

HybridPACK™ Drive Module

FS660R08A6P2FLB

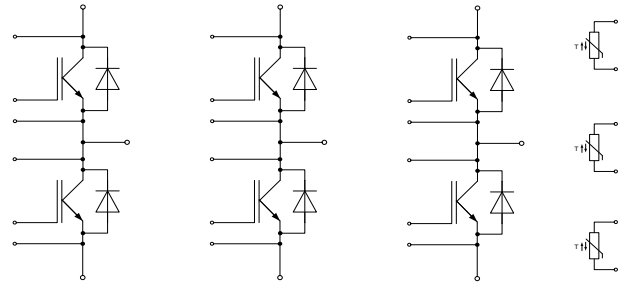
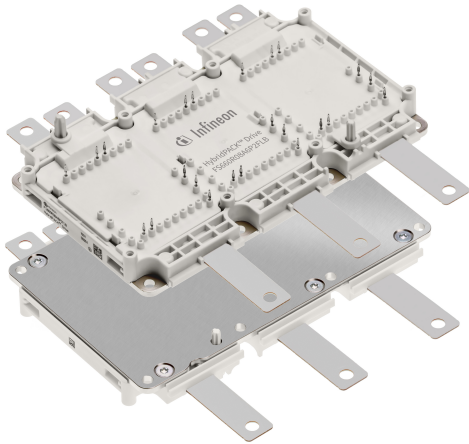
Final Data Sheet

V3.0, 2019-05-20

Automotive High Power

1 Features / Description

HybridPACK™ Drive module with EDT2 IGBT and Diode



$V_{CES} = 750 \text{ V}$
 $I_C = 660 \text{ A}$

Typical Applications

- Automotive Applications
- Hybrid Electrical Vehicles (H)EV
- Motor Drives
- Commercial Agriculture Vehicles

Electrical Features

- Blocking voltage 750V
- Low V_{CEsat}
- Low Switching Losses
- Low Q_g and $Crss$
- Low Inductive Design
- $T_{vj\ op} = 150^\circ\text{C}$
- Short-time extended Operation Temperature
 $T_{vj\ op} = 175^\circ\text{C}$

Mechanical Features

- 4.2kV DC 1sec Insulation
- High Creepage and Clearance Distances
- Compact design
- High Power Density
- Copper Base Plate
- Guiding elements for PCB and cooler assembly
- Integrated NTC temperature sensor
- PressFIT Contact Technology
- RoHS compliant
- UL 94 V0 module frame

Description

The HybridPACK™ Drive is a very compact six-pack module optimized for hybrid and electric vehicles. The product FS660R08A6P2FLB comes with a flat baseplate and is a 750V/660A module derivate within the HybridPACK Drive family. The power module implements the new EDT2 IGBT generation, which is an automotive Micro-Pattern Trench-Field-Stop cell design optimized for electric drive train applications. The chipset has benchmark current density combined with short circuit ruggedness and increased blocking voltage for reliable inverter operation under harsh environmental conditions. The EDT2 IGBTs also show excellent light load power losses, which helps to improve system efficiency over a real driving cycle. The EDT2 IGBT was optimized for applications with switching frequencies in the range of 10 kHz.

The new The HybridPACK™ Drive power module family comes with mechanical guiding elements supporting easy assembly processes for customers. Furthermore, the press-fit pins for the signal terminals avoid additional time consuming selective solder processes, which provides cost savings on system level and increases system reliability. The two products in the The HybridPACK™ Drive family with flat baseplate in the FS660R08A6P2FLB and PinFin baseplate in the FS820R08A6P2LB allow a very cost effective scaling for different inverter power levels at a minimum inverter design effort.

Product Name	Ordering Code
FS660R08A6P2FLB	SP001850450

2 IGBT, Inverter

2.1 Maximum Rated Values

Parameter	Conditions	Symbol	Value	Unit
Collector-emitter voltage	$T_{vj} = 25^{\circ}\text{C}$	V_{CES}	750	V
Implemented collector current		I_{CN}	660	A
Continuous DC collector current	$T_C = 80^{\circ}\text{C}, T_{vj\text{ max}} = 175^{\circ}\text{C}$	$I_{C\text{ nom}}$	450 ¹⁾	A
Repetitive peak collector current	$t_p = 1\text{ ms}$	I_{CRM}	1320	A
Total power dissipation	$T_C = 75^{\circ}\text{C}, T_{vj\text{ max}} = 175^{\circ}\text{C}$	P_{tot}	1053 ¹⁾	W
Gate-emitter peak voltage		V_{GES}	+/-20	V

2.2 Characteristic Values

Parameter	Conditions	Symbol	min. typ. max.			Unit
Collector-emitter saturation voltage	$I_C = 450\text{ A}, V_{GE} = 15\text{ V}$	$V_{CE\text{ sat}}$		1.10	1.35	V
	$I_C = 450\text{ A}, V_{GE} = 15\text{ V}$			1.15		
	$I_C = 450\text{ A}, V_{GE} = 15\text{ V}$			1.15		
	$I_C = 660\text{ A}, V_{GE} = 15\text{ V}$	$V_{CE\text{ sat}}$		1.25	1.35	V
	$I_C = 660\text{ A}, V_{GE} = 15\text{ V}$			1.25		
	$I_C = 660\text{ A}, V_{GE} = 15\text{ V}$			1.35		
Gate threshold voltage	$I_C = 9.60\text{ mA}, V_{CE} = V_{GE}$	$V_{GE\text{ th}}$	4.90	5.80 4,10	6.50	V
Gate charge	$V_{GE} = -8\text{ V} \dots 15\text{ V}, V_{CE} = 400\text{ V}$	Q_G		4.40		μC
Internal gate resistor		$R_{G\text{ int}}$		0.7		Ω
Input capacitance	$f = 1\text{ MHz}, V_{CE} = 50\text{ V}, V_{GE} = 0\text{ V}$	C_{ies}		80.0		nF
Output capacitance	$f = 1\text{ MHz}, V_{CE} = 50\text{ V}, V_{GE} = 0\text{ V}$	C_{oes}		1.00		nF
Reverse transfer capacitance	$f = 1\text{ MHz}, V_{CE} = 50\text{ V}, V_{GE} = 0\text{ V}$	C_{res}		0.30		nF
Collector-emitter cut-off current	$V_{CE} = 750\text{ V}, V_{GE} = 0\text{ V}$ $V_{CE} = 750\text{ V}, V_{GE} = 0\text{ V}$	I_{CES}		5	1.0	mA
Gate-emitter leakage current	$V_{CE} = 0\text{ V}, V_{GE} = 20\text{ V}$	I_{GES}			400	nA
Turn-on delay time, inductive load	$I_C = 450\text{ A}, V_{CE} = 400\text{ V}$ $V_{GE} = -8\text{ V} / +15\text{ V}$ $R_{Gon} = 2.4\ \Omega$	$t_{d\text{ on}}$		0.28		μs
				0.29		
				0.30		
Rise time, inductive load	$I_C = 450\text{ A}, V_{CE} = 400\text{ V}$ $V_{GE} = -8\text{ V} / +15\text{ V}$ $R_{Gon} = 2.4\ \Omega$	t_r		0.07		μs
				0.08		
				0.08		
Turn-off delay time, inductive load	$I_C = 450\text{ A}, V_{CE} = 400\text{ V}$ $V_{GE} = -8\text{ V} / +15\text{ V}$ $R_{Goff} = 5.1\ \Omega$	$t_{d\text{ off}}$		0.94		μs
				1.05		
				1.05		
Fall time, inductive load	$I_C = 450\text{ A}, V_{CE} = 400\text{ V}$ $V_{GE} = -8\text{ V} / +15\text{ V}$ $R_{Goff} = 5.1\ \Omega$	t_f		0.04		μs
				0.05		
				0.06		
Turn-on energy loss per pulse	$I_C = 450\text{ A}, V_{CE} = 400\text{ V}, L_S = 20\text{ nH}$ $V_{GE} = -8\text{ V} / +15\text{ V}$ $R_{Gon} = 2.4\ \Omega$ $di/dt (T_{vj} 25^{\circ}\text{C}) = 5500\text{ A}/\mu\text{s}$ $di/dt (T_{vj} 150^{\circ}\text{C}) = 5000\text{ A}/\mu\text{s}$	E_{on}		13.5		mJ
				17.5		
				18.0		
Turn-off energy loss per pulse	$I_C = 450\text{ A}, V_{CE} = 400\text{ V}, L_S = 20\text{ nH}$ $V_{GE} = -8\text{ V} / +15\text{ V}$ $R_{Goff} = 5.1\ \Omega$ $dv/dt (T_{vj} 25^{\circ}\text{C}) = 3100\text{ V}/\mu\text{s}$ $dv/dt (T_{vj} 150^{\circ}\text{C}) = 2500\text{ V}/\mu\text{s}$	E_{off}		23.5		mJ
				29.0		
				30.0		
SC data	$V_{GE} \leq 15\text{ V}, V_{CC} = 400\text{ V}$ $V_{CE\text{ max}} = V_{CES} - L_{SCE} \cdot di/dt$	$t_p \leq 6\ \mu\text{s}, T_{vj} = 25^{\circ}\text{C}$ $t_p \leq 3\ \mu\text{s}, T_{vj} = 175^{\circ}\text{C}$	I_{SC}	4800 3900		A
Thermal resistance, junction to case	per IGBT	R_{thJC}		0.080	0.095	K/W
Thermal resistance, case to heatsink	per IGBT $\lambda_{\text{Paste}} = 1\text{ W}/(\text{m}\cdot\text{K}) / \lambda_{\text{grease}} = 1\text{ W}/(\text{m}\cdot\text{K})$	R_{thCH}		0.050 ²⁾		K/W
Temperature under switching conditions	t_{op} continuous for 10s within a period of 30s, occurrence maximum 3000 times over lifetime	$T_{vj\text{ op}}$	-40 150		150 ³⁾ 175	$^{\circ}\text{C}$

¹⁾ Verified by characterization / design not by test.

²⁾ cooler alpha = 1500 W/(m²K); $R_{thHF_typ} = 0,06\text{ K/W}$

³⁾ For $T_{vj\text{ op}} > 150^{\circ}\text{C}$: Baseplate temperature has to be limited to 125 $^{\circ}\text{C}$.

3 Diode, Inverter

3.1 Maximum Rated Values

Parameter	Conditions	Symbol	Value	Unit
Repetitive peak reverse voltage	$T_{vj} = 25^{\circ}\text{C}$	V_{RRM}	750	V
Implemented forward current		I_{FN}	660	A
Continuous DC forward current		I_F	450 ¹⁾	A
Repetitive peak forward current	$t_p = 1 \text{ ms}$	I_{FRM}	1320	A
I^2t - value	$V_R = 0 \text{ V}, t_p = 10 \text{ ms}, T_{vj} = 150^{\circ}\text{C}$ $V_R = 0 \text{ V}, t_p = 10 \text{ ms}, T_{vj} = 175^{\circ}\text{C}$	I^2t	19000 16000	A^2s A^2s

3.2 Characteristic Values

Parameter	Conditions	Symbol	min. typ. max.			Unit
Forward voltage	$I_F = 450 \text{ A}, V_{GE} = 0 \text{ V}$	V_F		1.45	1.65	V
	$I_F = 450 \text{ A}, V_{GE} = 0 \text{ V}$			1.30		
	$I_F = 450 \text{ A}, V_{GE} = 0 \text{ V}$			1.25		
	$I_F = 660 \text{ A}, V_{GE} = 0 \text{ V}$			1.60		
Peak reverse recovery current	$I_F = 450 \text{ A}, -di_F/dt = 5000 \text{ A}/\mu\text{s} (T_{vj} = 150^{\circ}\text{C})$	I_{RM}		250		A
	$V_R = 400 \text{ V}$ $V_{GE} = -8 \text{ V}$			350 370		
Recovered charge	$I_F = 450 \text{ A}, -di_F/dt = 5000 \text{ A}/\mu\text{s} (T_{vj} = 150^{\circ}\text{C})$	Q_r		20.0		μC
	$V_R = 400 \text{ V}$ $V_{GE} = -8 \text{ V}$			40.0 45.0		
Reverse recovery energy	$I_F = 450 \text{ A}, -di_F/dt = 5000 \text{ A}/\mu\text{s} (T_{vj} = 150^{\circ}\text{C})$	E_{rec}		7.00		mJ
	$V_R = 400 \text{ V}$ $V_{GE} = -8 \text{ V}$			13.0 15.0		
Thermal resistance, junction to case	per diode	R_{thJC}		0.125	0.150	K/W
Thermal resistance, case to heatsink	per diode $\lambda_{Paste} = 1 \text{ W}/(\text{m}\cdot\text{K}) / \lambda_{grease} = 1 \text{ W}/(\text{m}\cdot\text{K})$	R_{thCH}		0.050 ²⁾		K/W
Temperature under switching conditions	t_{op} continuous for 10s within a period of 30s, occurrence maximum 3000 times over lifetime	$T_{vj op}$		-40 150		150 ³⁾ 175 $^{\circ}\text{C}$

4 NTC-Thermistor

Parameter	Conditions	Symbol	min. typ. max.			Unit
Rated resistance	$T_C = 25^{\circ}\text{C}$	R_{25}		5.00		$\text{k}\Omega$
Deviation of R100	$T_C = 100^{\circ}\text{C}, R_{100} = 493 \Omega$	$\Delta R/R$	5		5	%
Power dissipation	$T_C = 25^{\circ}\text{C}$	P_{25}			20.0	mW
B-value	$R_2 = R_{25} \exp [B_{25/50}(1/T_2 - 1/(298,15 \text{ K}))]$	$B_{25/50}$		3375		K
B-value	$R_2 = R_{25} \exp [B_{25/80}(1/T_2 - 1/(298,15 \text{ K}))]$	$B_{25/80}$		3411		K
B-value	$R_2 = R_{25} \exp [B_{25/100}(1/T_2 - 1/(298,15 \text{ K}))]$	$B_{25/100}$		3433		K

Specification according to the valid application note.

¹⁾ Verified by characterization / design not by test.

²⁾ cooler alpha = 1500 W/(m²K); $R_{thHF_typ} = 0,06 \text{ K/W}$

³⁾ For $T_{vjop} > 150^{\circ}\text{C}$: Baseplate temperature has to be limited to 125°C.

5 Module

Parameter	Conditions	Symbol	Value			Unit
Isolation test voltage	RMS, f = 0 Hz, t = 1 sec	V _{ISOL}	4.2			kV
Maximum RMS module terminal current	T _F = 75°C, T _{Ct} = 105°C T _C = 85°C, T _{Ct} = 105°C	I _{IRMS}	500 500			A
Material of module baseplate			Cu+Ni ¹⁾			
Internal isolation	basic insulation (class 1, IEC 61140)		Al ₂ O ₃ ²⁾			
Creepage distance	terminal to heatsink terminal to terminal	d _{Creep}	9.0			mm
			9.0			
Clearance	terminal to heatsink terminal to terminal	d _{Clear}	4.5			mm
			4.5			
Comperative tracking index		CTI	> 200			
Maximum pressure in cooling circuit	T _{baseplate} < 40°C T _{baseplate} > 40°C (relative pressure)	p	min.	typ.	max.	bar
					3.0 ³⁾ 2.5	
Stray inductance module		L _{sCE}	8.0			nH
Module lead resistance, terminals - chip	T _C = 25 °C, per switch	R _{CC+EE'}	0.75			mΩ
Storage temperature		T _{stg}	-40	125		°C
Mounting torque for modul mounting	Screw M4 baseplate to heatsink Screw EJOT Delta PCB to frame	M	1.80	2.00	2.20	Nm
			0.45	0.50	0.55 ⁴⁾	
Weight		G	600			g

¹⁾ Ni plated Cu baseplate.

²⁾ Improved Al₂O₃ ceramic.

³⁾ According to application note AN-HPD-ASSEMBLY

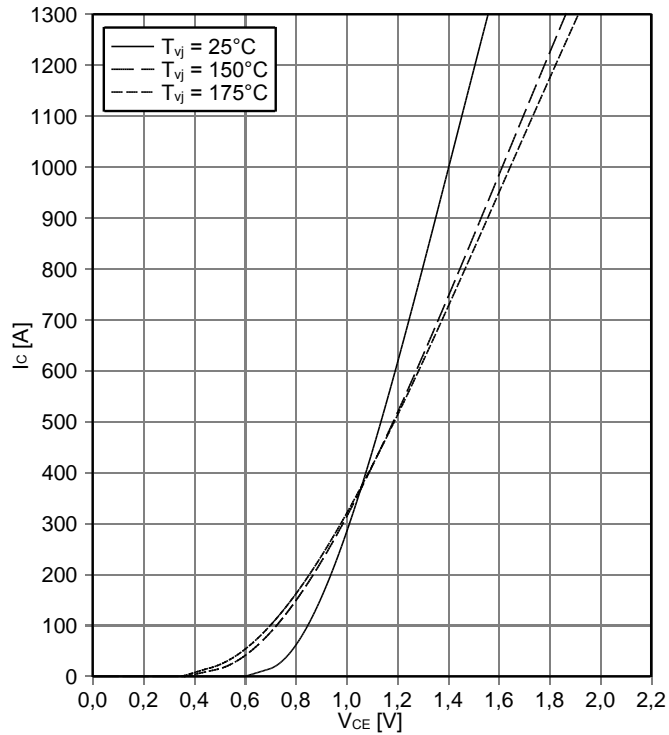
⁴⁾ EJOT Delta PT WN 5451 30x10. Effective mounting torque according to application note AN-HPD-ASSEMBLY

6 Characteristics Diagrams

output characteristic IGBT, Inverter (typical)

$$I_C = f(V_{CE})$$

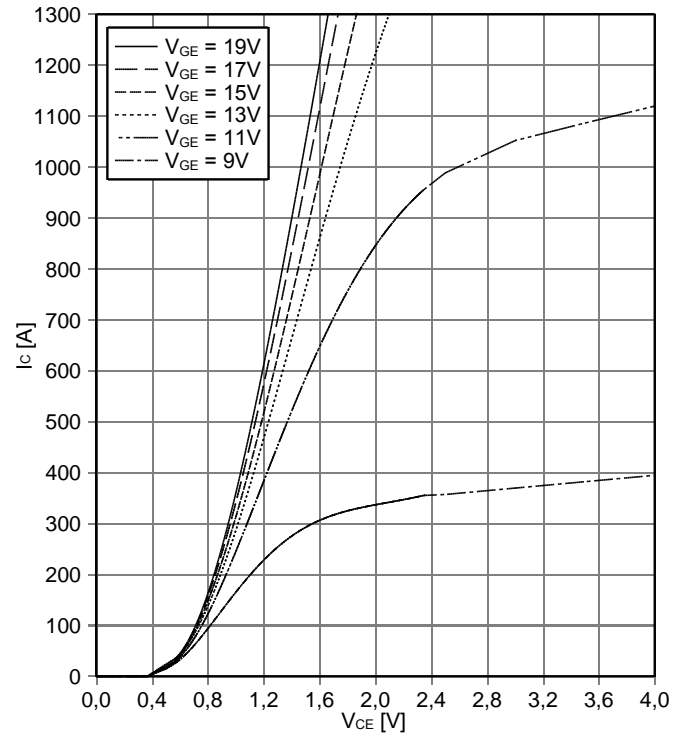
$V_{GE} = 15\text{ V}$



output characteristic IGBT, Inverter (typical)

$$I_C = f(V_{CE})$$

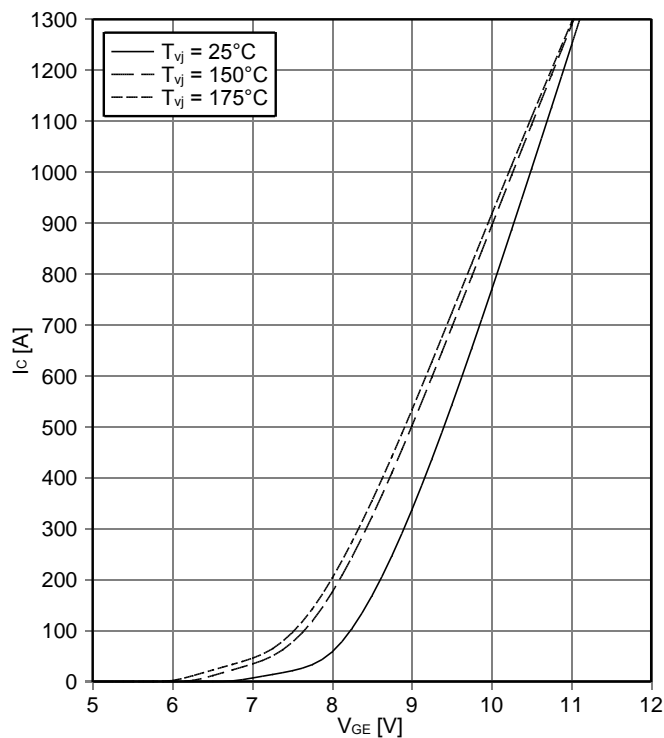
$T_{vj} = 150^\circ\text{C}$



transfer characteristic IGBT, Inverter (typical)

$$I_C = f(V_{GE})$$

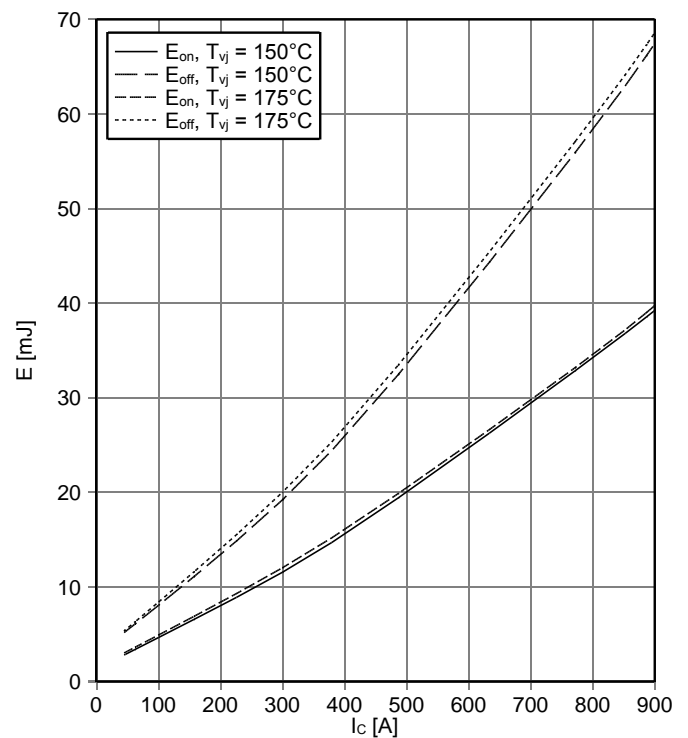
$V_{CE} = 20\text{ V}$



switching losses IGBT, Inverter (typical)

$$E_{on} = f(I_C), E_{off} = f(I_C)$$

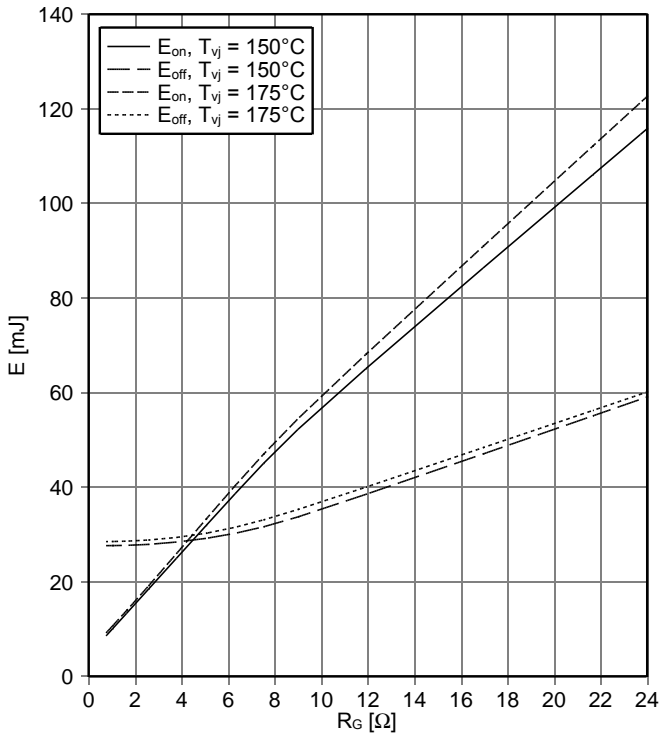
$V_{GE} = +15\text{ V} / -8\text{ V}, R_{Gon} = 2.4\ \Omega, R_{Goff} = 5.1\ \Omega, V_{CE} = 400\text{ V}$



switching losses IGBT, Inverter (typical)

$E_{on} = f(R_G), E_{off} = f(R_G)$

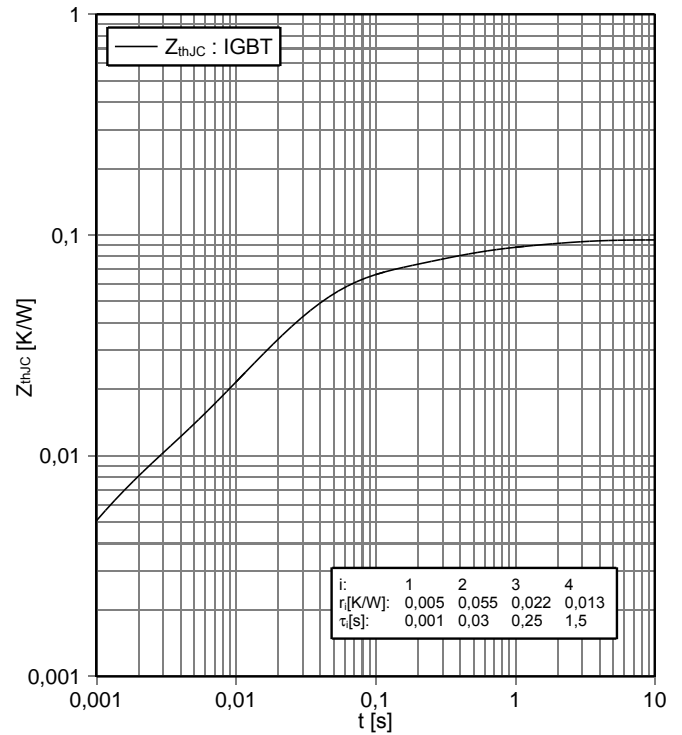
$V_{GE} = +15V / -8V, I_C = 450 A, V_{CE} = 400 V$



transient thermal impedance IGBT, Inverter

$Z_{thJC} = f(t)$

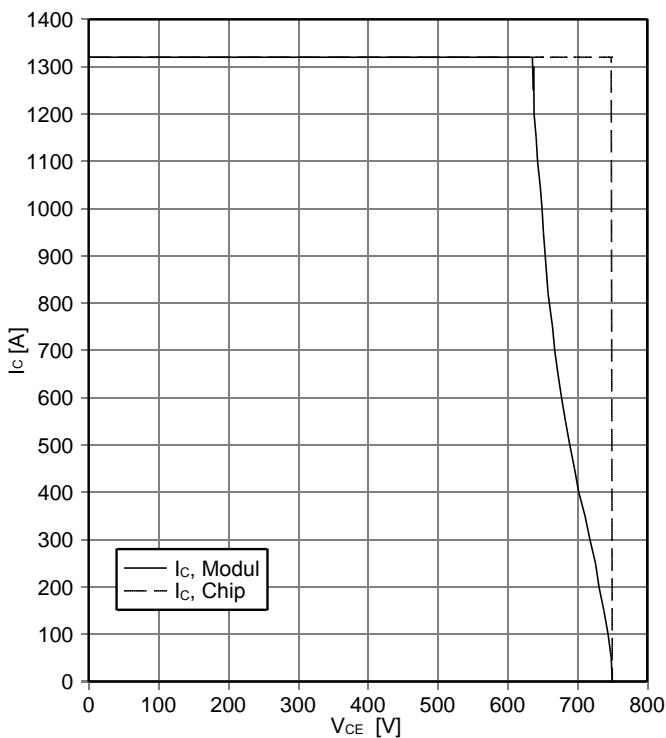
thermal grease 1W/(m²K), cooler alpha = 1500 W/(m²K)



reverse bias safe operating area IGBT, Inverter (RBSOA)

$I_C = f(V_{CE})$

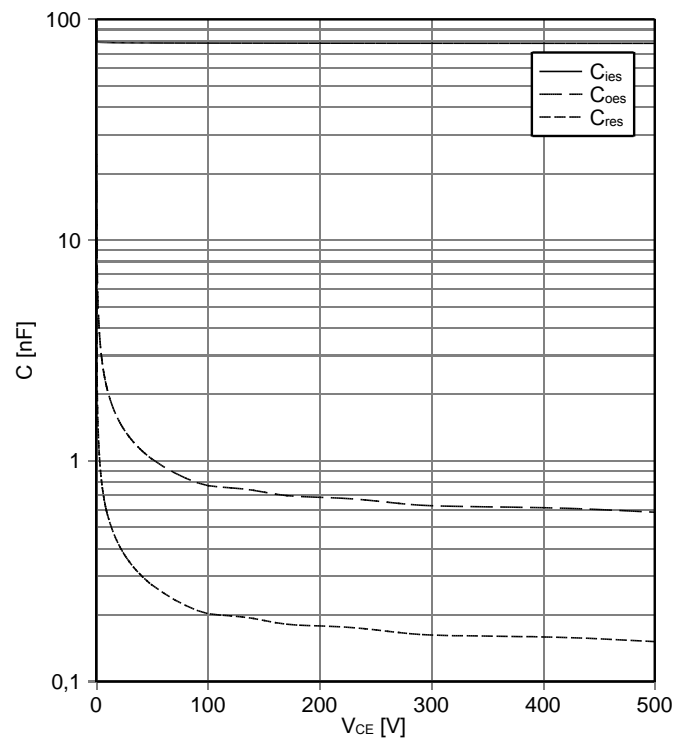
$V_{GE} = +15V / -8V, R_{Goff} = 5,1 \Omega, T_{vj} = 175^\circ C$



capacity characteristic IGBT, Inverter (typical)

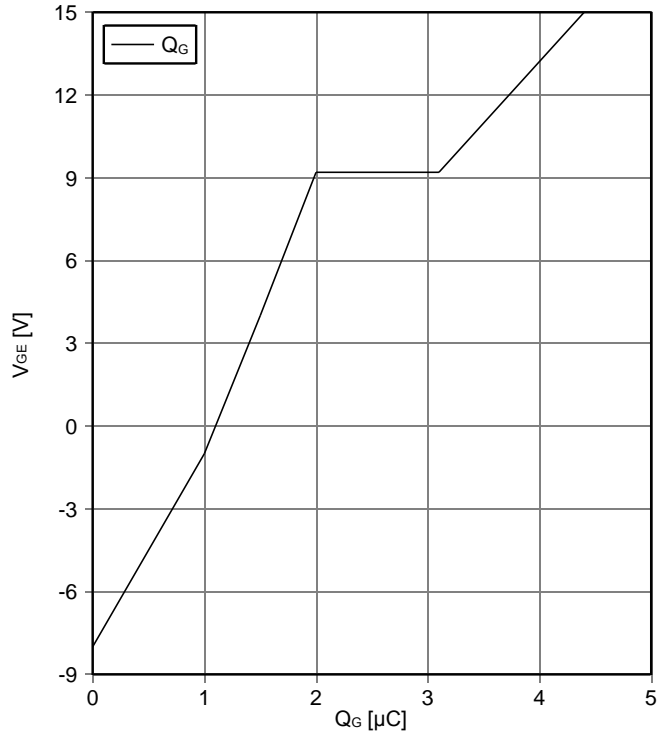
$C = f(V_{CE})$

$V_{GE} = 0 V, T_{vj} = 25^\circ C, f = 1 MHz$



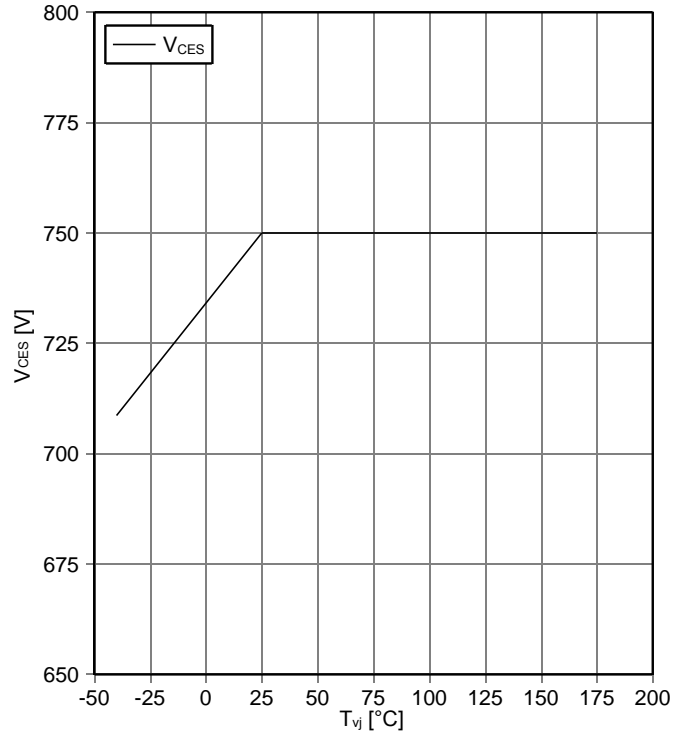
gate charge characteristic IGBT, Inverter (typical)

$V_{GE} = f(Q_G)$
 $V_{CE} = 400\text{ V}$, $I_C = 450\text{ A}$, $T_{vj} = 25^\circ\text{C}$



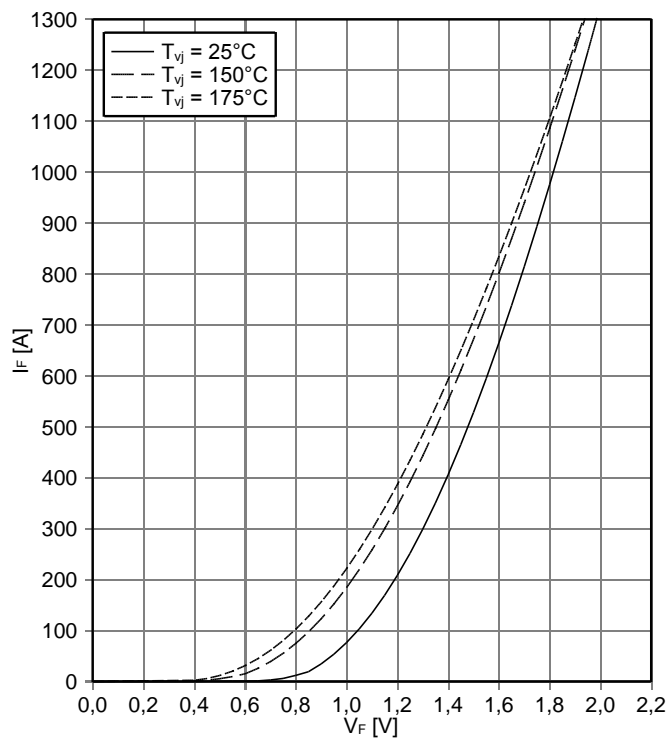
maximum allowed collector-emitter voltage

$V_{CES} = f(T_{vj})$, verified by characterization / design not by test
 $I_{CES} = 1\text{ mA}$ for $T_{vj} \leq 25^\circ\text{C}$; $I_{CES} = 30\text{ mA}$ for $T_{vj} > 25^\circ\text{C}$



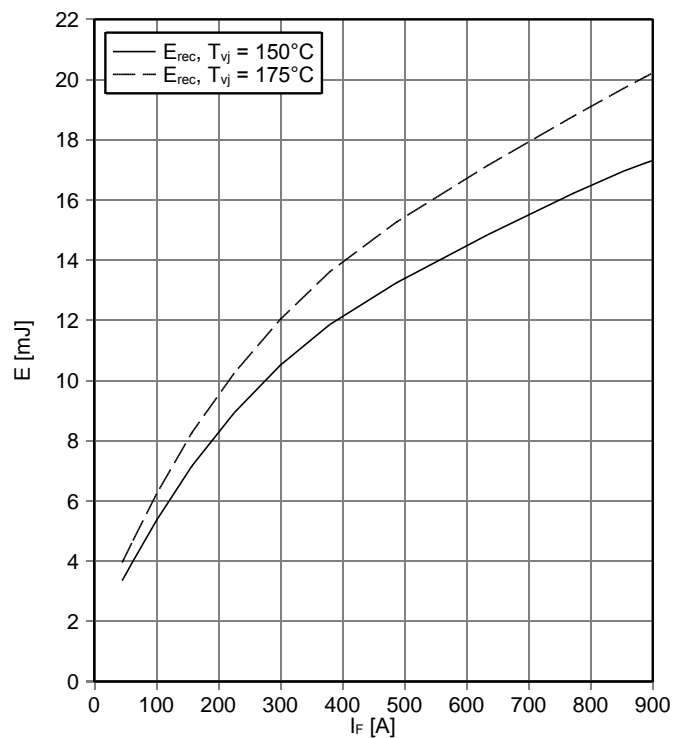
forward characteristic of Diode, Inverter (typical)

$I_F = f(V_F)$



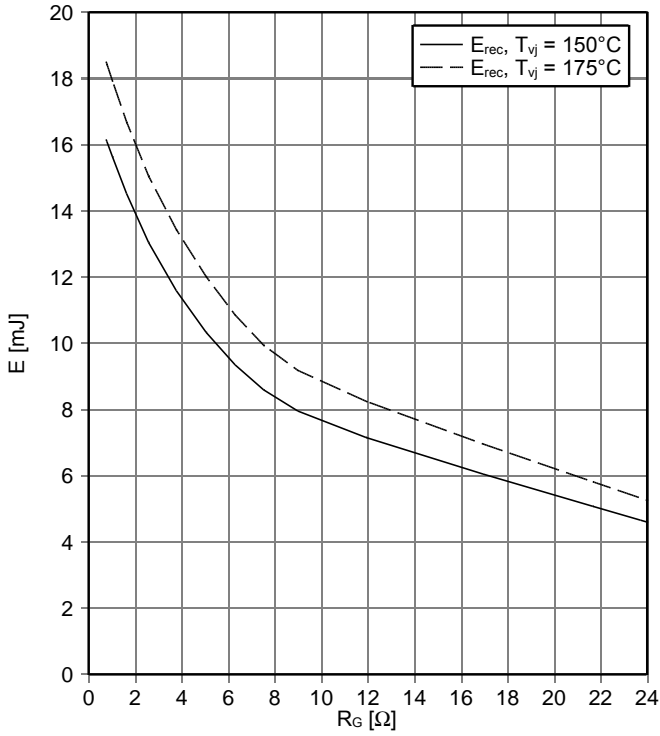
switching losses Diode, Inverter (typical)

$E_{rec} = f(I_F)$,
 $R_{Gon} = 2.4\ \Omega$, $V_{CE} = 400\text{ V}$



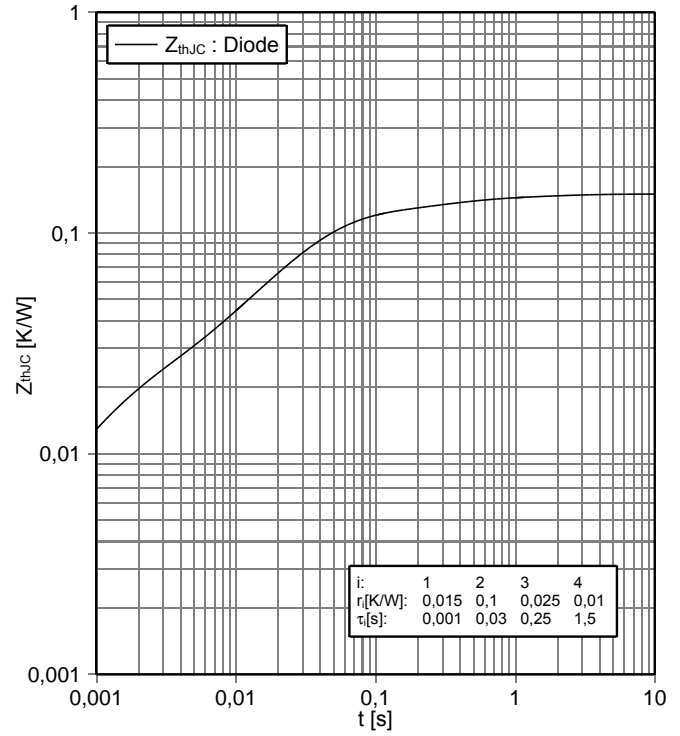
switching losses Diode, Inverter (typical)

$E_{rec} = f(R_G)$,
 $I_F = 450\text{ A}$, $V_{CE} = 400\text{ V}$



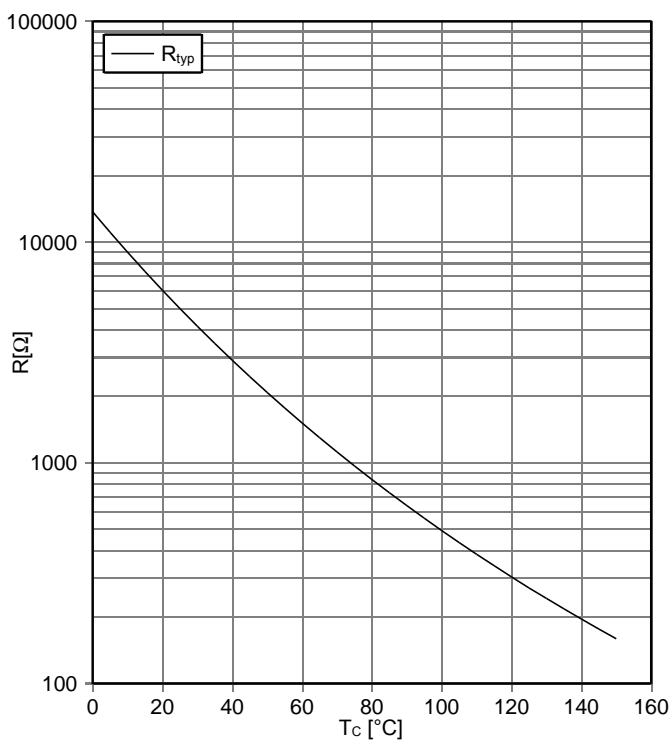
transient thermal impedance Diode, Inverter

$Z_{thJC} = f(t)$
thermal grease $1\text{ W}/(\text{m}^2\text{K})$, cooler $\alpha = 1500\text{ W}/(\text{m}^2\text{K})$

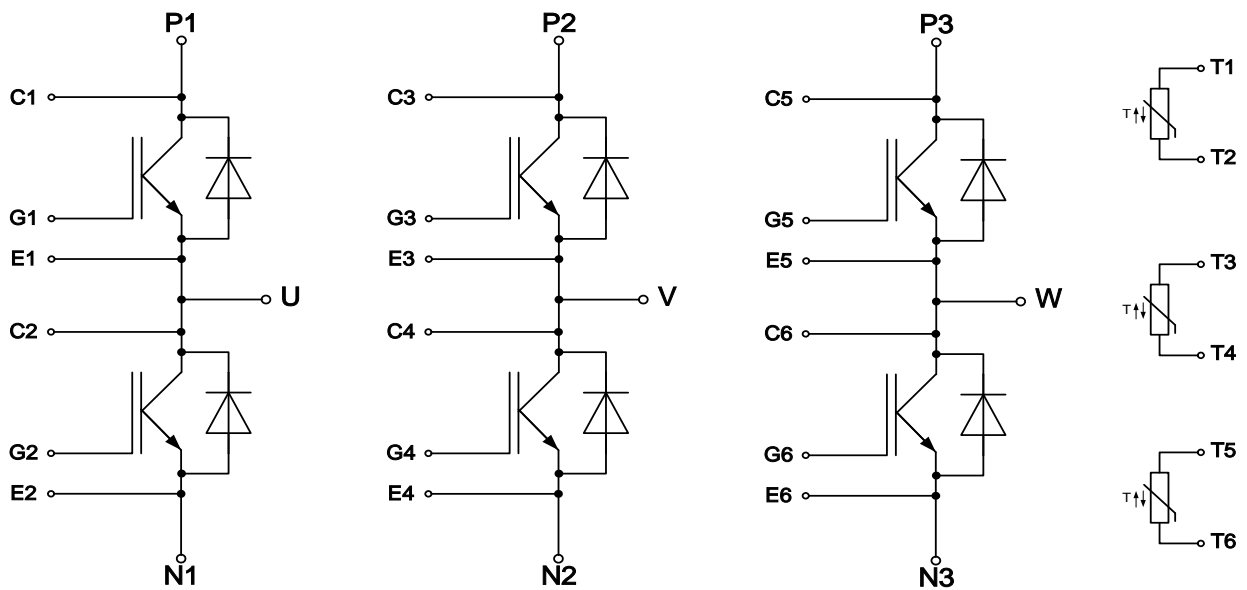


NTC-Thermistor-temperature characteristic (typical)

$R = f(T)$




7 Circuit diagram




9 Label Codes

9.1 Module Code

Code Format	Data Matrix		
Encoding	ASCII Text		
Symbol Size	16x16		
Standard	IEC24720 and IEC16022		
Code Content	Content Module Serial Number Module Material Number Production Order Number Datecode (Production Year) Datecode (Production Week)	Digit 1 - 5 6 - 11 12 - 19 20 - 21 22 - 23	Example (below) 71549 142846 55054991 15 30
Example	 71549142846550549911530		

9.2 Packing Code

Code Format	Code128			
Encoding	Code Set A			
Symbol Size	34 digits			
Standard	IEC8859-1			
Code Content	Content Backend Construction Number Production Lot Number Serial Number Date Code Box Quantity	Identifier X 1T S 9D Q	Digit 2 - 9 12 - 19 21 - 25 28 - 31 33 - 34	Example (below) 95056609 2X0003E0 754389 1139 15
Example	 X950566091T2X0003E0S754389D1139Q15			

Revision History

Major changes since previous revision

Revision History

Reference	Date	Description
V2.0	2018-03-07	-
V2.1	2018-11-28	Correction of pin designation in package outlines
V3.0	2019-05-20	-

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