter  $(I_{DS}=f(V_{DS}), T_{vj}=25^{\circ}\text{C}, t_{P}=20~\mu\text{S})$ 

Typical output characteristic,  $V_{GS}$  as parameter  $(I_{DS}=f(V_{DS}), T_{vj}=175^{\circ}C, t_{P}=20 \mu_{S})$ 

Figure 8

V3.0

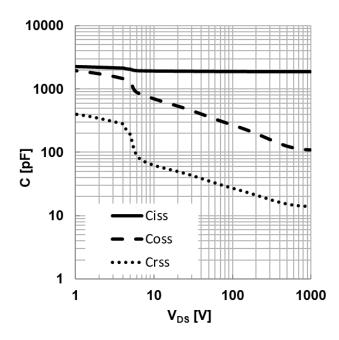
### **Electrical characteristic diagrams**



15 10 E S 5 0 0 10 20 30 40 50 60 Q<sub>G</sub> [nC]

Figure 9 Typical on-resistance as a function of junction temperature  $(R_{DS(on)}=f(T_{vj}), V_{GS}=15V)$ 

Figure 10 Typical gate charge  $(V_{GS}=f(Q_G), I_{DS}=20A, V_{DS}=800V, turn-on pulse)$ 



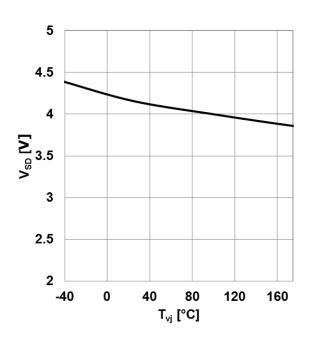
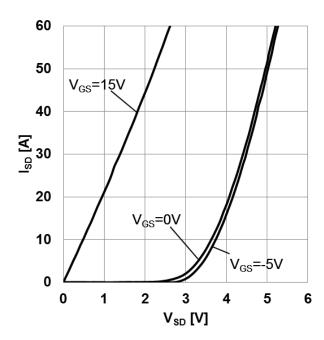


Figure 11 Typical capacitance as a function of drain-source voltage ( $C=f(V_{DS})$ ,  $V_{GS}=0V$ , f=1MHz)

Figure 12 Typical body diode forward voltage as function of junction temperature  $(V_{SD}=f(T_{vi}), V_{GS}=0V, I_{SD}=20A)$ 

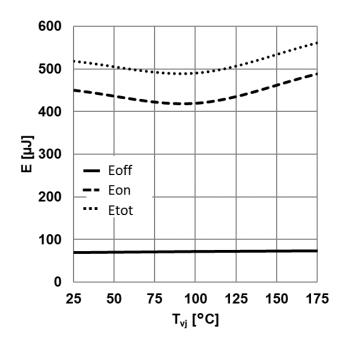
### **Electrical characteristic diagrams**



60 50  $V_{GS}=15V$ 40 <u>S</u> 30 20 V<sub>GS</sub>=0V 10 V<sub>GS</sub>=-5V 0 1 2 0 5 6 V<sub>SD</sub> [V]

Figure 13 Typical body diode forward current as function of forward voltage,  $V_{GS}$  as parameter  $(I_{SD}=f(V_{SD}), T_{Vj}=25^{\circ}\text{C}, t_{P}=20 \mu\text{S})$ 

Figure 14 Typical body diode forward current as function of forward voltage,  $V_{GS}$  as parameter  $(I_{SD}=f(V_{SD}), T_{Vj}=175^{\circ}\text{C}, t_{P}=20 \mu\text{S})$ 



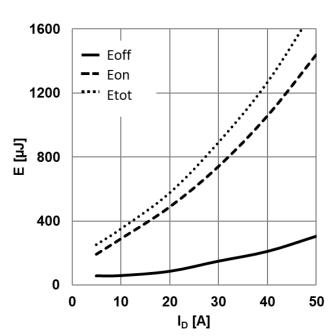


Figure 15 Typical switching energy losses as a function of junction temperature

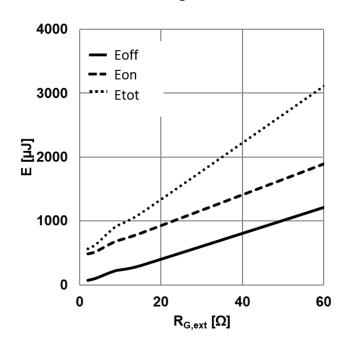
(E=f( $T_{vj}$ ),  $V_{DD}$ =800V,  $V_{GS}$ =0V/15V,  $R_{G,ext}$ =2 $\Omega$ ,  $I_D$ =20A, ind. load, test circuit in Fig. E, diode: body diode)

Figure 16 Typical switching energy losses as a function of drain-source current

 $(E = f(I_{DS}), V_{DD} = 800V, V_{GS} = 0V/15V,$  $R_{G,ext} = 2\Omega, T_{vj} = 175^{\circ}C$ , ind. load, test circuit in Fig. E, diode: body diode)



### **Electrical characteristic diagrams**

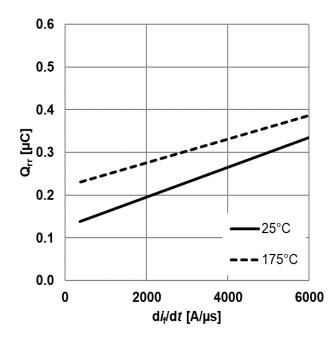


150 —td(off) —--tf ......td(on) — - - tr

50 0 20 40 60 R<sub>G,ext</sub> [Ω]

Figure 17 Typical switching energy losses as a function of gate resistance ( $E=f(R_{G,ext})$ ,  $V_{DD}=800V$ ,  $V_{GS}=0V/15V$ ,  $I_{D}=20A$ ,  $T_{Vj}=175^{\circ}C$ , ind. load, test circuit in Fig. E, diode: body diode)

Figure 18 Typical switching times as a function of gate resistor (t=f( $R_{G,ext}$ ),  $V_{DD}$ =800V,  $V_{GS}$ =0V/15V,  $I_{D}$ =20A,  $T_{Vj}$ =175°C, ind. load, test circuit in Fig. E, diode: body diode)



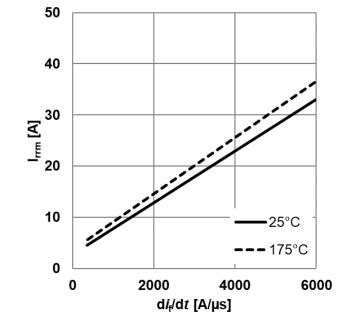


Figure 19 Typical reverse recovery charge as a function of diode current slope  $(Q_{rr}=f(di_f/dt), V_{DD}=800V, I_D=20A, ind. load,$ 

 $(Q_{rr}=f(dI_f/dt), V_{DD}=800V, I_D=20A, ind. load, test circuit in Fig.E)$ 

Figure 20 Typical reverse recovery current as a function of diode current slope  $(I_{rrm}=f(di_f/dt), V_{DD}=800V, I_D=20A, ind. load, test circuit in Fig.E)$ 

### **CoolSiC™ 1200V SiC Trench MOSFET**



### **Electrical characteristic diagrams**

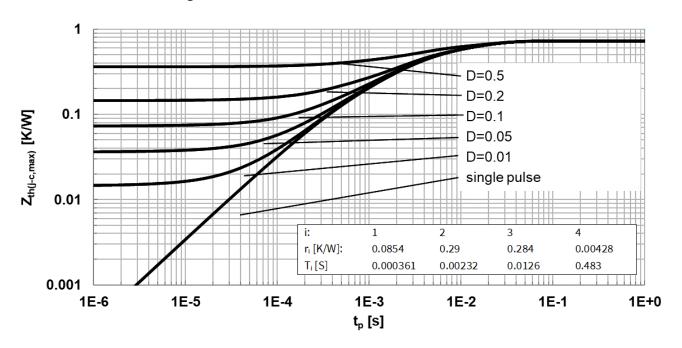
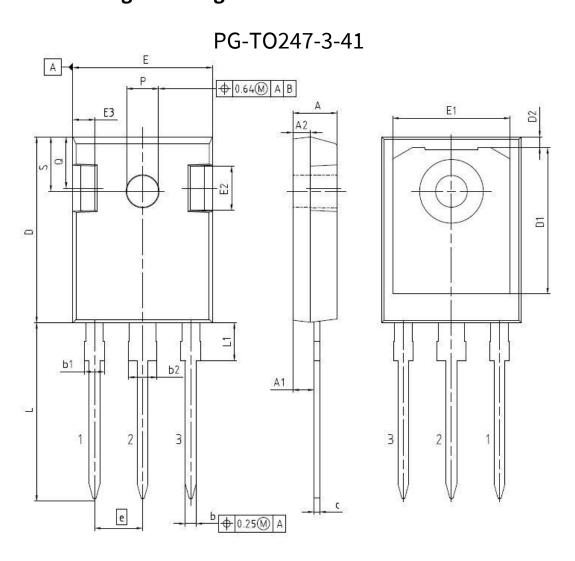


Figure 21 Max. transient thermal resistance (MOSFET/diode)

 $(Z_{\text{th}(j-c,max)} = f(t_P), \text{ parameter } D = t_P/T, \text{ thermal equivalent circuit in Fig. D)}$ 

**Package drawing** 

# 5 Package drawing



| DIMENSIONS | MILLIMETERS |       |  |  |
|------------|-------------|-------|--|--|
| DIMENSIONS | MIN.        | MAX.  |  |  |
| Α          | 4.70        | 5.30  |  |  |
| A1         | 2.20        | 2.60  |  |  |
| A2         | 1.50        | 2.50  |  |  |
| b          | 1.00        | 1.40  |  |  |
| b1         | 1.60        | 2.41  |  |  |
| b2         | 2.57        | 3.43  |  |  |
| С          | 0.38        | 0.89  |  |  |
| D          | 20.70       | 21.50 |  |  |
| D1         | 13.08       | 17.65 |  |  |
| D2         | 0.51        | 1.35  |  |  |
| E          | 15.50       | 16.30 |  |  |
| E1         | 12.38       | 14.15 |  |  |
| E2         | 3.40        | 5.10  |  |  |
| E3         | 1.00        | 2.60  |  |  |
| е          | 5.          | .44   |  |  |
| L          | 19.80       | 20.40 |  |  |
| L1         | 3.85        | 4.50  |  |  |
| P          | 3.50        | 3.70  |  |  |
| Q          | 5.35        | 6.25  |  |  |
| S          | 6.04        | 6.30  |  |  |
| 000 (F)    | 178575X 3   | 0.00  |  |  |

|     | DOCUMENT NO.<br>Z8B00003327 |
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|     | REVISION<br>06              |
| ı   | SCALE 3:1<br>0 1 2 3 4 5mm  |
| EUR | OPEAN PROJECTION            |
|     | 1SSUE DATE<br>25.07.2018    |

Figure 22 Package drawing

### **Test conditions**

# **6** Test conditions

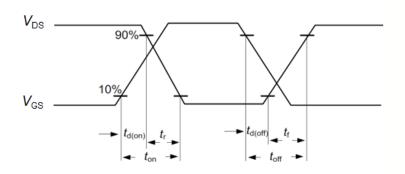


Figure A. Definition of switching times

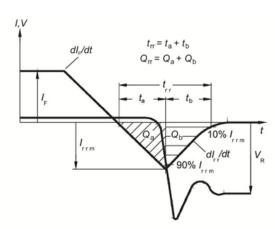


Figure C. **Definition of diode switching** characteristics

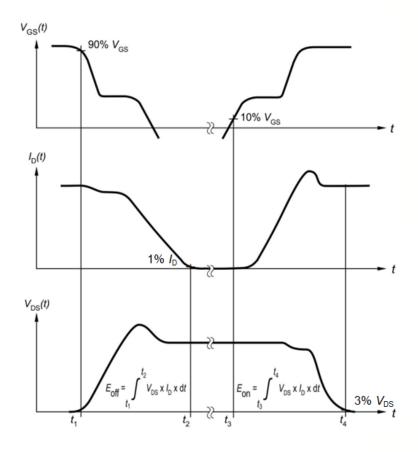


Figure B. Definition of switching losses

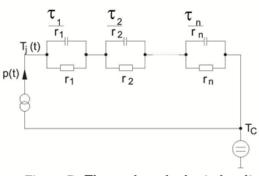


Figure D. Thermal equivalent circuit

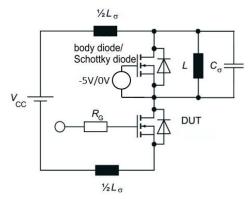


Figure 23 Test conditions

## CoolSiC™ 1200V SiC Trench MOSFET



**Revision History** 

# **Revision History**

# Major changes since the last revision

| Page or Reference | Description of change           |
|-------------------|---------------------------------|
| All pages         | First release of datasheet V3.0 |
|                   |                                 |

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