Features

- 1210 1.1mm SMD LED
- High Brightness
- AlInGaP / InGaN Technology
- Side View
- High reliability
- Clear Lens

Applications

- Consumer Electronics
- Wearables
- Automobile After Market
- Industrial Equipment

Description

The IN-S128DAT5R5B is a popular 1210 top view dual color package with versatile design capabilities. It is a PCB type molding style LED which can be used in various applications.

Recommended Solder Pattern

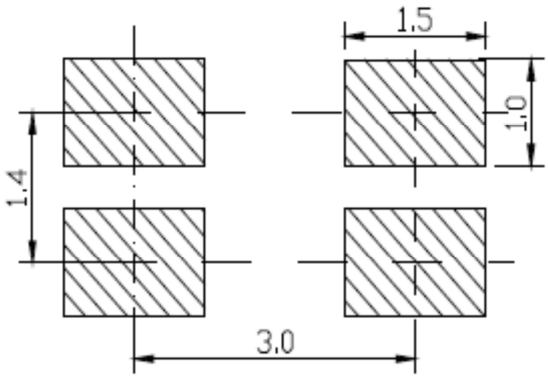

Figure 1. IN-S128DAT5R5B Solder Pattern

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Package Dimensions in mm

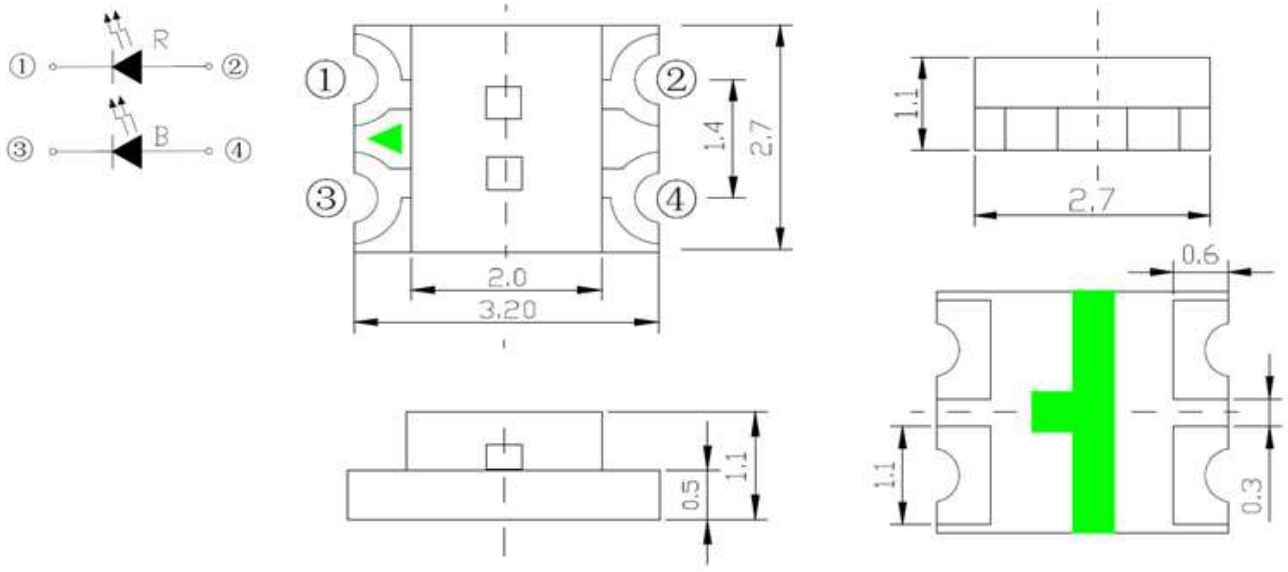

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Figure 2. IN-S128DAT5R5B Package Dimensions

Absolute Maximum Rating at 25°C (Note 1)

Product	Emission Color	P_d (mW)	I_F (mA)	I_{FP}* (mA)	V_R (V)	T_{OP} (°C)	T_{ST} (°C)
IN-S128DAT5R5B	Red	75	25	70	5	-30~+85	-40~+90
	Blue	75	25	100			

Notes
1. Condition for IFP is pulse of 1/10 duty and 0.1msec width

ESD Precaution

ATTENTION: Electrostatic Discharge (ESD) protection

The symbol above denotes that ESD precaution is needed. ESD protection for GaP and AlGaAs based chips is necessary even though they are relatively safe in the presence of low static-electric discharge. Parts built with AlInGaP, GaN, or/and InGaN based chips are STATIC SENSITIVE devices. ESD precaution must be taken during design and assembly.
If manual work or processing is needed, please ensure the device is adequately protected from ESD during the process.

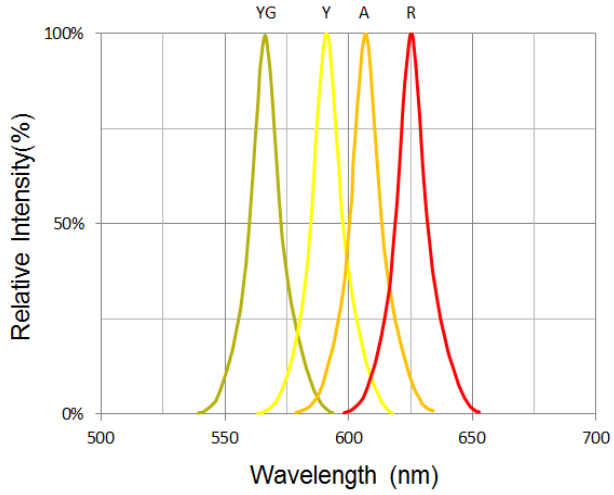
Please be advised that normal static precautions should be taken in the handling and assembly of this device to prevent damage or degradation which may be induced by electrostatic discharge (ESD).

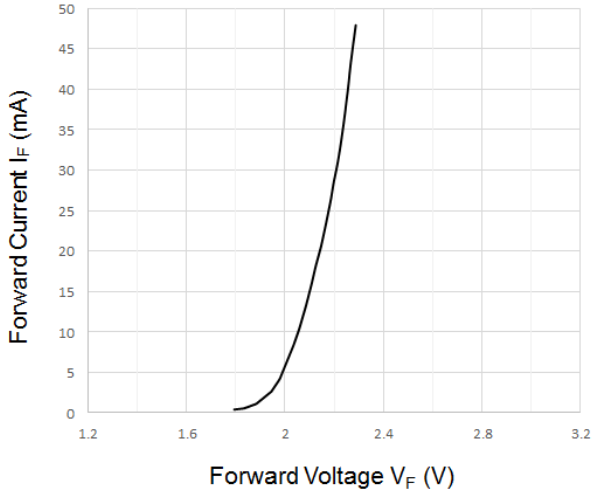
Electrical Characteristics T_A = 25℃ (Note 1)

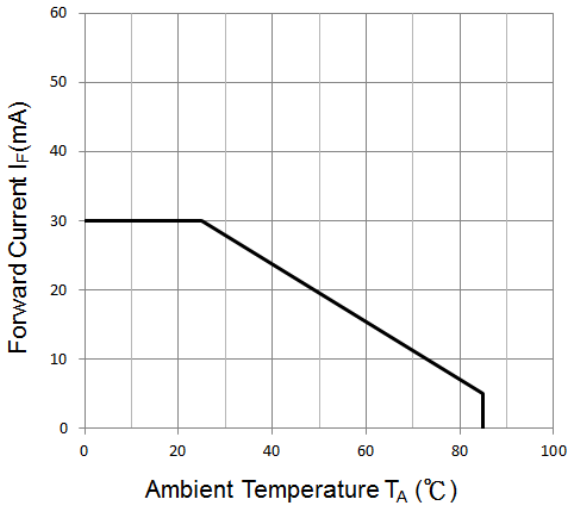
Product	Emission Color	I_F (mA)	V_F(V)		λ(nm)			Viewing Angle	I^*_V(mcd)
			typ.	max	λ_D	λ_P	$\triangle\lambda$	$2\theta_{1/2}$	typ.
IN-S128DAT5R5B	Red	5	2.2	2.6	622	630	20	130	46
	Blue	5	3.2	3.6	467	470	35	130	45

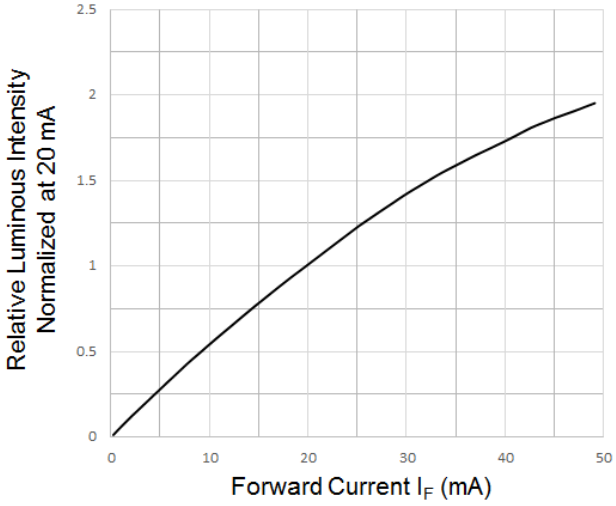
Notes
1. Performance guaranteed only under conditions listed in above tables.

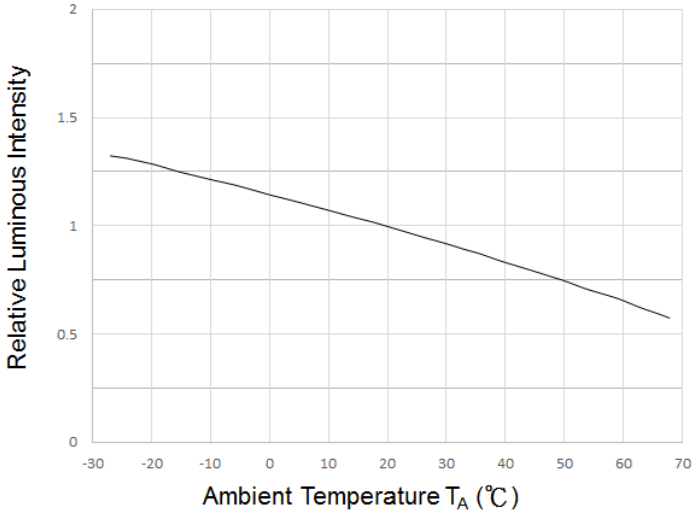
Typical Characteristic Curves – YG, Y, A, R



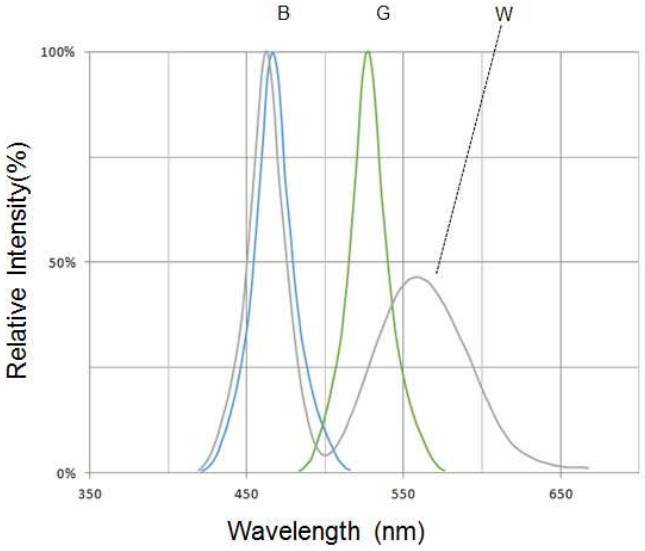


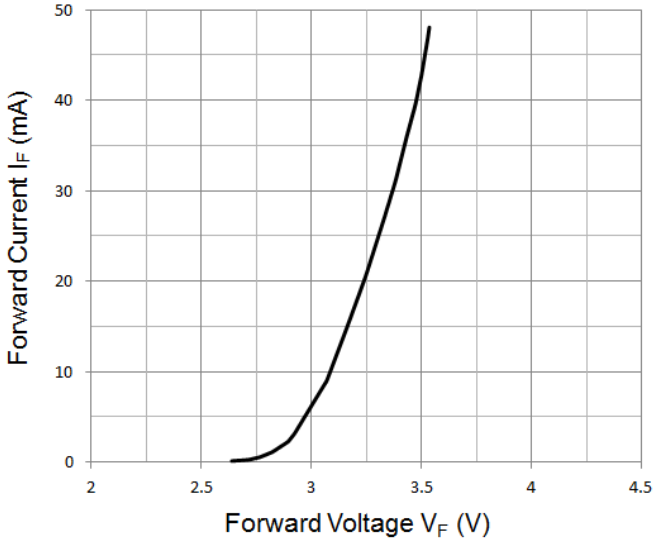


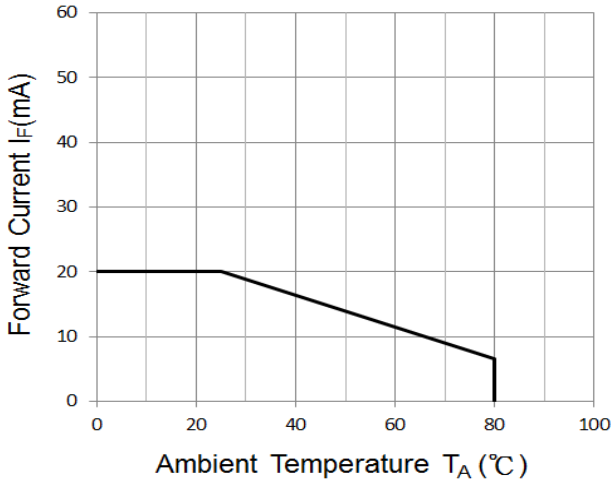


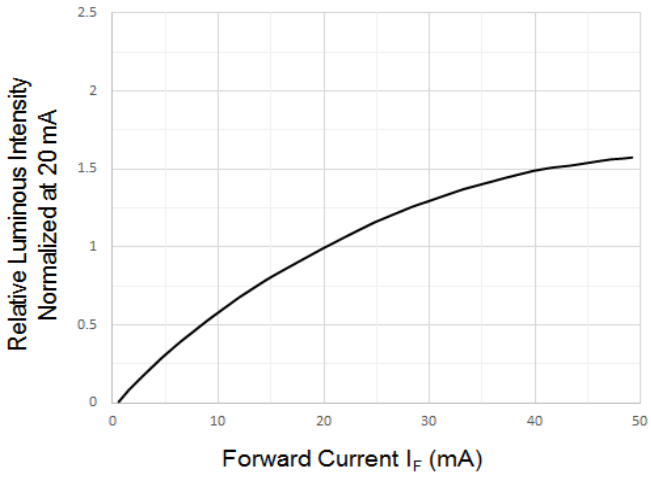


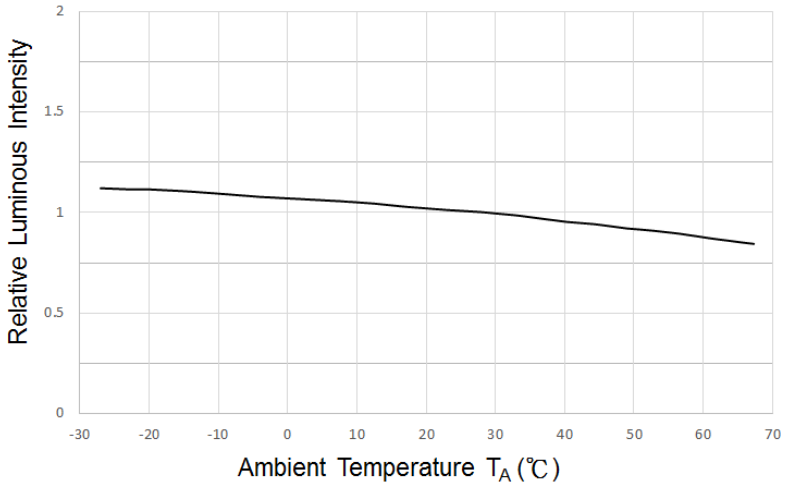
Typical Characteristic Curves – B, G, W



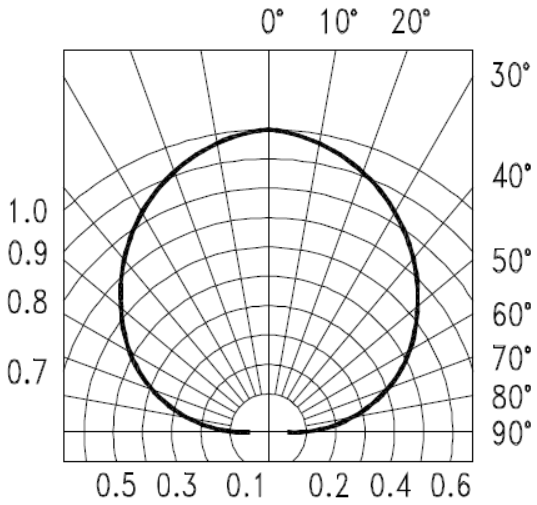








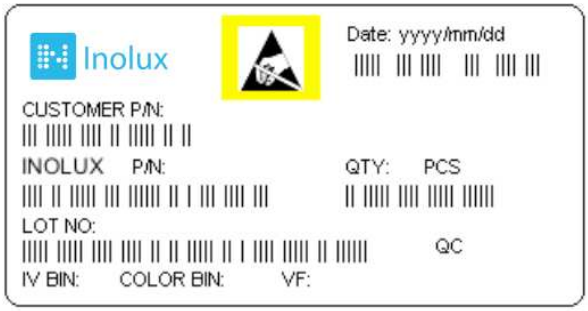
Typical Characteristic Curves – Radiation Pattern



Ordering Information

Product	Emission Color	Technology	Test Current I_F (mA)	Luminous Intensity I_V (mcd) (Typ.)	Forward Voltage V_F (V) (Typ.)	Orderable Part Number
IN-S128DAT5R5B	Red	AlInGaP	5	46	2.2	IN-S128DAT5R5B
	Blue	InGaN	5	45	3.2	

Label Specifications



Inolux P/N:

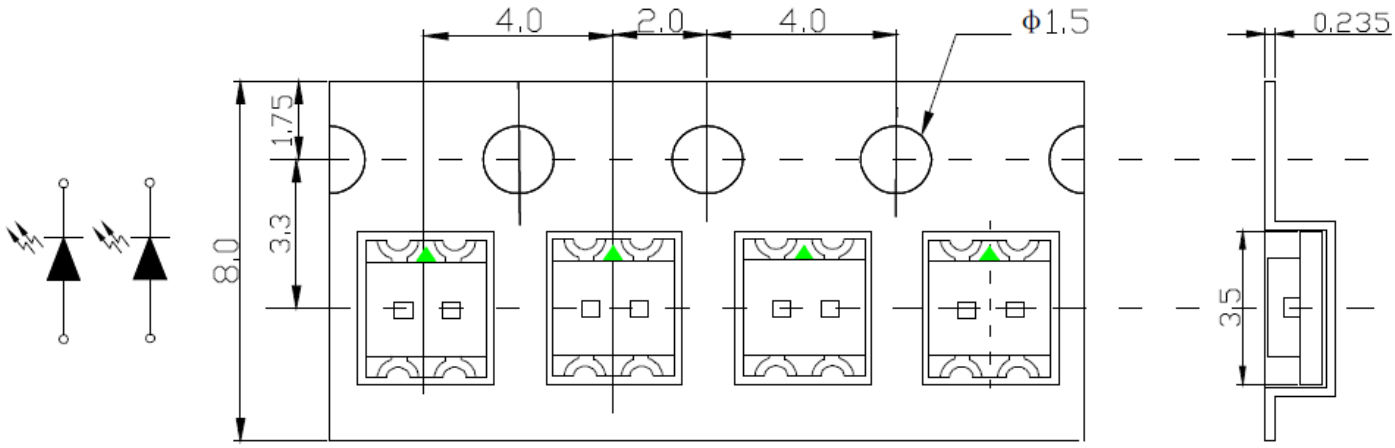
I	N	-	S	1	2	8	D	A	T	5		R	5		B	-	X	X	X	X
			Material	Package			Variation		Orientation	Current	Lens	Color	Current	Lens	Color		Customized Stamp-off			
Inolux SMD			S = PCB Type	128DA = 3.2 x 2.7 x 1.1mm Dual-Chip					T = Top Mount	5= 5mA	(Blank) = Clear	R=630nm	5= 5mA	(Blank) = Clear	B=470 nm					

Lot No.:

Z	2	0	1	7	01	24	001
Internal Tracker	Year (2017, 2018, …..)				Month	Date	Serial

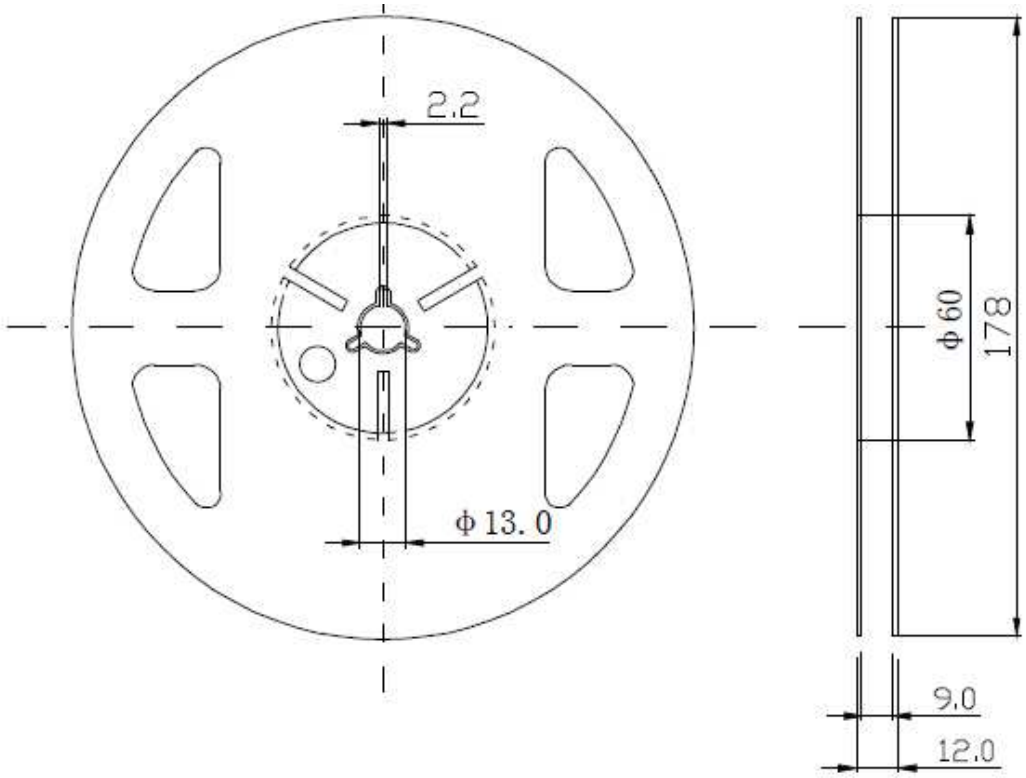
Packaging Information: 3000pcs Per Reel

Tape Dimension



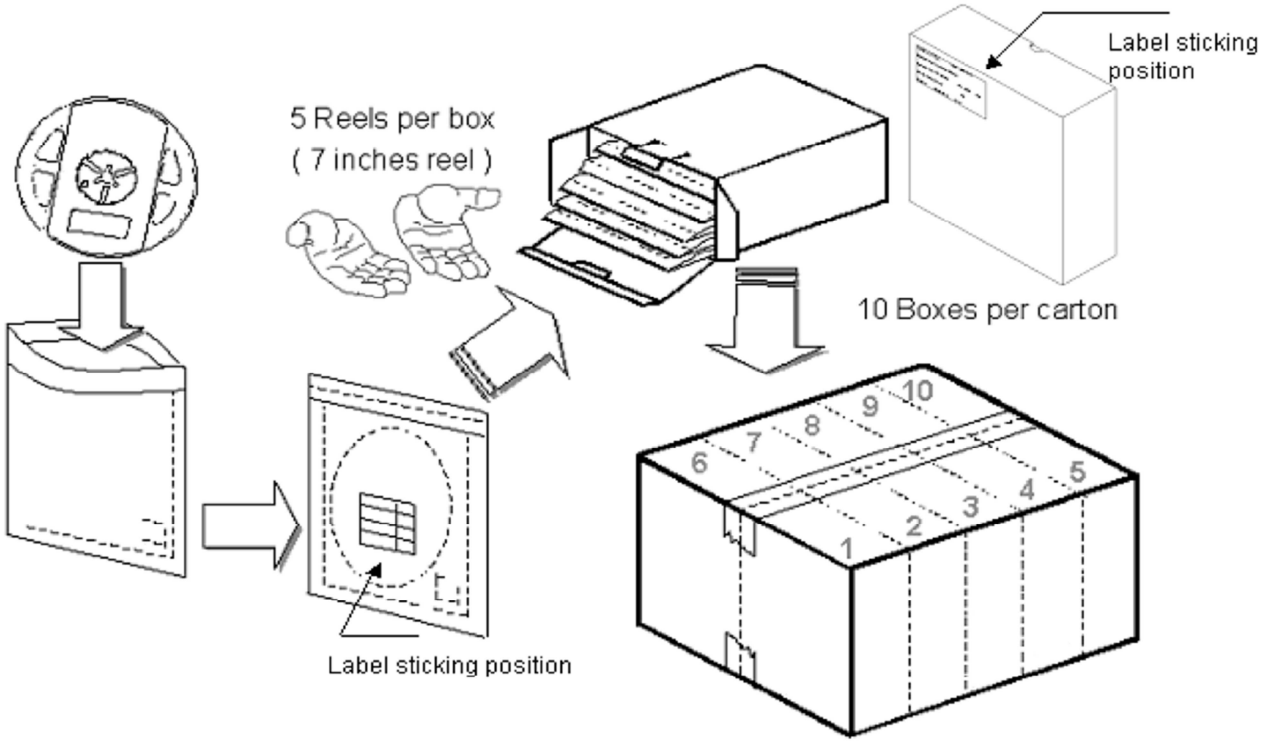
Unit: mm Tolerance: +/-0.10 mm

Reel Dimension



Unit: mm Tolerance: +/-0.15mm

Packing Dimension



5 boxes per carton are available depending on shipment quantity.

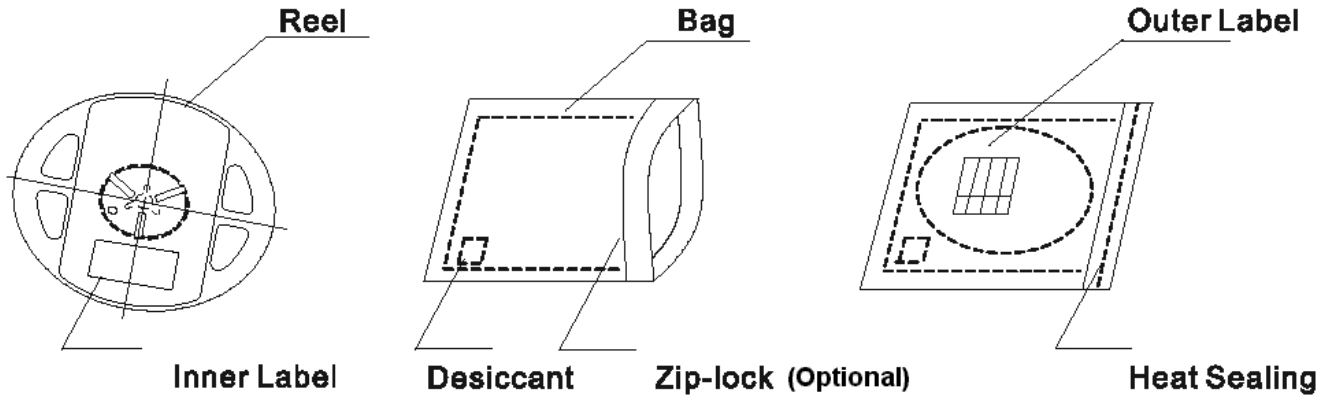
	Specification	Material	Quantity
Carrier tape	Per EIA 481-1A specs	Conductive black tape	3000pcs per reel
Reel	Per EIA 481-1A specs	Conductive black	
Label	IN standard	Paper	
Packing bag	220x240mm	Aluminum laminated bag/ no-zipper	One reel per bag
Carton	IN standard	Paper	Non-specified
Others: Each immediate box consists of 5 reels. The 5 reels may not necessarily have the same lot number or the same bin combinations of Iv, λ_D and Vf. Each reel has a label identifying its specification; the immediate box consists of a product label as well.			

Dry Pack

All SMD optical devices are **MOISTURE SENSITIVE**. Avoid exposure to moisture at all times during transportation or storage. Every reel is packaged in a moisture protected anti-static bag. Each bag is properly sealed prior to shipment.

Upon request, a humidity indicator will be included in the moisture protected anti-static bag prior to shipment.

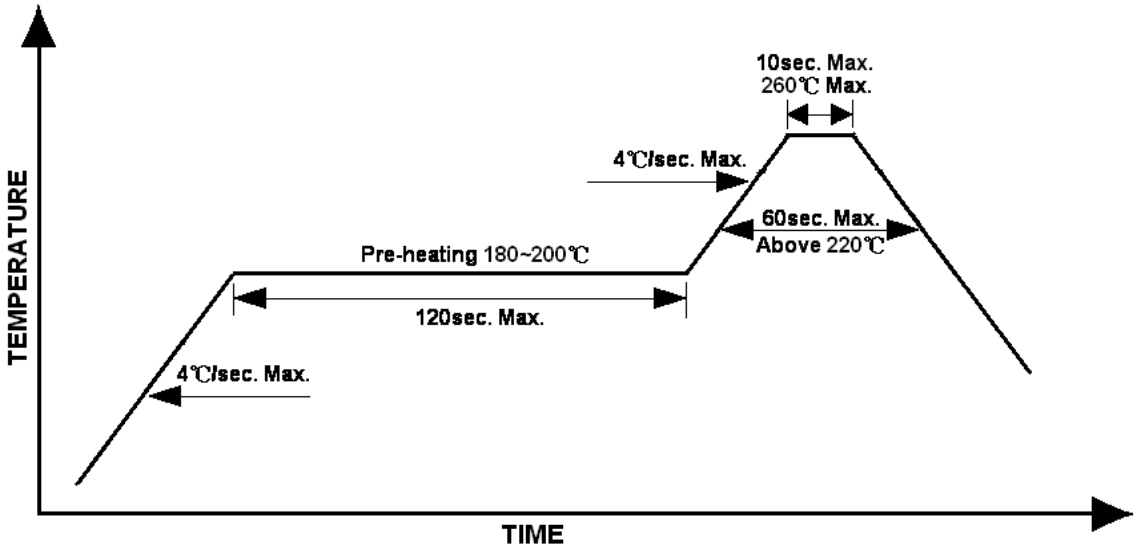
The packaging sequence is as follows:



Reflow Soldering

- Recommended tin glue specifications: melting temperature in the range of 178~192 ^{O}C
- The recommended reflow soldering profile is as follows (temperatures indicated are as measured on the surface of the LED resin):

Lead-free Solder Profile



Precautions

- Avoid exposure to moisture at all times during transportation or storage.
- Anti-Static precaution must be taken when handling GaN, InGaN, and AlInGaP products.
- It is suggested to connect the unit with a current limiting resistor of the proper size. Avoid applying a reverse voltage.
- Avoid operation beyond the limits as specified by the absolute maximum ratings.
- Avoid direct contact with the surface through which the LED emits light.
- If possible, assemble the unit in a clean room or dust-free environment.

Reworking

- Rework should be completed within 5 seconds under 260 ^{O}C.
- The iron tip must not come in contact with the copper foil.
- Twin-head type is preferred.

Cleaning

Following are cleaning procedures after soldering:

- An alcohol-based solvent such as isopropyl alcohol (IPA) is recommended.
- Temperature x Time should be 50^{o}C x 30sec. or <30^{o}C x 3min
- Ultra sonic cleaning: < 15W/ bath; bath volume ≤ 1liter
- Curing: 100 ^{O}C max, <3min

Cautions of Pick and Place

- Avoid stress on the resin at elevated temperature.
- Avoid rubbing or scraping the resin by any object.
- Electro-static may cause damage to the component. Please ensure that the equipment is properly grounded. Use of an ionizer fan is recommended.

Reliability

Item	Frequency/ lots/ samples/ failures	Standards Reference	Conditions
Precondition	For all reliability monitoring tests according to JEDEC Level 2	J-STD-020	1.) Baking at 85℃ for 24hrs 2.) Moisture storage at 85℃/ 60% R.H. for 168hrs
Solderability	1Q/ 1/ 22/ 0	JESD22-B102-B And CNS-5068	Accelerated aging 155℃/ 24hrs Tinning speed: 2.5+0.5cm/s Tinning: A: 215℃/ 3+1s or B: 260℃/ 10+1s
Resistance to soldering heat		CNS-5067	Dipping soldering terminal only Soldering bath temperature A: 260+/-5℃; 10+/-1s B: 350+/-10℃; 3+/-0.5s
Operating life test	1Q/ 1/ 40/ 0	CNS-11829	1.) Precondition: 85℃ bakin g for 24hrs 85℃/ 60%R.H. for 168hrs 2.) Tamb25℃; IF=20mA; duration 1000hrs
High humidity, high temperature bias	1Q/ 1/ 45/ 0	JESD-A101-B	Tamb: 85℃ Humidity: 85% R.H., IF=5mA Duration: 1000hrs
High temperature bias	1Q/ 1/ 20	IN specs.	Tamb: 55℃ IF=20mA Duration: 1000hrs
Pulse life test	1Q/ 1/ 40/ 0		Tamb25℃, If=20mA,, Ip=100mA, Duty cycle=0.125 (tp=125 μs,T=1sec) Duration 500hrs)
Temperature cycle	1Q/ 1/ 76/ 0	JESD-A104-A IEC 68-2-14, Nb	A cycle: -40 degree C 15min; +85 degree C 15min Thermal steady within 5 min.. 300 cycles 2 chamber/ Air-to-air type
High humidity storage test	1Q/ 1/ 40/ 0	CNS-6117	60+3℃ 90+5/-10% R.H. for 500hrs
High temperature storage test	1Q/ 1/ 40/ 0	CNS-554	100+10℃ for 500hrs
Low temperature storage test	1Q/ 1/ 40/ 0	CNS-6118	-40+5℃ for 500hrs

Revision History

Changes since last revision	Page	Version No.	Revision Date
Initial Release		1.0	05-12-2017

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