

Features

- 0603 0.6 mm side view SMD LED
- High Brightness
- AllnGaP / InGaN Technology
- Small package
- High reliability
- Clear Lens

Applications

- Consumer Electronics
- Wearable
- Automobile After Market
- Industrial Equipment

Description

The IN-S63AS series is a popular low profile 0603 package with versatile design capabilities. It is a PCB type molding style LED which can be used in various applications.

Recommended Solder Pattern

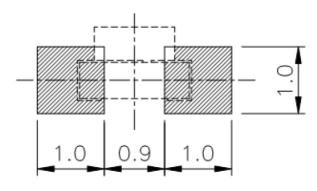


Figure 1. IN-S63AS Solder Pattern

Package Dimensions in mm

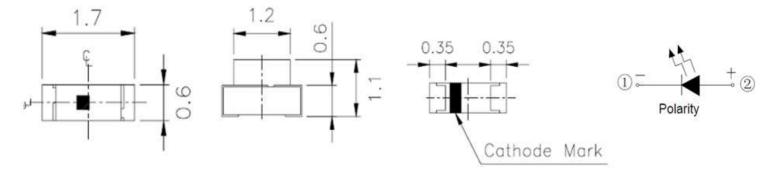


Figure 2. IN-S63AS Package Dimensions



Absolute Maximum Rating at 25°C (Note 1)

Product	Emission Color	P _d (mW)	I _F (mA)	I _{FP} * (mA)	V _R (V)	T _{OP} (°C)	Тѕт (⁰С)
IN-S63AS5YG	Yellow Green	75	25				
IN-S63AS5Y	Yellow	75	25	70			
IN-S63AS5A	Amber	75	25	70			5°C -40°C~+90°C
IN-S63ASR	Red	75	25		5	-30°C~+85°C	
IN-S63AS5B	Blue	75	25				
IN-S63ASG	Green	75	25	100			
IN-S63AS5UW	White	75	25				

Notes

1. Condition for IFP is pulse of 1/10 duty and 0.1msec width

ESD Precaution

ATTENTION: Electrostatic Discharge (ESD) protection



The symbol above denotes that ESD precaution is needed. ESD protection for GaP and AlGaAs based chips is necessary even though they are relatively safe in the presence of low static-electric discharge. Parts built with AlInGaP, GaN, or/and InGaN based chips are STATIC SENSITIVE devices. ESD precaution must be taken during design and assembly. If manual work or processing is needed, please ensure the device is adequately protected from ESD during the process.

Please be advised that normal static precautions should be taken in the handling and assembly of this device to prevent damage or degradation which may be induced by electrostatic discharge (ESD).



Electrical Characteristics $T_A = 25$ C (Note 1)

	Emission		V _F (V)		λ(nm)			Viewing Angle	l* _∨ (mcd)
Product	Color	$\begin{array}{c c} \text{Color} & I_F(\text{mA}) & \\ \hline & \text{min} & \text{max} & \lambda_D & \lambda_P & \triangle \lambda \end{array}$		۵λ	2 <i>θ</i> 1/2	typ.			
IN-S63AS5YG	Yellow Green	5	1.8	2.6	573	576	15	120	11.5
IN-S63AS5Y	Yellow	5	1.8	2.6	588	590	20	120	30
IN-S63AS5A	Amber	5	1.8	2.2	605	608	17	120	45
IN-S63ASR	Red	20	1.8	2.6	622	630	20	120	150
IN-S63AS5B	Blue	5	2.7	3.1	467	468	30	120	80
IN-S63ASG	Green	20	2.8	3.6	522	527	35	120	450
IN-S63AS5UW	White	5	2.7	3.1	X=0.29 Y=0.29	-	-	120	285

Notes

1. Performance guaranteed only under conditions listed in above tables.



Chromaticity Bin (for White only)

Bin Code	CIE-X	CIE-Y	Bin Code	CIE-X	CIE-Y	Bin Code	CIE-X	CIE-Y	Bin Code	CIE-X	CIE-Y
	0.2545	0.2480		0.2640	0.2670		0.2830	0.3050		0.2920	0.3060
A5	0.2589	0.2445	D1	0.2680	0.2623	C1	0.2863	0.2978	D1	0.2935	0.3015
no	0.2680	0.2623	B1	0.2772	0.2800	01	0.2923	0.3052		0.2997	0.3088
	0.2640	0.2670		0.2735	0.2860		0.2895	0.3134		0.2984	0.3133
	0.2589	0.2445		0.2720	0.2575		0.2863	0.2978		0.2935	0.3015
A6	0.2633	0.2410	B2	0.2680	0.2623	C2	0.2895	0.2905	D2	0.2950	0.2970
no	0.2720	0.2575	02	0.2772	0.2800	02	0.2950	0.2970	02	0.3009	0.3042
	0.2680	0.2623		0.2808	0.2740		0.2923	0.3052		0.2997	0.3088
	0.2677	0.2375		0.2720	0.2575		0.2895	0.2905		0.2950	0.2970
A7	0.2633	0.2410	B3	0.2760	0.2528	C3	0.2928	0.2833	D3	0.2965	0.2925
	0.2720	0.2575	05	0.2844	0.2680	0.5	0.2977	0.2891	0.0	0.3023	0.2990
	0.2760	0.2528		0.2808	0.2740		0.2950	0.2970		0.3009	0.3042
	0.2720	0.2340		0.2760	0.2528		0.2928	0.2833		0.2965	0.2925
A8	0.2677	0.2375	B4	0.2844	0.2680	C4	0.2977	0.2891	D4	0.2980	0.2880
10	0.2760	0.2528	DI	0.2880	0.2620	01	0.3003	0.2812		0.3037	0. 2937
	0.2800	0.2480		0.2800	0.2480		0.2960	0.2760		0.3023	0.2990
	0.2984	0.3133		0.2735	0.2860		0.2883	0.3172		0.2937	0.3312
E1	0.2997	0.3088	B5	0.2772	0.2800	C5	0.2870	0.3210	D5	0.2950	0.3266
	0.3058	0.3160	00	0.2863	0.2978	0.5	0.2937	0.3312	05	0.3017	0.3360
	0.3048	0.3207		0.2830	0.3050		0.2950	0.3266		0.3005	0.3415
	0.2997	0.3088		0.2772	0.2800		0.2883	0.3172		0.2950	0.3266
E2	0.3009	0.3042	B6	0.2808	0.2740	C6	0.2950	0.3266	D6	0.2962	0.3220
	0.3068	0.3113	20	0.2895	0.2905		0.2962	0.3220		0.3028	0.3304
	0.3058	0.3160		0.2863	0.2978		0.2895	0.3134		0.3017	0.3360
	0.3009	0.3042		0.2808	0.2740		0.2895	0.3134		0.2962	0.3220
E3	0.3023	0.2990	B7	0.2844	0.2680	C7	0.2908	0.3097	D7	0.2973	0.3177
	0.3081	0.3053	51	0.2928	0.2833		0.2973	0.3177		0.3038	0.3256
	0.3068	0.3113		0.2895	0.2905		0.2962	0.3220		0.3028	0.3304
	0.3023	0.2990		0.2844	0.2680		0.2908	0.3097		0.2973	0.3177
E4	0.3037	0.2937	B8	0.2928	0.2833	C8	0.2920	0.3060	D8	0.2984	0.3133
	0.3093	0.2993	20	0.2960	0.2760		0.2984	0.3133		0.3048	0.3207
	0.3081	0.3053		0.2880	0.2620		0.2973	0.3177		0.3038	0.3256
	0.25	0.251		0.26	0.271		0.27	0.291		0.28	0.311
Z2	0.26	0.271	Z3	0.27	0.291	Z4	0.28	0.311	Z5	0.2871	0.321
	0.264	0.267		0.2735	0.286		0.283	0.305		0.2895	0.3134
	0.2545	0.248		0.264	0.267		0.2735	0.286		0.283	0.305
	0.2497	0.2267		0.2497	0.2267		0.2593	0.2223		0.2640	0.2200
A1	0.245	0.229	A2	0.2589	0.2445	A3	0.2677	0.2375	A4	0.2593	0. 2223
	0.2545	0.248		0.2633	0.241		0.2633	0.2410		0.2677	0.2375
	0.2589	0.2445		0.2545	0.2245		0.2545	0.2245		0.2720	0.2340
	0.24	0.231									
Z1	0.25	0.251									
	0.2545	0.248									
	0.245	0. 2291									



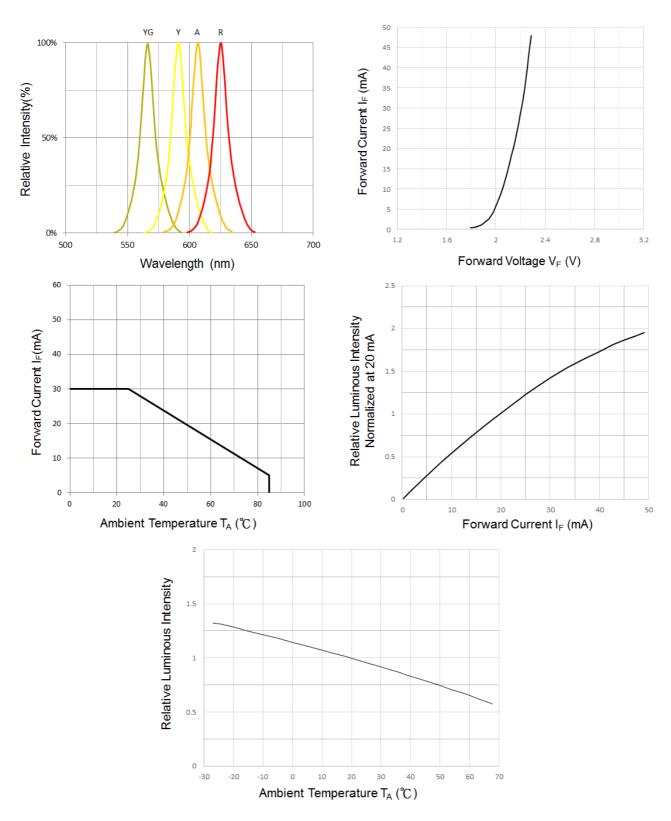
IN-S63AS series Side View SMD LED 0603 0.6mm PCB Type

0.3600 0.3400 D5 D6 C5 D7 0.3200 C6 D8 C7 E1 Z5 C8 E2 D1 C1 E3 D2 0.3000 E4 Z4 D3 C2 D4 B5 C3 B6 C4 0.2800 B7 Z3 В1 B8 B2 B3 0.2600 Z2 B4 A5 A6 A7 A8 Z1 0.2400 A1 A2 A3 A4 0.2200 0.2000 0.23 0.24 0.25 0.26 0.27 0.28 0.29 0.3 0.31 0.32 0.22

Chromaticity Bin

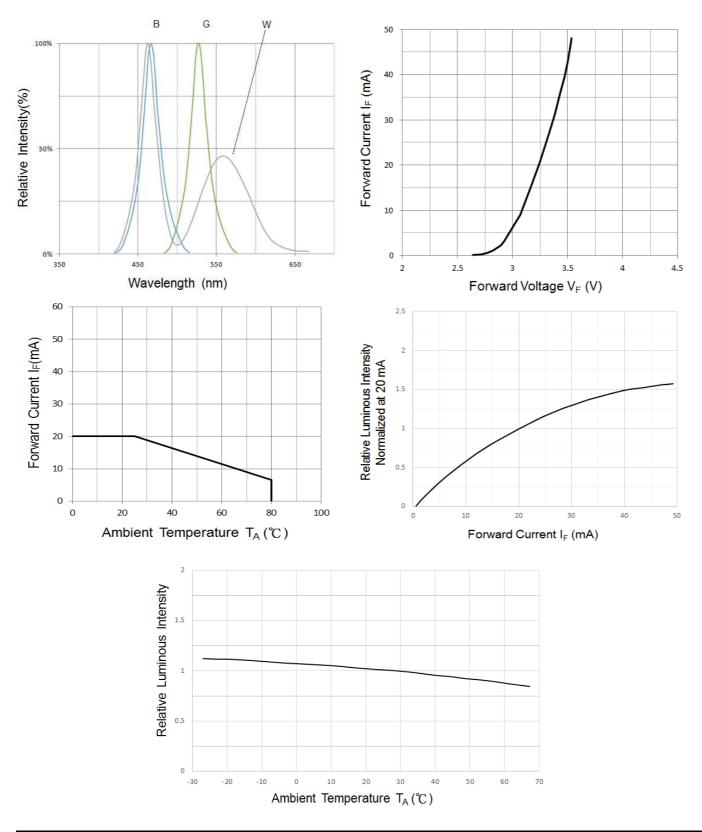


Typical Characteristic Curves – YG, Y, A, R



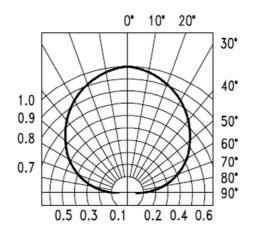


Typical Characteristic Curves – B, G, W





Typical Characteristic Curves – Radiation Pattern

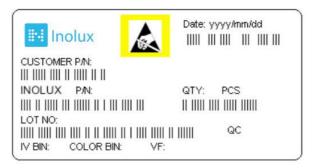


Ordering Information

Product	Emission Color	Technolog y	Test Current I _F (mA)	Luminous Intensity I _V (mcd) (Typ.)	Forward Voltage V _F (V) (Typ.)	Orderable Part Number
IN-S63AS5YG	Yellow Green	AllnGaP	5	11.5	2.0	IN-S63AS5YG
IN-S63AS5Y	Yellow	AllnGaP	5	30	2.0	IN-S63AS5Y
IN-S63AS5A	Amber	AllnGaP	5	45	2.0	IN-S63AS5A
IN-S63ASR	Red	AllnGaP	20	150	2.2	IN-S63ASR
IN-S63AS5B	Blue	InGaN	5	80	2.9	IN-S63AS5B
IN-S63ASG	Green	InGaN	20	450	3.2	IN-S63ASG
IN-S63AS5UW	White	InGaN	5	285	2.9	IN-S63AS5UW



Label Specifications



Inolux P/N:

I	Ν	-	Р	3	2	А	Т			Х	-	Х	х	х	х
			Material	Pack	kage	Variation	Orientation	Current	Lens	Color				mize p-of	
	llux 1D		S = PCB Type	63A =	= 1.7 x 1	1 x 0.6 mm	S = Side Mount	(Blank) = 20mA 5=5mA	(Blank) = Clear U = Diffused	R=630nm A=608nm Y=592nm YG=576nm G=527nm B=468nm W=White					

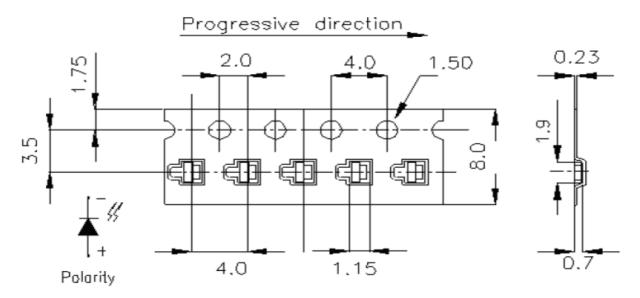
Lot No.:

Z	2	0	1	7	01	24	001
Internal		Year (2017	, 2018,)	Month	Date	Serial	
Tracker		Teal (2017	, 2018,)		WOITCH	Date	Serial

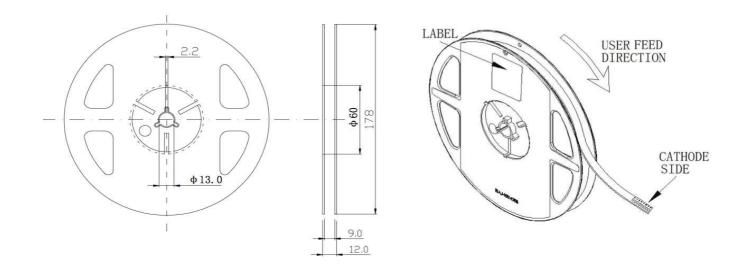


Packaging Information: 4000pcs Per Reel

Tape Dimension

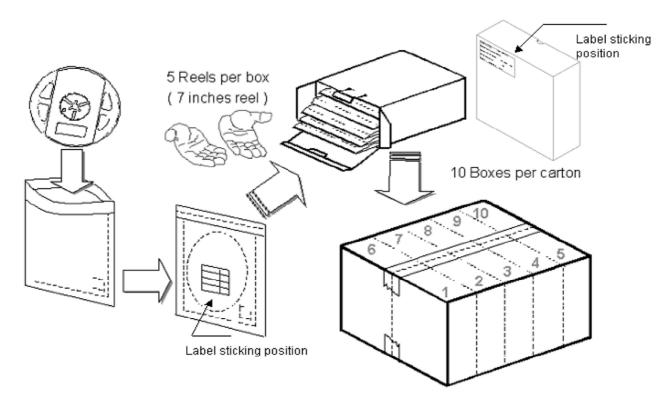


Reel Dimension





Packing Dimension



5 boxes per carton are available depending on shipment quantity.

Specification	Material	Quantity
Per EIA 481-1A specs	Conductive black tape	4000pcs per reel
Per EIA 481-1A specs	Conductive black	
IN standard	Paper	
220x240mm	Aluminum laminated bag/ no-zipper	One reel per bag
IN standard	Paper	Non-specified
	Per EIA 481-1A specs Per EIA 481-1A specs IN standard 220x240mm	Per EIA 481-1A specsConductive black tapePer EIA 481-1A specsConductive blackIN standardPaper220x240mmAluminum laminated bag/ no-zipper

Others:

Each immediate box consists of 5 reels. The 5 reels may not necessarily have the same lot number or the same bin combinations of Iv, λ_D and Vf. Each reel has a label identifying its specification; the immediate box consists of a product label as well.

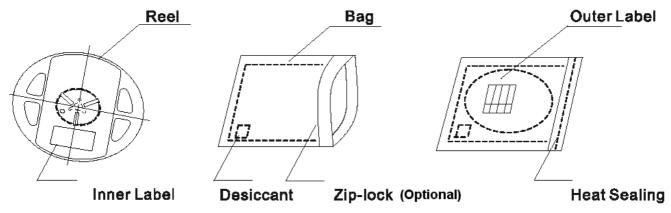


Dry Pack

All SMD optical devices are **MOISTURE SENSITIVE**. Avoid exposure to moisture at all times during transportation or storage. Every reel is packaged in a moisture protected anti-static bag. Each bag is properly sealed prior to shipment.

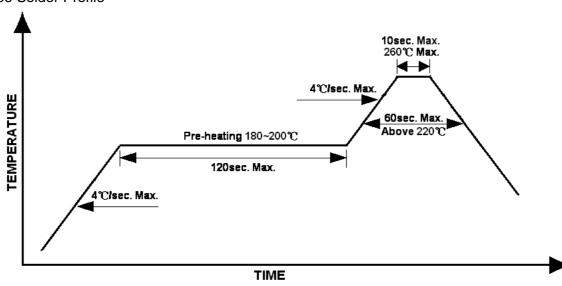
Upon request, a humidity indicator will be included in the moisture protected anti-static bag prior to shipment.

The packaging sequence is as follows:



Reflow Soldering

- Recommended tin glue specifications: melting temperature in the range of 178~192 °C
- The recommended reflow soldering profile is as follows (temperatures indicated are as measured on the surface of the LED resin):



Lead-free Solder Profile



Precautions

- Avoid exposure to moisture at all times during transportation or storage.
- Anti-Static precaution must be taken when handling GaN, InGaN, and AlInGaP products.
- It is suggested to connect the unit with a current limiting resistor of the proper size. Avoid applying a reverse voltage.
- Avoid operation beyond the limits as specified by the absolute maximum ratings.
- Avoid direct contact with the surface through which the LED emits light.
- If possible, assemble the unit in a clean room or dust-free environment.

Reworking

- Rework should be completed within 5 seconds under 260 °C.
- The iron tip must not come in contact with the copper foil.
- Twin-head type is preferred.

Cleaning

Following are cleaning procedures after soldering:

- An alcohol-based solvent such as isopropyl alcohol (IPA) is recommended.
- Temperature x Time should be 50°C x 30sec. or <30°C x 3min
- Ultra sonic cleaning: < 15W/ bath; bath volume ≤ 1liter
- Curing: 100 °C max, <3min

Cautions of Pick and Place

- Avoid stress on the resin at elevated temperature.
- Avoid rubbing or scraping the resin by any object.
- Electro-static may cause damage to the component. Please ensure that the equipment is properly grounded. Use of an ionizer fan is recommended.



Reliability

Item	Frequency/ lots/ samples/ failures	Standards Reference	Conditions
	For all reliability	J-STD-020	1.) Baking at 85℃ for 24hrs
Precondition	monitoring tests according		2.) Moisture storage at 85 °C/ 60% R.H. for
Frecondition	to JEDEC Level 2		168hrs
Coldorobility	1Q/ 1/ 22/ 0	JESD22-B102-B	Accelerated aging 155°C/24hrs
Solderability		And CNS-5068	Tinning speed: 2.5+0.5cm/s
		010 5007	Tinning: A: 215°C/ 3+1s or B: 260°C/ 10+1s
		CNS-5067	Dipping soldering terminal only
Resistance to			Soldering bath temperature
soldering heat			A: 260+/-5℃; 10+/-1s
			B: 350+/-10℃; 3+/-0.5s
	1Q/ 1/ 40/ 0	CNS-11829	1.) Precondition: 85℃ bakin g for 24hrs
Operating life test			85℃/ 60%R.H. for 168hrs
			2.) Tamb25℃; IF=20mA; duration 1000hrs
High humidity,	1Q/ 1/ 45/ 0	JESD-A101-B	Tamb: 85℃
high temperature			Humidity: 85% R.H., IF=5mA
bias			Duration: 1000hrs
High temperature	1Q/ 1/ 20	IN specs.	Tamb: 55℃
bias			IF=20mA
DIAS			Duration: 1000hrs
	1Q/ 1/ 40/ 0		Tamb25℃, If=20mA,, Ip=100mA, Duty
Pulse life test			cycle=0.125 (tp=125 µ s,T=1sec)
			Duration 500hrs)
	1Q/1/76/0	JESD-A104-A	A cycle: -40 degree C 15min; +85 degree C
-		IEC 68-2-14, Nb	15min
Temperature		,,	Thermal steady within 5 min
cycle			300 cycles
			2 chamber/ Air-to-air type
High humidity	1Q/ 1/ 40/ 0	CNS-6117	60+3℃
storage test			90+5/-10% R.H. for 500hrs
High temperature	1Q/ 1/ 40/ 0	CNS-554	100+10℃ for 500hrs
storage test			
Low temperature	1Q/ 1/ 40/ 0	CNS-6118	-40+5℃ for 500hrs
storage test			
Storage test		1	



Revision History

Changes since last revision	Page	Version No.	Revision Date
Initial Release		1.0	03-16-2017

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2. A critical component in any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.

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