



ITT

Interconnect Solutions
Cannon, VEAM, BIW

Cannon Trident Series



Engineered for life

Cannon, VEAM, BIW

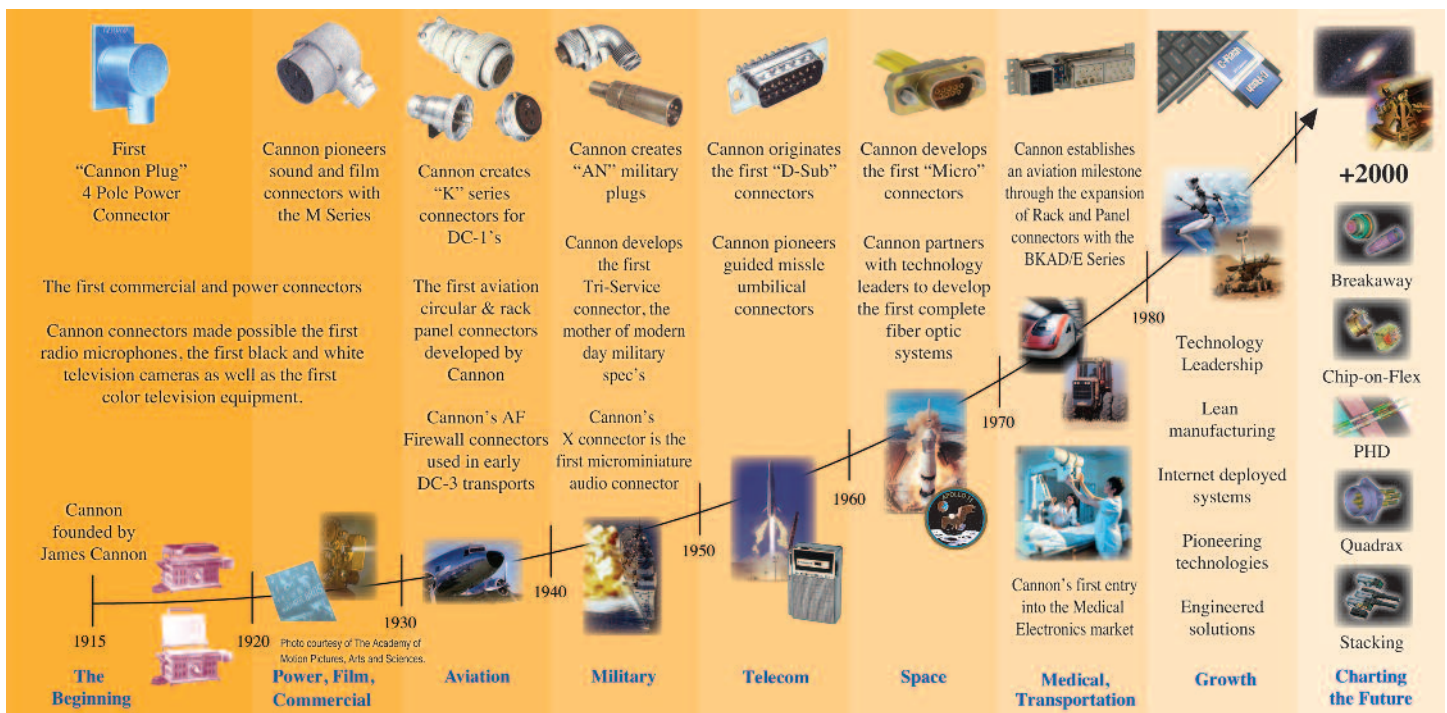
A Historical Achievement of Technology Leadership

Defining and Championing Innovation

Showcasing a portfolio of creativity, ITT's "Engineered For Life" execution embraces products which have become ubiquitous in a broad collection of markets including: Military/Aerospace, Civil Aircraft, Industrial Instrumentation, Medical, Oil & Gas, Energy, Transportation, Telecom/Handset, Computer, Consumer, and Automotive.

ITT's rich interconnect history embraces contributions to both technological breakthroughs and social movements. With one of the industry's broadest product offerings, ITT's interconnect products have supported:

- Every Free World space mission, bringing the universe to our doorstep.
- Motion picture, radio, and television equipment, serving laughter and entertainment to millions.
- Commercial and military communications systems, linking the voices of the world.
- Computerized tools, reshaping the information highway.
- Aircraft, rapid transit, and automobiles, mobilizing our expanding society.
- Oil and natural gas production, powering the world's economies.
- Agricultural equipment, attacking the roots of world hunger.



ITT Interconnect Solutions

ITT Interconnect Solutions is a division of the multi-national ITT Corporation, a \$9 billion dollar global enterprise representing the brands Cannon, VEAM, and BIW. Our connector portfolio remains the most extensive in the industry offering the most reliable and cost effective range of interconnect solutions. These innovations have enabled ITT to provide products and technologies to such markets as:

- Automotive
- Computer/Consumer
- Industrial/Instrumentation
- Military/Aerospace
- Oil Fields
- Telecom/Handset
- Transportation

When you specify a Cannon, VEAM or BIW connector, you can rely on a product designed, developed, and manufactured to the highest quality and reliability standards. This tradition of excellence is based on ITT's corporate culture of operating its businesses under the principles of Six Sigma. At ITT, Six Sigma is not just a quality philosophy but a complete corporate culture that drives the entire business. Our Value Based Management and Value Based Product Development systems are two cornerstones that allow for the development of both leadership and product engineering principles, ensuring the correct industry leading products are developed to the accepted market driven lead times. These principles have allowed ITT to become the market leader in all of our business portfolios.

Six Sigma Manufacturing

ITT operates manufacturing facilities in the United States, Germany, Italy, Mexico, China, Japan and the UK, all of which have particular product area strengths allowing ITT to offer a truly global footprint to our customers. Our facilities are world class and accommodate full vertical integration utilizing the latest manufacturing technologies including: automated and robotic machining centers, Super Market manufacturing cells, Kanban pull systems, and automated electrical, mechanical, and optical test and inspection equipment. The combination of our manufacturing strength and our

advanced manufacturing facilities allows ITT to offer products at market driven prices. Our capabilities, especially in robotics, computerized precision tooling, Kaizen Project Management, Six Sigma tools, and testing, give ITT the most optimized global manufacturing footprint in the interconnect industry.

The Custom Difference

As the industry leader in harsh environment interconnect applications, ITT's world class engineering teams will work directly with our customers to design and develop cost effective solutions for their applications. In many cases we may modify one of our standard designs to ensure a highly reliable solution where timing is critical. Yet, in those cases where a complete custom interconnect solution is required, ITT will work with our customer's Engineers to design an interconnect solution which will be cost effective yet highly reliable. As professional consultants, our engineering teams will provide a thorough systems and mechanical analysis of any proposed solution. These analyses provide our customers with sophisticated electrical signal and mechanical characterizations to determine the best solution for their application.

RoHS Compliance Information

ITT has implemented a strict parts control plan for all ITT electronics plants worldwide that allows the Cannon, VEAM, and BIW connector product portfolios to meet the requirements of European Union Directive 2002/95/EC better known as the Reduction of Hazardous Substances initiative. As appropriate, specific Cannon, VEAM, and BIW products may be ordered with an R prefix number which insures our customers will receive RoHS compliant parts for their commercial electronics applications and equipment. Since most RoHS hazardous substances center around specific metal plating and lead solder coatings, ITT's products for RoHS compliance are available in the following plating finishes: electroless nickel, stainless steel, Anodize over aluminum and Gold plating. It should be noted that gold plating would be recommended as the replacement for tin-lead solder when ordering board mount connectors.



Interconnect Technologies & Solutions for the Transportation Industry



For over 90 years, ITT has been developing innovative solutions for harsh environment applications. We have a proven track record of demonstrating our expertise and commitment to the transportation industry, offering the broadest portfolio of interconnect products.

Off-Road / Heavy Vehicle

Our interconnect range includes sealed circulars, plastic and metal shell bayonet coupling circulars, miniature metal shell circulars, PC board header connectors and sensor and direct device connectors. ITT is also a system supplier, providing value-added module and harness assemblies.

**In addition to our Trident series,
we also offer these connectivity solutions:**



VEAM VBN

Completely intermateable with VEAM VG95234/CIR reverse bayonet connectors.



Cannon APD

In-line and bulkhead connectors resistant to harsh environmental conditions (contaminants, vibration and shock).



Cannon SLC/SLE

Environmentally sealed connector created for printed circuit board, black box, cable-to-cable or bulkhead applications.



Cannon MLC

The MLC is a modular landed contact system featuring a plug only assembly. The plug housing interfaces directly with the PCB, achieving cost savings of over 30%.

Cannon Sure Seal

Sure Seal is a series of rugged, IP 67 proof connectors. The one piece molded body provides integrated sealing and excellent vibration resistance.



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Cannon's Trident Connector System is a versatile range of electrical connectors based on a standard contact design. These contacts are fully interchangeable throughout the Trident Connector System. The connector options include low cost rectangulars, rack and panel, industrial grade circulars, harsh environment circulars and shielded circulars.

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	Snap Together		Flame Retardant	Rack and Panel	Circular			
	Rectangular	Slimline	Rectangular	Multiway	Ringlock	Neptune	Neptune Metal (TNM)	High Voltage (THV)
Operating Voltage ¹	Up to 250 V ac rms	Up to 250 V ac rms	Up to 250 V ac rms	*	Up to 250 V ac rms Up to 380 V ac rms (7 position connector only)	Up to 250 V ac rms	Up to 250 V ac rms	Up to 500 V ac rms
Current Rating ²	Up to 13 A	Up to 10 A	Up to 13 A	Up to 13 A	Up to 13 A Up to 16 A with High Conductivity Contacts	Up to 13 A Up to 16 A with High Conductivity Contacts Up to 30 A with Power Contacts	Up to 13 A Up to 16 A with High Conductivity Contacts Up to 30 A with Power Contacts Up to 40 A with D Sub Contacts	Up to 34 A with Power Contacts
Operating Temperature	-55°C to +105°C (-67°F to +221°F) (from -40°C, -40°F for PCB versions)	-55°C to +105°C (-67°F to +221°F) (from -40°C, -40°F for PCB versions)	-55°C to +105°C (-67°F to +221°F)	-55°C to +125°C (-67°F to +257°F) (to +105°C, 221°F with Plastic Hood)	-55°C to +105°C (-67°F to +221°F)	-55°C to +105°C (-67°F to +221°F)	-55°C to +105°C (-67°F to +221°F)	-40°C to +125°C (-40°F to +257°F)
Insulation Resistance	5000 MΩ at 500 V dc	5000 MΩ at 500 V dc	5000 MΩ at 500 V dc	5000 MΩ at 500 V dc	5000 MΩ at 500 V dc	5000 MΩ at 500 V dc	5000 MΩ at 500 V dc	5000 MΩ at 500 V dc
Durability ³	Up to 500 Mating Cycles	Up to 500 Mating Cycles	Up to 500 Mating Cycles	Up to 500 Mating Cycles	Up to 500 Mating Cycles	Up to 500 Mating Cycles	Up to 200 Mating Cycles	Up to 200 Mating Cycles
Environmental Sealing	-	-	-	-	Up to IP65	Up to IP67	Up to IP67	Up to IP67
Flammability	UL 94 V-0	UL 94 V-0	12/F2 according to NFF 16-101 (fire & smoke standards) UL 94 V-0	UL 94 V-0 UL 94 V-1 with Plastic Hoods	UL 94 V-0	UL 94 V-0	UL 94 V-0	UL 94 V-0
Insulator	Black Nylon	Black Nylon	Grey PA	Glass-Filled Phenolic	Black Nylon	Black Nylon	Black Nylon	Orange Nylon
Coupling Ring	-	-	-	-	Nickel Plated Copper Alloy	Nickel Plated Copper Alloy	Nickel Plated Brass	Nickel Plated Brass
Layouts	2, 3, 4, 6, 12, 24, 36	3, 4, 6, 9, 10	2, 3, 4, 6, 12, 24, 36	14, 20, 26, 34, 50, 75	4, 7, 8, 12, 19, 23, 28, 35, 48	12+0, 19+0 13+2, 20+4, 28+4, 48+0, 19+12 **	4+0, 8+0, 12+0, 3+3, 4+3, 0+4, 19+0 **	4
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* For details please consult the factory

** Signal + Power contacts

1 Depends on contacts used, layout, and degree of pollution

2 Depends on number and type of contacts used

3 Depends on plating and type of contacts used

These are low installed cost connectors rated for up to 13 A and 240 V ac. They are typically used for circuit board and internal wiring applications. Snap Together connectors facilitate easy assembly and removal of equipment such as motors, fans, transformers, etc. All Snap Together - Rectangular connectors are RoHS Compliant.

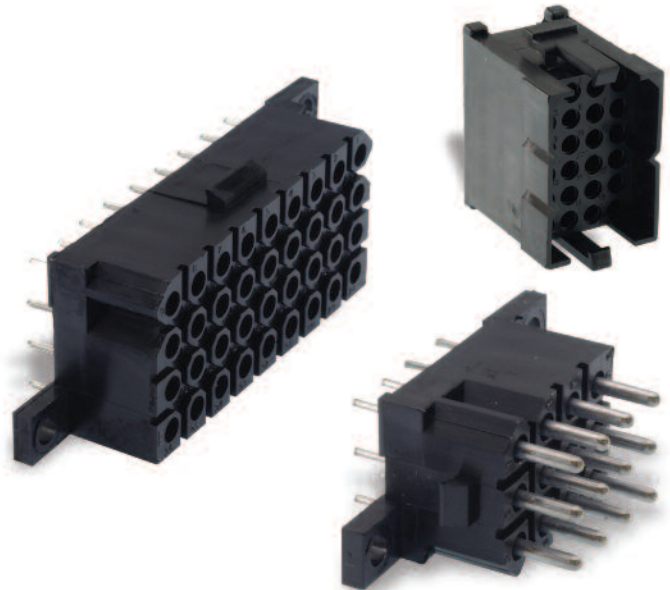


Applications:

- Vehicle Dashboards.
- Circuit board connections.
- Internal connections.

Product Features

- Easy cost effective installation.
- Integrally molded latches and connector polarization.
- Recognized under the component program of UL Inc.
- Inter-connector discrimination facilities available.
- Accepts formed (stamped) or machined contacts, see page 64.



Performance Specifications

Operating Voltage ¹	Up to 250 V ac rms
Contact Current Rating ²	Up to 13 A
Operating Temperature	-55°C to +105°C (-67°F to +221°F) for free Plug and Receptacles -40°C to +105°C (-40°F to +221°F) for PCB Mounted Receptacles
Insulation Resistance	5000MΩ min. at 500 V dc
Durability ³	Up to 500 Mating Cycles
Connector Latching Force	150 N min. with latches engaged
Panel Retention Force	500 N min.
Flammability	UL 94 V-0

¹ Depends on contacts used, layout, and degree of pollution

² Depends on number and type of contacts used

³ Depends on plating and type of contacts used

Materials and Finishes

Insulator	Black Nylon, UL 94 V-0
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How to Order

Typical Nomenclature:

TST 02 P A 0 0 *



Series

TST = Trident Snap Together

Number of Contacts

- 02
- 03
- 04
- 06
- 12
- 24
- 36

Plating Style

- T = Tin
- Y = Gold
- Z = Gold Flash
- * = None (no contacts)

Contact Type

- 0 = No Contacts (Standard for Plug and Panel Mounted Receptacle)
- 1 = Machined Solder Tail Pin
- 2 = Machined Solder Tail Socket
- 5 = Formed Stamped Solder Tail Pin
- 6 = Formed Stamped Solder Tail Socket

Color of Moulding

- 0 = Black

Type	
PA	Plug; Free
RB	Receptacle; For PCB, with Mounting Lugs
RA	Receptacle; Panel Mounting (delivered without any contacts)
RR	Receptacle, For PCB, 90° Right Angle Mounting (only for 12 position connectors with machined contacts)
AS	Accessory; Receptacle Shroud
AH	Accessory; Plug Strain Relief Hood

Test Specifications

The table below summarizes the results of key tests. Data is applicable to standard connectors with standard contacts. Variations may affect this data, so please consult factory for further information on your requirements.

Test	Method	Criteria of Acceptance
Dielectric Withstanding Voltage	2000 V ac	No breakdown
Thermal Shock	-55°C to +125°C (-67°F to +257°F), 5 cycles	No physical damage
Physical Shock	50 g's peak, 3 axes, 11 millisecond duration half-sine pulse	No physical damage. No loss of continuity >1 sec
Vibration	10 g's peak, 10-500 Hz, 9 hours	No physical damage, No loss of continuity >1 sec
Durability	500 cycles of mating and unmating, 500 mating cycles max	No mechanical or electrical defects
Salt Spray	48 hours	Shall be capable of mating and unmating and meet contact resistance requirements
High Temperature Endurance	1000 hours at 125°C (+257°F)	Insulation Resistance > 100 MΩ
Humidity Steady State	RH 90-95%, 40°C (+104°F), 504 hours	Insulation Resistance > 100 MΩ
Moisture Resistance	10 Cycles	Insulation Resistance > 100 MΩ

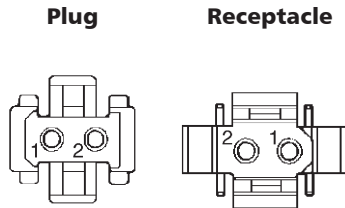


Dimensions shown in mm (inch)
Specifications and dimensions subject to change

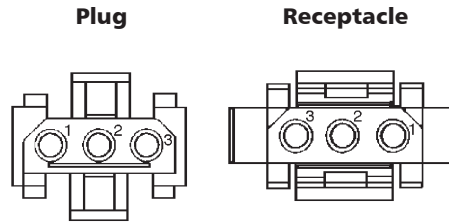


Contact Cavity Arrangements — Mating Face View

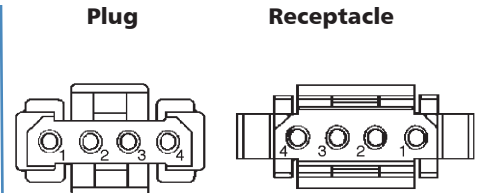
2-way



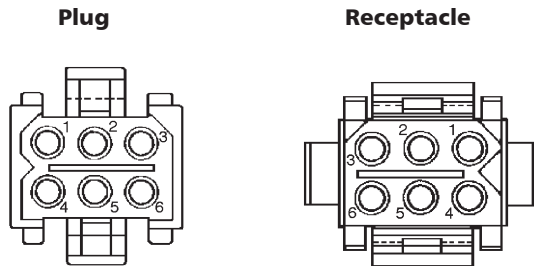
3-way



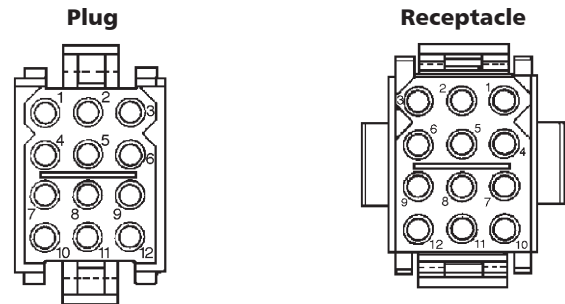
4-way



6-way



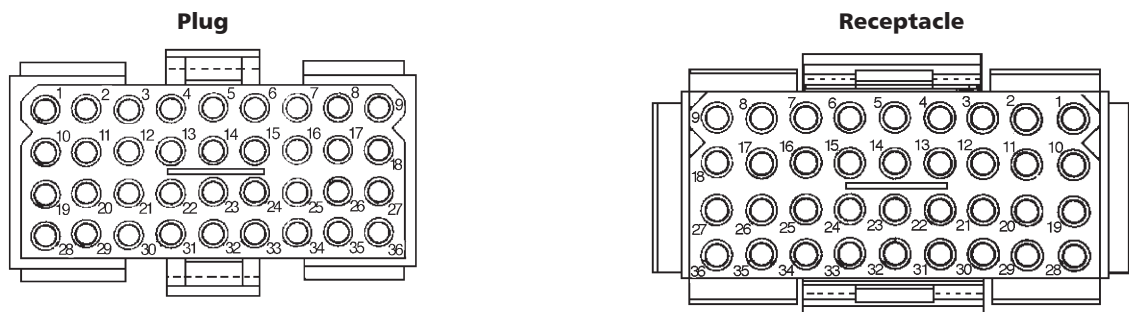
12-way

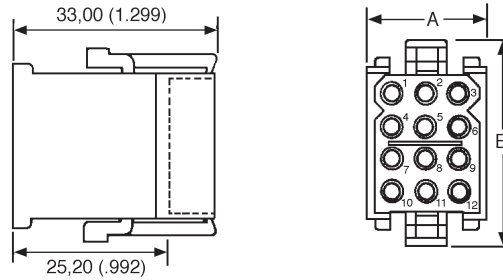
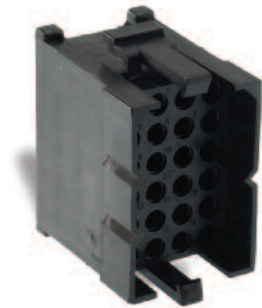


24-way



36-way

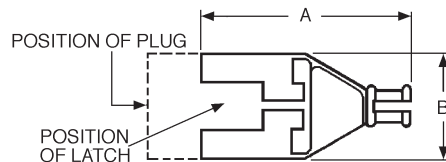




Free Plug

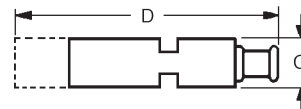
- Accepts Pin or Socket contacts.
- Contacts to be ordered separately, see page 64.
- Mates with panel mounted receptacles, see page 11.
- Mates with PCB mounted receptacles, see pages 12-13.
- Connector Discriminating (Keying) Pins available, see page 73.

Number of Contacts	Pack of 100		Dimensions (max.)	
	Part Number	Nomenclature	A	B
2	192990-0350	TST02PA00	15,50 (.610)	17,00 (.669)
3	192923-5920	TST03PA00	19,00 (.748)	17,00 (.669)
4	192990-0370	TST04PA00	24,00 (.944)	17,00 (.669)
6	192923-5930	TST06PA00	19,00 (.748)	22,00 (.866)
12	192923-5940	TST12PA00	19,00 (.748)	32,00 (1.259)
24	192923-5950	TST24PA00	24,00 (.944)	42,00 (1.653)
36	192923-5960	TST36PA00	49,50 (1.948)	32,00 (1.259)



Accessory — Plug Strain Relief Hood

- Provides strain relief and wire protection.
- Secure with a tie-wrap (customer supplies tie-wrap).

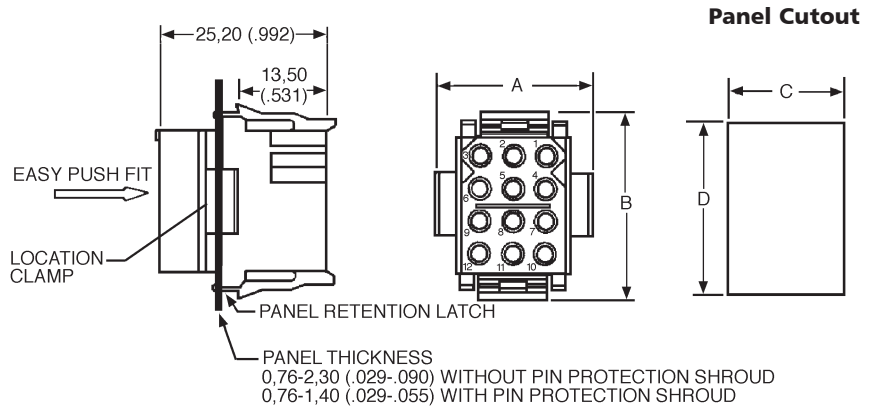


Number of Contacts	Pack of 100			Dimensions (max.)			
	Part Number	Nomenclature	Wire Bundle Dia.	A	B	C	D
2	192990-0460	TST02AH00	2,30-8,30 (.090-.326)	46,20 (1.818)	16,10 (.633)	11,00 (.433)	56,50 (2.224)
3	192990-0470	TST03AH00	2,30-8,30 (.090-.326)	46,20 (1.818)	18,60 (.732)	11,00 (.433)	56,50 (2.224)
4	192990-0480	TST04AH00	3,00-10,00 (.118-.393)	46,20 (1.818)	23,70 (.933)	11,00 (.433)	56,50 (2.224)
6	192923-5970	TST06AH00	2,30-8,30 (.090-.326)	46,20 (1.818)	19,00 (.748)	16,40 (.645)	56,50 (2.224)
12	192923-5980	TST12AH00	3,00-10,00 (.118-.393)	45,50 (1.791)	19,00 (.748)	26,40 (1.039)	55,80 (2.196)
24	192923-5990	TST24AH00	4,60-12,70 (.181-.500)	51,00 (2.007)	24,10 (.948)	36,80 (1.448)	60,30 (2.374)
36	192923-6000	TST36AH00	7,00-15,90 (.275-.625)	57,50 (2.263)	49,50 (1.948)	26,40 (1.039)	68,00 (2.677)

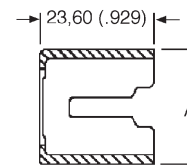
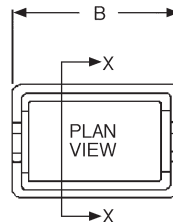


Receptacle — Panel Mounted

- Accepts Pin or Socket contacts.
- Contacts to be ordered separately, see page 64.
- Mates with Free Plugs, see page 10.
- Connector Discriminating (Keying) Pins available, see page 73.



Number of Contacts	Pack of 100		Dimensions			
	Part Number	Nomenclature	A	B	C ±0,13 (.005)	D ±0,13 (.005)
2	192990-0360	TST02RA00	19,00 (.748)	14,00 (.551)	11,50 (.452)	11,60 (.456)
3	192923-6010	TST03RA00	24,00 (.944)	14,00 (.551)	16,50 (.649)	11,60 (.456)
4	192990-0380	TST04RA00	29,00 (1.141)	14,00 (.551)	21,70 (.854)	11,60 (.456)
6	192923-6020	TST06RA00	24,00 (.944)	19,00 (.748)	16,50 (.649)	16,70 (.657)
12	192923-6030	TST12RA00	24,00 (.944)	29,00 (1.141)	16,70 (.657)	26,70 (1.051)
24	192923-6040	TST24RA00	29,00 (1.141)	39,00 (1.535)	21,80 (.858)	36,90 (1.452)
36	192923-6050	TST36RA00	54,20 (2.133)	29,00 (1.141)	46,70 (1.838)	26,40 (1.039)



Section X-X

Accessory — Protection Shrouds for Receptacles with Pin Contacts

- Provides protection for panel mounted receptacles with pin contacts.
- Shrouds can be fitted onto panels up to 1,40 (.055) thick.

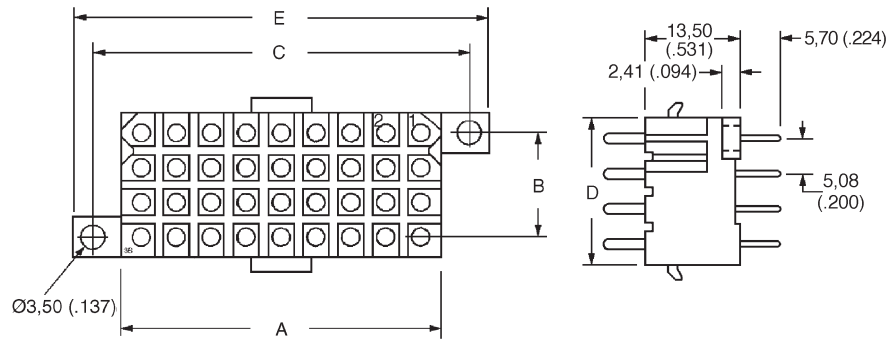
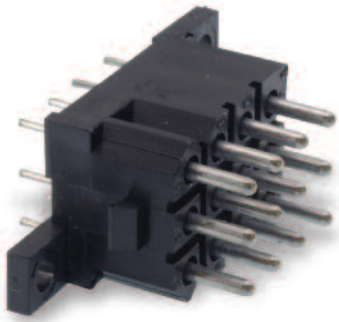
Number of Contacts	Pack of 100		Dimensions	
	Part Number	Nomenclature	A	B
3	192990-0400	TST03AS00	23,50 (.925)	19,05 (.748)
4	192991-0668	TST04AS00	28,60 (1.126)	19,05 (.748)
6	192990-0420	TST06AS00	23,50 (.925)	24,13 (.948)
12	192990-0430	TST12AS00	23,60 (.929)	34,20 (1.346)
24	192990-0440	TST24AS00	29,70 (1.169)	44,40 (1.748)
36	192990-0450	TST36AS00	54,40 (2.141)	34,00 (1.338)

Dimensions shown in mm (inch)
Specifications and dimensions subject to change





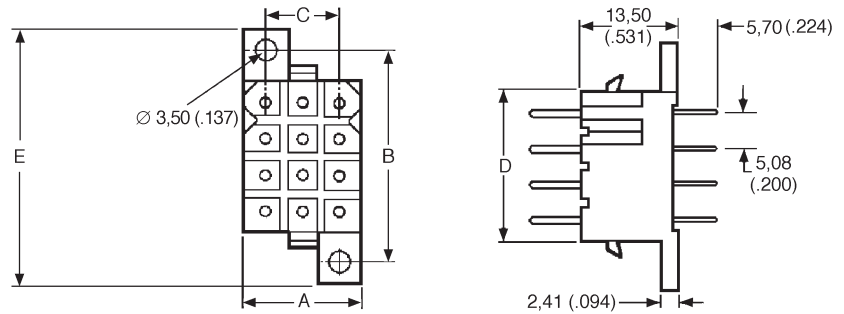
Figure 1



Receptacle — PCB Mounted for Pin Contacts

- Mates with Free Plug, see page 10.
- Integrally molded flanges.
- Contacts are on a 5,08 (.200) grid, symmetrical on center lines.
- Recommended PCB hole Ø1,15 (.045).
- Connector Discriminating Caps available, see page 73.

Figure 2



Pack of 100

Number of Contacts	Plating	Formed (Stamped)		Machined		Figure	Dimensions				
		Part Number	Nomenclature	Part Number	Nomenclature		A	B ±0,08 (.003)	C ±0,08 (.003)	D	E
2	Gold*	192900-0411	TST02RB05Y	192991-0270	TST02RB01Z	1	11,13 (.438)	N/A	19,13 (.753)	6,00 (.236)	25,00 (.984)
2	Tin	192990-3230	TST02RB05T	192991-0271	TST02RB01T	1	11,13 (.438)	N/A	19,13 (.753)	6,00 (.236)	25,00 (.984)
3	Gold*	192900-0412	TST03RB05Y	192991-0278	TST03RB01Z	2	16,21 (.638)	14,05 (.553)	10,24 (.403)	6,00 (.236)	20,10 (.791)
3	Tin	192990-3240	TST03RB05T	192991-0279	TST03RB01T	2	16,21 (.638)	14,05 (.553)	10,24 (.403)	6,00 (.236)	20,10 (.791)
4	Gold*	192900-0413	TST04RB05Y	192991-0286	TST04RB01Z	2	21,30 (.838)	14,05 (.553)	15,32 (.603)	6,00 (.236)	20,10 (.791)
4	Tin	192990-3250	TST04RB05T	192991-0287	TST04RB01T	2	21,30 (.838)	14,05 (.553)	15,32 (.603)	6,00 (.236)	20,10 (.791)
6	Gold*	192900-0414	TST06RB05Y	192991-0294	TST06RB01Z	2	16,20 (.637)	19,12 (.752)	10,23 (.402)	11,00 (.433)	26,00 (1.023)
6	Tin	192990-3260	TST06RB05T	192991-0295	TST06RB01T	2	16,20 (.637)	19,12 (.752)	10,23 (.402)	11,00 (.433)	26,00 (1.023)
12	Gold*	192900-0415	TST12RB05Y	192991-0302	TST12RB01Z	2	16,20 (.637)	29,30 (1.153)	10,26 (.404)	21,20 (.834)	35,20 (1.385)
12	Tin	192990-3270	TST12RB05T	192991-0303	TST12RB01T	2	16,20 (.637)	29,30 (1.153)	10,26 (.404)	21,20 (.834)	35,20 (1.385)
24	Gold*	192900-0416	TST24RB05Y	192991-0310	TST24RB01Z	2	21,30 (.838)	39,37 (1.550)	15,32 (.603)	31,30 (1.232)	45,60 (1.795)
24	Tin	192990-3280	TST24RB05T	192991-0311	TST24RB01T	2	21,30 (.838)	39,37 (1.550)	15,32 (.603)	31,30 (1.232)	45,60 (1.795)
36	Gold*	192900-0417	TST36RB05Y	192991-0402	TST36RB01Z	1	46,60 (1.834)	15,24 (.600)	54,64 (2.151)	21,20 (.834)	60,50 (2.382)
36	Tin	192990-3290	TST36RB05T	192991-0403	TST36RB01T	1	46,60 (1.834)	15,24 (.600)	54,64 (2.151)	21,20 (.834)	60,50 (2.382)

* Gold plating for Formed (Stamped) Contacts is 0,75 µm (30 µ in.) min gold. Gold plating for Machined Contacts is gold flash.

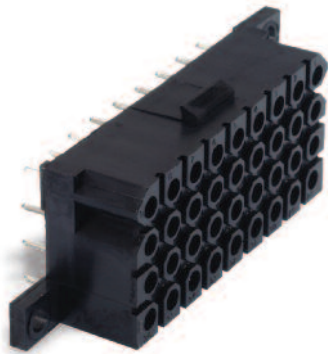
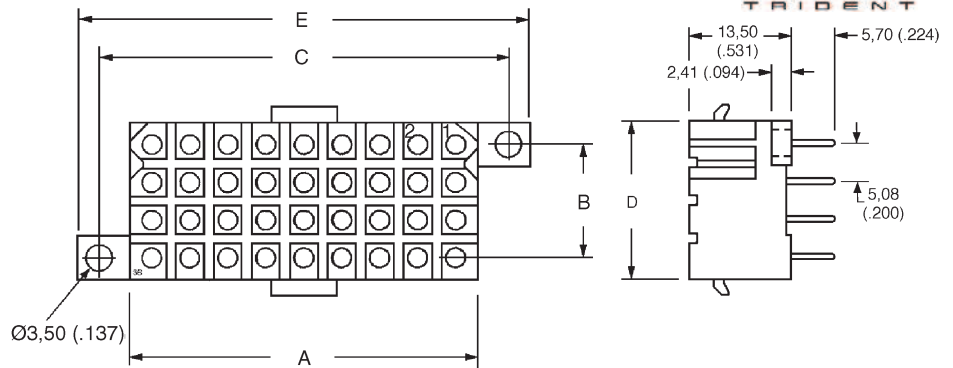


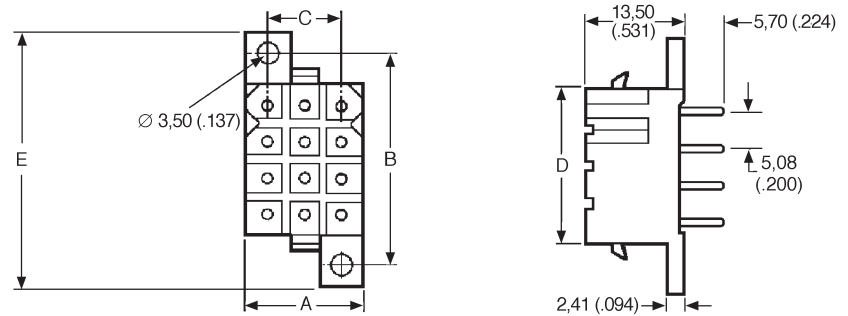
Figure 1



Receptacle — PCB Mounted for Socket Contacts

- Mates with Free Plug, see page 10.
- Integrally molded flanges.
- Contacts are on a 5,08 (.200) grid, symmetrical on center lines.
- Recommended PCB hole Ø 1,15 (.045).
- Connector Discriminating Pegs available, see page 73.

Figure 2



Pack of 100

Number of Contacts	Plating	Formed (Stamped)		Machined		Figure	Dimensions				
		Part Number	Nomenclature	Part Number	Nomenclature		A	B ±0,08 (.003)	C ±0,08 (.003)	D	E
2	Gold*	192900-0418	TST02RB06Y	192991-0213	TST02RB02Z	1	11,13 (.438)	N/A	19,13 (.753)	6,00 (.236)	25,00 (.984)
2	Tin	192990-3300	TST02RB06T	192991-0214	TST02RB02T	1	11,13 (.438)	N/A	19,13 (.753)	6,00 (.236)	25,00 (.984)
3	Gold*	192900-0419	TST03RB06Y	192991-0221	TST03RB02Z	2	16,21 (.638)	14,05 (.553)	10,24 (.403)	6,00 (.236)	20,10 (.791)
3	Tin	192990-3310	TST03RB06T	192991-0222	TST03RB02T	2	16,21 (.638)	14,05 (.553)	10,24 (.403)	6,00 (.236)	20,10 (.791)
4	Gold*	192900-0420	TST04RB06Y	192991-0229	TST04RB02Z	2	21,30 (.838)	14,05 (.553)	15,32 (.603)	6,00 (.236)	20,10 (.791)
4	Tin	192990-3320	TST04RB06T	192991-0230	TST04RB02T	2	21,30 (.838)	14,05 (.553)	15,32 (.603)	6,00 (.236)	20,10 (.791)
6	Gold*	192900-0421	TST06RB06Y	192991-0237	TST06RB02Z	2	16,20 (.637)	19,12 (.752)	10,23 (.402)	11,00 (.433)	26,00 (1.023)
6	Tin	192990-3330	TST06RB06T	192991-0238	TST06RB02T	2	16,20 (.637)	19,12 (.752)	10,23 (.402)	11,00 (.433)	26,00 (1.023)
12	Gold*	192900-0422	TST12RB06Y	192991-0245	TST12RB02Z	2	16,20 (.637)	29,30 (1.153)	10,26 (.404)	21,20 (.834)	35,20 (1.385)
12	Tin	192990-3340	TST12RB06T	192991-0246	TST12RB02T	2	16,20 (.637)	29,30 (1.153)	10,26 (.404)	21,20 (.834)	35,20 (1.385)
24	Gold*	192900-0423	TST24RB06Y	192991-0253	TST24RB02Z	2	21,30 (.838)	39,37 (1.550)	15,32 (.603)	31,30 (1.232)	45,60 (1.795)
24	Tin	192990-3350	TST24RB06T	192991-0254	TST24RB02T	2	21,30 (.838)	39,37 (1.550)	15,32 (.603)	31,30 (1.232)	45,60 (1.795)
36	Gold*	192900-0424	TST36RB06Y	192991-0261	TST36RB02Z	1	46,60 (1.834)	15,24 (.600)	54,64 (2.151)	21,20 (.834)	60,50 (2.382)
36	Tin	192990-3360	TST36RB06T	192991-0262	TST36RB02T	1	46,60 (1.834)	15,24 (.600)	54,64 (2.151)	21,20 (.834)	60,50 (2.382)

* Gold plating for Formed (Stamped) Contacts is 0,75 µm (30 µ in.) min gold. Gold plating for Machined Contacts is gold flash.

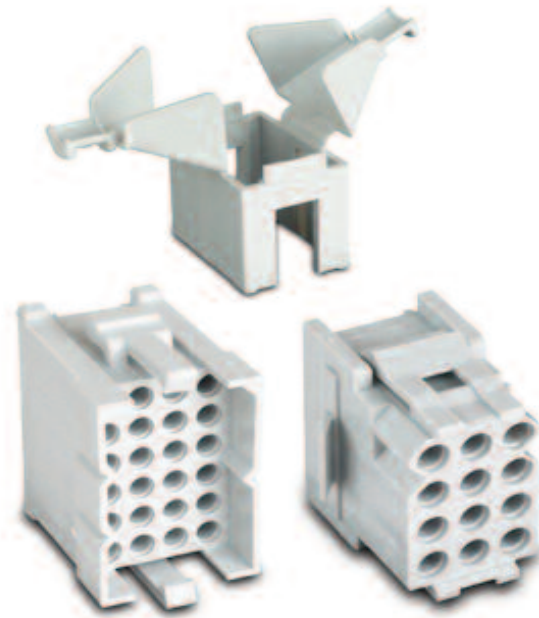


This new connector series is compliant to railway standards. The material properties are I2/F2 according to NFF16-101. These are low installed cost connectors rated for up to 13 A and 250 V ac. They are typically used for circuit board and internal wiring applications. All flame retardant connectors are RoHS Compliant.



Applications:

- Vehicle Dashboards.
- Circuit board connections.
- Internal connections.
- Railway.
- Lighting.
- Cabin Applications.
- Control Consoles.



Product Features

- Material properties I2/F2 according to NFF 16-101.
- Easy cost effective installation.
- Integrally molded latches and connector polarization.
- Accepts formed (stamped) or machined contacts, see page 64.

Performance Specifications

Operating Voltage ¹	Up to 250 V ac rms
Contact Current Rating ²	Up to 13 A
Operating Temperature	-55°C to +105°C (-67°F to +221°F) for free Plug and Receptacles
Insulation Resistance	5000MΩ min. at 500 V dc
Durability ³	Up to 500 Mating Cycles
Connector Latching Force	150 N min. with latches engaged
Panel Retention Force	500 N min.
Flammability	UL 94 V-0

Materials and Finishes

Insulator	Grey PA
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¹ Depends on contacts used, layout, and degree of pollution

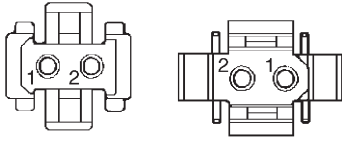
² Depends on number and type of contacts used

³ Depends on plating and type of contacts used

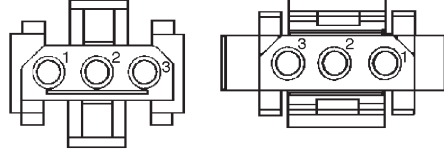
Contact Cavity Arrangements — Mating Face View



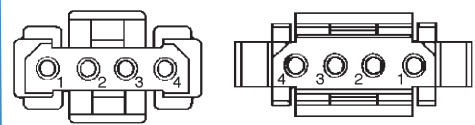
2-way



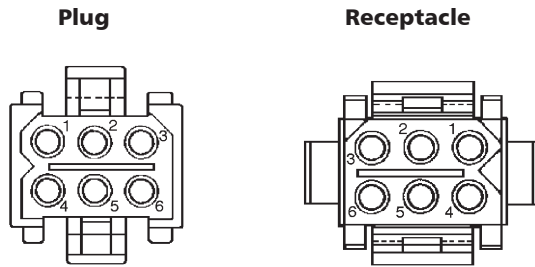
3-way



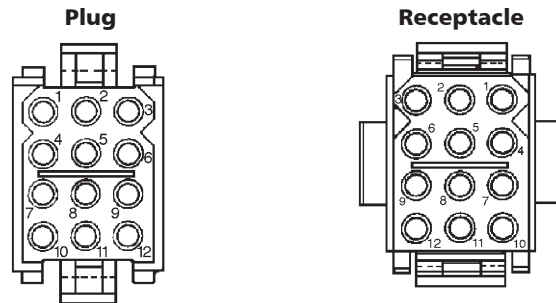
4-way



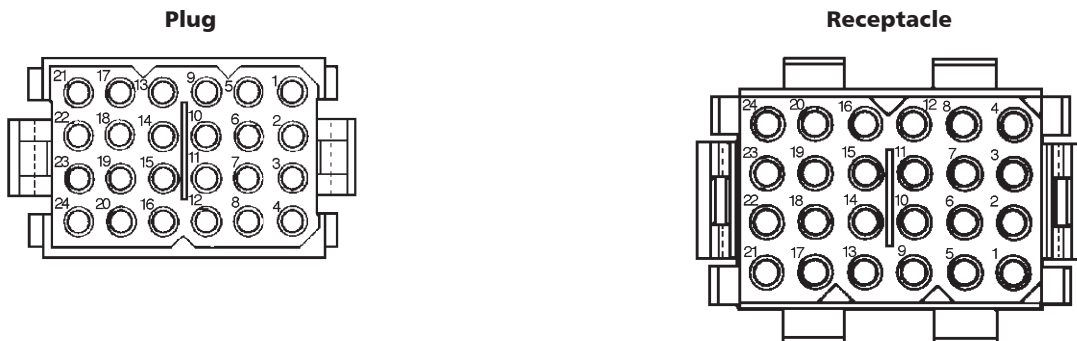
6-way



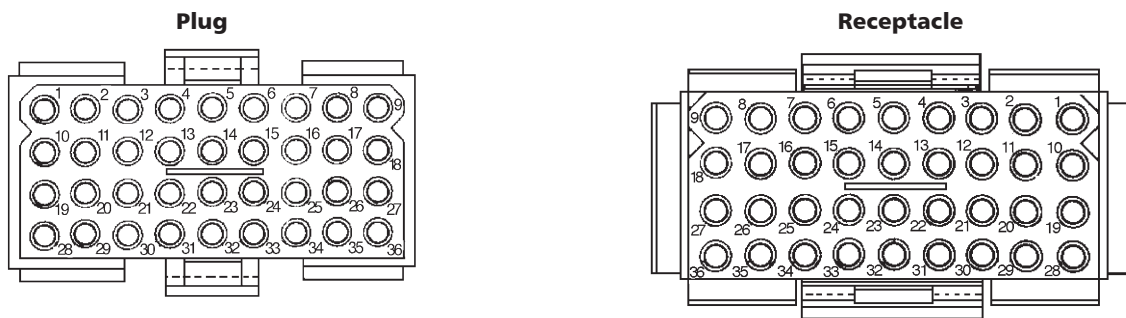
12-way



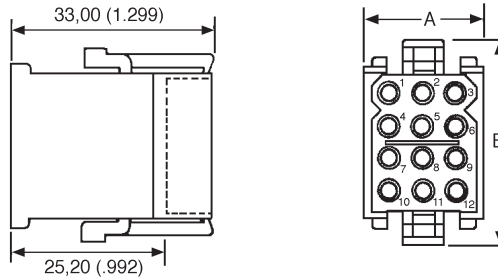
24-way



36-way



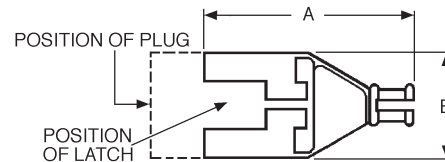
Dimensions shown in mm (inch)
 Specifications and dimensions subject to change



Free Plug

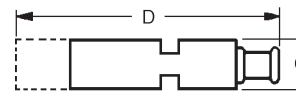
- Accepts Pin or Socket contacts.
- Contacts to be ordered separately, see page 64.
- Mates with panel mounted receptacles, see page 17.
- Connector Discriminating (Keying) Pins available, see page 73.

Number of Contacts	Pack of 100		Dimensions (max.)	
	Part Number	Nomenclature	A	B
2	121587-0010	TFR02PA10	15,50 (.610)	17,00 (.669)
3	121587-0011	TFR03PA10	19,00 (.748)	17,00 (.669)
4	121587-0012	TFR04PA10	24,00 (.944)	17,00 (.669)
6	121587-0013	TFR06PA10	19,00 (.748)	22,00 (.866)
12	121587-0014	TFR12PA10	19,00 (.748)	32,00 (1.259)
24	121587-0015	TFR24PA10	24,00 (.944)	42,00 (1.653)
36	121587-0016	TFR36PA10	49,50 (1.948)	32,00 (1.259)



Accessory — Plug Strain Relief Hood

- Provides strain relief and wire protection.
- Secure with a tie-wrap (customer supplies tie-wrap).



Number of Contacts	Pack of 100			Dimensions (max.)			
	Part Number	Nomenclature	Wire Bundle Dia.	A	B	C	D
2	121587-0020	TFR02AH10	2,30-8,30 (.090-.326)	46,20 (1.818)	16,10 (.633)	11,00 (.433)	56,50 (2.224)
3	121587-0021	TFR03AH10	2,30-8,30 (.090-.326)	46,20 (1.818)	18,60 (.732)	11,00 (.433)	56,50 (2.224)
4	121587-0022	TFR04AH10	3,00-10,00 (.118-.393)	46,20 (1.818)	23,70 (.933)	11,00 (.433)	56,50 (2.224)
6	121587-0023	TFR06AH10	2,30-8,30 (.090-.326)	46,20 (1.818)	19,00 (.748)	16,40 (.645)	56,50 (2.224)
12	121587-0024	TFR12AH10	3,00-10,00 (.118-.393)	45,50 (1.791)	19,00 (.748)	26,40 (1.039)	55,80 (2.196)
24	121587-0025	TFR24AH10	4,60-12,70 (.181-.500)	51,00 (2.007)	24,10 (.948)	36,80 (1.448)	60,30 (2.374)
36	121587-0026	TFR36AH10	7,00-15,90 (.275-.625)	57,50 (2.263)	49,50 (1.948)	26,40 (1.039)	68,00 (2.677)



Kit — Plug and Strain Relief Hood

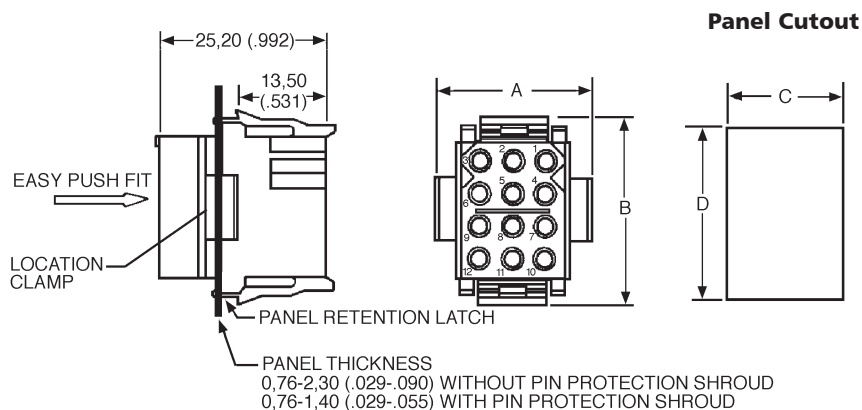
- Provides protection for panel mounted receptacles with pin contacts.
- Shrouds can be fitted onto panels up to 1,40 (.055) thick.

Number of Contacts	Pack of 100	
	Part Number	Nomenclature
2	121587-0040	TFR02PH10
3	121587-0041	TFR03PH10
4	121587-0042	TFR04PH10
6	121587-0043	TFR06PH10
12	121587-0044	TFR12PH10
24	121587-0045	TFR24PH10
36	121587-0046	TFR36PH10



Receptacle — Panel Mounted

- Accepts Pin or Socket contacts.
- Contacts to be ordered separately, see page 64.
- Mates with Free Plugs, see page 16.
- Connector Discriminating (Keying) Pins available, see page 73.



Number of Contacts	Pack of 100		Dimensions			
	Part Number	Nomenclature	A	B	C ±0,13 (.005)	D ±0,13 (.005)
2	121587-0030	TFR02RA10	19,00 (.748)	14,00 (.551)	11,50 (.452)	11,60 (.456)
3	121587-0031	TFR03RA10	24,00 (.944)	14,00 (.551)	16,50 (.649)	11,60 (.456)
4	121587-0032	TFR04RA10	29,00 (1.141)	14,00 (.551)	21,70 (.854)	11,60 (.456)
6	121587-0033	TFR06RA10	24,00 (.944)	19,00 (.748)	16,50 (.649)	16,70 (.657)
12	121587-0034	TFR12RA10	24,00 (.944)	29,00 (1.141)	16,70 (.657)	26,70 (1.051)
24	121587-0035	TFR24RA10	29,00 (1.141)	39,00 (1.535)	21,80 (.858)	36,90 (1.452)
36	121587-0036	TFR36RA10	54,20 (2.133)	29,00 (1.141)	46,70 (1.838)	26,40 (1.039)

Dimensions shown in mm (inch)
Specifications and dimensions subject to change



The Slimline Range offers a low profile connector system that is well suited for circuit board applications. The precision machined contacts are ideal for power and sensitive signals. All Snap Together - Slimline connectors are RoHS Compliant.

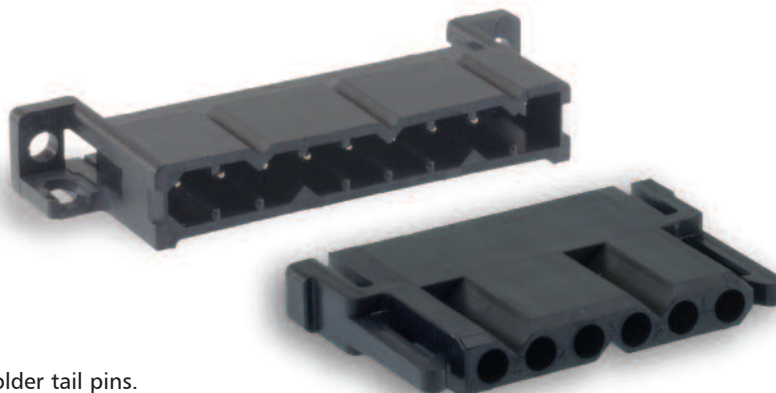


Applications:

- Junction Boxes.
- Communications equipment.
- Test equipment.
- Instrumentation.

Product Features

- Less than 10,00 (.393) width on PC board.
- Pin headers pre-loaded with straight or 90° machined solder tail pins.
- Mating plug accepts all Trident signal crimp socket contacts, see page 64.
- Plugs have integrally molded quick connect/disconnect latches.
- Five single row contact arrangements available.
- Recognized under the component program of UL Inc.
- Gold plated version available with earth pin capability.
- 10 A per circuit.



Performance Specifications

Operating Voltage ¹	Up to 250 V ac rms
Contact Current Rating ²	Up to 10 A
Operating Temperature	-55°C to +105°C (-67°F to +221°F) for free Plug & Receptacles -40°C to +105°C (-40°F to +221°F) for PCB Mounted Receptacles
Insulation Resistance	5000MΩ min. at 500 V dc
Durability ³	Up to 500 Mating Cycles
Connector Latching Force	150 N min. with latches engaged
Panel Retention Force	500 N min.
Flammability	UL 94 V-0

Materials and Finishes

Insulator Black Nylon, UL 94 V-0

¹ Depends on contacts used, layout, and degree of pollution

² Depends on number and type of contacts used

³ Depends on plating and type of contacts used

Test Specifications

The table below summarizes the results of key tests. Data is applicable to standard connectors with standard contacts. Variations may affect this data, so please consult factory for further information on your requirements.

Test	Method	Criteria of Acceptance
Dielectric Withstanding Voltage	2000 V ac	No breakdown
Thermal Shock	-55°C to +125°C (-67°F to +257°F), 5 cycles	No physical damage
Physical Shock	50 g's peak, 3 axes, 11 millisecond duration half-sine pulse	No physical damage. No loss of continuity >1 sec
Vibration	10 g's peak, 10-500 Hz, 9 hours	No physical damage, No loss of continuity >1 sec
Durability 500 cycles of mating and unmating, 500 mating cycles max	No mechanical or electrical defects	
Salt Spray	48 hours and meet contact resistance requirements	Shall be capable of mating and unmating
High Temperature Endurance	1000 hours at 125°C (+257°F)	Insulation Resistance > 100 MW
Humidly Steady State	RH 90-95%, 40°C (+125°F), 504 hours	Insulation Resistance > 100 MW
Moisture Resistance	10 Cycles	Insulation Resistance > 100 MW

How to Order

Typical Nomenclature: TST 03 P F 0 0 *

Series

TST = Trident Snap Together

Number of Contacts

- 03
- 04
- 06
- 09
- 10

Plating Style

- * = None (Plug only)
- T = Tin
- Y = 0,4 μm Gold overall
- Z = Gold Flash

Contact Type

- 0 = No Contacts (Standard for Plug and Panel Mounted Receptacle)
- 1 = Machined Solder Tail Pin
- 2 = Machined Solder Tail Socket
- 5 = Formed Stamped Solder Tail Pin
- 6 = Formed Stamped Solder tail Socket

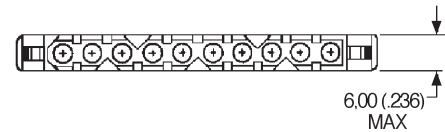
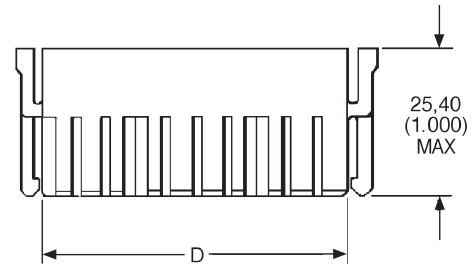
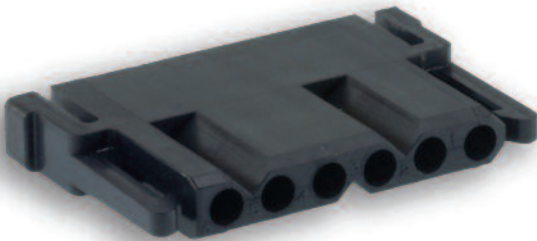
Color of Moulding

- 0 = Black



Variant

RD	PCB Receptacle; Straight Contacts
RE	PCB Receptacle; 90° Contacts
PF	Plug



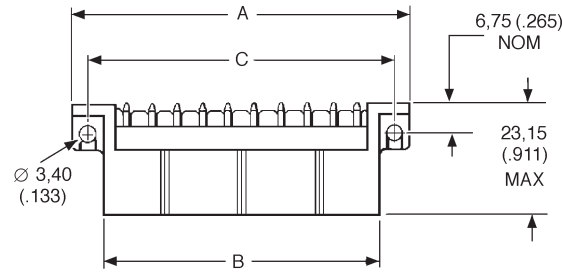
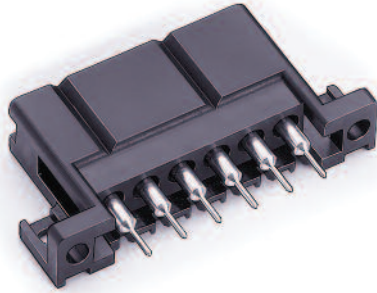
Plug Connector

- Socket contacts must be ordered separately for the plug connectors, see page 64.

Part Numbers — Plug Connector

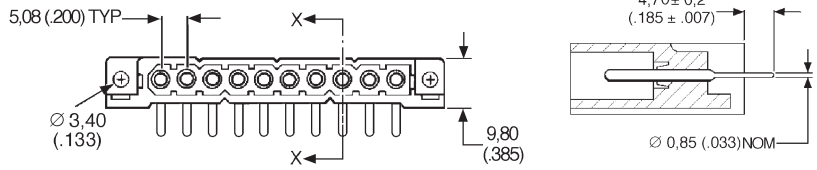
Number of Contacts	Pack of 100		D max.
	Part Number	Nomenclature	
3	192990-0960	TST03PF00	16,10 (.633)
4	192990-0970	TST04PF00	21,20 (.834)
6	192990-0980	TST06PF00	31,40 (1.236)
9	192990-0990	TST09PF00	46,60 (1.834)
10	192990-1000	TST10PF00	51,60 (2.031)

Dimensions shown in mm (inch)
Specifications and dimensions subject to change



Receptacle for Straight Pin Contact

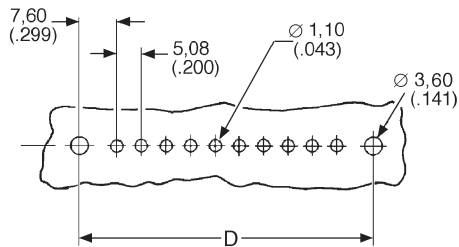
- For gold plated versions extended earth pins are available in any one or two positions. Contact your local Cannon Sales Office for further details.



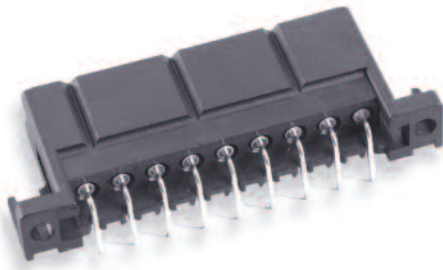
Pack of 100

Number of Contacts	Gold Plated Version 0,4µm (16µin.) min. Gold		Tin Plated Version		Dimensions (max.)		
	Part Number	Nomenclature	Part Number	Nomenclature	A	B	C
3	192991-0337	TST03RD01Y	192991-0316	TST03RD01T	31,40 (1.236)	19,40 (.763)	25,50 (1.003)
4	192991-0347	TST04RD01Y	192991-0318	TST04RD01T	36,50 (1.437)	14,50 (.964)	30,60 (1.204)
6	192991-0342	TST06RD01Y	192991-0320	TST06RD01T	46,70 (1.838)	34,70 (1.366)	40,70 (1.602)
9	192991-0536	TST09RD01Y	192991-0322	TST09RD01T	61,90 (2.437)	49,90 (1.964)	56,00 (2.204)
10	192991-0354	TST10RD01Y	192991-0324	TST10RD01T	67,00 (2.637)	55,00 (2.165)	61,10 (2.405)

PCB Layout

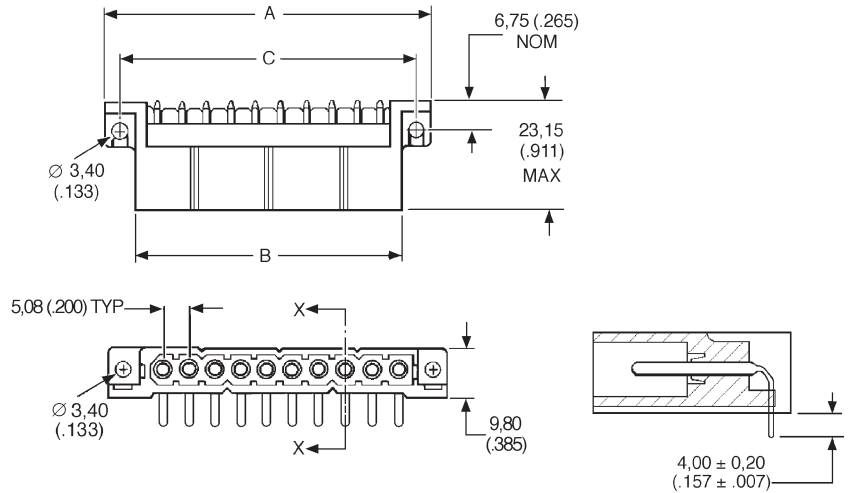


Number of Contacts	D max.
3	25,50 (1.003)
4	30,60 (1.204)
6	40,70 (1.602)
9	56,00 (2.204)
10	61,10 (2.405)



Receptacle for 90° Pin Contacts

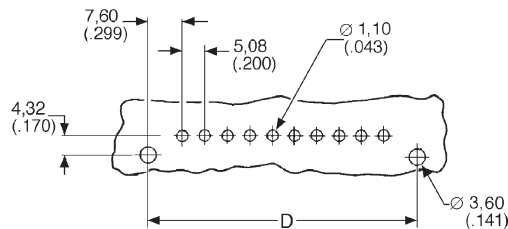
- For gold plated versions extended earth pins are available in any one or two positions. Contact your local Cannon Sales Office for further details.



Pack of 100

Number of Contacts	Gold Plated Version 0,4 μ m (16 μ in.) min. Gold		Tin Plated Version		Dimensions (max.)		
	Part Number	Nomenclature	Part Number	Nomenclature	A	B	C
3	192991-0532	TST03RE01Y	192991-0317	TST03RE01T	31,40 (1.236)	19,40 (.763)	25,50 (1.003)
4	192991-0533	TST04RE01Y	192991-0319	TST04RE01T	36,50 (1.437)	14,50 (.964)	30,60 (1.204)
6	192991-0534	TST06RE01Y	192991-0321	TST06RE01T	46,70 (1.838)	34,70 (1.366)	40,70 (1.602)
9	192991-0535	TST09RE01Y	192991-0323	TST09RE01T	61,90 (2.437)	49,90 (1.964)	56,00 (2.204)
10	192991-0538	TST10RE01Y	192991-0325	TST10RE01T	67,00 (2.637)	55,00 (2.165)	61,10 (2.405)

PCB Layout



Number of Contacts	D max.
3	25,50 (1.003)
4	30,60 (1.204)
6	40,70 (1.602)
9	56,00 (2.204)
10	61,10 (2.405)

Dimensions shown in mm (inch)
Specifications and dimensions subject to change

The Multiway Range has six contact cavity arrangements available and offers an extremely reliable, robust and versatile connector system, in which any of the Trident signal or coaxial contacts can be used. All Multi Rack & Panel connectors are RoHS Compliant.



Applications:

- Inflight entertainment systems.
- Railway applications.
- Test measurement equipment.



Product Features

- Fully tested to MIL-STD-202 and now IEC 512.
- Wide range of accessories, jacking and mounting hardware.
- Polarizing between connectors available, by contact position, use of shrouds or additional guide pin and socket sets.
- Recognized under the component program of CSA.
- Complete range of contact options available, see page 64.

Performance Specifications

Temperature Range	-55°C to +125°C (-67°F to +257°F) Plastic Hood assemblies limited to 105°C to (221°F)
Test Voltage	200 V ac rms for 60 seconds
Insulation Resistance	5000MΩ min. at 500 V dc
Durability ¹	Up to 500 Mating Cycles
Flammability	UL 94 V-0 (Insulators), UL 94 V-1 (Plastic Hoods)
Rated Current	Dependent on choice of contact and application (usually limited by cable bundle factor)

Materials and Finishes

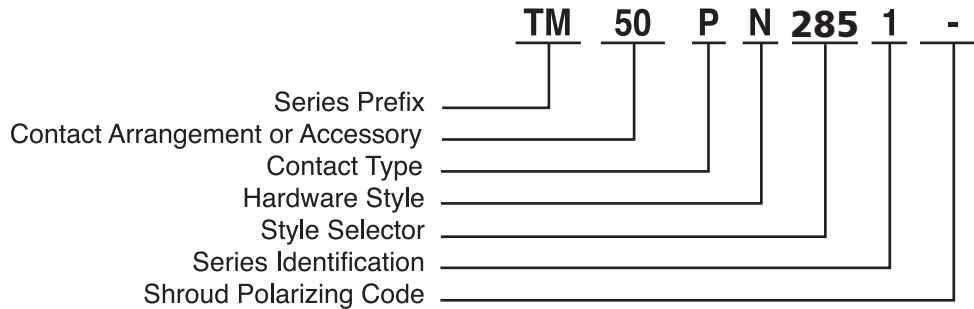
Insulator	Glass-Filled Phenolic
Intermating Hardware	Brass and Stainless Steel
Jackscrew Knobs	Thermoplastic
Cable Clamps	Stainless Steel
Pin Protection Shrouds, 14-34-way	Anodized Aluminum
Pin Protection Shrouds, 50 & 75-way	Stainless Steel
Formed Hoods	Anodized Aluminum
Plastic Hoods	Unfilled Thermoplastic - PPO
Die Cast Hoods	Grey Painted Zinc Alloy

¹ Depends on plating and type of contacts used

Test Data

Test Description	IEC Test	Military Standard	Test Method
Test Voltage	512-2 Test 4a	MIL-STD-202	301
Insulation Resistance	512-2 Test 3a	MIL-STD-202	302
Vibration	512-4 Test 6d	MIL-STD-202	204, Condition A
Shock	512-4 Test 6c	MIL-STD-202	213
Humidity	512-6 Test 11c	MIL-STD-202	103, Condition C
Corrosion (Salt Spray)	512-6 Test 11f	MIL-STD-202	101, Condition B
Dry Heat	512-6 Test 11i	MIL-STD-202	108A, Condition D

How to Order



Series Prefix

TM – Trident Multiway

Contact Arrangement

See Page 24

Contact Type

P – Plug
R – Receptacle

Hardware Style

N – Normal Hardware
R – Reversed Hardware

Style Selector

See Hardware Selection Guide,
page 25.

Series Identification

1 – For all items in this
publication

Shroud Polarizing Code

leave blank, if not required.
Contact Cannon for other options.

*For more information, please
contact your local ITT Cannon sales
office.*



Style Selector — Hardware Selection Guide

Plain, No Accessories



Note: Shown without Pin Protection Shroud.

Jackscrews available on 34-way only.

	Rotating Jackscrews or Fixed Jackposts	Guide Pins & Sockets
No Shrouds	007	001
Shrouds	207	201

Note:

- Connectors with Jackscrews will not mate with connectors with Guide Pins or Sockets.
- Normal Hardware: Plugs have rotating jackscrews, receptacles have fixed jackposts.
- Reversed Hardware: Receptacles have rotating jackscrews, plugs have fixed jackposts.

Plastic Hood



	Rotating Jackscrews or Fixed Jackposts	Guide Pins & Sockets
No Shrouds	155 (34-way only)	159 (14, 20, 26 & 34-way only)
Shrouds	255 (34-way only)	285 (14, 20, 26 & 34-way only)

Note:

- Connectors with Jackscrews will not mate with connectors with Guide Pins or Sockets.
- Normal Hardware: Plugs have rotating jackscrews, receptacles have fixed jackposts.
- Reversed Hardware: Receptacles have rotating jackscrews, plugs have fixed jackposts.

Die-Cast Hood



Note: Shown with Heavy Duty Jackscrew

	Rotating Jackscrews or Fixed Jackposts	Guide Pins & Sockets
No Shrouds	157 (50 & 75-way only)	185
Shrouds	257 (50 & 75-way only)	285

Note:

- Connectors with Jackscrews will not mate with connectors with Guide Pins or Sockets.
- Normal Hardware: Plugs have rotating jackscrews, receptacles have fixed jackposts.
- Reversed Hardware: Receptacles have rotating jackscrews, plugs have fixed jackposts.

Straight Cable Clamp



	Rotating Jackscrews or Fixed Jackposts	Guide Pins & Sockets
No Shrouds	118	180
Shrouds	218	280

Note:

- Connectors with Jackscrews will not mate with connectors with Guide Pins or Sockets.
- Normal Hardware: Plugs have rotating jackscrews, receptacles have fixed jackposts.
- Reversed Hardware: Receptacles have rotating jackscrews, plugs have fixed jackposts.

90° Cable Clamp



	Rotating Jackscrews or Fixed Jackposts	Guide Pins & Sockets
No Shrouds	138	136
Shrouds	238	236

Note:

- Connectors with Jackscrews will not mate with connectors with Guide Pins or Sockets.
- Normal Hardware: Plugs have rotating jackscrews, receptacles have fixed jackposts.
- Reversed Hardware: Receptacles have rotating jackscrews, plugs have fixed jackposts.

	Reversed Rotating Jackscrews or Fixed Jackposts	Guide Pins & Sockets
	118	180
	218	280

Dimensions shown in mm (inch)
Specifications and dimensions subject to change



Ringlock is a range of robust circular connectors for industrial applications. It uses a metal bayonet coupling system for quick and reliable connections and thermoplastic bodies for low installed cost. The connectors are available in several sizes ranging from 4 to 48 circuits for signals of up to 16 A or coax. With the addition of a cable clamp, the connectors can be water sealed to meet IP65. All Ringlock Circular Connectors are RoHS Compliant.



Applications:

- Industrial Electronics.
- Robotic Systems.
- Manufacturing Equipment.
- Printing Equipment.
- Instrumentation.
- Machine Building.

Product Features

- Rugged metal coupling.
- Available in unsealed and sealed versions.
- Positive bayonet locking.
- Shell to shell keying.
- Integrally molded combined plastic body and insulator.
- Wide range of accessories.
- Accepts all Trident signal and coaxial contacts.
- PCB versions are available.
- Recognized under the component program of UL Inc.

Performance Specifications

Operating Voltage ¹	Up to 250 V ac rms Up to 380 V ac rms (Size 1807 only)
Contact Current Rating ²	Up to 13 A, Up to 16 A with High Conductivity Contacts
Operating Temperature	-55°C to +105°C (-67°F to + 221°F)
Insulation Resistance	5000MΩ min. at 500 V dc
Durability ³	Up to 500 Mating Cycles
Environmental Sealing	Up to IP65
Flammability	UL 94 V-0

¹ Depends on contacts used, layout and degree of pollution

² Depends on number and type of contacts used

³ Depends on plating and type of contact used

Materials and Finishes

Connector Body	Black Nylon
Coupling Ring	Nickel Plated Copper Alloy
Bayonet Pins	Stainless Steel
Bayonet Pins Support Band	Nickel Plated Copper Alloy



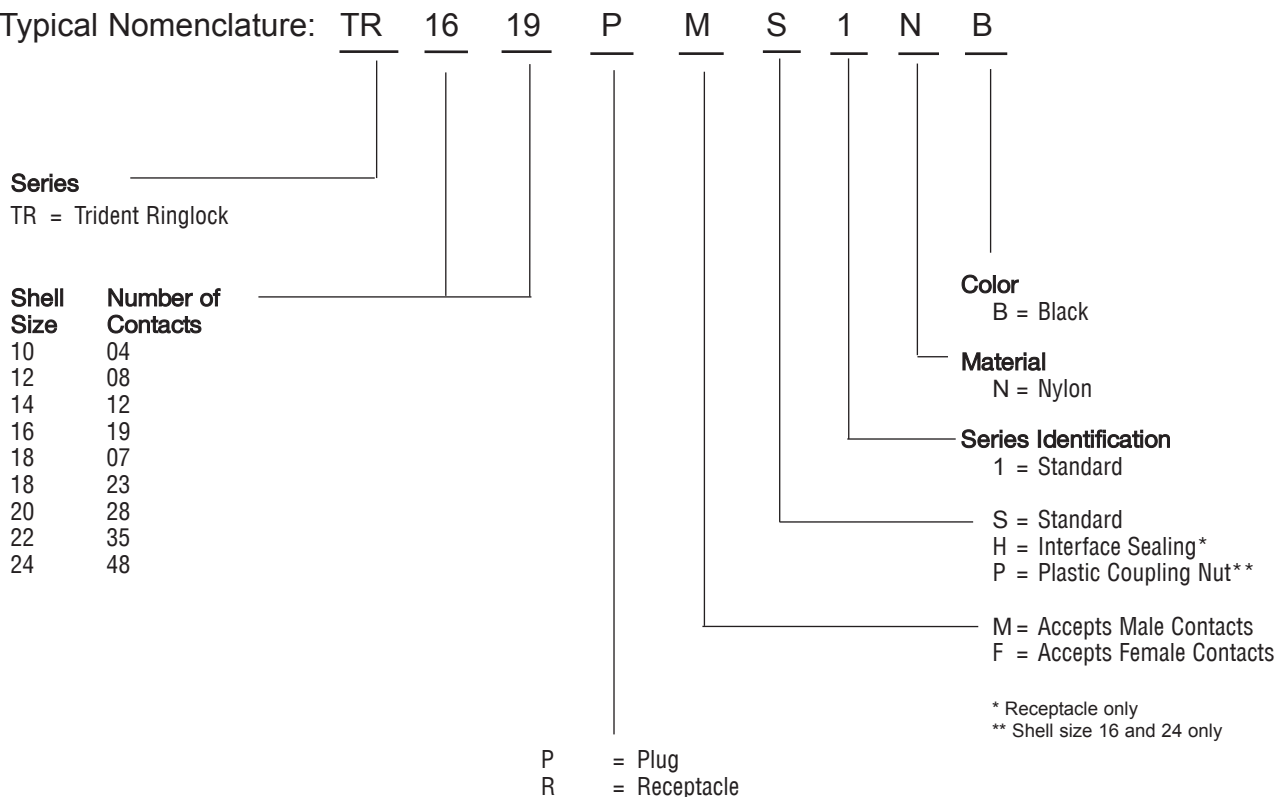
Test Specifications

The table below summarizes the results of key tests. Data is applicable to standard connectors with standard contacts. Variations may affect this data, so please consult factory for further information on your requirements.

Test	Method	Criteria of Acceptance
Dielectric Withstanding Voltage	1550 V ac for 60 seconds 2500 V ac for 60 seconds (Size 1807 only)	No breakdown No breakdown
Thermal Shock	-55°C to +125°C (-67°F to +257°F), 5 cycles	No physical damage.
Physical Shock	50 g's peak, 3 axes, 11 millisecond duration half-sine pulse	No physical damage. No loss of continuity >1 sec
Vibration	10 g's peak, 10-500 Hz, 9 hours	No physical damage. No loss of continuity >1 sec
Durability 500 cycles of mating and unmating, 500 mating cycles max	No mechanical or Electrical defects	
Salt Spray	48 hours	Shall be capable of mating and unmating and meet contact resistance requirements
High Temperature Endurance	1000 hours at 125°C (+257°F)	Insulation Resistance > 100 MΩ
Humidity Steady State	RH 90-95%, 40°C(+104°F), 504 hours	Insulation Resistance > 100 MΩ
Moisture Resistance	10 Cycles	Insulation Resistance > 100 MΩ

How to Order-Connectors

Typical Nomenclature: **TR 16 19 P M S 1 N B**

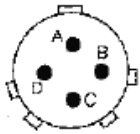


Contact Cavity Arrangements

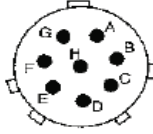
Mating Face View, Standard Plug
(Mating Face View, Reversed Plug is mirror image)



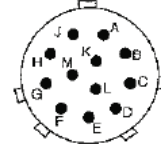
Shell Size Number of Contacts



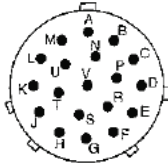
Shell Size 10
4



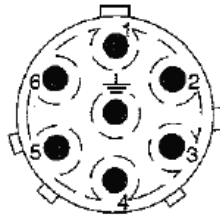
Shell Size 12
8



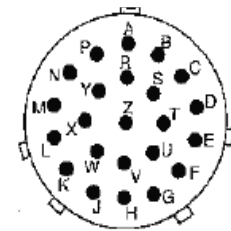
Shell Size 14
12



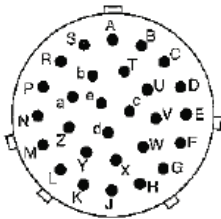
Shell Size 16
19



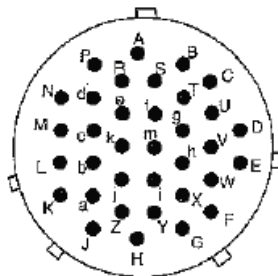
Shell Size 18
7 (VDE 0110)*



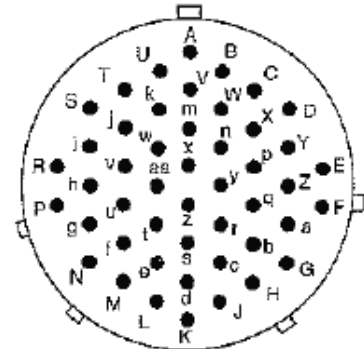
Shell Size 18
23



Shell Size 20
28

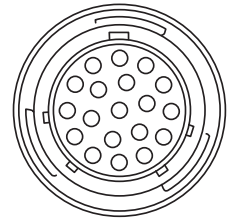
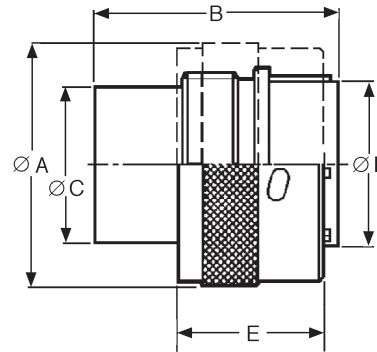


Shell Size 22
35



Shell Size 24
48

* Meets creepage and clearance requirements according to VDE 0110.
Note: The shell size indicates the diameter of the interface in sixteenths of an inch.
Example: Shell size 16 is 1.00 inch in diameter, 25,4 mm.



Standard Plug for Pin Contacts

- Mates with Standard Receptacles, see page 30.
- Accepts pin contacts, see page 64.
- Discriminating (Keying) Pins available, see page 73.
- Can be water sealed to IP65.

Shell Size	Number of Contacts	Single Piece Connector		Dimensions					E	Accessory Thread
		Part Number	Nomenclature	$\varnothing A \pm 0,20 (.008)$	B max.	$\varnothing C \pm 0,15 (.005)$	$\varnothing D \pm 0,15 (.005)$			
10	4	192922-1250	TR1004PMS1NB	21,60 (.850)	31,80 (1.252)	10,90 (.429)	12,20 (.480)	19,10 $\pm 0,20 (.751 \pm .007)$	9/16 - 24 UNEF	
12	8	192922-1260	TR1208PMS1NB	24,80 (.976)	31,80 (1.252)	13,80 (.543)	15,10 (.594)	19,10 $\pm 0,20 (.751 \pm .007)$	11/16 - 24 UNEF	
14	12	192922-1270	TR1412PMS1NB	28,00 (1.102)	31,80 (1.252)	17,00 (.669)	18,30 (.720)	19,10 $\pm 0,20 (.751 \pm .007)$	13/16 - 20 UNEF	
16	19	192922-1280	TR1619PMS1NB	31,20 (1.228)	31,80 (1.252)	19,90 (.783)	21,40 (.842)	19,10 $\pm 0,20 (.751 \pm .007)$	15/16 - 20 UNEF	
18	7	192990-1330	TR1807PMS1NB	34,30 (1.350)	33,00 (1.299)	22,50 (.885)	24,00 (.944)	19,10 $\pm 0,20 (.751 \pm .007)$	11/16 - 18 UNEF	
18	23	192990-1320	TR1823PMS1NB	34,30 (1.350)	31,80 (1.252)	22,40 (.881)	24,00 (.944)	19,10 $\pm 0,20 (.751 \pm .007)$	11/16 - 18 UNEF	
20	28	192922-1290	TR2028PMS1NB	37,50 (1.476)	31,80 (1.252)	25,60 (1.007)	27,10 (1.066)	19,10 $\pm 0,20 (.751 \pm .007)$	13/16 - 20 UNEF	
22	35	192922-1300	TR2235PMS1NB	40,70 (1.602)	31,80 (1.252)	28,50 (1.122)	30,40 (1.196)	19,10 $\pm 0,20 (.751 \pm .007)$	15/16 - 18 UNEF	
24	48	192990-1340	TR2448PMS1NB	43,90 (1.728)	31,80 (1.252)	31,70 (1.248)	33,50 (1.318)	14,72 $\pm 0,15 (.580 \pm .006)$	17/16 - 18 UNEF	

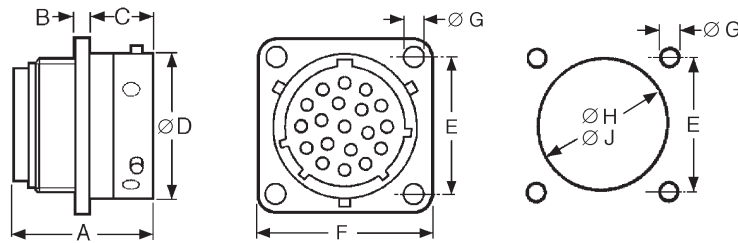
Note: For versions with plastic locking ring, please consult the factory.

IMPORTANT NOTE: Standard and Reversed Format

Equipment design dictates whether the fixed connector is "live" or "dead" when disconnected. Connector housings are available that provide socket contacts on the live side of the equipment.

Standard Format: Receptacle with socket contacts.
 Reversed Format: Receptacle with pin contacts.

Standard and Reversed connectors are not interchangeable.



Standard Receptacle for Socket Contacts

ØJ=Flange in Front of Panel
ØH= Flange at Rear of Panel

- Mates with Standard Plugs, see page 29.
- Accepts socket contacts, see page 64.
- Printed circuit contacts are available, see page 64.

Dimensions

Shell Size	Number of Contacts	A max.	B ± 0,15 (.005)	C ± 0,20 (.007)	ØD ± 0,15 (.005)	E ± 0,15 (.005)	F ± 0,25 (.009)	ØG ± 0,10 (.003)	ØH ± 0,10 (.003)	ØJ ± 0,10 (.003)	Accessory Thread
10	4	25,80 (1.016)	2,30 (.091)	11,15 (.439)	15,00 (.591)	18,00 (.709)	23,50 (.925)	3,25 (.128)	17,30 (.681)	15,10 (.594)	9/16 - 24 UNEF
12	8	25,80 (1.016)	2,30 (.091)	11,35 (.447)	19,00 (.748)	20,50 (.807)	26,20 (1.031)	3,25 (.128)	21,80 (.858)	18,20 (.716)	11/16 - 24 UNEF
14	12	25,80 (1.016)	2,30 (.091)	11,35 (.447)	22,20 (.874)	22,60 (.890)	28,15 (1.108)	3,25 (.128)	25,00 (.984)	21,40 (.842)	13/16 - 20 UNEF
16	19	25,80 (1.016)	2,30 (.091)	11,35 (.447)	25,40 (1.000)	24,20 (.953)	30,50 (1.200)	3,25 (.128)	28,10 (1.106)	24,60 (.968)	15/16 - 20 UNEF
18	7	32,50 (1.280)	2,50 (.098)	18,20 (.716)	28,50 (1.122)	27,00 (1.063)	33,30 (1.311)	3,25 (.128)	31,30 (1.232)	27,80 (1.094)	11/16 - 18 UNEF
18	23	25,80 (1.016)	2,50 (.098)	11,35 (.447)	28,50 (1.122)	26,90 (1.059)	33,30 (1.311)	3,25 (.128)	31,30 (1.232)	27,80 (1.094)	11/16 - 18 UNEF
20	28	33,30 (1.311)	2,50 (.098)	14,50 (.571)	31,70 (1.248)	29,20 (1.150)	36,50 (1.437)	3,25 (.128)	34,50 (1.358)	30,90 (1.216)	13/16 - 18 UNEF
22	35	33,30 (1.311)	3,50 (.138)	14,50 (.571)	34,90 (1.374)	31,60 (1.244)	39,70 (1.563)	3,25 (.128)	37,70 (1.484)	34,10 (1.342)	15/16 - 18 UNEF
24	48	33,30 (1.311)	3,50 (.138)	15,30 (.602)	38,05 (1.498)	34,45 (1.356)	42,90 (1.689)	3,90 (.154)	40,90 (1.610)	37,30 (1.468)	17/16 - 18 UNEF

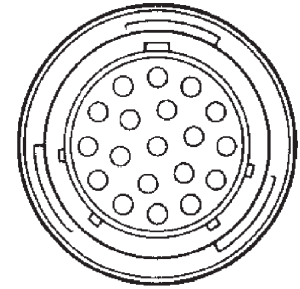
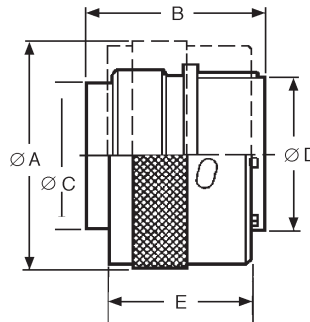
Part Numbers-Single Piece Connector

Shell Size	Number of Contacts	Unsealed		Sealed (see important note below)	
		Part Number	Nomenclature	Part Number	Nomenclature
10	4	192922-1190	TR1004RFS1NB	192990-1660	TR1004RFH1NB
12	8	192922-1200	TR1208RFS1NB	192990-1670	TR1208RFH1NB
14	12	192922-1210	TR1412RFS1NB	192990-1680	TR1412RFH1NB
16	19	192922-1220	TR1619RFS1NB	192990-1700	TR1619RFH1NB
18	7	192990-1300	TR1807RFS1NB	192990-1690	TR1807RFH1NB
18	23	192990-1290	TR1823RFS1NB	192990-1710	TR1823RFH1NB
20	28	192922-1230	TR2028RFS1NB	192990-1720	TR2028RFH1NB
22	35	192922-1240	TR2235RFS1NB	192990-1730	TR2235RFH1NB
24	48	192990-1310	TR2448RFS1NB	192990-1740	TR2448RFH1NB

IMPORTANT NOTE: Sealed Connectors

A sealed receptacle has an O-Ring seal that blocks moisture when the plug and receptacle are mated. However, the receptacle is not sealed in an unmated condition. For protection, dust caps are recommended for unmated receptacles, see page 34.

Plug connectors using a sealed cable clamp (see page 35) with jacketed cable will meet IP65 when mated to a sealed receptacle.



Reversed Plug for Socket Contacts

- Mates with Reversed Receptacles, see page 32.
- Accepts socket contacts, see page 64.
- Discriminating (Keying) Pins available, see page 73.
- Can be water sealed to IP65.

Shell Size	Number of Contacts	Single Piece Connector		Dimensions					Accessory Thread
		Part Number	Nomenclature	ØA ± 0,20 (.008)	B max.	ØC ± 0,15 (.005)	ØD ± 0,15 (.005)	E	
10	4	192926-0500	TR1004PFS1NB	21,60 (.850)	26,10 (1.027)	11,00 (.433)	12,20 (.480)	19,10 ±0,20 (.751 ±.007)	9/16 - 24 UNEF
12	8	192926-0510	TR1208PFS1NB	24,80 (.976)	25,60 (1.008)	13,90 (.547)	15,10 (.594)	19,10 ±0,20 (.751 ±.007)	11/16 - 24 UNEF
14	12	192926-0520	TR1412PFS1NB	28,00 (1.102)	26,80 (1.055)	17,10 (.673)	18,30 (.720)	19,10 ±0,20 (.751 ±.007)	13/16 - 20 UNEF
16	19	192926-0530	TR1619PFS1NB	31,20 (1.228)	27,60 (1.087)	20,00 (.787)	21,40 (.842)	19,10 ±0,20 (.751 ±.007)	15/16 - 20 UNEF
18	7	192990-1390	TR1807PFS1NB	34,30 (1.350)	31,50 (1.240)	22,50 (.885)	24,00 (.944)	19,10 ±0,20 (.751 ±.007)	1-1/16 - 18 UNEF
18	23	192990-1380	TR1823PFS1NB	34,30 (1.350)	25,60 (1.088)	22,50 (.885)	24,00 (.944)	19,10 ±0,20 (.751 ±.007)	1-1/16 - 18 UNEF
20	28	192926-0540	TR2028PFS1NB	37,50 (1.476)	31,30 (1.232)	25,70 (1.011)	27,10 (1.066)	19,10 ±0,20 (.751 ±.007)	1-3/16 - 18 UNEF
22	35	192926-0550	TR2235PFS1NB	40,70 (1.602)	31,30 (1.232)	28,60 (1.126)	30,40 (1.196)	19,10 ±0,20 (.751 ±.007)	1-5/16 - 18 UNEF
24	48	192990-1400	TR2448PFS1NB	43,90 (1.728)	31,30 (1.232)	31,80 (1.225)	33,50 (1.318)	14,72 ±0,15 (.580 ±.006)	1-7/16 - 18 UNEF

Note: For versions with plastic locking ring, please consult the factory.

IMPORTANT NOTE: Standard and Reversed Format

Equipment design dictates whether the fixed connector is "live" or "dead" when disconnected. Connector housings are available that provide socket contacts on the live side of the equipment.

Standard Format: Receptacle with socket contacts.

Reversed Format: Receptacle with pin contacts.

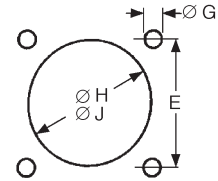
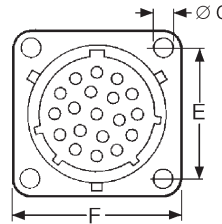
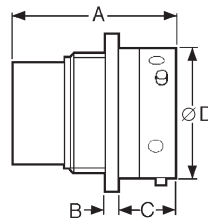
Standard and Reversed connectors are not interchangeable.



Panel Cutout

Reversed Receptacle for Pin Contacts

- Mates with Reversed Plugs, see page 31.
- Accepts pin contacts, see page 64.
- Printed Circuit contacts are available, see page 64.



ØJ = Flange in Front of Panel
ØH = Flange at Rear of Panel

Dimensions

Shell Size	Number of Contacts	A max.	B ±0,15 (.005)	C ±0,20 (.007)	ØD ±0,15 (.005)	E ±0,15 (.005)	F ±0,25 (.009)	ØG ±0,10 (.003)	ØH ±0,10 (.003)	ØJ ±0,10 (.003)	Accessory Thread
10	4	31,50 (1.240)	2,30 (.091)	11,35 (.447)	15,00 (.591)	18,00 (.709)	23,50 (.925)	3,25 (.128)	17,30 (.681)	15,10 (.594)	9/16 - 24 UNEF
12	8	31,50 (1.240)	2,30 (.091)	11,35 (.447)	19,00 (.748)	20,50 (.807)	26,20 (1.031)	3,25 (.128)	21,80 (.858)	18,20 (.716)	11/16 - 24 UNEF
14	12	31,50 (1.240)	2,30 (.091)	11,35 (.447)	22,20 (.874)	22,60 (.890)	28,15 (1.108)	3,25 (.128)	25,00 (.984)	21,40 (.842)	13/16 - 20 UNEF
16	19	31,50 (1.240)	2,30 (.091)	11,35 (.447)	25,40 (1.000)	24,20 (.953)	30,50 (1.200)	3,25 (.128)	28,10 (1.106)	24,60 (.968)	15/16 - 20 UNEF
18	7	34,20 (1.346)	2,30 (.091)	17,80 (.700)	28,50 (1.122)	27,00 (1.063)	33,30 (1.311)	3,25 (.128)	31,30 (1.232)	27,80 (1.094)	1-1/16 - 18 UNEF
18	23	31,50 (1.240)	2,50 (.098)	11,35 (.447)	28,50 (1.122)	26,90 (1.059)	33,30 (1.311)	3,25 (.128)	31,30 (1.232)	27,80 (1.094)	1-1/16 - 18 UNEF
20	28	33,00 (1.299)	2,50 (.098)	14,55 (.573)	31,70 (1.248)	29,20 (1.150)	36,50 (1.437)	3,25 (.128)	34,50 (1.358)	30,90 (1.216)	1-3/16 - 18 UNEF
22	35	33,00 (1.299)	3,50 (.138)	14,55 (.573)	34,90 (1.374)	31,60 (1.244)	39,70 (1.563)	3,25 (.128)	37,70 (1.484)	34,10 (1.342)	1-5/16 - 18 UNEF
24	48	34,80 (1.370)	3,50 (.138)	15,35 (.604)	38,05 (1.498)	34,45 (1.356)	42,90 (1.689)	3,90 (.154)	40,90 (1.610)	37,30 (1.468)	1-7/16 - 18 UNEF

Part Numbers - Single Piece Connector

Shell Size	Number of Contacts	Unsealed		Sealed (see important note below)	
		Part Number	Nomenclature	Part Number	Nomenclature
10	4	192926-0440	TR1004RMS1NB	192990-1760	TR1004RMH1NB
12	8	192926-0450	TR1208RMS1NB	192990-1770	TR1208RMH1NB
14	12	192926-0460	TR1412RMS1NB	192990-1780	TR1412RMH1NB
16	19	192926-0470	TR1619RMS1NB	192990-1790	TR1619RMH1NB
18	7	192990-1360	TR1807RMS1NB	192990-1800	TR1807RMH1NB
18	23	192990-1350	TR1823RMS1NB	192990-1810	TR1823RMH1NB
20	28	192926-0480	TR2028RMS1NB	192990-1820	TR2028RMH1NB
22	35	192926-0490	TR2235RMS1NB	192990-1830	TR2235RMH1NB
24	48	192990-1370	TR2448RMS1NB	192990-1840	TR2448RMH1NB

IMPORTANT NOTE: Sealed Connectors

A sealed receptacle has an O-Ring seal that blocks moisture when the plug and receptacle are mated. However, the receptacle is not sealed in an unmated condition. For protection, dust caps are recommended for unmated receptacles, see page 34.

Plug connectors using a sealed cable clamp (see page 35) with jacketed cable will meet IP65 when mated to a sealed receptacle.



How to Order-Accessories

Typical Nomenclature:

TR 10 A HC 1 N

Series

TR = Trident Ringlock

Shell Size

- 10
- 12
- 14
- 16
- 18
- 20
- 22
- 24

A = Accessory

Material

N = Nylon

Series Identification

1 = Standard

- HC = Sealed Cable Clamp
- SR = Unsealed Cable Clamp
- AD = Heat Shrink Adapter

How to Order-Dust Caps

Typical Nomenclature:

TNA 10 DCR0 - 00 B

Series

TNA = Trident Neptune Accessory
(Ringlock Compatible)

Shell Size

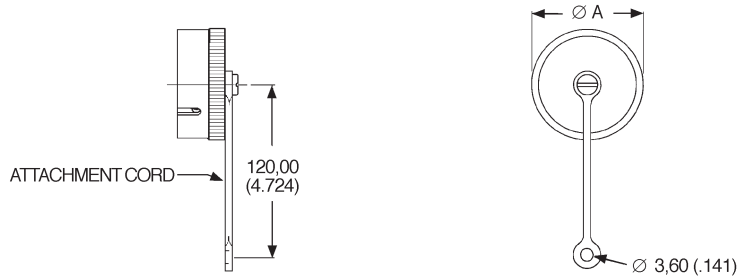
- 10
- 12
- 14
- 16
- 18
- 20
- 22
- 24

Packaging

- B = Bulk
- L = Single Pack

Accessory Style, Type and Size

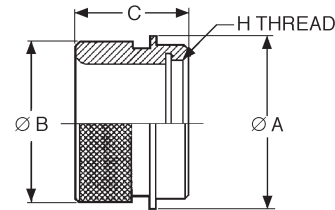
Dust Cap		
DC	R0-00	Unsealed Dust Cap, Receptacle (PAD)*



Unsealed Plastic Dust Caps for Receptacles

- Protects unmated receptacles.
- Durable construction for long-term use.
- For use with Ringlock receptacles.

Shell Size	Part Number (Each)	Part Number (Pack of 100)	Dimension Ø A max.
10	192900-0666	192900-0676	21,80 (.858)
12	192900-0667	192900-0677	25,40 (1.000)
14	192900-0668	192900-0678	28,60 (1.126)
16	192900-0669	192900-0679	31,70 (1.248)
18	192900-0670	192900-0680	34,90 (1.374)
20	192900-0671	192900-0381	38,10 (1.500)
22	192900-0672	192900-0682	41,20 (1.622)
24	192900-0673	192900-0683	44,40 (1.748)



Adapters for Heat Shrink Boots or Sleeving

Shell Size	Part Number		Dimensions			
	(Each)	Nomenclature	ØA max.	ØB max.	C max.	H Thread
10	192990-1430	TR10AAD	21,00 (.827)	18,10 (.712)	19,20 (.755)	9/16 - 24 UNEF-2B
12	192990-1440	TR12AAD	24,00 (.944)	23,40 (.921)	19,20 (.755)	11/16 - 24 UNEF-2B
14	192990-1450	TR14AAD	27,00 (1.063)	24,20 (.952)	19,20 (.755)	13/16 - 20 UNEF-2B
16	192990-1460	TR16AAD	30,20 (1.189)	29,60 (1.165)	21,50 (.846)	15/16 - 20 UNEF-2B
18	192990-1470	TR18AAD	33,30 (1.311)	31,70 (1.248)	21,50 (.846)	11/16 - 18 UNEF-2B
20	192990-1480	TR20AAD	36,50 (1.437)	35,80 (1.409)	22,80 (.897)	13/16 - 18 UNEF-2B
22	192990-1490	TR22AAD	39,70 (1.563)	38,20 (1.503)	22,80 (.897)	15/16 - 18 UNEF-2B
24	192990-1500	TR24AAD	42,90 (1.689)	41,30 (1.626)	21,90 (.862)	17/16 - 18 UNEF-2B



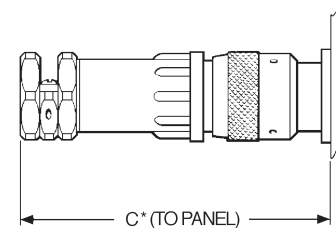
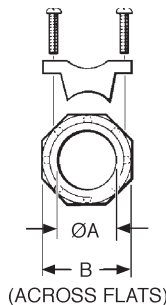
Panel Gaskets for Ringlock Receptacles

- For sealed versions

Shell Size	Part Number (Pack of 100)
10	075-8543-011
12	075-8543-012
14	075-8543-013
16	075-8543-014
18	075-8543-015
20	075-8543-016
22	075-8543-017
24	075-8543-018



Dimensions shown in mm (inch)
Specifications and dimensions subject to change



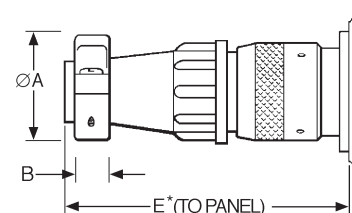
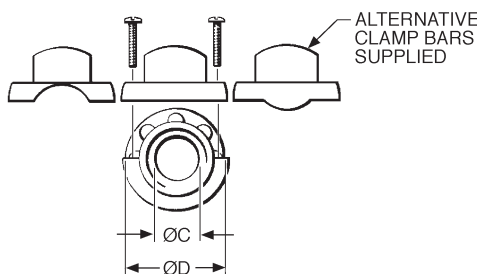
Sealed Cable Clamps for Use With Ringlock Circular Connectors

- For use with jacketed cables.
- Provides strain relief and wire protection.
- Can be water sealed to IP65. See notes on pages 30 and 32.
- For assembly instructions, see page 80.

* For disassembly, add 9,00 (.354) for Shell Sizes 10-16 & add 10,60 (.417) for Shell Sizes 18-24.

Shell Size	Part Number (Each)	Nomenclature	Dimensions		
			Ø A max.	B ± 0,20 (.007)	C* max.
10	192990-1530	TR10AHC1N	11,10 (.437)	18,80 (.740)	76,50 (3.011)
12	192990-1540	TR12AHC1N	13,60 (.535)	20,80 (.818)	77,80 (3.063)
14	192990-1550	TR14AHC1N	14,60 (.574)	22,80 (.897)	85,50 (3.366)
16	192990-1560	TR16AHC1N	16,60 (.653)	24,70 (.972)	89,80 (3.535)
18	192990-1570	TR18AHC1N	16,60 (.653)	24,70 (.972)	93,00 (3.661)
20	192990-1580	TR20AHC1N	22,10 (.870)	31,80 (1.252)	107,50 (4.232)
22	192990-1590	TR22AHC1N	22,10 (.870)	31,80 (1.252)	114,50 (4.507)
24	192990-1600	TR24AHC1N	29,60 (1.165)	41,80 (1.645)	128,50 (5.059)

* Assumes a uniformly cylindrical cable. Variations in the diameter could effect sealing.



Unsealed Cable Clamps for Use With Ringlock Circular Connectors

- Provides strain relief and wire protection.
- For assembly instructions, see page 80.

* For disassembly, add 9,00 (.354) for Shell Sizes 10-16 & add 10,60 (.417) for Shell Sizes 18-24.

Shell Size	Part Number (Each)	Nomenclature	Dimensions				
			Ø A max.	B ± 0,15 (.005)	Ø C max.	Ø D ± 0,15 (.005)	E* max.
10	192922-1310	TR10ASR1N	21,50 (.846)	6,40 (.251)	8,70 (.342)	21,00 (.826)	61,30 (2.413)
12	192922-1320	TR12ASR1N	24,90 (.980)	6,40 (.251)	12,80 (.503)	24,00 (.944)	61,30 (2.413)
14	192922-1330	TR14ASR1N	27,00 (1.063)	6,40 (.251)	13,80 (.543)	27,00 (1.063)	67,10 (2.641)
16	192922-1340	TR16ASR1N	30,10 (1.185)	6,40 (.251)	17,00 (.669)	30,20 (1.189)	67,10 (2.641)
18	192990-1510	TR18ASR1N	32,00 (1.259)	7,00 (.275)	19,90 (.783)	33,20 (1.307)	70,80 (2.787)
20	192922-1350	TR20ASR1N	34,30 (1.350)	7,00 (.275)	21,00 (.827)	36,40 (1.433)	79,30 (3.122)
22	192922-1360	TR22ASR1N	37,10 (1.460)	8,20 (.322)	23,00 (.905)	39,60 (1.559)	85,30 (3.358)
24	192990-1520	TR24ASR1N	41,80 (1.645)	8,20 (.322)	27,00 (1.063)	42,80 (1.685)	90,80 (3.574)

Dimensions shown in mm (inch)
Specifications and dimensions subject to change



Neptune is a range of circular connectors specifically designed for harsh environment applications. They come with membrane wire seals that meet the requirements for IP67 and do not require blanking plugs for unused cavities. They will accept various combinations of signal (13 A) and power (30 A) contacts. The receptacle connectors feature stainless steel bayonet pins integrally molded into the bodies. The plug connectors are available with either high strength metal or corrosion resistant plastic coupling rings. All Neptune Circular Connectors are RoHS Compliant.



Applications

- Off Road Vehicles.
- Truck and Bus.
- Agricultural Equipment.
- Construction Equipment.
- Printing Machines.
- Industrial Automation.
- Stamping Machines.

Product Features

- Mixes signal and 30 A power contacts in one housing.
- Printed circuit and coaxial contacts available.
- Full interface and cable sealing up to IP67.
- Large range of support accessories.
- Robust, cost effective connector for harsh environments.

Performance Specifications

Operating Voltage ¹	Up to 250 V ac rms
Contact Current Rating ²	Up to 13 A, Up to 16 A with High Conductivity Contacts, Up to 30 A with Power Contacts
Operating Temperature	-55°C to + 105°C (-67°F to +221°F)
Insulation Resistance	5000MΩ min. at 500 V dc
Durability ³	Up to 500 Mating Cycles
Environmental Sealing	Up to IP67
Flammability	UL 94 V-0

¹ Depends on contacts used, layout, and degree of pollution

² Depends on type and number of contacts used

³ Depends on plating and type of contacts used

Materials and Finishes

Connector Body	Black Nylon
Coupling Ring	Nickel Plated Copper Alloy
Bayonet Pins	Stainless Steel
Bayonet Pins Support Band	Nickel Plated Copper Alloy



Test Specifications

The table below summarizes the results of key tests. Data is applicable to standard connectors with standard contacts. Variations may affect this data, so please consult factory for further information on your requirements.

Test	Method	Criteria of Acceptance
Dielectric Withstanding Voltage	2000 V ac	No breakdown
Thermal Shock	-55°C to +120°C (-67°F to +248°F)	No physical damage
Physical Shock	40 g's peak, 3 axes, 6 millisecond duration half-sine pulse	No physical damage. No loss of continuity >10 sec
Vibration	10 g's peak, 10-500 Hz	No physical damage, No loss of continuity >10 sec
Durability	500 cycles of mating and unmating, 500 mating cycles max	No mechanical or electrical defects
Salt Spray	48 hours	Shall be capable of mating and unmating and meet contact resistance requirements
High Temperature Endurance	1000 hours at 85°C (+185°F) 250 hours at 120°C (+248°F)	Insulation Resistance > 100 MΩ
Humidity Steady State	RH 90-95%, 40°C (+104°F), 504 hours	Insulation Resistance > 100 MΩ

How to Order-Connectors

Typical Nomenclature: TN 7 S 24 - 1219 P 1 B 01

Series

TN = Trident Neptune

Shell Style

- 0 = Flange Receptacle (4 holes)
- 6 = Plug
- 7 = Jam Nut Receptacle

Sealing Class

- G = Grommet, no nut
- L = Large Grommet, extender and nut (*Size 24-0048 only, Jam Nut Receptacle not supported*)
- S = With Grommet and nut
- U = Unsealed

Modification

- * = Standard
- 01 = Jam Nut Receptacles bulk packages are delivered without nut
See page 50 for Spare Jam Nuts

Packaging

- B = Bulk (100 pcs)
- L = Single Pack

Connector Finish Materials

- 1 = Standard (Nickel Plated Metal Parts)
- 2 = Plastic Coupling Nut (*TN plug shell sizes 16 and 24 only*)

Contact Type

- P = Pin
- S = Socket

Shell Size and Contact Arrangement

Shell Size	Number of Power Contacts	Number of Signal Contacts
14	00	12
16	00	19
16	02	13
24	12	19
24	04	20
24	04	28
24	00	48

Dimensions shown in mm (inch)
Specifications and dimensions subject to change



Contact Cavity Arrangements

Neptune Circular Connectors offer combinations of Signal and Power contacts.

The Signal cavities will accept any of the standard Trident contacts, including signal contacts up to 13 A and coax. The power cavities will accept power contacts rated at 30 A. PCB contacts are also available, for more information, see page 64.

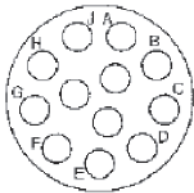


Mating Face Views of Reversed and Standard Receptacles.

Shell Size

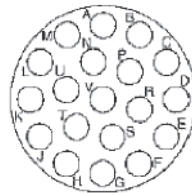
Number of Power Contacts

Number of Signal Contacts

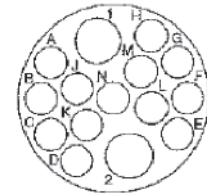


Shell Size 14
0 Power
12 Signal

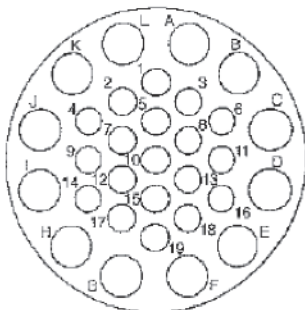
The view is of reversed receptacle
Standard receptacle is a mirror image



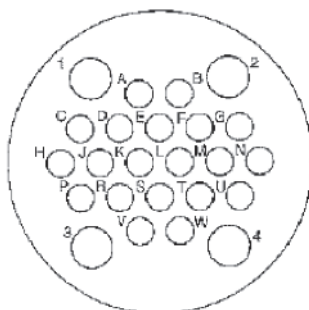
Shell Size 16
0 Power
19 Signal



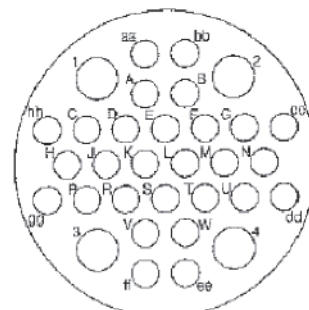
Shell Size 16
2 Power
13 Signal



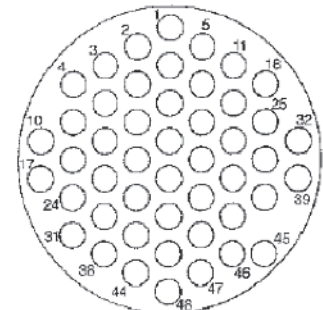
Shell Size 24
12 Power
19 Signal



Shell Size 24
4 Power
20 Signal



Shell Size 24
4 Power
28 Signal



Shell Size 24
0 Power
48 Signal

Note: The Signal cavities will accept any of the standard Trident contacts, including signal contacts up to 13 A and coax. The power cavities will accept power contacts rated at 30 A. PCB contacts are also available.

Wire Sealing Range*

Contact Arrangement (Power- Signal Contacts)	Signal (Overall Diameter)	Power (Overall Diameter)
0-12	1,70-2,70 (.066-.106)	N/A
0-19	1,70-2,70 (.066-.106)	N/A
2-13	1,70-2,70 (.066-.106)	2,70-4,00 (.106-.157)
4-20	1,70-2,70 (.066-.106)	2,70-4,00 (.106-.157)
4-28	1,70-2,70 (.066-.106)	2,70-4,00 (.106-.157)
0-48	1,70-2,20 (.066-.086)	N/A
0-48 (L)	2,30-3,20 (.090-.126)	N/A
12-19	1,70-2,70 (.066-.106)	2,70-4,00 (.106-.157)

(L) Larger overall sealing diameter for thick insulation wires

* Describes the range of cable diameters to be used respective layout

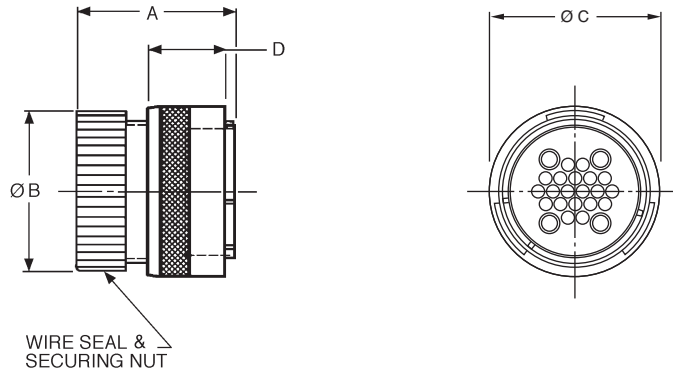


Dimensions shown in mm (inch)
Specifications and dimensions subject to change



Standard Plug for Pin Contacts Metal Locking Ring

- For Wire Sealing Ranges, see page 38.
- Accepts pin contacts, see page 64.
- Water sealed to IP67.



With Wire Seal and Securing Nut

Shell Size	Contact Layout		Single Piece Connector		Bulk Packages (100 Connectors)		A	ØB	ØC	D
	Power Contacts	Signal Contacts	Part Number	Nomenclature	Part Number	Nomenclature				
14	00	12	192900-0303	TN6S14-0012P1L	192900-0318	TN6S14-0012P1B	38,80 (1.527)	24,30 (.957)	28,00 (1.102)	19,10 ±0,20 (.751 ±.007)
16	00	19	192900-0017	TN6S16-0019P1L	192900-0013	TN6S16-0019P1B	39,80 (1.566)	27,00 (1.063)	30,20 (1.189)	19,10 ±0,20 (.751 ±.007)
16	02	13	192900-0507	TN6S16-0213P1L	192900-0510	TN6S16-0213P1B	39,80 (1.566)	27,00 (1.063)	30,20 (1.189)	19,10 ±0,20 (.751 ±.007)
24	00	48	192900-0469	TN6S24-0048P1L	192900-0472	TN6S24-0048P1B	39,80 (1.566)	40,50 (1.594)	44,00 (1.732)	14,72 ±0,15 (.580 ±.006)
24	04	20	192900-0014	TN6S24-0420P1L	192990-9430	TN6S24-0420P1B	39,80 (1.566)	40,50 (1.594)	44,00 (1.732)	14,72 ±0,15 (.580 ±.006)
24	04	28	192900-0015	TN6S24-0428P1L	192900-0012	TN6S24-0428P1B	39,80 (1.566)	40,50 (1.594)	44,00 (1.732)	14,72 ±0,15 (.580 ±.006)
24	12	19	192900-0016	TN6S24-1219P1L	192990-9380	TN6S24-1219P1B	39,80 (1.566)	40,50 (1.594)	44,00 (1.732)	14,72 ±0,15 (.580 ±.006)
24	00	48 (L)	192991-0628	TN6L24-0048P1L	*	TN6L24-0048P1B	50,70 (2.000)	40,50 (1.594)	44,00 (1.732)	14,72 ±0,15 (.580 ±.006)

Without Securing Nut

Shell Size	Contact Layout		Single Piece Connector		Bulk Packages (100 Connectors)		A	ØB	ØC	D
	Power Contacts	Signal Contacts	Part Number	Nomenclature	Part Number	Nomenclature				
14	00	12	*	TN6G14-0012P1L	192900-0319	TN6G14-0012P1B	-	13/16 – 20 UNEF	28,00 (1.102)	19,10 ±0,20 (.751 ±.007)
16	00	19	*	TN6G16-0019P1L	192900-0485	TN6G16-0019P1B	-	15/16 – 20 UNEF	30,20 (1.189)	19,10 ±0,20 (.751 ±.007)
24	00	48	*	TN6G24-0048P1L	192900-0473	TN6G24-0048P1B	-	1-7/16 – 18 UNEF	44,00 (1.732)	14,72 ±0,15 (.580 ±.006)
24	04	20	*	TN6G24-0420P1L	192900-0092	TN6G24-0420P1B	-	1-7/16 – 18 UNEF	44,00 (1.732)	14,72 ±0,15 (.580 ±.006)
24	04	28	*	TN6G24-0428P1L	192990-0093	TN6G24-0428P1B	-	1-7/16 – 18 UNEF	44,00 (1.732)	14,72 ±0,15 (.580 ±.006)
24	12	19	*	TN6G24-1219P1L	192900-0094	TN6G24-1219P1B	-	1-7/16 – 18 UNEF	44,00 (1.732)	14,72 ±0,15 (.580 ±.006)

Unsealed - Without Wire Seal and Securing Nut

Shell Size	Contact Layout		Single Piece Connector		Bulk Packages (100 Connectors)		A	ØB	ØC	D
	Power Contacts	Signal Contacts	Part Number	Nomenclature	Part Number	Nomenclature				
16	02	13	*	TN6U16-0213P1L	*	TN6U16-0213P1B	34,70 (1.366)	15/16 – 20 UNEF	30,20 (1.189)	19,10 ±0,20 (.751 ±.007)
24	04	20	*	TN6U24-0420P1L	*	TN6U24-0420P1B	35,70 (1.406)	1-7/16 – 18 UNEF	44,00 (1.732)	14,72 ±0,15 (.580 ±.006)
24	04	28	*	TN6U24-0428P1L	*	TN6U24-0428P1B	35,70 (1.406)	1-7/16 – 18 UNEF	44,00 (1.732)	14,72 ±0,15 (.580 ±.006)
24	12	19	*	TN6U24-1219P1L	*	TN6U24-1219P1B	35,70 (1.406)	1-7/16 – 18 UNEF	44,00 (1.732)	14,72 ±0,15 (.580 ±.006)

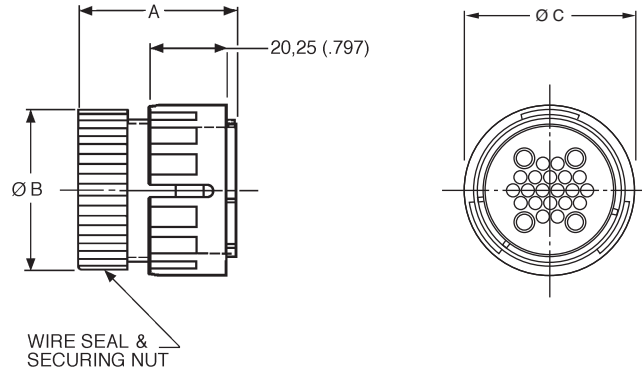
* For details please consult the factory

Dimensions shown in mm (inch)
Specifications and dimensions subject to change



Standard Plug for Pin Contacts Plastic Locking Ring

- For Wire Sealing Ranges, see page 38.
- Accepts pin contacts, see page 64.
- Water sealed to IP67.



With Wire Seal and Securing Nut

Shell Size	Contact Layout		Single Piece Connector		Bulk Packages (100 Connectors)		A	ØB	ØC
	Power Contacts	Signal Contacts	Part Number	Nomenclature	Part Number	Nomenclature			
16	00	19	192900-0557	TN6S16-0019P2L	*	TN6S16-0019P2B	39,80 (1.566)	27,00 (1.063)	32,80 (1.291)
16	02	13	192900-0561	TN6S16-0213P2L	*	TN6S16-0213P2B	39,80 (1.566)	27,00 (1.063)	32,80 (1.291)
24	00	48	192900-0539	TN6S24-0048P2L	*	TN6S24-0048P2B	39,80 (1.566)	40,50 (1.594)	45,75 (1.800)
24	04	20	192900-0537	TN6S24-0420P2L	*	TN6S24-0420P2B	39,80 (1.566)	40,50 (1.594)	45,75 (1.800)
24	04	28	192900-0549	TN6S24-0428P2L	192900-0051	TN6S24-0428P2B	39,80 (1.566)	40,50 (1.594)	45,75 (1.800)
24	12	19	192900-0538	TN6S24-1219P2L	*	TN6S24-1219P2B	39,80 (1.566)	40,50 (1.594)	45,75 (1.800)
24	00	48 (L)	192991-0660	TN6L24-0048P2L	*	TN6L24-0048P2B	50,70 (2.000)	40,50 (1.594)	45,75 (1.800)

Unsealed - Without Wire Seal and Securing Nut

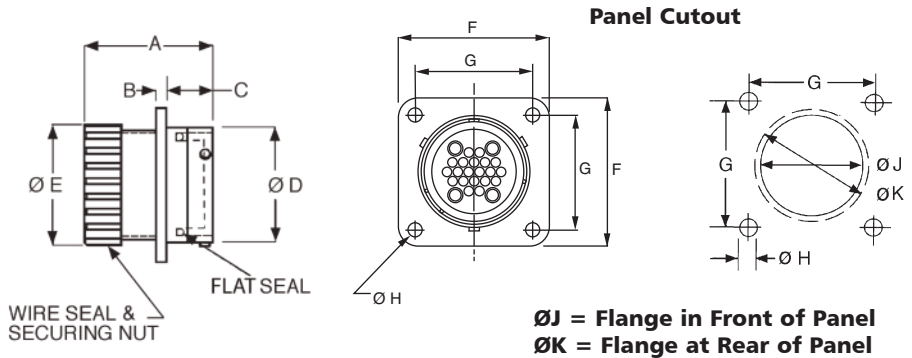
Shell Size	Contact Layout		Single Piece Connector		Bulk Packages (100 Connectors)		A	ØB	ØC
	Power Contacts	Signal Contacts	Part Number	Nomenclature	Part Number	Nomenclature			
16	02	13	*	TN6U16-0213P2L	*	TN6U16-0213P2B	34,70 (1.366)	15/16 – 20 UNEF	32,80 (1.291)
24	04	20	*	TN6U24-0420P2L	*	TN6U24-0420P2B	35,70 (1.406)	1-7/16 – 18 UNEF	45,75 (1.800)
24	04	28	*	TN6U24-0428P2L	192900-0692	TN6U24-0428P2B	35,70 (1.406)	1-7/16 – 18 UNEF	45,75 (1.800)
24	12	19	*	TN6U24-1219P2L	192900-0691	TN6U24-1219P2B	35,70 (1.406)	1-7/16 – 18 UNEF	45,75 (1.800)

* For details please consult the factory



Standard Receptacle for Socket Contacts Flange Mounting

- For Wire Sealing Ranges, see page 38.
- 3,00 (.118) max with Panel Gasket.
- For Panel Gaskets, see page 51.



With Wire Seal and Securing Nut

Shell Size	Contact Power	Contact Layout Signal Contacts	Single Piece Connector		Bulk Packages (100 Connectors)		A	B	C	ØD	ØE	F	G	ØH	ØJ	ØK
			Part Number	Nomenclature	Part Number	Nomenclature										
14	00	12	192900-0308	TN0S14-0012S1L	192900-0323	TN0S14-0012S1B	39,70 (1.563)	2,30 (.090)	11,40 (.448)	22,20 (.874)	24,30 (.956)	28,60 (1.122)	22,90 (.901)	3,20 (.125)	24,60 (.968)	24,60 (.968)
16	00	19	192900-0039	TN0S16-0019S1L	192900-0029	TN0S16-0019S1B	39,80 (1.566)	2,30 (.090)	11,40 (.448)	25,40 (1.000)	27,00 (1.063)	31,00 (1.220)	24,50 (.964)	3,20 (.125)	28,10 (1.106)	28,10 (1.106)
16	02	13	192900-0509	TN0S16-0213S1L	192900-0512	TN0S16-0213S1B	39,80 (1.566)	2,30 (.090)	11,40 (.448)	25,40 (1.000)	27,00 (1.063)	31,00 (1.220)	24,50 (.964)	3,20 (.125)	28,10 (1.106)	28,10 (1.106)
24	00	48	192900-0475	TN0S24-0048S1L	192900-0478	TN0S24-0048S1B	41,80 (1.645)	3,50 (.137)	15,40 (.606)	38,10 (1.500)	40,10 (1.578)	50,80 (2.000)	39,70 (1.563)	4,20 (.165)	41,00 (1.614)	41,00 (1.614)
24	04	20	192900-0030	TN0S24-0420S1L	192990-9420	TN0S24-0420S1B	41,80 (1.645)	3,50 (.137)	15,40 (.606)	38,10 (1.500)	40,10 (1.578)	50,80 (2.000)	39,70 (1.563)	4,20 (.165)	41,00 (1.614)	41,00 (1.614)
24	04	28	192900-0033	TN0S24-0428S1L	192900-0024	TN0S24-0428S1B	41,80 (1.645)	3,50 (.137)	15,40 (.606)	38,10 (1.500)	40,10 (1.578)	50,80 (2.000)	39,70 (1.563)	4,20 (.165)	41,00 (1.614)	41,00 (1.614)
24	12	19	192900-0036	TN0S24-1219S1L	192990-9390	TN0S24-1219S1B	41,80 (1.645)	3,50 (.137)	15,40 (.606)	38,10 (1.500)	40,10 (1.578)	50,80 (2.000)	39,70 (1.563)	4,20 (.165)	41,00 (1.614)	41,00 (1.614)
24	00	48 (L)	192991-0640	TN0L24-0048S1L	*	TN0L24-0048S1B	52,70 (2.075)	3,50 (.137)	15,40 (.606)	38,10 (1.500)	40,10 (1.578)	50,80 (2.000)	39,70 (1.563)	4,20 (.165)	41,00 (1.614)	41,00 (1.614)

Without Securing Nut

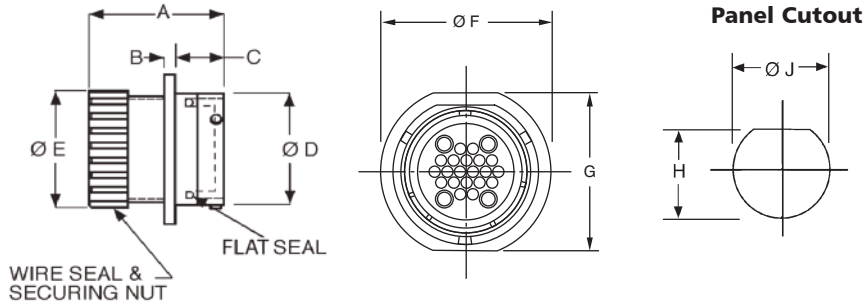
Shell Size	Contact Power	Contact Layout Signal Contacts	Single Piece Connector		Bulk Packages (100 Connectors)		A	B	C	ØD	ØE	F	G	ØH	ØJ	ØK
			Part Number	Nomenclature	Part Number	Nomenclature										
14	00	12	*	TN0G14-0012S1L	192900-0324	TN0G14-0012S1B	-	2,30 (.090)	11,40 (.448)	22,20 (.874)	13/16 - 20 UNEF	28,60 (1.122)	22,90 (.901)	3,20 (.125)	24,60 (.968)	24,60 (.968)
16	00	19	*	TN0G16-0019S1L	192900-0105	TN0G16-0019S1B	-	2,30 (.090)	11,40 (.448)	25,40 (1.000)	15/16 - 20 UNEF	31,00 (1.220)	24,50 (.964)	3,20 (.125)	28,10 (1.106)	28,10 (1.106)
24	00	48	*	TN0G24-0048S1L	192900-0479	TN0G24-0048S1B	-	3,50 (.137)	15,40 (.606)	38,18 (1.500)	1-7/16 - 18 UNEF	50,80 (2.000)	39,70 (1.563)	4,20 (.165)	41,00 (1.614)	41,00 (1.614)
24	04	20	*	TN0G24-0420S1L	192900-0096	TN0G24-0420S1B	-	3,50 (.137)	15,40 (.606)	38,18 (1.500)	1-7/16 - 18 UNEF	50,80 (2.000)	39,70 (1.563)	4,20 (.165)	41,00 (1.614)	41,00 (1.614)
24	04	28	*	TN0G24-0428S1L	192900-0099	TN0G24-0428S1B	-	3,50 (.137)	15,40 (.606)	38,18 (1.500)	1-7/16 - 18 UNEF	50,80 (2.000)	39,70 (1.563)	4,20 (.165)	41,00 (1.614)	41,00 (1.614)
24	12	19	*	TN0G24-1219S1L	192900-0102	TN0G24-1219S1B	-	3,50 (.137)	15,40 (.606)	38,18 (1.500)	1-7/16 - 18 UNEF	50,80 (2.000)	39,70 (1.563)	4,20 (.165)	41,00 (1.614)	41,00 (1.614)

* For details please consult the factory

Dimensions shown in mm (inch)
Specifications and dimensions subject to change

Cannon Trident Connectors

Neptune Circular Connectors



Standard Receptacle for Socket Contacts Jam Nut Mounting

With Wire Seal and Securing Nut

- Bulk packages are not supplied with Jam Nuts, to order Jam Nuts, see page 50.
- For Wire Sealing Ranges, see page 38.
- Panel thickness 4,00 (.157) max.
- 3,00 (.118) max with Panel gasket.
- For Panel Gaskets, see page 51.

Shell Size	Contact Power	Contact Layout Signal	Single Piece Connector		Bulk Packages (100 Connectors)		A	B	C	ØD	ØE	ØF	G	H	ØJ
			Part Number	Nomenclature	Part Number	Nomenclature									
14	00	12	192900-0313	TN7S14-0012S1L	192900-0328	TN7S14-0012S1B01	39,70 (1.563)	3,50 (.137)	22,10 (.870)	22,20 (.874)	24,30 (.956)	35,80 (1.409)	32,20 (1.267)	25,10 (.988)	27,30 (1.075)
16	00	19	192900-0490	TN7S16-0019S1L	192900-0493	TN7S16-0019S1B01	39,80 (1.566)	2,30 (.090)	23,00 (.905)	25,40 (1.000)	27,00 (1.063)	39,80 (1.566)	38,40 (1.511)	28,00 (1.102)	30,50 (1.200)
16	02	13	192900-0508	TN7S16-0213S1L	192900-0511	TN7S16-0213S1B01	39,80 (1.566)	2,30 (.090)	23,00 (.905)	25,40 (1.000)	27,00 (1.063)	39,80 (1.566)	38,40 (1.511)	28,00 (1.102)	30,50 (1.200)
24	00	48	192900-0481	TN7S24-0048S1L	192900-0484	TN7S24-0048S1B01	41,80 (1.645)	3,50 (.137)	23,40 (.921)	38,10 (1.500)	40,10 (1.578)	51,00 (2.007)	47,50 (1.870)	41,50 (1.633)	43,20 (1.700)
24	04	20	192900-0032	TN7S24-0420S1L	192990-9460	TN7S24-0420S1B01	41,80 (1.645)	3,50 (.137)	23,40 (.921)	38,10 (1.500)	40,10 (1.578)	51,00 (2.007)	47,50 (1.870)	41,50 (1.633)	43,20 (1.700)
24	04	28	192900-0035	TN7S24-0428S1L	192900-0026	TN7S24-0428S1B01	41,80 (1.645)	3,50 (.137)	23,40 (.921)	38,10 (1.500)	40,10 (1.578)	51,00 (2.007)	47,50 (1.870)	41,50 (1.633)	43,20 (1.700)
24	12	19	192900-0038	TN7S24-1219S1L	192900-0028	TN7S24-1219S1B01	41,80 (1.645)	3,50 (.137)	23,40 (.921)	38,10 (1.500)	40,10 (1.578)	51,00 (2.007)	47,50 (1.870)	41,50 (1.633)	43,20 (1.700)
24	00	48 (L)	192991-0644	TN7LS24-0048S1L	*	TN7L24-0048S1B01	52,70 (2.075)	3,50 (.137)	23,40 (.921)	38,10 (1.500)	40,10 (1.578)	51,00 (2.007)	47,50 (1.870)	41,50 (1.633)	43,20 (1.700)

Without Securing Nut

Shell Size	Contact Power	Contact Layout Signal	Single Piece Connector		Bulk Packages (100 Connectors)		A	B	C	ØD	ØE	ØF	G	H	ØJ
			Part Number	Nomenclature	Part Number	Nomenclature									
14	00	12	*	TN7G14-0012S1L	192900-0329	TN7G14-0012S1B01	-	2,30 (.090)	22,10 (.870)	22,20 (.874)	13/16 - 20 UNEF	35,80 (1.409)	32,20 (1.267)	25,10 (.988)	27,30 (1.075)
16	00	19	*	TN7G16-0019S1L	192900-0494	TN7G16-0019S1B01	-	2,30 (.090)	23,00 (.905)	25,40 (1.000)	15/16 - 20 UNEF	39,80 (1.566)	38,40 (1.511)	28,00 (1.102)	30,50 (1.200)
24	00	48	*	TN7G24-0048S1L	192900-0485	TN7G24-0048S1B01	-	3,50 (.137)	23,40 (.921)	38,10 (1.500)	1-7/16 - 18 UNEF	51,00 (2.007)	47,50 (1.870)	41,50 (1.633)	43,20 (1.700)
24	04	20	*	TN7G24-0420S1L	192900-0098	TN7G24-0420S1B01	-	3,50 (.137)	23,40 (.921)	38,10 (1.500)	1-7/16 - 18 UNEF	51,00 (2.007)	47,50 (1.870)	41,50 (1.633)	43,20 (1.700)
24	04	28	*	TN7G24-0428S1L	192900-0101	TN7G24-0428S1B01	-	3,50 (.137)	23,40 (.921)	38,10 (1.500)	1-7/16 - 18 UNEF	51,00 (2.007)	47,50 (1.870)	41,50 (1.633)	43,20 (1.700)
24	12	19	*	TN7G24-1219S1L	192900-0104	TN7G24-1219S1B01	-	3,50 (.137)	23,40 (.921)	38,10 (1.500)	1-7/16 - 18 UNEF	51,00 (2.007)	47,50 (1.870)	41,50 (1.633)	43,20 (1.700)

Unsealed - Without Wire Seal and Securing Nut

Shell Size	Contact Power	Contact Layout Signal	Single Piece Connector		Bulk Packages (100 Connectors)		A	B	C	ØD	ØE	ØF	G	H	ØJ
			Part Number	Nomenclature	Part Number	Nomenclature									
16	02	13	*	TN7U16-0213S1L	*	TN7U16-0213S1B01	35,60 (1.402)	2,30(.090)	23,00(.905)	25,40(1.000)	15/16 - 20 UNEF	39,80(1.566)	38,40(1.511)	28,00(1.102)	30,50(1.200)
24	04	20	*	TN7U24-0420S1L	*	TN7U24-0420S1B01	37,65 (1.482)	3,50(.137)	23,40(.921)	38,10(1.500)	1-7/16 - 18 UNEF	51,00(2.007)	47,50(1.870)	41,50(1.633)	43,20(1.700)
24	04	28	*	TN7U24-0428S1L	*	TN7U24-0428S1B01	37,65 (1.482)	3,50(.137)	23,40(.921)	38,10(1.500)	1-7/16 - 18 UNEF	51,00(2.007)	47,50(1.870)	41,50(1.633)	43,20(1.700)
24	12	19	*	TN7U24-1219S1L	*	TN7U24-1219S1B01	37,65 (1.482)	3,50(.137)	23,40(.921)	38,10(1.500)	1-7/16 - 18 UNEF	51,00(2.007)	47,50(1.870)	41,50(1.633)	43,20(1.700)

* For details please consult the factory

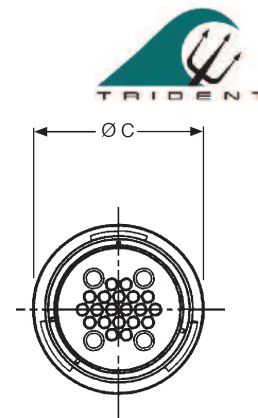
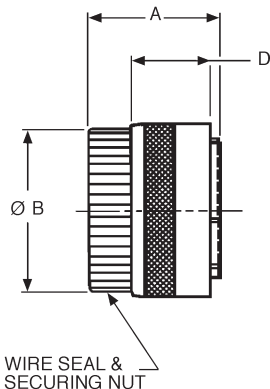


Dimensions shown in mm (inch)
Specifications and dimensions subject to change



Reversed Plugs for Socket Contacts Metal Locking Ring

- For Wire Sealing Ranges, see page 38.
- Accepts socket contacts, see page 64.
- Water sealed to IP67.



With Wire Seal and Securing Nut

Shell Size	Contact Layout		Single Piece Connector		Bulk Packages (100 Connectors)		A	ØB	ØC	D
	Power Contacts	Signal Contacts	Part Number	Nomenclature	Part Number	Nomenclature				
14	00	12	192900-0236	TN6S14-0012S1L	192900-0241	TN6S14-0012S1B	31,60 (1.244)	24,30 (.957)	28,00 (1.102)	19,10 ±0,20 (.751 ±.007)
16	00	19	192900-0057	TN6S16-0019S1L	192990-9970	TN6S16-0019S1B	31,70 (1.248)	27,00 (1.063)	30,20 (1.189)	19,10 ±0,20 (.751 ±.007)
16	02	13	192900-0581	TN6S16-0213S1L	*	TN6S16-0213S1B	31,70 (1.248)	27,00 (1.063)	30,20 (1.189)	19,10 ±0,20 (.751 ±.007)
24	00	48	192900-0425	TN6S24-0048S1L	192900-0428	TN6S24-0048S1B	32,40 (1.275)	40,50 (1.594)	44,00 (1.732)	14,72 ±0,15 (.580 ±.006)
24	04	20	192900-0054	TN6S24-0420S1L	192990-9450	TN6S24-0420S1B	32,40 (1.275)	40,50 (1.594)	44,00 (1.732)	14,72 ±0,15 (.580 ±.006)
24	04	28	192900-0055	TN6S24-0428S1L	192900-0053	TN6S24-0428S1B	32,40 (1.275)	40,50 (1.594)	44,00 (1.732)	14,72 ±0,15 (.580 ±.006)
24	12	19	192900-0056	TN6S24-1219S1L	192990-9240	TN6S24-1219S1B	32,40 (1.275)	40,50 (1.594)	44,00 (1.732)	14,72 ±0,15 (.580 ±.006)
24	00	48 (L)	192991-0648	TN6L24-0048S1L	*	TN6L24-0048S1B	43,00 (1.693)	40,50 (1.594)	44,00 (1.732)	14,72 ±0,15 (.580 ±.006)

Without Securing Nut

Shell Size	Contact Layout		Single Piece Connector		Bulk Packages (100 Connectors)		A	ØB	ØC	D
	Power Contacts	Signal Contacts	Part Number	Nomenclature	Part Number	Nomenclature				
14	00	12	*	TN6G14-0012S1L	192900-0242	TN6G14-0012S1B	-	13/16-20 UNEF	28,00 (1.102)	19,10 ±0,20 (.751 ±.007)
16	00	19	*	TN6G16-0019S1L	192900-0109	TN6G16-0019S1B	-	15/16-20 UNEF	30,20 (1.189)	19,10 ±0,20 (.751 ±.007)
24	00	48	*	TN6G24-0048S1L	192900-0429	TN6G24-0048S1B	-	1-7/16-18 UNEF	44,00 (1.732)	14,72 ±0,15 (.580 ±.006)
24	04	20	*	TN6G24-0420S1L	192900-0106	TN6G24-0420S1B	-	1-7/16-18 UNEF	44,00 (1.732)	14,72 ±0,15 (.580 ±.006)
24	04	28	*	TN6G24-0428S1L	192900-0107	TN6G24-0428S1B	-	1-7/16-18 UNEF	44,00 (1.732)	14,72 ±0,15 (.580 ±.006)
24	12	19	*	TN6G24-1219S1L	192900-0108	TN6G24-1219S1B	-	1-7/16-18 UNEF	44,00 (1.732)	14,72 ±0,15 (.580 ±.006)

Unsealed - Without Wire Seal and Securing Nut

Shell Size	Contact Layout		Single Piece Connector		Bulk Packages (100 Connectors)		A	ØB	ØC	D
	Power Contacts	Signal Contacts	Part Number	Nomenclature	Part Number	Nomenclature				
16	02	13	*	TN6U16-0213S1L	*	TN6U16-0213S1B	27,55 (1.085)	15/16-20 UNEF	30,20 (1.189)	19,10 ±0,20 (.751 ±.007)
24	04	20	*	TN6U24-0420S1L	*	TN6U24-0420S1B	28,10 (1.106)	1-7/16-18 UNEF	44,00 (1.732)	14,72 ±0,15 (.580 ±.006)
24	04	28	*	TN6U24-0428S1L	*	TN6U24-0428S1B	28,10 (1.106)	1-7/16-18 UNEF	44,00 (1.732)	14,72 ±0,15 (.580 ±.006)
24	12	19	*	TN6U24-1219S1L	*	TN6U24-1219S1B	28,10 (1.106)	1-7/16-18 UNEF	44,00 (1.732)	14,72 ±0,15 (.580 ±.006)

* For details please consult the factory

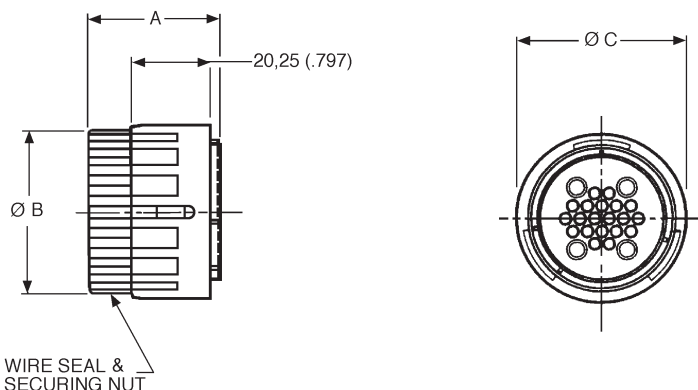
Dimensions shown in mm (inch)
Specifications and dimensions subject to change





Reversed Plugs for Socket Contacts Plastic Locking Ring

- For Wire Sealing Ranges, see page 38.
- Accepts socket contacts, see page 64.
- Water sealed to IP67.



With Wire Seal and Securing Nut

Shell Size	Contact Layout		Single Piece Connector		Bulk Packages (100 Connectors)		A	ØB	ØC
	Power Contacts	Signal Contacts	Part Number	Nomenclature	Part Number	Nomenclature			
16	00	19	192900-0558	TN6S16-0019S2L	192900-0560	TN6S16-0019S2B	31,70 (1.248)	27,00 (1.063)	32,80 (1.291)
16	02	13	192900-0562	TN6S16-0213S2L	192900-0564	TN6S16-0213S2B	31,70 (1.248)	27,00 (1.063)	32,80 (1.291)
24	00	48	192900-0542	TN6S24-0048S2L	192900-0548	TN6S24-0048S2B	32,40 (1.275)	40,50 (1.594)	44,00 (1.732)
24	04	20	192900-0540	TN6S24-0420S2L	*	TN6S24-0420S2B	32,40 (1.275)	40,50 (1.594)	44,00 (1.732)
24	04	28	192900-0550	TN6S24-0428S2L	192900-0052	TN6S24-0428S2B	32,40 (1.275)	40,50 (1.594)	44,00 (1.732)
24	12	19	192900-0541	TN6S24-1219S2L	192900-0547	TN6S24-1219S2B	32,40 (1.275)	40,50 (1.594)	44,00 (1.732)
24	00	48 (L)	192991-0664	TN6L24-0048S2L	*	TN6L24-0048S2B	43,00 (1.693)	40,50 (1.594)	44,00 (1.732)

Unsealed - Without Wire Seal and Securing Nut

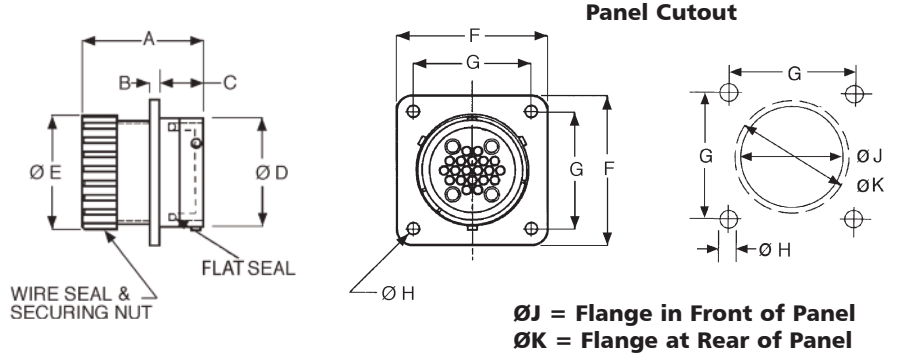
Shell Size	Contact Layout		Single Piece Connector		Bulk Packages (100 Connectors)		A	ØB	ØC
	Power Contacts	Signal Contacts	Part Number	Nomenclature	Part Number	Nomenclature			
16	02	13	*	TN6U16-0213S2L	*	TN6U16-0213S2B	27,55 (1.085)	15/16 – 20 UNEF	32,80 (1.291)
24	04	20	*	TN6U24-0420S2L	*	TN6U24-0420S2B	28,10 (1.106)	1-7/16 – 18 UNEF	44,00 (1.732)
24	04	28	*	TN6U24-0428S2L	*	TN6U24-0428S2B	28,10 (1.106)	1-7/16 – 18 UNEF	44,00 (1.732)
24	12	19	*	TN6U24-1219S2L	*	TN6U24-1219S2B	28,10 (1.106)	1-7/16 – 18 UNEF	44,00 (1.732)

* For details please consult the factory



Reversed Receptacle for Pin Contacts Flange Mounting

- For Wire Sealing Ranges, see page 38.
- 3,00 (.118) max with Panel Gasket. For Panel Gaskets, see page 51.



With Wire Seal and Securing Nut

Shell Size	Contact Layout		Single Piece Connector		Bulk Packages (100 Connectors)		A	B	C	ØD	ØE	F	G	ØH	ØJ	ØK
	Power Contacts	Signal Contacts	Part Number	Nomenclature	Part Number	Nomenclature										
14	00	12	192900-0256	TN0S14-0012P1L	192900-0261	TN0S14-0012P1B	39,70 (1.563)	2,30 (.090)	11,40 (.448)	22,20 (.874)	24,30 (.956)	28,60 (1.122)	22,90 (.901)	3,20 (.125)	24,60 (.968)	24,60 (.968)
16	00	19	192900-0078	TN0S16-0019P1L	192990-9980	TN0S16-0019P1B	39,80 (1.566)	2,30 (.090)	11,40 (.448)	25,40 (1.000)	27,00 (1.063)	31,00 (1.220)	24,50 (.964)	3,20 (.125)	28,10 (1.106)	28,10 (1.106)
16	02	13	192900-0582	TN0S16-0213P1L	*	TN0S16-0213P1B	39,80 (1.566)	2,30 (.090)	11,40 (.448)	25,40 (1.000)	27,00 (1.063)	31,00 (1.220)	24,50 (.964)	3,20 (.125)	28,10 (1.106)	28,10 (1.106)
24	00	48	192900-0431	TN0S24-0048P1L	192900-0434	TN0S24-0048P1B	41,80 (1.645)	3,50 (.137)	15,40 (.606)	38,10 (1.500)	40,10 (1.578)	50,80 (2.000)	39,70 (1.563)	4,20 (.165)	41,00 (1.614)	41,00 (1.614)
24	04	20	192900-0069	TN0S24-0420P1L	192990-9440	TN0S24-0420P1B	41,80 (1.645)	3,50 (.137)	15,40 (.606)	38,10 (1.500)	40,10 (1.578)	50,80 (2.000)	39,70 (1.563)	4,20 (.165)	41,00 (1.614)	41,00 (1.614)
24	04	28	192900-0072	TN0S24-0428P1L	192900-0064	TN0S24-0428P1B	41,80 (1.645)	3,50 (.137)	15,40 (.606)	38,10 (1.500)	40,10 (1.578)	50,80 (2.000)	39,70 (1.563)	4,20 (.165)	41,00 (1.614)	41,00 (1.614)
24	12	19	192900-0075	TN0S24-1219P1L	192990-9250	TN0S24-1219P1B	41,80 (1.645)	3,50 (.137)	15,40 (.606)	38,10 (1.500)	40,10 (1.578)	50,80 (2.000)	39,70 (1.563)	4,20 (.165)	41,00 (1.614)	41,00 (1.614)
24	00	48 (L)	192991-0652	TN0L24-0048P1L	*	TN0L24-0048P1B	52,70 (2.075)	3,50 (.137)	15,40 (.606)	38,10 (1.500)	40,10 (1.578)	50,80 (2.000)	39,70 (1.563)	4,20 (.165)	41,00 (1.614)	41,00 (1.614)

Without Securing Nut

Shell Size	Contact Layout		Single Piece Connector		Bulk Packages (100 Connectors)		A	B	C	ØD	ØE	F	G	ØH	ØJ	ØK
	Power Contacts	Signal Contacts	Part Number	Nomenclature	Part Number	Nomenclature										
14	00	12	*	TN0G14-0012P1L	192900-0262	TN0G14-0012P1B	-	2,30 (.090)	11,40 (.448)	22,20 (.874)	15/16 – 20 UNEF	28,60 (1.122)	22,90 (.901)	3,20 (.125)	24,60 (.968)	24,60 (.968)
16	00	19	*	TN0G16-0019P1L	192900-0119	TN0G16-0019P1B	-	2,30 (.090)	11,40 (.448)	25,40 (1.000)	15/16 – 20 UNEF	31,00 (1.220)	24,50 (.964)	3,20 (.125)	28,10 (1.106)	28,10 (1.106)
24	00	48	*	TN0G24-0048P1L	192900-0435	TN0G24-0048P1B	-	3,50 (.137)	15,40 (.606)	38,10 (1.500)	1-7/16 – 18 UNEF	50,80 (2.000)	39,70 (1.563)	4,20 (.165)	41,00 (1.614)	41,00 (1.614)
24	04	20	*	TN0G24-0420P1L	192900-0110	TN0G24-0420P1B	-	3,50 (.137)	15,40 (.606)	38,10 (1.500)	1-7/16 – 18 UNEF	50,80 (2.000)	39,70 (1.563)	4,20 (.165)	41,00 (1.614)	41,00 (1.614)
24	04	28	*	TN0G24-0428P1L	192900-0113	TN0G24-0428P1B	-	3,50 (.137)	15,40 (.606)	38,10 (1.500)	1-7/16 – 18 UNEF	50,80 (2.000)	39,70 (1.563)	4,20 (.165)	41,00 (1.614)	41,00 (1.614)
24	12	19	*	TN0G24-1219P1L	192900-0116	TN0G24-1219P1B	-	3,50 (.137)	15,40 (.606)	38,10 (1.500)	1-7/16 – 18 UNEF	50,80 (2.000)	39,70 (1.563)	4,20 (.165)	41,00 (1.614)	41,00 (1.614)

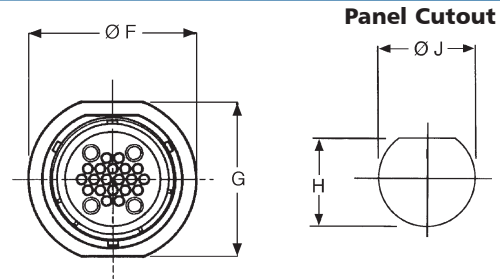
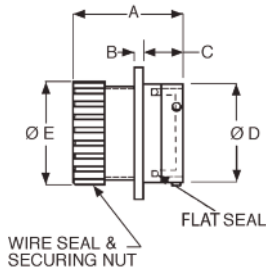
* For details please consult the factory

Dimensions shown in mm (inch)
Specifications and dimensions subject to change



Reversed Receptacle for Pin Contacts Jam Nut Mounting

With Wire Seal and Securing Nut



- For Wire Sealing Ranges, see page 38.
- 3,00 (.118) max for Panel Gaskets.

- Panel thickness 4,00 (.157) max 3,00 (.118) max with Panel gasket.
- For Panel Gaskets, see page 51.
- Bulk packages are not supplied with Jam Nuts. To order Jam Nuts see page 51.

Shell Size	Contact Layout		Single Piece Connector		Bulk Packages (100 Connectors)		A	B	C	ØD	ØE	ØF	G	H	ØJ
	Power	Signal	Part Number	Nomenclature	Part Number	Nomenclature									
14	00	12	192900-0266	TN7S14-0012P1L	192900-0271	TN7S14-0012P1B01	39,70 (1.563)	3,50 (.137)	22,10 (.870)	22,20 (.874)	24,30 (.956)	35,80 (1.409)	32,20 (1.267)	25,10 (.988)	27,30 (1.075)
16	00	19	192900-0353	TN7S16-0019P1L	192900-0395	TN7S16-0019P1B01	39,80 (1.566)	2,30 (.090)	23,00 (.905)	25,40 (1.000)	27,00 (1.063)	39,80 (1.566)	38,40 (1.511)	28,00 (1.102)	30,50 (1.200)
16	02	13	192900-0583	TN7S16-0213P1L	192900-0586	TN7S16-0213P1B01	39,80 (1.566)	2,30 (.090)	23,00 (.905)	25,40 (1.000)	27,00 (1.063)	39,80 (1.566)	38,40 (1.511)	28,00 (1.102)	30,50 (1.200)
24	00	48	192900-0437	TN7S24-0048P1L	192900-0440	TN7S24-0048P1B01	41,80 (1.645)	3,50 (.137)	23,40 (.921)	38,10 (1.500)	51,00 (1.578)	47,50 (2.007)	41,50 (1.870)	43,20 (1.633)	43,20 (1.700)
24	04	20	192900-0071	TN7S24-0420P1L	192990-9470	TN7S24-0420P1B01	41,80 (1.645)	3,50 (.137)	23,40 (.921)	38,10 (1.500)	51,00 (1.578)	47,50 (2.007)	41,50 (1.870)	43,20 (1.633)	43,20 (1.700)
24	04	28	192900-0074	TN7S24-0428P1L	192900-0066	TN7S24-0428P1B01	41,80 (1.645)	3,50 (.137)	23,40 (.921)	38,10 (1.500)	51,00 (1.578)	47,50 (2.007)	41,50 (1.870)	43,20 (1.633)	43,20 (1.700)
24	12	19	192900-0077	TN7S24-1219P1L	192900-0068	TN7S24-1219P1B01	41,80 (1.645)	3,50 (.137)	23,40 (.921)	38,10 (1.500)	51,00 (1.578)	47,50 (2.007)	41,50 (1.870)	43,20 (1.633)	43,20 (1.700)
24	00	48 (L)	192991-0656	TN7L24-0048P1L	*	TN7L24-0048P1B01	52,70 (2.075)	3,50 (.137)	23,40 (.921)	38,10 (1.500)	51,00 (1.578)	47,50 (2.007)	41,50 (1.870)	43,2043,20 (1.633)	43,20 (1.700)

Without Securing Nut

Shell Size	Contact Layout		Single Piece Connector		Bulk Packages (100 Connectors)		A	B	C	ØD	ØE	ØF	G	H	ØJ
	Power	Signal	Part Number	Nomenclature	Part Number	Nomenclature									
14	00	12	*	TN7G14-0012P1L	192900-0370	TN7G14-0012P1B01	-	2,30 (.090)	22,10 (.870)	22,20 (.874)	15/16 – 20 UNEF	35,80 (1.409)	32,20 (1.267)	25,10 (.988)	27,30 (1.075)
16	00	19	*	TN7G16-0019P1L	192900-0396	TN7G16-0019P1B01	-	2,30 (.090)	23,00 (.905)	25,40 (1.000)	15/16 – 20 UNEF	39,80 (1.566)	38,40 (1.511)	28,00 (1.102)	30,50 (1.200)
24	00	48	192900-0438	TN7G24-0048P1L	192900-0441	TN7G24-0048P1B01	-	3,50 (.137)	23,40 (.921)	38,10 (1.500)	1-7/16 – 18 UNEF	51,00 (2.007)	47,50 (1.870)	41,50 (1.633)	43,20 (1.700)
24	04	20	*	TN7G24-0420P1L	192900-0012	TN7G24-0420P1B01	-	3,50 (.137)	23,40 (.921)	38,10 (1.500)	1-7/16 – 18 UNEF	51,00 (2.007)	47,50 (1.870)	41,50 (1.633)	43,20 (1.700)
24	04	28	*	TN7G24-0428P1L	192900-0115	TN7G24-0428P1B01	-	3,50 (.137)	23,40 (.921)	38,10 (1.500)	1-7/16 – 18 UNEF	51,00 (2.007)	47,50 (1.870)	41,50 (1.633)	43,20 (1.700)
24	12	19	*	TN7G24-1219P1L	192900-0118	TN7G24-1219P1B01	-	3,50 (.137)	23,40 (.921)	38,10 (1.500)	1-7/16 – 18 UNEF	51,00 (2.007)	47,50 (1.870)	41,50 (1.633)	43,20 (1.700)

Unsealed- Without Wire Seal and Securing Nut

Shell Size	Contact Layout		Single Piece Connector		Bulk Packages (100 Connectors)		A	B	C	ØD	ØE	ØF	G	H	ØJ
	Power	Signal	Part Number	Nomenclature	Part Number	Nomenclature									
16	02	13	*	TN7U16-0213P1L	*	TN7U16-0213P1B01	35,60 (1.402)	2,30 (.090)	23,00 (.905)	25,40 (1.000)	15/16 – 20 UNEF	39,80 (1.566)	38,40 (1.511)	28,00 (1.102)	30,50 (1.200)
24	04	20	*	TN7U24-0420P1L	*	TN7U24-0420P1B01	37,65 (1.482)	3,50 (.137)	23,40 (.921)	38,10 (1.500)	1-7/16 – 18 UNEF	51,00 (2.007)	47,50 (1.870)	41,50 (1.633)	43,20 (1.700)
24	04	28	*	TN7U24-0428P1L	*	TN7U24-0428P1B01	37,65 (1.482)	3,50 (.137)	23,40 (.921)	38,10 (1.500)	1-7/16 – 18 UNEF	51,00 (2.007)	47,50 (1.870)	41,50 (1.633)	43,20 (1.700)
24	12	19	*	TN7U24-1219P1L	*	TN7U24-1219P1B01	37,65 (1.482)	3,50 (.137)	23,40 (.921)	38,10 (1.500)	1-7/16 – 18 UNEF	51,00 (2.007)	47,50 (1.870)	41,50 (1.633)	43,20 (1.700)

* For details please consult the factory

Dimensions shown in mm (inch)
Specifications and dimensions subject to change





How to Order-Accessories

Typical Nomenclature:

TNA 24 CA01 - 20 L

Series
TNA = Trident Neptune Accessory

Packaging
B = Bulk
L = Single Pack

Shell Size

14
16
24
** Blanking Plug

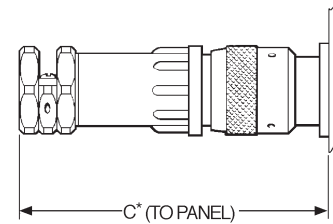
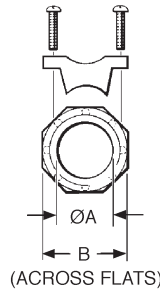
Accessory Style, Type, and Size		
Conduit Adapter		
CA	01-xx	Type 1, xx=diameter of conduit*
CA	02-xx	Type 2, xx=diameter of conduit*
CA	03-xx	Type 3, xx=diameter of conduit*
Cable Clamp		
CC	HC-00	Sealed
CC	SR-00	Unsealed
Panel Gasket		
PG	01-00	Flange Type
PG	03-00	Jam Nut Type
Dust Cap		
DC	P0-00	Sealed Dust Cap, Plug
DC	R0-01	Sealed Dust Cap, Receptacle (Top Hat)***
Spare Jam Nut		
JN	00-00	
Blanking Plug		
BP	SG-00	For Signal Holes

*** Can be sealed up to IP 67

*Conduit Adapter Sizes		
Shell Size	Type	Diameter (mm)
14	01	12
16	01	20
16	02	18
24	01	20
24	01	25
24	02	25
24	02	26
24	03	34

Dimensions shown in mm (inch)
Specifications and dimensions subject to change





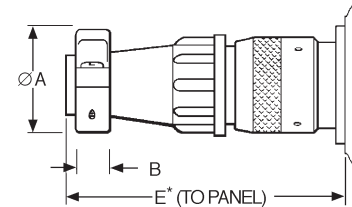
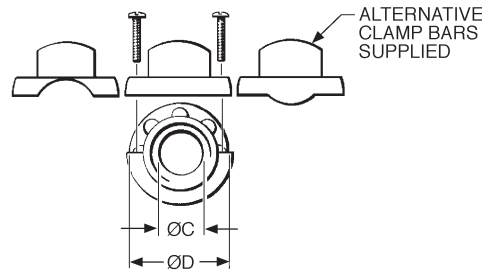
Sealed Cable Clamps for Use With Neptune Circular Connectors

- For use with jacketed cables.
- Provides Strain relief and wire protection.
- Provides sealing to IP67.
- For assembly instructions, see page 80.

* For disassembly, add 9,00 (.354) for shell sizes 14 and 16 and add 10,60 (.417) for shell size 24.

Shell Size	Part Number	Nomenclature	ØA max.	B	C max.	Wire Sealing Diameter	
						Minimum	Maximum
14	192900-0496	TNA14CCHC-00L	14,60 (.574)	22,80 (.897)	85,50 (3.366)	7,70 (.298)	12,40 (.488)
16	192900-0497	TNA16CCHC-00L	16,60 (.653)	24,70 (.972)	89,80 (3.535)	7,70 (.298)	12,40 (.488)
24	192900-0498	TNA24CCHC-00L	29,60 (1.165)	41,80 (1.645)	128,50 (5.059)	17,00 (.670)	26,50 (1.040)

* Assumes a uniformly cylindrical cable. Variations in the diameter could effect sealing.



Unsealed Cable Clamps for Use With Neptune Circular Connectors

- Provides strain relief and wire protection.
- For use with discrete wires or jacketed cables.
- For assembly instructions, see page 80.

* For disassembly, add 9,00 (.354) for shell sizes 14 and 16 and add 10,60 (.417) for shell size 24.

Shell Size	Part Number	Nomenclature	ØA max.	B	ØC max.	ØD	E max.
16	192900-0343	TNA16CCSR-00L	30,10 (1.185)	6,40 (.251)	17,00 (.669)	30,20 (1.189)	67,10 (2.641)
24	192900-0344	TNA24CCSR-00L	41,80 (1.645)	8,20 (.322)	28,00 (1.102)	42,50 (1.673)	90,80 (3.574)



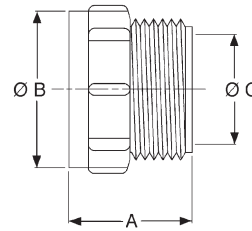
Conduit Adapters

Adapters facilitate the fitting of various accessories to the Neptune housings.



Type 1

- External threads for use with conduit.



Single Piece Pack

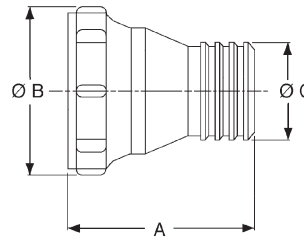
Shell Size	Part Number	Nomenclature	A	ØB	ØC
16	192900-0187	TNA16CA01-20L	28,60 (1.126)	28,00 (1.102)	21,50 (.846)
24	192900-0184	TNA24CA01-20L	47,00 (1.850)	44,00 (1.732)	21,50 (.846)
24	192900-0185	TNA24CA01-25L	32,00 (1.260)	43,50 (1.713)	28,50 (1.122)



Type 2

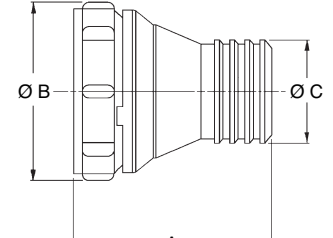
- External grooves for heat shrink tubing or conduit "push-fit" onto the adapter.
- Standard type is recommended for sealed connections to the adapter.
- Drain hole type is recommended for non sealed connections. E.g. split conduit.

Figure 1



Standard Type

Figure 2



Drain Hole Type

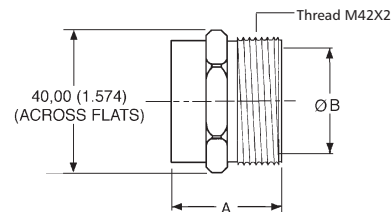
Single Piece Pack

Shell Size	Figure	Part Number	Nomenclature	A	ØB	ØC
16	1	192991-0015	TNA16CA02-18L	37,80 (1.488)	27,50 (1.082)	17,40 (.685)
24	1	192991-0013	TNA24CA02-26L	46,70 (1.839)	41,50 (1.634)	24,00 (.945)
24	2	192900-0654	TNA24CA02-25L	46,70 (1.839)	41,50 (1.634)	24,00 (.945)



Type 3

- For use with a 90° elbow.
- External threads for use with conduit.



Single Piece Pack

Shell Size	Part Number	Nomenclature	A	ØB
24	192900-0226	TNA24CA03-34L	36,50 (1.437)	34,70 (1.366)

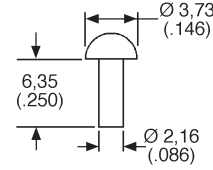
Dimensions shown in mm (inch)
Specifications and dimensions subject to change





Blanking Plugs for Signal Cavities

Blanking Plugs



Pack of 100

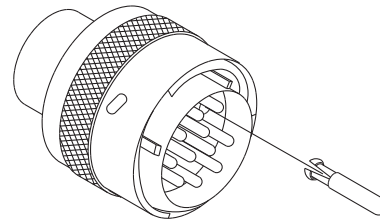
Part Number	Nomenclature
192991-0018	TNA**BPSG-00B

- Blanking plugs are used to repair damaged seals. If the membrane seal is pierced in a position that is not normally used, then the blanking plug will restore the seal.

Note: Replacement membrane seals are also available. Contact ITT for details.

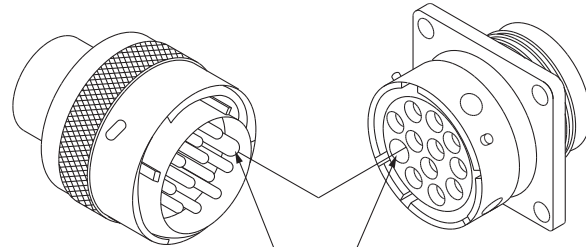


Discriminating Pin Insertion



Discriminating (Keying) Pins

Prevents Cross - Mating



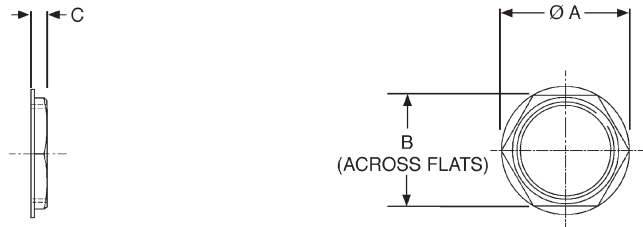
Discriminating pin Open cavity

- Discriminating (keying) pins are used to prevent cross-mating of similar connectors. These pins are used in place of a pin contact. The corresponding socket cavity must be left open. If a socket contact is present, the discriminating pin will prevent mating.
- The discriminating pin is installed from the mating side of the connector.

Pin Type	Part Number (Pack of 25)
Signal	192990-0000
Power	192900-0189



Spare Jam Nuts



- To order with Bulk packaged Jam Nut Receptacles.

Shell Size	Part Number	Nomenclature	ØA max.	B Nom	C
14	192900-0489	TNA14JN00-00B	36,00 (1.417)	31,00 (1.220)	6,00 (.236)
16	192900-0488	TNA16JN00-00B	40,60 (1.598)	35,00 (1.378)	6,00 (.236)
24	192900-0487	TNA24JN00-00B	56,00 (2.205)	49,00 (1.929)	7,00 (.275)



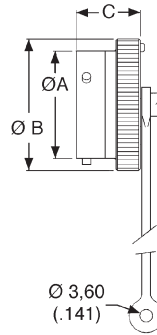
Dimensions shown in mm (inch)
Specifications and dimensions subject to change



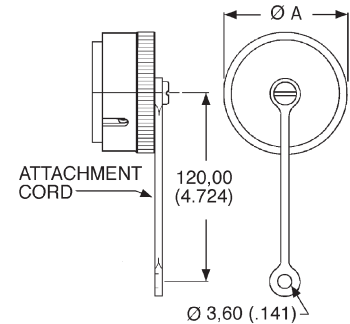
Sealed Plastic Dust Caps

Plastic Dust Caps are available for both plugs and receptacles. It is immaterial whether these are standard or reversed types, only the shell size matters in determining the correct item.

Plug Dust Cap



Receptacle Dust Cap

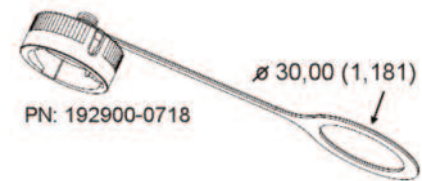


Plug Dust Cap

Shell Size	Part Number	Nomenclature	ØA	ØB	C
14	192991-0673	TNA14DCP0-00B	22,17 (.873)	28,40 (1.118)	15,00 (.591)
16	192900-0388	TNA16DCP0-00B	25,40 (1.000)	31,70 (1.248)	14,30 (.562)
24	192900-0392	TNA24DCP0-00B	38,10 (1.500)	44,40 (1.748)	16,70 (.657)

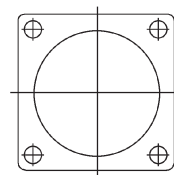
Receptacle Dust Cap

Shell Size	Part Number	Nomenclature	ØA
14	192900-0378	TNA14DCR0-01B	28,60 (1.126)
16	192900-0379	TNA16DCR0-01B	31,70 (1.248)
24	192900-0383	TNA24DCR0-01B	44,40 (1.748)
16	192900-0718	Trident Dust Cap Special	31,70 (1.248)

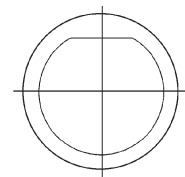


Note: Receptacle Dust Caps are also suitable for Ringlock. For other shell sizes please consult the factory.

Flange Type



Jam Nut Type



Panel Gaskets

Flange Type

Shell Size	Part Number	Nomenclature
14	192900-0565	TNA14PG01-00
16	192900-0566	TNA16PG01-00
24	192900-0567	TNA24PG01-00

Jam Nut Type

Shell Size	Part Number	Nomenclature
14	192900-0457	TNA14PG03-00
16	192900-0402	TNA16PG03-00
24	192900-0458	TNA24PG03-00

Dimensions shown in mm (inch)
Specifications and dimensions subject to change

TNM (Trident Neptune Metal) is specifically designed to meet the needs of systems that require shielding, sealing, and the extra durability of a metal shell. The combination of Trident contacts, membrane seals, and the Universal Shielded Endbell* make TNM both cost effective and easy to assemble.

TNM features nickel plated zinc alloy shells and UL 94 V-0 rated thermoplastic insulators. All TNM receptacles are supplied with an interfacial seal to provide sealing between connectors to IP67. In addition, a membrane seal is available for those applications requiring the sealing of discrete wires at the rear of the connector.

In order to seal multicore jacketed cables to connectors an endbell is available. This has 'O' ring sealing to the connector and second seal to the cable jacket. All TNM Circular Connectors are RoHS Compliant.

*Patent pending



Product Features

- Accepts Trident signal, printed circuit, and coaxial contacts.
- Mixed signal and 30 A power contact version.
- Can be sealed to IP67.
- 360° shielding.
- Easy to assemble.
- Recognized under the component program of UL Inc. and CSA.

Applications

- Antennas.
- Industrial electronics.
- Heavy duty equipment.
- Servo Motors.
- Robotics/ Control Panel.
- Industrial Instrumentation.

Performance Specifications

Operating Voltage ¹	Up to 250 V ac rms
Contact Current Rating ²	Up to 13 A; Up to 16 A with High Conductivity Contacts; Up to 30 A with Power Contacts; Up to 40 A with D Sub Contacts
Operating Temperature	-55°C to +105°C (-67°F to +221°F)
Insulation Resistance	5000MΩ min. at 500 V dc
Durability ³	Up to 200 Mating Cycles
Environmental Sealing	Up to IP67
Flammability	UL 94 V-0

Materials and Finishes

Shell	Nickel Plated Zinc Alloy
Insulator	Black Nylon
Coupling Ring	Nickel Plated Brass
Seal	Rubber

¹ Depends on contacts used, layout, and degree of pollution

² Depends on type and number of contacts used

³ Depends on plating and type of contacts used

Test Specifications

The table below summarizes the results of key tests performed. Data is applicable to standard connectors with standard contacts. Variations may affect this data, so please consult factory for further information on your requirements.

Test	Method	Criteria of Acceptance
Dielectric Withstanding Voltage	2000 V ac rms	No breakdown
Thermal Shock	-55°C to +125°C (-67°F to +257°F), 5 cycles	No physical damage
Physical Shock	40 g's peak, 3 axes, 6 millisecond duration half-sine pulse	No physical damage No loss of continuity > 10 μsec
Vibration	10 g's peak, 10-500 Hz, 9 hours	No physical damage No loss of continuity > 10 μsec
Durability	200 cycles of mating and unmating 200 mating cycles max.	Capable of mating and unmating and meeting contact resistance requirements
Salt Spray	48 hours	Capable of mating and unmating and meeting contact resistance requirements
High Temperature Endurance	100 hours at 85°C (+185°F), 16 hours at 105°C (+221°F)	Insulation Resistance > 100 MΩ
Humidity Steady State	RH 90-95%, 40°C (+104°F) , 504 hours	Insulation Resistance > 100 MΩ

Dimensions shown in mm (inch)

Specifications and dimensions subject to change

How to Order-Connectors

Typical Nomenclature: **TNM** **6** **U** **14** - **0012** **S** **1** **L** *****



Series

TNM = Trident Neptune Metal

Shell Style

- 0 = Flange Receptacle (4 holes)
- 6 = Plug
- 7 = Jam Nut Receptacle (Shell Size 14 only)

Sealing Class

- S = Grommet and nut
- U = Unsealed

Modification

* = Standard

Packaging

- B = Bulk (100 pcs)
- L = Single Pack

Connector Finish Materials

1 = Standard (Nickel Plated Metal Parts)

Contact Type

- P = Pin
- S = Socket

Shell Size and Contact Arrangement			
Shell Size		Number of Power Contacts	Number of Signal Contacts
10	-	00	04
12	-	00	08
14	-	00	12
14	-	03	03
14	-	03	04
16	-	00	19
16	-	04	00

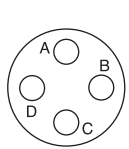
Contact Cavity Arrangements

Mating Face View

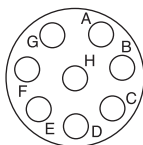
Shell Size

Number of Power Contacts

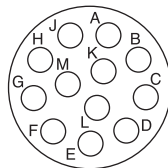
Number of Signal Contacts¹



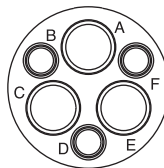
Shell Size 10
0 Power
4 Signal



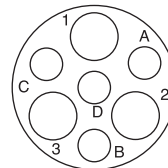
Shell Size 12
0 Power
8 Signal



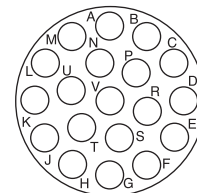
Shell Size 14
0 Power
12 Signal



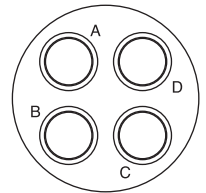
Shell Size 14
3 Power
3 Signal



Shell Size 14
3 Power
4 Signal

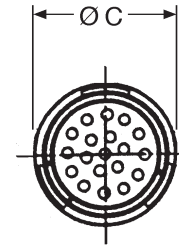
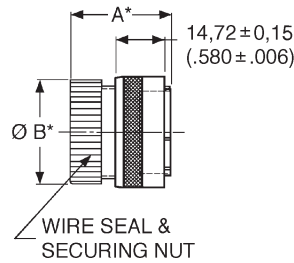


Shell Size 16
0 Power
19 Signal



Shell Size 16
4 Power
0 Signal

¹ Wire sealing range 1,70 to 2,70 (.066 to .106)



Standard Plugs for Pin Contacts

With Wire Seal and Securing Nut

Single Piece Connector

Shell Size	Contact Layout	Part Number	Nomenclature	A	ØB	ØC
10	00 04	192993-0011	TNM6S10-0004P1L	42,50 (1.673)	17,50 (.689)	21,60 (.850)
12	00 08	192993-0012	TNM6S12-0008P1L	42,50 (1.673)	20,60 (.811)	24,80 (.976)
14	03 04	192993-0695	TNM6S14-0304P1L	42,50 (1.673)	24,30 (.957)	28,00 (1.102)
14	00 12	192993-0013	TNM6S14-0012P1L	42,50 (1.673)	24,30 (.957)	28,00 (1.102)
16	00 19	192993-0014	TNM6S16-0019P1L	42,50 (1.673)	27,00 (1.063)	31,20 (1.229)

Unsealed — Without Wire Seal and Securing Nut

Single Piece Connector

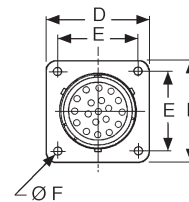
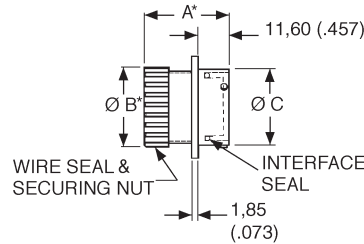
Shell Size	Contact Layout	Part Number	Nomenclature	A*	ØB*	ØC
10	00 04	192993-0001	TNM6U10-0004P1L	38,10 (1.500)	13,80 (.543)	21,60 (.850)
12	00 08	192993-0002	TNM6U12-0008P1L	38,10 (1.500)	16,90 (.665)	24,80 (.976)
14	00 12	192993-0003	TNM6U14-0012P1L	38,10 (1.500)	20,10 (.791)	28,00 (1.102)
16	00 19	192993-0004	TNM6U16-0019P1L	38,10 (1.500)	23,30 (.917)	31,20 (1.229)

* Dimensions A and B apply to connectors without wire seals and securing nuts.

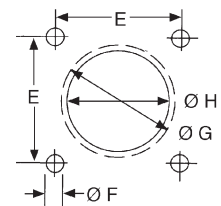
♦ Can be sealed to IP67 with a sealed endbell, see page 59.



Standard Receptacles for Socket Contacts Flange Mounting



Panel Cutout



ØH = Flange in Front of Panel
ØG = Flange at Rear of Panel

With Wire Seal and Securing Nut

Shell Contact

Single Piece Connector

Size	Layout	Part Number	Nomenclature	A	ØB	ØC	D	E	ØF	ØG	ØH
10	00 04	192993-0031	TNM0S10-0004S1L	34,70 (1.366)	17,50 (.689)	14,92 (.563)	23,79 (.937)	18,26 (.719)	3,20 (.126)	17,30 (.681)	15,10 (.594)
12	00 08	192993-0032	TNM0S12-0008S1L	34,70 (1.366)	20,60 (.811)	18,98 (.747)	26,15 (1.030)	20,62 (.812)	3,20 (.126)	21,80 (.858)	18,20 (.717)
14	03 04	192993-0698	TNM0S14-0304S1L	34,70 (1.366)	24,30 (.957)	22,16 (.872)	28,54 (1.124)	22,80 (.898)	3,50 (.138)	25,00 (.984)	21,40 (.843)
14	00 12	192993-0033	TNM0S14-0012S1L	34,70 (1.366)	24,30 (.957)	22,16 (.872)	28,54 (1.124)	22,80 (.898)	3,50 (.138)	25,00 (.984)	21,40 (.843)
16	00 19	192993-0034	TNM0S16-0019S1L	34,70 (1.366)	27,00 (1.063)	25,33 (.997)	30,89 (1.216)	24,40 (.961)	3,50 (.138)	28,10 (1.106)	24,60 (.969)

Unsealed - Without Wire Seal and Securing Nut

Shell Contact

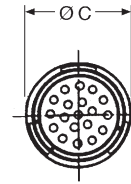
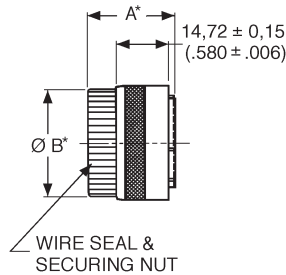
Single Piece Connector

Size	Layout	Part Number	Nomenclature	A*	ØB*	ØC	D	E	ØF	ØG	ØH
10	00 04	192993-0021	TNM0U10-0004S1L	30,30 (1.193)	14,30 (.563)	14,92 (.563)	23,79 (.937)	18,26 (.719)	3,20 (.126)	17,30 (.681)	15,10 (.594)
12	00 08	192993-0022	TNM0U12-0008S1L	30,30 (1.193)	17,40 (.685)	18,98 (.747)	26,15 (1.030)	20,62 (.812)	3,20 (.126)	21,80 (.858)	18,20 (.717)
14	00 12	192993-0023	TNM0U14-0012S1L	30,30 (1.193)	20,60 (.811)	22,16 (.872)	28,54 (1.124)	22,80 (.898)	3,50 (.138)	25,00 (.984)	21,40 (.843)
16	00 19	192993-0024	TNM0U16-0019S1L	30,30 (1.193)	23,80 (.937)	25,33 (.997)	30,89 (1.216)	24,40 (.961)	3,50 (.138)	28,10 (1.106)	24,60 (.969)



Reversed Plugs for Socket Contacts

With Wire Seal and Securing Nut



Shell Size	Contact Layout	Part Number	Nomenclature	A	ØB	ØC
10	00 04	192993-0051	TNM6S10-0004S1L	34,20 (1.346)	17,50 (.689)	21,60 (.850)
12	00 08	192993-0052	TNM6S12-0008S1L	34,20 (1.346)	20,60 (.811)	24,80 (.976)
14	03 04	192993-0696	TNM6S14-0304S1L	34,20 (1.346)	24,30 (.957)	28,00 (1.102)
14	00 12	192993-0053	TNM6S14-0012S1L	34,20 (1.346)	24,30 (.957)	28,00 (1.102)
16	00 19	192993-0054	TNM6S16-0019S1L	34,20 (1.346)	27,00 (1.063)	31,20 (1.229)

Unsealed — Without Wire Seal and Securing Nut

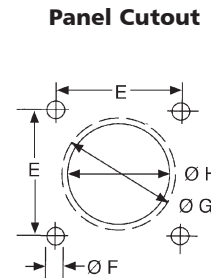
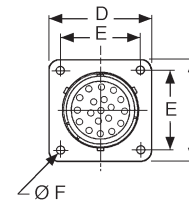
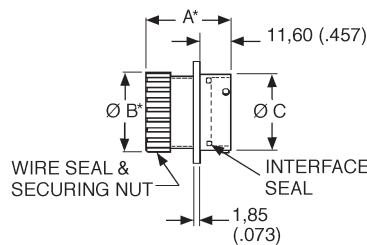
Shell Size	Contact Layout	Part Number	Nomenclature	A*	ØB*	ØC
10	00 04	192993-0041	TNM6U10-0004S1L	29,80 (1.173)	13,80 (.543)	21,60 (.850)
12	00 08	192993-0042	TNM6U12-0008S1L	29,80 (1.173)	16,90 (.665)	24,80 (.976)
14	00 12	192993-0043	TNM6U14-0012S1L	29,80 (1.173)	20,10 (.791)	28,00 (1.102)
16	00 19	192993-0044	TNM6U16-0019S1L	29,80 (1.173)	23,30 (.917)	31,20 (1.229)

* Dimensions A and B apply to connectors without wire seals and securing nuts.
 ♦ Can be sealed to IP67 with a sealed endbell, see page 59.



Reversed Receptacles for Pin Contacts Flange Mounting

With Wire Seal and Securing Nut



ØH = Flange in Front of Panel
 ØG = Flange at Rear of Panel

Shell Size	Contact Layouts	Part Number	Nomenclature	A	ØB	ØC	D	E	ØF	ØG	ØH
10	00 04	192993-0071	TNM0S10-0004P1L	43,00 (1.693)	17,50 (.689)	14,92 (.563)	23,79 (.937)	18,26 (.719)	3,20 (.126)	17,30 (.681)	15,10 (.594)
12	00 08	192993-0072	TNM0S12-0008P1L	43,00 (1.693)	20,60 (.811)	18,98 (.747)	26,15 (1.030)	20,62 (.812)	3,20 (.126)	21,80 (.858)	18,20 (.717)
14	03 04	192993-0697	TNM0S14-0304P1L	43,00 (1.693)	24,30 (.957)	22,16 (.872)	28,54 (1.124)	22,80 (.898)	3,50 (.138)	25,00 (.984)	21,40 (.843)
14	00 12	192993-0073	TNM0S14-0012P1L	43,00 (1.693)	24,30 (.957)	22,16 (.872)	28,54 (1.124)	22,80 (.898)	3,50 (.138)	25,00 (.984)	21,40 (.843)
16	00 19	192993-0074	TNM0S16-0019P1L	43,00 (1.693)	27,00 (1.063)	25,33 (.997)	30,89 (1.216)	24,40 (.961)	3,50 (.138)	28,10 (1.106)	24,60 (.969)

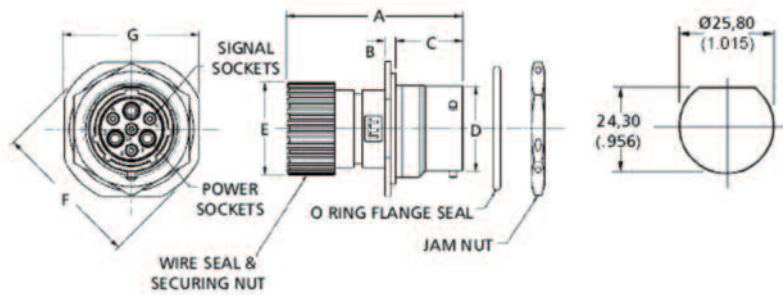
Unsealed - Without Wire Seal and Securing Nut

Shell Size	Contact Layouts	Part Number	Nomenclature	A*	ØB*	ØC	D	E	ØF	ØG	ØH
10	00 04	192993-0061	TNM0U10-0004P1L	38,60 (1.520)	14,30 (.563)	14,92 (.563)	23,79 (.937)	18,26 (.719)	3,20 (.126)	17,30 (.681)	15,10 (.594)
12	00 08	192993-0062	TNM0U12-0008P1L	38,60 (1.520)	17,40 (.685)	18,98 (.747)	26,15 (1.030)	20,62 (.812)	3,20 (.126)	21,80 (.858)	18,20 (.717)
14	00 12	192993-0063	TNM0U14-0012P1L	38,60 (1.520)	20,60 (.811)	22,16 (.872)	28,54 (1.124)	22,80 (.898)	3,50 (.138)	25,00 (.984)	21,40 (.843)
16	00 19	192993-0064	TNM0U16-0019P1L	38,60 (1.520)	23,80 (.937)	25,33 (.997)	30,89 (1.216)	24,40 (.961)	3,50 (.138)	28,10 (1.106)	24,60 (.969)

* Dimensions A and B apply to connectors without wire seals and securing nuts.
 ♦ Can be sealed to IP67 with a sealed endbell, see page 59.



Panel Cutout

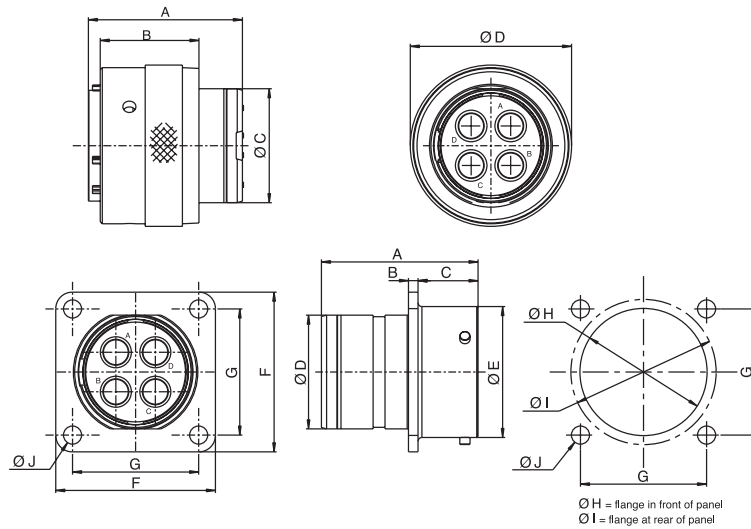


Standard/Reversed Receptacles for Pin/Socket Contacts Jam Nut Mounting

- Mates with Standard and Reversed Plugs, see pages 54-55.

With Wire Seal and Securing Nut

Shell Size	Contact Layout	Contact Type	Single Piece Connector		A	B	C	ØD	ØE	ØF	ØG
			Part Number	Nomenclature							
14	03 04	Standard	192993-0700	TNM7S14-0304S1L	50,00 (1.968)	2,80 (.110)	17,60 (.692)	22,20 (.874)	24,30 (.956)	38,09 (1.500)	34,90(1.374)
14	03 04	Reversed	192993-0699	TNM7S14-0304P1L	50,00 (1.968)	2,80 (.110)	17,60 (.692)	22,20 (.874)	24,30 (.956)	38,09 (1.500)	34,90(1.374)



4-way Reversed Plug/Receptacle for Power Contacts

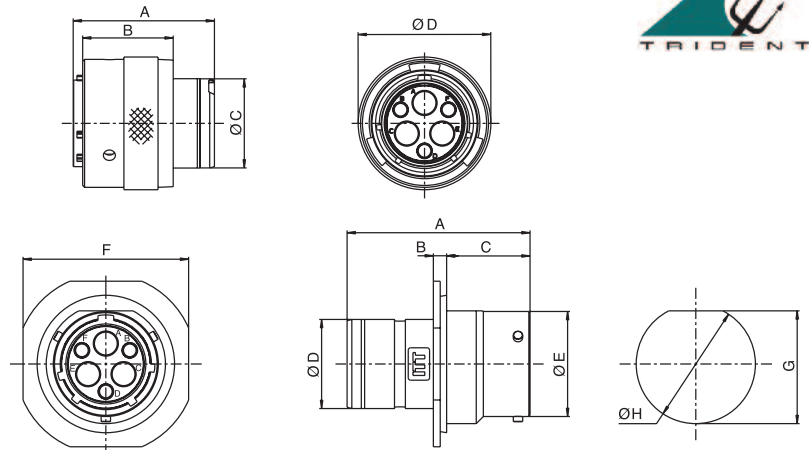
This connector was developed for use on servomotors where high currents and high voltages are used.

- Uses Cannon D Subminiature power contacts, see page 71.
- Voltage rating 500V.
- Current rating 40A.
- Short receptacle to save space.

Single Piece Connector

Shell Size	Contact Type	Contact Layout	Part Number	Nomenclature	A	B	C	D	E	F	G	H	I	J
16	Reversed Receptacle	04 00	192993-0106	TNM192993-0106	30,3	1,85	11,6	23,7	25,33	30,9	24,4	24,6	28,1	3,5
16	Reversed Plug	04 00	192993-0105	TNM192993-0105	29,8	19,1	23,2	31,2						
16	Earth Plug	04 00	192993-0109	TNM192993-0109	29,8	19,1	23,2	31,2						





3-3 Connector

Designed for use as an antenna connector, this design incorporates D Subminiature power contacts and standard Trident signal contacts.

- Can terminate wire sizes up to 8 AWG (10 mm²)
- Large cables with outside diameters up to 16,00 (.630) diameter can be accommodated.
- Uses Cannon D Subminiature power contacts see page 71.

For more information, please contact your local Cannon sales office.

Shell Size	Contact Layouts	Type	Part Number	A	B	C	D	E	F	G	H
14	03 03	Reversed Receptacle Pin	192993-2013	38,6	2,8	17,6	18,8	22,16	34,9	24,2	25,8
14	03 03	Reversed Plug Socket	192993-0261	29,8	19,1	18,85	28				

How to Order-Accessories



Typical Nomenclature: TNA 10 CCSE - 01 L

Series

TNA- Trident Neptune Accessory

Shell Size

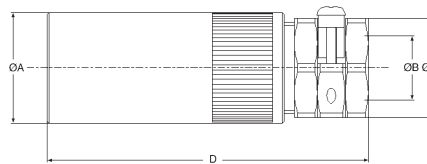
- 10
- 12
- 14
- 16

CCSE - 01 L

Packaging

L = Single Pack

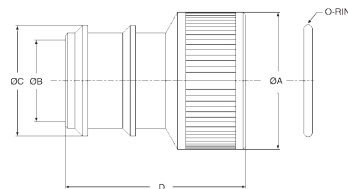
Accessory Style, Type and Size		
Cable Clamp		
CC	HC-00	Sealed
CC	SR-00	Unsealed
CC	SE-00	Universal Shielded Endbell
CC	SE-01	Shielded Endbell for larger Cable Sizes
Heat Shrink Adapter		
HS	AD-00	Heat Shrink Adapter



Shielded Endbell for Larger Cable Sizes

- Metal body with plastic cable clamp.
- For assembly instructions, see page 82.
- For use with jacketed cables.

Shell Size	Part Number	Nomenclature	Ø A max	Cable Accommodation Outer Sheath Diameter			
				Ø B min	Ø B max	Ø C	Ø D max
10	192993-0091	TNA10CCSE-01L	18,10 (.712)	5,00 (.196)	10,0 (.393)	19,00 (.748)	70,00 (2.755)
12	192993-0092	TNA12CCSE-01L	21,20 (.834)	6,00 (.236)	12,00 (.472)	21,00 (.826)	72,00 (2.834)
14	192993-0093	TNA14CCSE-01L	24,20 (.952)	7,00 (.275)	14,00 (.551)	23,00 (.905)	78,00 (3.070)
16	192993-0094	TNA16CCSE-01L	27,60 (1.086)	8,00 (.314)	16,00 (.629)	25,00 (.984)	82,50 (3.248)



Heat Shrink Adapter for use with TNM Circular Connectors

Shell Size	Part Number	Nomenclature	Ø Amax	Ø B min	Ø C	Ø Dmax
12	192993-0632	TNA12HSAD-00L	21,20 (.834)	12,20 (.480)	18,00 (.708)	36,00 (1.417)
14	192993-0633	TNA14HSAD-00L	24,20 (.952)	14,20 (.559)	20,00 (.787)	36,00 (1.417)
16	192993-0634	TNA16HSAD-00L	27,60 (1.086)	16,30 (.641)	22,00 (.866)	36,50 (1.437)



Dimensions shown in mm (inch)
Specifications and dimensions subject to change

www.ittcannon.com



Universal Shielded Endbell*

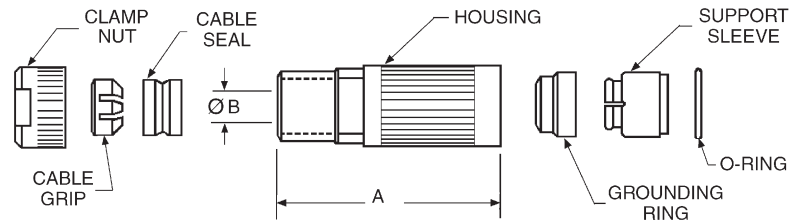
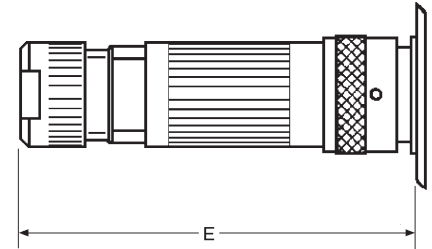
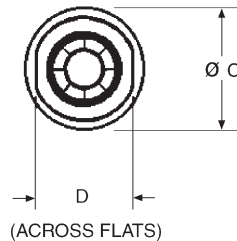
In order to meet EMC requirements it will be necessary to fit a shielded endbell to the TNM connectors. The TNM Shielded Endbell provides sealing to the connector shell, a cable braid grip and sealing to the outer sheath of the cable. Sealing rating is IP67.

Shielded endbells are used with unsealed plugs and receptacles.

*Patent Pending

Materials and Finishes

Description	Material/Finish
Housing	Aluminum/Nickel
Grounding Ring	Aluminum/Nickel
Clamp Nut	Aluminum/Nickel
Cable Grip	Nylon, UL 94 V-0
Support Sleeve	Nylon, UL 94 V-0
O-Ring	Rubber
Cable Seal	Rubber



For assembly instruction, see page 81.

Dimensions

Shell Size	Part Number	Nomenclature	A	ØB	ØC	D	E max.	
							Standard Format	Reversed Format
10	192993-0081	TNA10CCSE-00L	56,60 (2.228)	8,00 (.315)	17,90 (.705)	16,00 (.630)	88,50 (3.484)	80,00 (3.150)
12	192993-0082	TNA12CCSE-00L	56,70 (2.320)	10,00 (.394)	21,00 (.827)	19,00 (.748)	88,50 (3.484)	80,00 (3.150)
14	192993-0083	TNA14CCSE-00L	57,00 (2.441)	11,30 (.449)	24,00 (.945)	22,00 (.886)	88,50 (3.484)	80,00 (3.150)
16	192993-0084	TNA16CCSE-00L	57,40 (2.260)	13,60 (.535)	27,40 (1,079)	25,00 (.984)	88,50 (3.484)	80,00 (3.150)

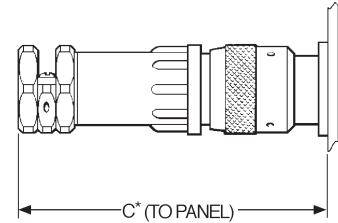
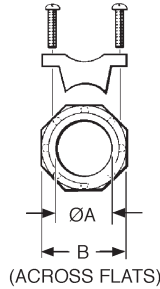
Cables

The TNM Shielded Endbell covers a wide range of multicore cable used in industrial applications. The following table indicates the sizes that can be accommodated provided the outside sheath diameter is within the accommodation range shown.

Endbell Shell Size	Number of Signal Contacts	Cable Accommodation Outer Sheath Size	
		Minimum	Maximum
10	4	4,40 (.173)	7,30 (.287)
12	8	6,40 (.252)	9,50 (.374)
14	12	8,50 (.334)	10,20 (.402)
16	19	7,90 (.311)	12,60 (.496)

For detail of contacts, see page 63.

Shielded cable to Endbell Assembly Instructions are supplied with the Endbell piece parts kit, also shown on page 82.



Sealed Cable Clamps for use with TNM Circular Connectors

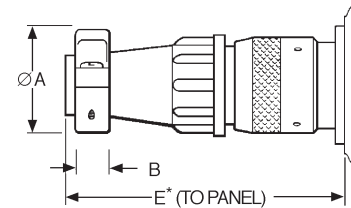
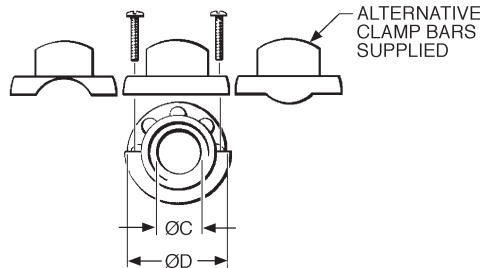
- For use with jacketed cables.
- Provides strain relief and wire protection.
- Provides sealing to IP67.
- For assembly instructions, see page 80.

* For disassembly, add 9,000 (.0354) for shell sizes 10-16.

Dimensions

Shell Size	Part Number	Nomenclature	ØA max.	B	C max.	
					Standard Format	Reversed Format
10	192900-0636	TNA10CCHC-00L	11,10 (.437)	18,80 (.740)	89,00 (3.504)	80,70 (3.177)
12	192900-0637	TNA12CCHC-00L	13,60 (.535)	20,80 (.818)	92,00 (3.622)	83,70 (3.295)
14	192900-0496	TNA14CCHC-00L	14,60 (.574)	22,80 (.897)	99,00 (3.898)	90,70 (3.571)
16	192900-0497	TNA16CCHC-00L	16,60 (.653)	24,70 (.972)	103,00 (4.055)	94,70 (3.728)

* Assumes a uniformly cylindrical cable. Variations in the diameter could effect sealing.



* For disassembly, add 9,000 (.0354) for shell sizes 10-16.

Unsealed Cable Clamps for use with TNM Circular Connectors

- Provides strain relief and wire protection.
- For use with discrete wires or jacketed cables.
- For assembly instructions, see page 80.

Dimensions

Shell Size	Part Number	Nomenclature	ØA max.	B	ØC max.	ØD	E max.	
							Standard Format	Reversed Format
10	192900-0639	TNA10CCSR-00L	21,50 (.846)	6,40 (.251)	8,70 (.342)	21,00 (.826)	74,50 (2.933)	66,20 (2.606)
12	192900-0640	TNA12CCSR-00L	24,90 (.980)	6,40 (.251)	12,80 (.503)	24,00 (.944)	74,50 (2.933)	66,20 (2.606)
14	192900-0286	TNA14CCSR-00L	27,00 (1.063)	6,40 (.251)	13,80 (.543)	27,00 (1.063)	80,50 (3.169)	71,80 (2.826)
16	192900-0343	TNA16CCSR-00L	30,10 (1.185)	6,40 (.251)	17,00 (.669)	30,20 (1.189)	80,50 (3.169)	71,80 (2.826)



Dimensions shown in mm (inch)
Specifications and dimensions subject to change

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This new connector series is based on the Trident Neptune Metal housing. The insulator body has been designed for high voltage applications. These connectors rated for up to 34 A (for wire size 4,0 mm² at 20°C) and 500 V ac. This connector series is VDE certified.



Performance Specifications

Electrical Data

Operating Voltage	Up to 500 V (dc and ac)
Contact Current Rating	Max. 34 A for wire size 4,0 mm ² at 20°C
Contact Resistance	5mOhm max.
Voltage Proof	6kV rated impulse voltage
Insulation Resistance	5000M0hm

Mechanical Data

Durability	Up to 200 Mating cycles, depending on contact type
Mating Torque	Max. 2,31 Nm
Unmating Torque	Min, 0,23 Nm to Max 2,31 Nm

Environmental Data (acc. ISO 15170)

Operating Temperature	-40°C to +125°C
Humidity Steady State	RH 90 to 95%, 40°C, 504 hours
Environmental Sealing	IP67 in mated condition
Salt Spray	48 hours
Vibration	10 g's peak, 10 to 500 Hz, 9 hours
Physical Shock	50 g's peak, 6msec., half-spine pulse

Materials and Finishes

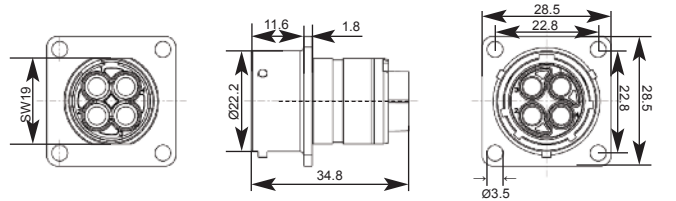
Shell	Nickel Plated Zinc Alloy
Insulator	Orange Nylon
Coupling Nut	Nickel Plated Brass
Flammability	UL 94 V-0



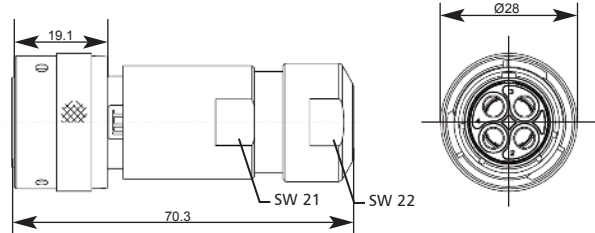
Attention! Connector must not be disconnected under load!



Dimensions: Standard Receptacle



Dimensions: Standard Plug with Endbell



High Voltage 4-way for Power Contacts

- Standard and reversed version available.
- Uses APK Power contacts, see page 65.
- For sealing the receptacle use panel gasket, see page 51.

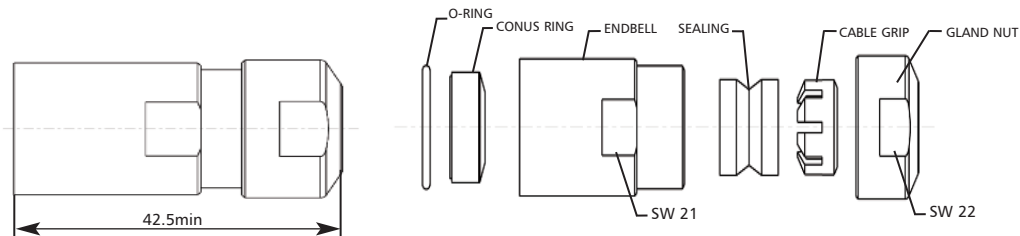
Shell Size	Type	Contact Layout	Part Number	Nomenclature
14	Standard Plug with Endbell*	04-00	192993-0702	THV6U14-0400P1L-02
14	Standard Receptacle*	04-00	192993-0704	THV0U14-0400S1L-02
14	Reversed Plug with Endbell**	04-00	192993-0706	THV6U14-0400S1L-02
14	Reversed Receptacle**	04-00	192993-0708	THV0U14-0400P1L-02

* Parts are VDE-qualified.
** Parts are not VDE-qualified.



High Voltage 4-way Jam Nut for Power Contacts

Information available upon request.



Shielded Endbell

Part Number (Pack of 100)
192993-0087



Dimensions shown in mm (inch)
Specifications and dimensions subject to change

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General recommendations for the selection of Trident contacts are listed below.

Platings: Tin is recommended for most applications (with 50 or fewer mating cycles). It is cost effective and matches well to most wires. Gold is preferred for special situations. Gold resists oxidation, has high surface conductivity, and has a low coefficient of friction. These features make gold the preferred plating for low level signals (a rule of thumb is <100 mA), corrosive environments (for unsealed connectors), and for increased mating cycles. The electrical performance of the contact is determined at the surface of the contact. For this reason, flash gold platings are suitable for applications with 50 or fewer mating cycles. Thicker gold platings are recommended for more than 50 mating cycles. All Trident Contacts are RoHS Compliant.



Stamped versus Machined: The two part stamped contacts are manufactured to precise tolerances and are field proven.



They can be supplied on reels which lowers assembly costs for volume production. Machined contacts offer improved precision and durability. They are recommended for applications with more than 200 mating cycles.

Crimp versus Solder: Crimp contacts offer improved electrical performance, strain relief and quality control compared to solder cup contacts. Solder cup

contacts are recommended for low volume and prototype applications where the added cost of crimp tools is not justified.

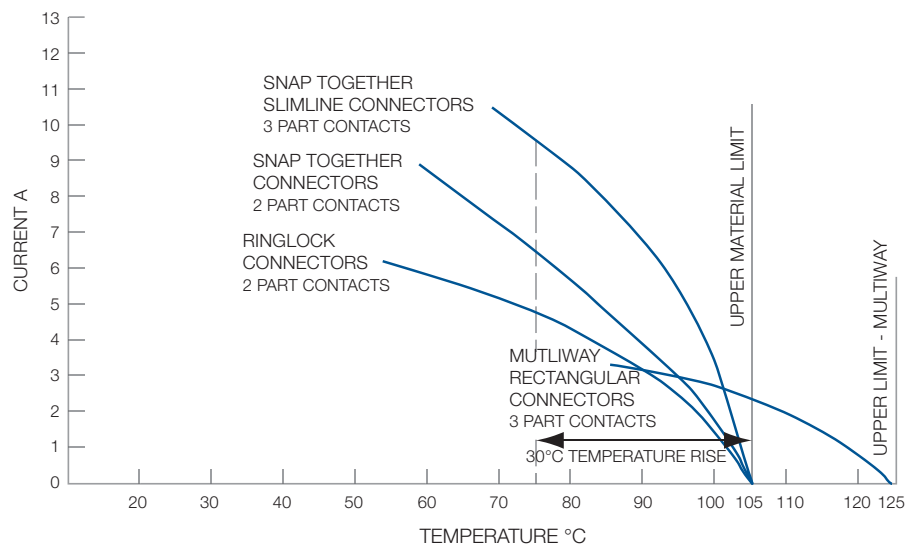
High Conductivity: These contacts use a different base material than the standard contacts. They are recommended for high current applications. These contacts will also reduce the derating of connectors with several high current lines.

Temperature/Current Rating

Derating curves define the max. current that can be applied to a connector at a given ambient temperature so that the additional temperature rise caused by the current does not exceed the material limit of the connector.

The following curves show the max. currents based on the assumption attached: As factors like current load per contact, wire size etc. may be different in your application. This chart is an indication only.



- Derived in accordance with IEC 512-3, Test 5b.
- Figures are for maximum wire sizes. Smaller wires will reduce rating.
- All contacts equally loaded.
- PCB mounted connectors will be limited by PCB performance.
- Bunched cables will further reduce values.
- Cable insulation type will affect temperature and loading.
- Figures are for maximum connector sizes in each range. Smaller connectors will increase rating.





	T2P		T3P		
	<ul style="list-style-type: none"> Two piece formed (stamped) contact For up to 200 mating cycles Full support tooling available 		<ul style="list-style-type: none"> Three piece machined contact For up to 500 mating cycles Full support tooling available 		
	Standard Crimp	High Conductivity Crimp	Machined Crimp	Solder Cup	Flow Solder (PCB)
Technical and Performance Data					
Supported wire sizes	AWG 14 to 26	AWG 14 to 26	AWG 16 to 26	AWG 14 to 26	-
Current rating	13 A	16 A	13 A	13 A	Up to 30 A
Contact Resistance (initial)	5 mΩ	5 mΩ	5 mΩ	5 mΩ	5 mΩ
Mechanical endurance	Up to 200 insertions	Up to 200 insertions	Up to 500 insertions	Up to 500 insertions	Up to 500 insertions
Body material	Brass	Copper Alloy	Brass	Brass	Brass
Retention spring material	Stainless Steel	Stainless Steel	Beryllium Copper	Beryllium Copper	Beryllium Copper
Contact retention force (minimum)	67 N	67 N	67 N	67 N	67 N
Plating Availability					
Tin	Yes	Yes	Yes	Yes	Yes
Gold Flash (0,1 μm)	Yes	Yes	Yes	Yes	Yes
Gold	0,75 μm	0,75 μm	0,4 μm (pin) 0,75 μm (socket)	0,4 μm (pin) 0,75 μm (socket)	0,4 μm (pin) 0,75 μm (socket)
Connector/Contact Capability					
Snap Together Rectangular, Slimline (TST) and Flame Retardant (TFR)	Yes	Yes	Yes	Yes	Yes, pre-installed in connectors
Multiway (TM)	Yes	Yes	Yes	Yes	Yes
Ringlock (TR)	Yes	Yes	Yes	Yes	Yes
Neptune (TN)	Yes	Yes	Yes	Yes	Yes
Neptune Metal (TNM)	Yes	Yes	Yes	Yes	-
High Voltage (THV)	—	—	—	—	—
Page Number					
	67	67	69	70	70



	High Power		Coaxial
	<ul style="list-style-type: none"> • For mixed Neptune and TNM layouts • Full support tooling available 		<ul style="list-style-type: none"> • Fits into standard Trident Cavities • Full support tooling available
	APK25 	D Sub 	TC 
Technical and Performance Data			
Supported wire sizes	AWG 12 to 20	AWG 8 to 14	-
Current rating	30 A	Up to 40 A	n/a
Contact Resistance (initial)	2,5 mΩ	*	2,5 mΩ
Mechanical endurance	Up to 200 insertions	Up to 500 insertions	Up to 200 insertions
Body material	Copper Alloy	Copper Alloy	Brass
Retention spring material	Stainless Steel	*	Beryllium Copper
Contact retention force (minimum)	100 N	*	67 N
Plating Availability			
Tin	Yes	-	-
Gold Flash (0,1 μm)	-	-	-
Gold	-	0,76 μm	0,4 μm (pin) 0,75 μm (socket)
Connector/Contact Capability			
Snap Together Rectangular, Slimline (TST) and Flame Retardant (TFR)	-	-	Yes
Multiway (TM)	-	-	Yes
Ringlock (TR)	-	-	Yes
Neptune (TN)	Yes	-	Yes
Neptune Metal (TNM)	-	Yes	Yes
High Voltage (THV)	Yes	—	—
Page Number			
	71	71	72-73

* For details please consult the factory

Dimensions shown in mm (inch)

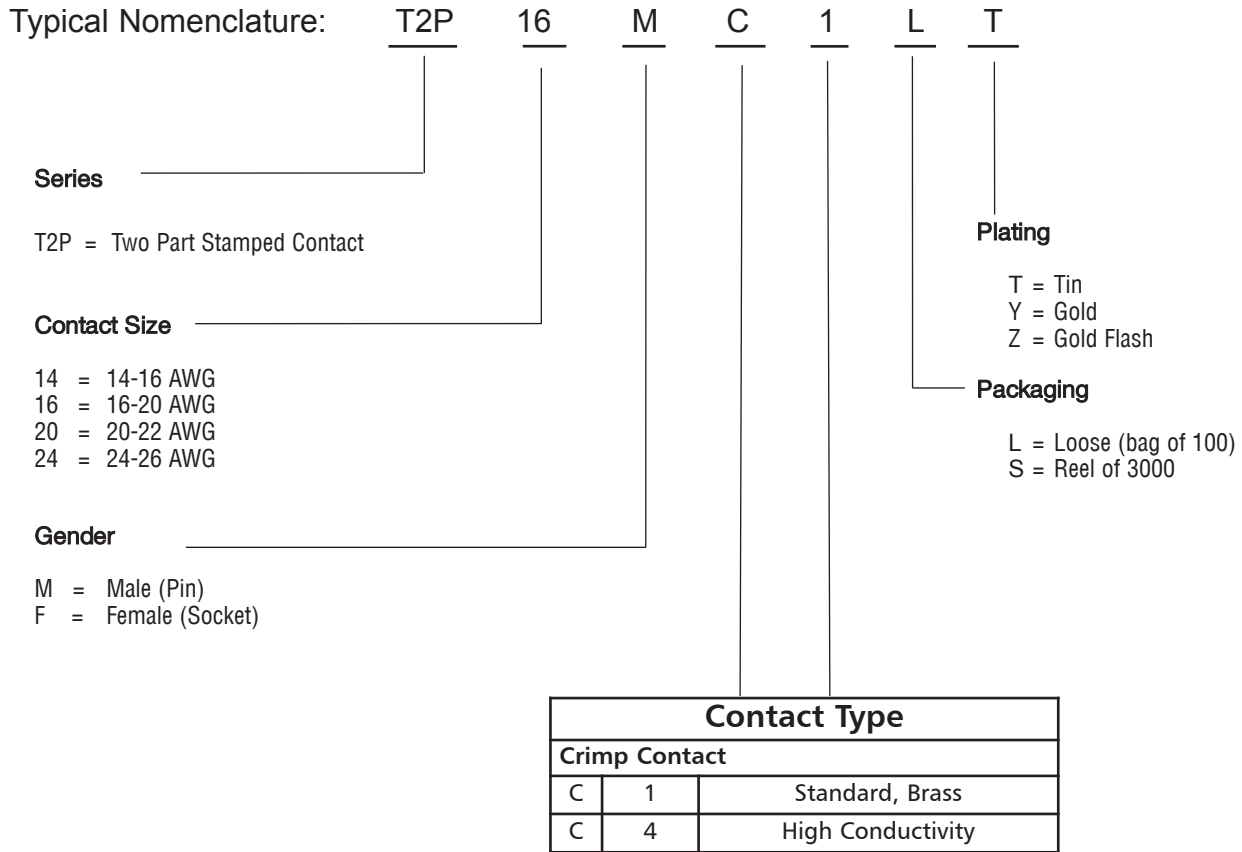
Specifications and dimensions subject to change

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Overview - T2P Contacts



Note: This overview shows available options for formed (stamped) T2P contacts. The T2P nomenclature above appears as our description on ITT paperwork, etc, and this is for reference only. To order use the order codes on the following page.

Formed (Stamped) Crimp Contacts — Standard Brass Material

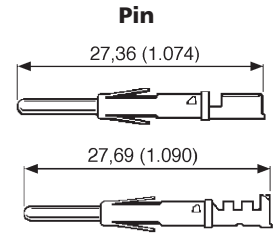
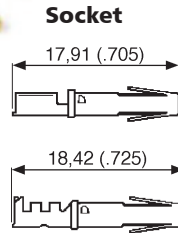


- 13 A current rating.
- Three plating styles available.
- Separate retention spring.
- Up to 200 mating cycles.
- Wide range of wire sizes.
- Full support tooling available, see pages 74-75.
- Two part design.



**Size 14 to 16 AWG,
No Insulation Grip**

**Size 16 to 26 AWG,
Insulation Grip**



Wire Range mm ²	Wire Size	Contact	Part Number Pack (100)			Part Number Reeled (3000)			Insulation Diameter	Strip Length
			Tin Plating	Gold Flash	Gold Plating	Tin Plating	Gold Flash	Gold Plating		
0,14 - 0,25	26-24 AWG	Pin	192990-0020	192990-0080	192900-0448	192990-2510	192990-2650	192900-0406	0,89 (.035) - 1,58 (.062)	3,95 (.155)±0,25(.009)
0,14 - 0,25	26-24 AWG	Socket	192990-0030	192990-0090	192900-0452	192990-2550	192990-2690	192900-0410	0,89 (.035) - 1,58 (.062)	3,95 (.155)±0,25(.009)
0,32 - 0,50	22-20 AWG	Pin	192990-0040	192922-1460	192900-0447	192990-2500	192990-2640	192900-0405	1,17 (.046) - 2,08 (.081)	3,95 (.155)±0,25(.009)
0,32 - 0,50	22-20 AWG	Socket	192990-0050	192922-1470	192900-0451	192990-2540	192990-2680	192900-0409	1,17 (.046) - 2,08 (.081)	3,95 (.155)±0,25(.009)
0,75 - 1,50	18-16 AWG	Pin	192990-0060	192990-0100	192900-0446	192990-2490	192990-2630	192900-0404	2,00 (.078) - 2,70 (.106)	3,95 (.155)±0,25(.009)
0,75 - 1,50	18-16 AWG	Socket	192990-0070	192990-0110	192900-0450	192990-2530	192990-2670	192900-0408	2,00 (.078) - 2,70 (.106)	3,95 (.155)±0,25(.009)
1,50 - 2,50	16-14 AWG	Pin	192990-1240	192990-1220	192900-0445	192990-2480	192990-2620	192900-0403	Without insulation support	5,60 (.220)±0,25(.009)
1,50 - 2,50	16-14 AWG	Socket	192990-1250	192990-1230	192900-0449	192990-2520	192990-2660	192900-0407	Without insulation support	5,60 (.220)±0,25(.009)

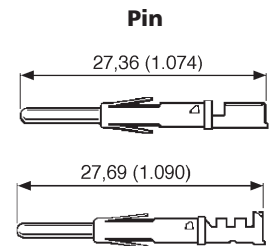
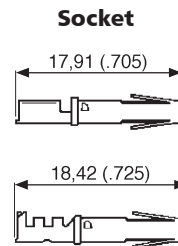
Formed (Stamped) Crimp Contacts — High Conductivity Material

- 16 A current rating.
- Recommended for elevated temperatures.
- High conductivity copper alloy with tin plating.
- For use with standard crimp tooling, see pages 74-75.
- Two part design.
- Up to 200 mating cycles.



**Size 14 to 16 AWG,
No Insulation Grip**

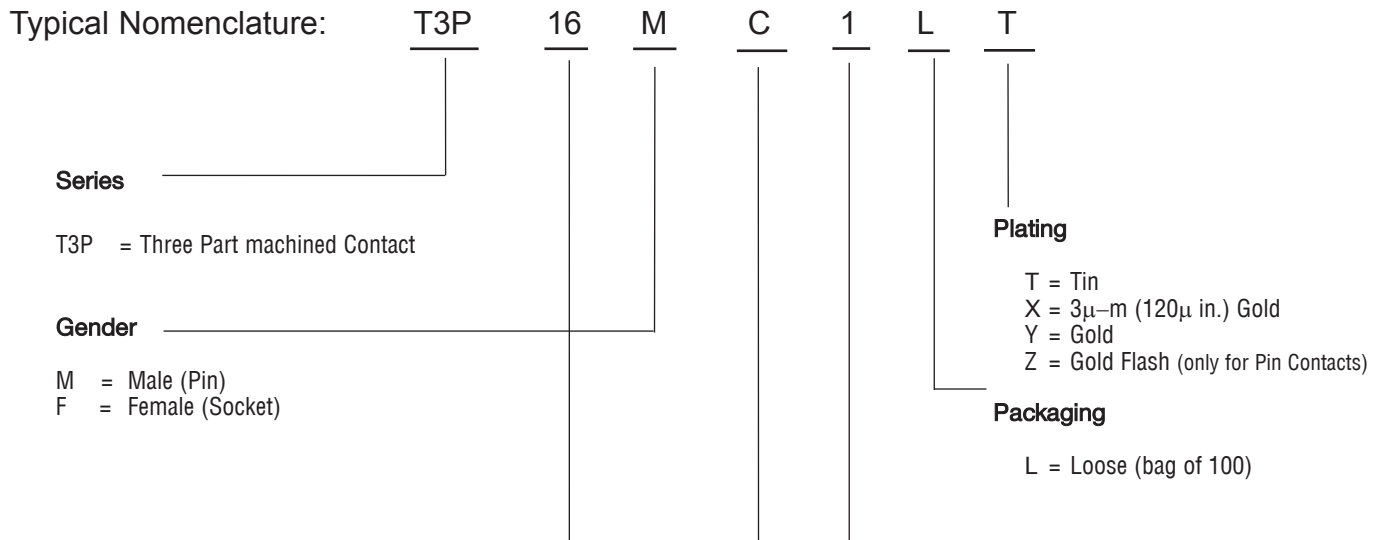
**Size 16 to 26 AWG,
Insulation Grip**



Wire Range mm ²	Wire Size	Contact	Part Number		Insulation Diameter	Strip Length
			Pack (100)	Reeled (3000)		
0,14 - 0,25	26-24 AWG	Pin	192900-0122	192900-0120	0,89 (.035) - 1,58 (.062)	3,95 (.155)±0,25 (.009)
0,14 - 0,25	26-24 AWG	Socket	192900-0123	192900-0121	0,89 (.035) - 1,58 (.062)	3,95 (.155)±0,25 (.009)
0,32 - 0,50	22-20 AWG	Pin	192900-0126	192900-0124	1,17 (.046) - 2,08 (.081)	3,95 (.155)±0,25 (.009)
0,32 - 0,50	22-20 AWG	Socket	192900-0127	192900-0125	1,17 (.046) - 2,08 (.081)	3,95 (.155)±0,25 (.009)
0,75 - 1,50	18-16 AWG	Pin	192900-0002	192900-0000	2,00 (.078) - 2,70 (.106)	3,95 (.155)±0,25 (.009)
0,75 - 1,50	18-16 AWG	Socket	192900-0003	192900-0001	2,00 (.078) - 2,70 (.106)	3,95 (.155)±0,25 (.009)
1,50 - 2,50	16-14 AWG	Pin	192900-0005	192900-0004	Without insulation support	5,60 (.220)±0,25 (.009)
1,50 - 2,50	16-14 AWG	Socket	192900-0007	192900-0006	Without insulation support	5,60 (.220)±0,25 (.009)

Dimensions shown in mm (inch)
Specifications and dimensions subject to change

Overview - T3P Contacts



Type and Configuration Variant				
AWG Size	Gender	Crimp Contacts		
16		C	1	No insulation support, Black colorband
20		C	1	Insulation dia \varnothing 1,6 (.062)-2,1 (.082), Green colorband
22		C	1	Insulation dia \varnothing 1,6 (.062)-2,15 (.084), Red colorband
24		C	1	Insulation dia \varnothing 1,05 (.041)-1,6 (.062), Blue colorband
26		C	1	Insulation dia \varnothing 0,9 (.035)-1,4 (.055), Black colorband
Earth Contact				
16		E	1	Extended contractzone, Black colorband
20		E	1	Green colorband
Solder Cup Contact				
16		S	1	
Flow Solder Contact				
20		F	1	\varnothing 0,76 (.030) short (female only)
20		F	3	\varnothing 0,76 (.030) long (female only)
20		F	5	\varnothing 0,71 (.028)
20		F	11	\varnothing 1,50 (.059) (TN)

Note: This overview shows available options for formed (stamped) T3P contacts. The T3P nomenclature above appears as our description on ITT paperwork, etc, and this is for reference only. To order use the order codes on the following page.



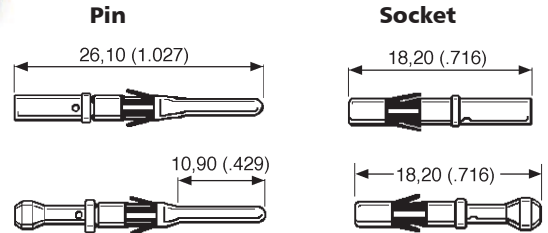
Machined Crimp Contacts

- 13 A current rating.
- Separate contact and retention spring.
- Up to 500 mating cycles.
- Variety of plating options.
- Full support tooling available, see pages 74-75.



**Size 16 AWG,
No Insulation Grip**

**Size 20 to 26 AWG,
Insulation Grip**



Wire Range mm ²	Wire Size	Contact	Part Number (Pack of 100)			Insulation Diameter	Strip Length	Color Band
			Gold Plating(X)	Gold Plating(Y)	Tin Plating			
0,08 - 0,23	26 AWG	Pin	192991-0101	192991-0100	192991-0102	0,90 (.035) - 1,40 (.055)	5,08 (.200)±0,25 (.009)	Black
0,08 - 0,23	26 AWG	Socket	192991-0054	192991-0042	192991-0048	0,90 (.035) - 1,40 (.055)	5,08 (.200)±0,25 (.009)	Black
0,20 - 0,24	24 AWG	Pin	192991-0093	192991-0092	192991-0094	1,05 (.041) - 1,60 (.062)	5,08 (.200)±0,25 (.009)	Blue
0,20 - 0,24	24 AWG	Socket	192991-0055	192991-0043	192991-0049	1,05 (.041) - 1,60 (.062)	5,08 (.200)±0,25 (.009)	Blue
0,25 - 0,50	22 AWG	Pin	192991-0097	192991-0096	192991-0098	1,60 (.062) - 2,15 (.084)	5,08 (.200)±0,25 (.009)	Red
0,25 - 0,50	22 AWG	Socket	192991-0056	192991-0044	192991-0050	1,60 (.062) - 2,15 (.084)	5,08 (.200)±0,25 (.009)	Red
0,44 - 0,64	20 AWG	Pin	192991-0089	192991-0088	192991-0090	1,60 (.062) - 2,10 (.082)	5,08 (.200)±0,25 (.009)	Green
0,44 - 0,64	20 AWG	Socket	192991-0058	192991-0046	192991-0052	1,60 (.062) - 2,10 (.082)	5,08 (.200)±0,25 (.009)	Green
0,60 - 1,51	16 AWG	Pin	192991-0085	192991-0084	192991-0086	Without insulation support	7,11 (.279)±0,25 (.009)	Black
0,60 - 1,51	16 AWG	Socket	192991-0059	192991-0047	192991-0053	Without insulation support	7,11 (.279)±0,25 (.009)	Black

(Y) Gold plating Pin: 0,4 µm (16 µ in.). Gold plating Socket: 0,75 µm (30 µ in.).

(X) Gold plating Pin & Socket: 3 µm (120 µ in.).

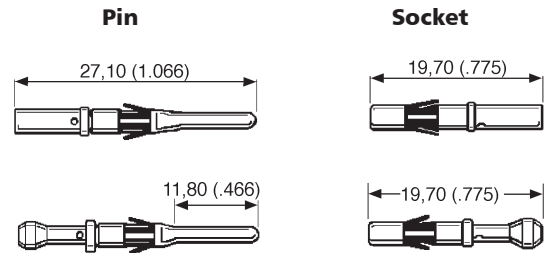
Machined Earth (First Mate/Last Break) Contacts

- 13 A current rating.
- Separate contact and retention spring.
- Up to 500 mating cycles.
- Variety of plating options.
- Full support tooling available, see pages 74-75.



**Size 16 AWG,
No Insulation Grip**

**Size 20 AWG,
Insulation Grip**



Wire Range mm ²	Wire Size	Contact	Part Number (Pack of 100)		Insulation Diameter	Strip Length	Color Band
			Gold Plating(Y)	Description			
0,44 - 0,64	20 AWG	Pin	192991-0164	T3P20ME1LY	1,60 (.062) - 2,10 (.082)	5,08 (.200)±0,25 (.009)	Green
0,44 - 0,64	20 AWG	Socket	192991-0207	T3P20FE1LY	1,60 (.062) - 2,10 (.082)	5,08 (.200)±0,25 (.009)	Green
0,60 - 1,51	16 AWG	Pin	192991-0160	T3P16ME1LY	Without insulation support	7,11 (.279)±0,25 (.009)	Black
0,60 - 1,51	16 AWG	Socket	192991-0208	T3P16FE1LY	Without insulation support	7,11 (.279)±0,25 (.009)	Black

(Y) Gold plating Pin: 0,4 µm (16 µ in.). Gold plating Socket: 0,75 µm (30 µ in.).
For Gold Flash Plating, please consult the factory.

Dimensions shown in mm (inch)
Specifications and dimensions subject to change

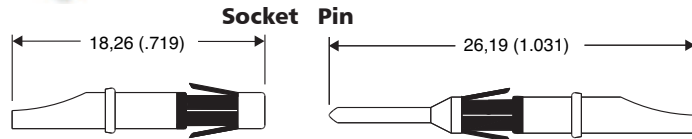


Solder Cup Contacts

- 13 A current rating.
- Ideal for prototypes and small volume applications.
- Fits into all Trident connectors.
- Simple solder, then insert.



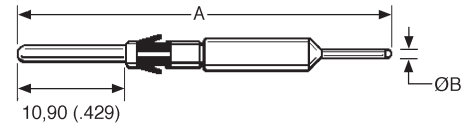
Description	Part Number	
	Tin Plating	Gold Plating (Y)
Socket	192900-0634	192900-0635
Pin	192900-0632	192900-0633



(Y) Gold plating 0,4 μ m (16 μ in.)

Flow Solder (PCB) Contacts

- 13 A current rating.
- Available in different lengths depending on connector.
- Socket versions available.
- High Volume packaging available.
- 30 A power version available.



Connector Series	Type	Part Number (Pack of 100)		A ±1,00 (.039)	ØB
		Tin Plating	Gold Flash Plating		
Ringlock Standard Receptacle	Socket	***	192991-0524		0,76 (.030)
Ringlock Standard Receptacle	Socket	***	192991-0066		0,76 (.030)
Ringlock Reversed Receptacle, Multiway	Pin	192991-0122	192991-0119	34,70 (1.366)	0,76 (.030)
Neptune	Pin	192900-0465	192900-0356	40,75 (1.604)	0,71 (.028)
Neptune Power**	Pin	192991-0617	192991-0618	40,60 (1.598)	1,50 (.059)

** Note: Appearance differs slightly from the picture.

*** For details please consult the factory

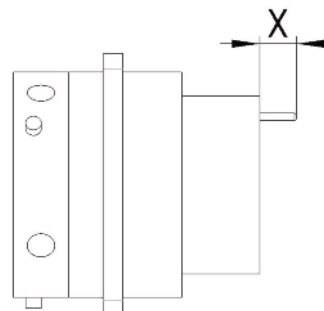
Nominal lengths (x) of Flow Solder Contacts out of the connector*

Ringlock Standard Receptacle

Shell Size	192991-0066	192991-0524
10	4,5 (.177)	11,6 (.456)
12	2,7 (.106)	9,8 (.386)
14	4,5 (.177)	11,6 (.456)
16	2,7 (.106)	9,8 (.386)
18	2,7 (.106)	9,8 (.386)
20	3,0 (.118)	10,1 (.398)
22	2,0 (.079)	9,1 (.358)
24	1,2 (.047)	8,3 (.327)

Ringlock Reversed Receptacle

Shell Size	192991-0119
	192991-0122
10	4,7 (.177)
12	4,7 (.177)
14	4,7 (.177)
16	4,7 (.177)
18	4,7 (.177)
20	4,6 (.181)
22	4,6 (.181)
24	4,6 (.181)



* For other connector series please consult the factory

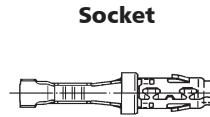


Dimensions shown in mm (inch)
Specifications and dimensions subject to change



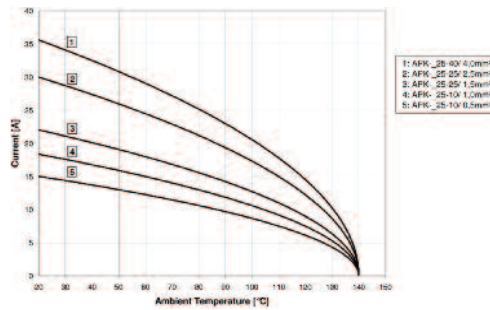
APK Power Contacts

- 30 A current rating.
- For use with Neptune connectors.



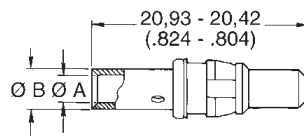
Wire Range mm ²	Wire Size	Contact	Description*	Part Number		Insulation Diameter	Strip Length
				Loose (100) Tin Plated	Reeled (3000) Tin Plated		
0,50 - 1,00	20-18 AWG	Pin	APK-PB25A10	031-8717-020	121668-0000	1,40 (.055) - 2,00 (.078)	5,00 (.196)±0,25 (.009)
0,50 - 1,00	20-18 AWG	Socket	APK-SB25A10	031-8717-120	121668-0100	1,40 (.055) - 2,00 (.078)	5,00 (.196)±0,25 (.009)
1,50 - 2,50	16-14 AWG	Pin	APK-PB25A25	031-8717-021	121668-0001	2,00 (.078) - 2,90 (.114)	5,00 (.196)±0,25 (.009)
1,50 - 2,50	16-14 AWG	Socket	APK-SB25A25	031-8717-121	121668-0101	2,00 (.078) - 2,90 (.114)	5,00 (.196)±0,25 (.009)
2,50 - 4,00	14-12 AWG	Pin	APK-PB25A40	031-8717-022	121668-0002	2,90 (.114) - 3,60 (.141)	5,00 (.196)±0,25 (.009)
2,50 - 4,00	14-12 AWG	Socket	APK-SB25A40	031-8717-122	121668-0102	2,90 (.114) - 3,60 (.141)	5,00 (.196)±0,25 (.009)

* Referring to reeled contacts

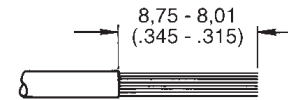


D Subminiature Loose Contacts, Size 8- High Power-Crimp

Plug

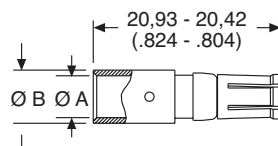


Recommended Wire Trim Length

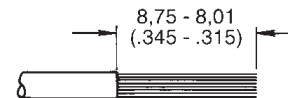


Part Number (30 μin) 0,76μm Gold over Copper	A	B	Current Rating A	Wire Size AWG
DM130338	4,60 (.181)	5,84 (.230)	40 A	8 AWG
DM130339	2,54 (.100)	5,54 (.218)	20 A	12 AWG

Receptacle



Recommended Wire Trim Length



Part Number (30 μin) 0,76μm Gold over Copper	A	B	Current Rating A	Wire Size AWG
DM130341	4,60 (.181)	5,84 (.230)	40 A	8 AWG
DM130342	2,54 (.100)	5,54 (.218)	20 A	12 AWG

Dimensions shown in mm (inch)

Specifications and dimensions subject to change

Note: For crimp tooling please consult the factory.

www.ittcannon.com





Coaxial Contacts

- Up to 200 mating cycles.
- Fits all Trident contact cavities.
- Full range of tooling available.
- For twisted pair and coaxial cable use.
- All contact assemblies sold in packs of 100.
- Ideal for high frequency applications up to 2 GHz.



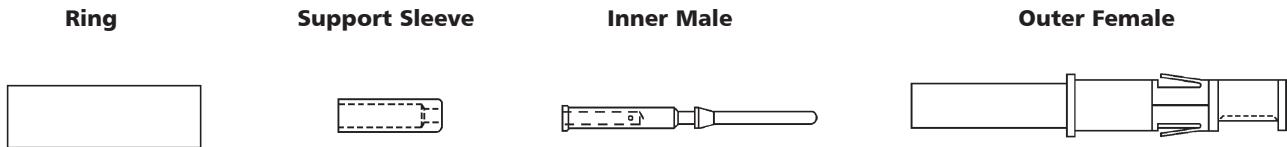
Performance Specifications

Temperature Range	-55°C to 125°C
Operating Voltage	230 V dc

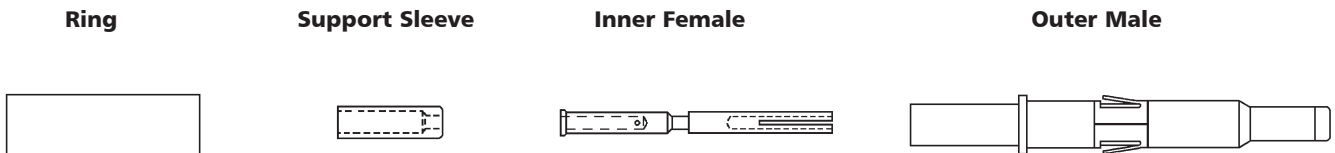
Materials and Finishes

Description	Material	Finish
Inner Contact	Brass	0,75 μm (30 μ in.) Gold
Outer Contact	Brass	0,40 μm (16 μ in.) Gold

Outer Female Contact Assembly



Outer Male Contact Assembly



Description	Part Number (Pack of 100)	Nomenclature	Cable Type*
Outer Female Contact Assembly	192945-4380	TC1FCLY	A**
Outer Male Contact Assembly	192945-4390	TC1MCLY	A**
Outer Female Contact Assembly	192945-4930	TC2FCLY	B and Twisted Pair
Outer Male Contact Assembly	192945-4530	TC2MCLY	B and Twisted Pair

Note: Sold as complete sets. Please contact Cannon for other packaging options.
 * For Cable Type, see page 73
 ** Support sleeve not used

Coaxial Contacts — Cable Type and Cable Strip Length

Cable Type — A

T3203	T3306	RG174
T3204	T3385	RG179
T3264	T3388	RG187
T3289	T3390	RG188
		7528A/31

Cable Type — B

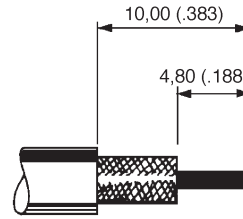
T3201	T3293	RG178
T3202	T3294	RG196
T3261	T3386	7530A/1114
T3263	UR94	5088A/1317
		LN00029
		7530D/1114
		C06C030
		LGRZ/4016

Cable Type — Twisted Pair

Insulation Diameter	Dimension	
	X	Y
0,56 (.022) - 1,12 (.044)	4,80 (.189)	6,30 (.248)
Less than 0,56 (.022)	5,10 (.200)	13,00 (.512)

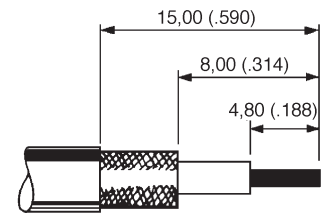


Outer Male Contact Assembly



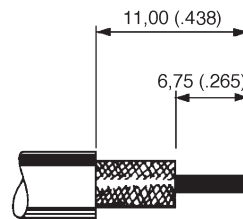
Part Number: 192943-4580

Outer Male Contact Assembly



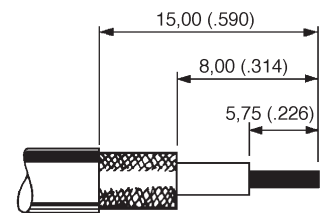
Part Number: 192945-4390

Outer Male Contact Assembly

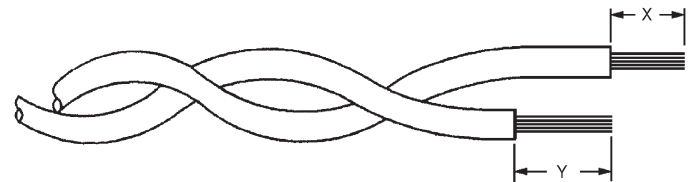


Part Number: 192945-4930

Outer Male Contact Assembly



Part Number: 192945-4530



Part Number: 192945-4930 & 192945-4530

Accessories



Discriminating (Keying) Pins and Caps

Discriminating (Keying) Pins are used to prevent cross-mating of similar connectors. These pins are used in place of a pin contact. The corresponding socket cavity must be left open. If a socket contact is present, the discriminating pin will prevent mating. There are two types of discriminating pins. Board Mount PCB connectors have caps and pegs. All other connectors have signal or power pins.

Description	Part Number	Pack Size
Discriminating (Keying) Pin, Signal Contacts	192990-0000	Bulk Pack (25)
Discriminating (Keying) Pin, Power Contacts	192900-0189	Bulk Pack (25)
Discriminating (Keying) Cap, Pin Contacts	192990-0010	Bulk Pack (100)
Discriminating (Keying) Peg, Socket Contacts	192990-7650	Bulk Pack (100)



Hand Tools for Formed (Stamped) contacts



Ratcheted Hand Tool

A range of single action, factory calibrated tools are available to support the stamped contacts and 30 A power contacts.

Signal Contact	Power Contact	Part Number
14-16 AWG	N/A	121586-5238
16-18 AWG	N/A	121586-5237
20-22, 24-26 AWG	N/A	121586-5236
N/A	12-14, 14-16, 18-20 AWG	121586-5241

Hand Tools for Machined and Coaxial Contacts



This is a ratcheted, four indent crimptool that is fully adjustable. They crimp all sizes of machined and coaxial contacts.

Description	Hand Tool Part Number	Locator
Machined Crimp*	995-0001-585	192990-7600 (Calibrated) ¹
Coaxial Outer	274-7613-000	326-7512-000
Coaxial Inner	995-0001-584	326-7511-000

¹Nomenclature: TH-Trident

* M22520-1-01

Extraction Tools



Contacts can readily be removed from the housings using an extraction tool. The tool is placed over the contact and the sleeve rotated slightly as it is pushed home to release the spring. Light pressure on the knob then ejects the contact from the rear of the housing.

	Part Number
For Signal Contact	192922-1450
For Power Contact	192900-0176



	Part Number
For Power Contact	121086-3278



Mini Applicators (for Stamped Contacts)

Mini Applicators are interchangeable modules that will fit into many standard crimping machines. They are available for all sizes of stamped signal and power contacts.

AWG Size	Contact Description	Mecal Part Number
14-16	Trident Signal	121586-5240
16-18	Trident Signal	121586-5217
20-26	Trident Signal	121586-5239
12-14	Trident 30 A Power	*
14-16	Trident 30 A Power	*
18-20	Trident 30 A Power	*

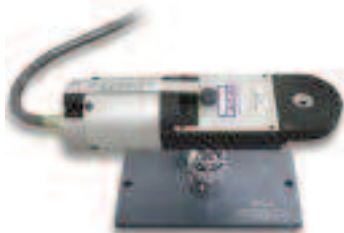
* For details please consult the factory



Testing Gauge (for Stamped Contacts)

The testing gauge will be helpful to check whether a crimp is ok or not. The contact should be inserted into the test fixture without scratching the test hole (diameter 3.3 mm).

Description	Part Number
Testing Gauge	317-8675-133



Pneumatic Table Crimp Tool (for Machined Contacts)

This Hand Crimp Tool fully meets the requirements of specification MIL-C-22520. The tool produces eight-indent crimp terminations of excellent quality. Together with the bench mount BM-2 and the foot pedal WA-10 it becomes an installed tool facilitating the work: The Hands of the operator are free to insert the contact and the wire and to remove the terminated contact.

Nomenclature	Description	Part Number	AWG
WA27F-CE	Pneumatic Crimp Tool	121586-5067	12-20
WA22F-CE	Pneumatic Crimp Tool	121586-5070	20-32
BM-2	Bench Mount	121586-5068	
WA10	Foot Pedal	121586-5069	



Semi-Automated Crimp Machine HACS-5 (for Machined Contacts)

With the semi-automated crimp machine HACS-5 machined contacts are terminated fast and reliably. 20 to 25 crimp terminations per minute can be achieved. The user has the choice between automatic and manual operation.

Nomenclature	Description	Part Number
HACS-5	Semi-Automated Crimp Machine	120090-0118

Electrical Data

Protection Class: IP51
Electrical Power: 240 V ac, 50 Hz



Crimping Instructions — Formed (Stamped) Crimp Contacts

Assembly Instructions:

- Strip wires to length. For wire strip lengths, see page 67.
- Open the hand tool and place the contact in the chosen die, ensuring that the locating plate is positioned between the collar and crimp saddle. Then squeeze tool gently to hold the contact in place.
- Insert the wire.
- Cycle the tool.
- Remove the wire and inspect the crimp. The strands should be visible at both ends of the crimp. There should be no loose strands (see Figures 1-3). The contact should be co-linear with the wire (see Figure 4). Bent contacts are unacceptable (see Figure 5).

Figure 1 - Correct

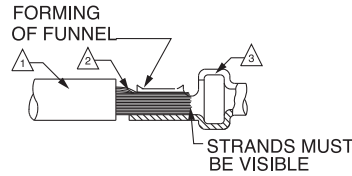


Figure 2 - Unacceptable

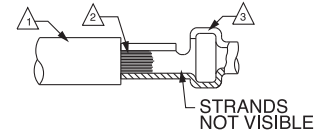


Figure 3 - Unacceptable

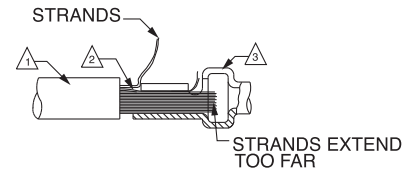
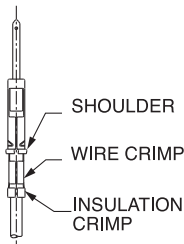


Figure 4 - Correct

Side View



Front View

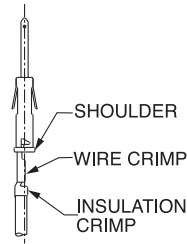
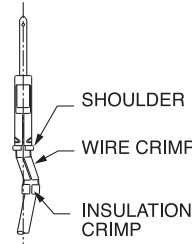
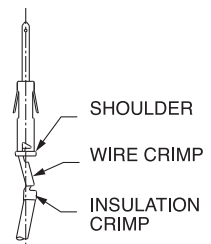


Figure 5 - Unacceptable

Side View



Front View



Crimping Instructions — Machined Crimp Contacts

Assembly Instructions:

- Strip wires to length. For wire strip lengths, see page 69.
- Attach the correct locator (turret) to the hand tool.

Contact Type	Locator Color
Pin	Blue
Socket	Green
Earthing	Black

- Adjust the dial for the wire gauge.
- Place the contact into the locator and insert the wire into the contact as indicated on the locator (turret) label.

Figure 6 - Correct

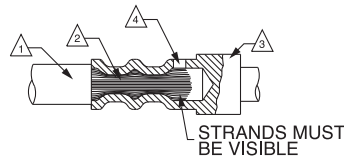
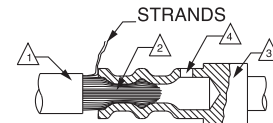


Figure 7 - Unacceptable



Notes:

- ▲ Wire Insulation.
- ▲ Wire Strands.
- ▲ Contact.
- ▲ Inspection Window. Strands must be visible.

- Cycle the tool.
- Remove and inspect the contact. Strands should be visible through the inspection window (see Figure 6). There should be no loose strands (see Figure 7).

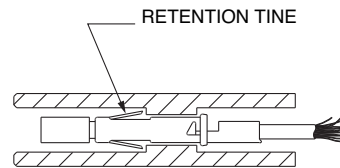




Contact Insertion

No insertion tool is required. Trident contacts are inserted from the rear of the connector and held in place by retention tines (cantilever springs). These tines compress during insertion. They expand once contact is in place and prevent the contact from backing out.

Proper Insertion of Trident Contact



Contact Retention Forces

- Minimum retention force of the contact to the insulator.

Contact	Newton(s)
Signal Contacts (Formed Crimp, Machined Crimp, Solder Cup, Flow Solder)	67
Coaxial Contacts	67
30 A Power Contacts	100

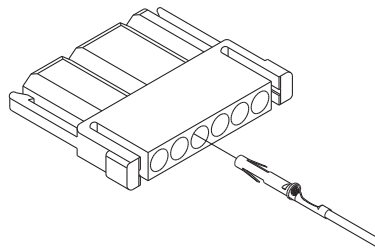
Note: Newton is a metric unit of force. One pound = 4.45 Newtons

Trident Assembly Instructions (For Neptune and TNM Assembly, see page 78)

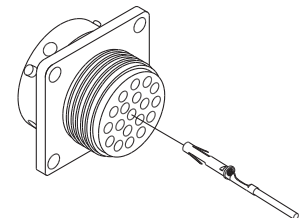
Assembly instructions:

1. Grasp the crimped or soldered contact just behind where the wire enters the contact.
2. Push the contact into the connector cavity until it locks into place.
3. Pull on the wire slightly to verify that the contact is secure.
4. Inspect the mating face of the connector. The contacts should extend the same distance into the connector.

Contact Insertion - Slimline



Contact Insertion - Ringlock





Neptune and TNM Assembly Instructions

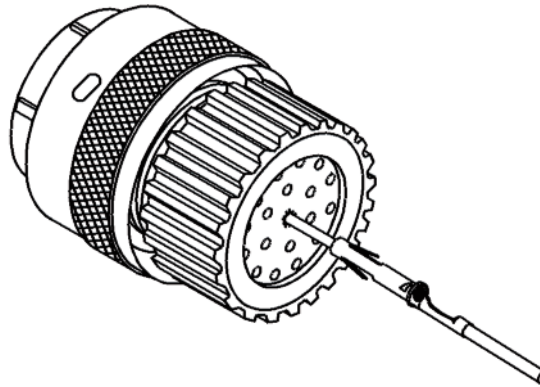
Contact Insertion For Neptune and TNM Connectors

(For Trident Assembly, see page 77)

Neptune and TNM connectors feature membrane seals. These seals have a thin membrane that seals unused contact cavities. No sealing plugs are required for unused cavities. Neptune connectors do not require insertion tools. Cannon offers stitching tools as an optional assembly aid for high volume usage. Many customers find that stitching tools reduce the assembly time.

Assembly Instructions:

1. On Neptune and TNM connectors do not remove the Securing Nut holding the Wire Seal in place, unless an accessory such as Metal Endbell, Conduit Adapter, HC or SR Clamp assembly is to be used in its place. Then remove the Securing Nut (to be replaced by the accessory), make sure the tab on the Seal is positioned in the receiving slot in the connector, fit the accessory over the cables/wires and proceed as follows.
2. Grasp the crimped or soldered contact just behind where the wire enters the contact. If using a stitching tool, insert the contact into the rear of the tool.
3. Push the contact through the membrane seal into the insulator. Continue to push until the contact locks into place. If using a stitching tool, first insert the tool into the required contact position in the seal and examine the mating face to confirm that the correct contact cavity has been entered, if not, this can be corrected by partially removing the tool and engaging the correct position. Then fit the contact to the stitching tool and push the CONTACT through until it locks into place; remove the stitching tool.
4. Pull on the wire slightly to verify that the contact is secure.
5. Inspect the mating face of the connector. The contacts should extend the same distance into the connector.
6. Secure the nut, or other accessory, to hold the membrane seal in place.



IMPORTANT NOTE: The stitching tool is not designed to pull the contact through; it is intended to ease the insertion process with high density connectors.

On the high density connectors, such as 0-48, it is beneficial to start loading contacts on a center row first and filling adjacent rows fully each side, so progressively filling the connector from the center in a controlled manner.



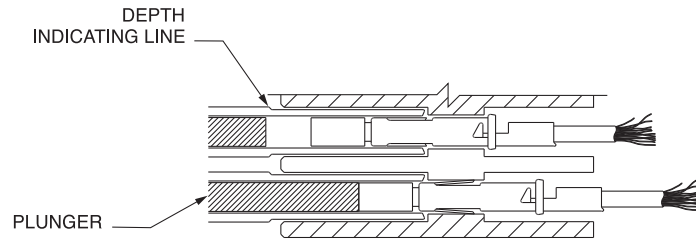
Contact Extraction

Contacts may be removed with an extraction tool. The tool has an outer tube and an internal spring loaded plunger. The outer tube depresses the retention tines on the contact. The plunger then pushes the contact back out of the connector.

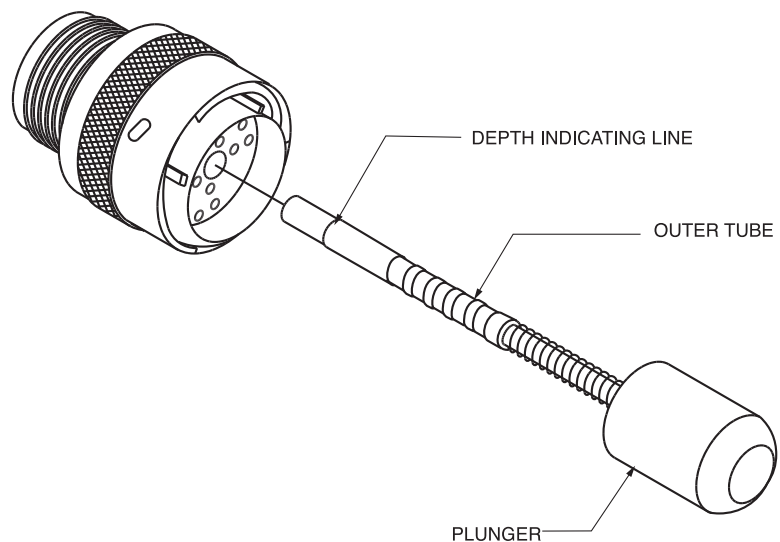
Extraction Instructions:

1. Grasp the extraction tool on the knurled portion of the outer tube. Do not push on the plunger knob yet.
2. Insert the tube into the contact cavity from the mating surface. Push the tube fully into the cavity.
- IMPORTANT:** Verify that the depth indicating line on the tool is even with the mating face of the connector before depressing the plunger.
3. Depress the plunger. This should only require light pressure to eject the contact. The contact can now be removed from the back of the connector.
4. Inspect the contact. Verify the tines are not damaged.

Contact Extraction



Extraction Tool

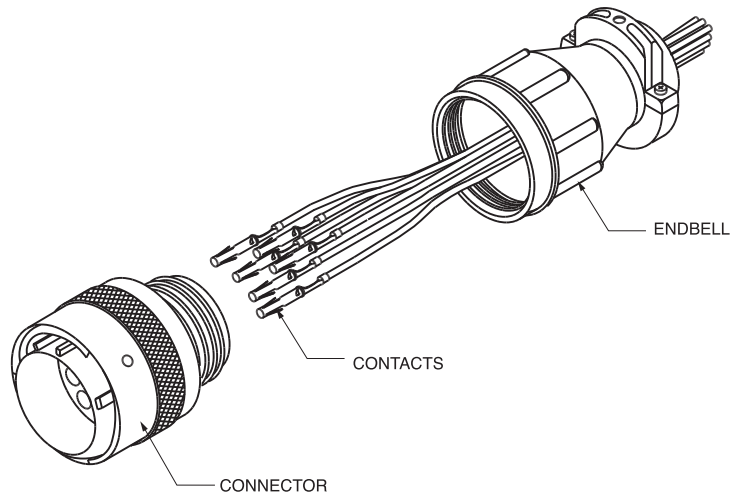




Endbell — Unsealed

Assembly Instructions:

1. Separate the body of the clamp, the two screws, and the clamping bar.
2. Slide the body over the wires or cable and screw onto the threads on the back of the connector. The backshell should be hand-tight. For Neptune and TNM connectors, the cable clamp will fit over the membrane seal and will hold it in place.
3. There are three clamp bars supplied. Select the appropriate one for the wire bundle and attach to the clamp body with the screws.



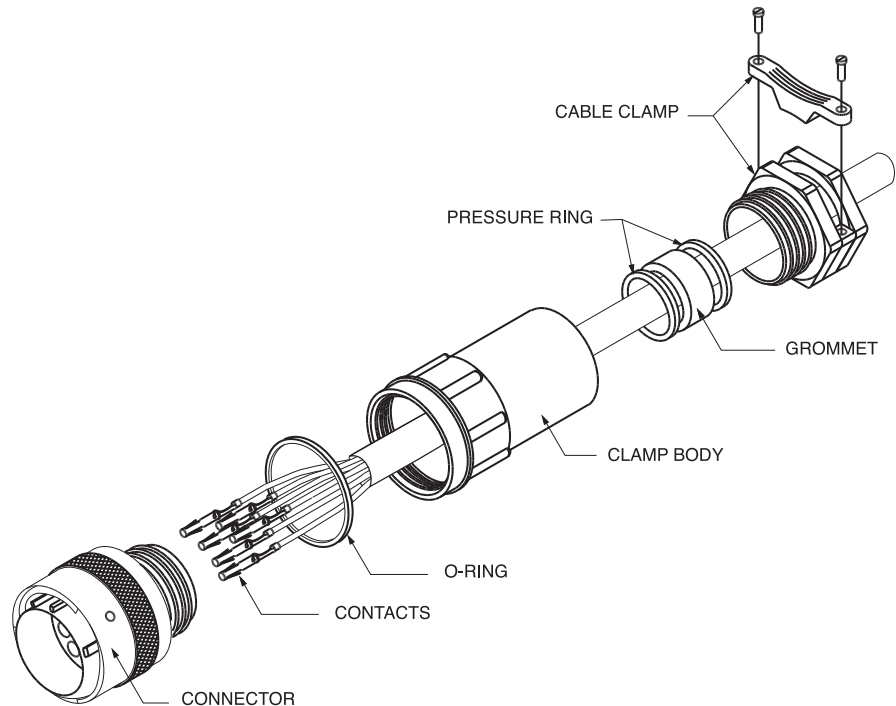
Endbell — Sealed

Assembly Instructions:

1. Separate the body of the clamp body, the two pressure rings, the sealing grommet, the clamp, and O-ring.
2. Slide the backshell components over the cable prior to crimping the contacts and assembling the connector. The farthest part from the connector is the clamp, followed by a pressure ring, then the grommet, then the other pressure ring, then the clamp body and then the O-ring.

Assembly Note: The grommet is a layered design. For large cables one or more of the interior sections can be removed. If the grommet resists sliding over the cable, lubricate with isopropyl alcohol.

3. Crimp and insert the contacts.
4. Slide the O-ring up and over the back of the connector.
5. Screw the clamp body onto the back of the connector. It should be hand-tight. For Neptune and TNM connectors, the cable clamp will fit over the membrane seal and will hold it in place.
6. Slide the pressure rings and grommet forward into the body.
7. Screw the cable clamp into the clamp body. The cable clamp will apply pressure to the grommet causing it to seal the backshell to the cable.
8. Screw down the clamp bar to secure the cable. Note that the bar is reversible, depending on the size of the cable.





Universal Endbell

The Universal Endbell is suitable to accept shielded and unshielded cable. This cable is sealed with a highly flexible seal and an additional sealing ring with a flexible plastic cable clamp serving as a strain relief. The Universal Endbell can be screwed onto plug and receptacle connectors. The O-ring and the cable sealing meet IP67.

Assembly Instructions:

1. Slide O-ring over the back of the connector body.
2. Slide the endbell components onto the cable in the following order:

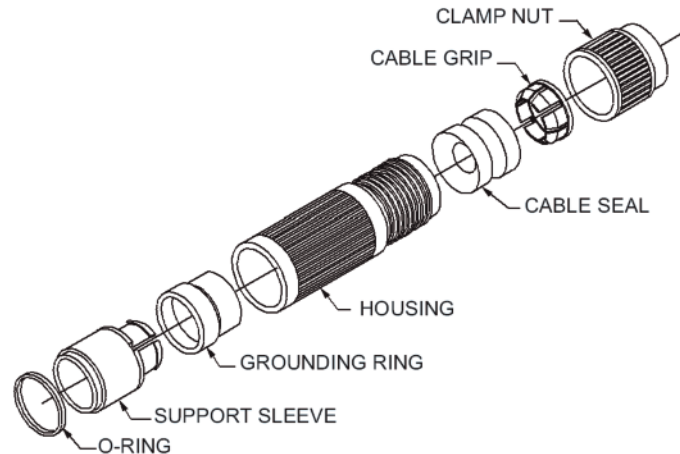
- Clamp Nut
- Cable Grip1
- Cable Seal2
- Housing
- Grounding Ring
- Support Sleeve
- O-Ring

Note: 1. The compression fingers of the Cable Grip face toward the connector.

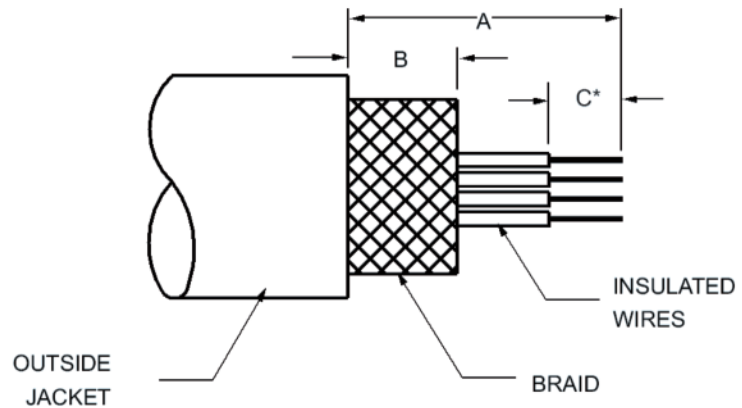
Note: 2. Isopropyl alcohol will lubricate the Cable Seal making it easier to slide over the cable.

3. Cut back the Outside Jacket to expose 25,40 (1.000) of Braid followed by 12,70 (.500) of Insulated Wires.
4. Terminate the wires and insert contacts per assembly instructions, see page 77.
5. Slide the Support Sleeve down until it reaches the back of the connector.
6. Pull the Braid over the Grounding Ring.
7. Slide the Grounding Ring down until it snaps onto the Support Sleeve. The Braid should be secured between the Support Sleeve and the Grounding Ring. Fold any excess shielding over the Grounding Ring.
8. Slide the Housing over the Grounding Ring and the Support Sleeve and screw it into the connector body. The recommended torque is 10 ± 1 Nm (88.50 in lbs).
9. Slide the Cable Seal and Cable Grip onto the Housing.
10. Tighten the Clamp Nut into the Housing. The recommended torque is 10 ± 1 Nm (88.50 in lbs).

Universal Endbell Assembly



Wire Strip Length



Shell Size	Wire Strip Length		
	A	B	C
10	38,00 (1.500)	22,00 (.870)	*
12	38,00 (1.500)	22,00 (.870)	*
14	40,00 (1.600)	24,00 (.950)	*
16	40,00 (1.600)	24,00 (.950)	*

* Strip length will vary based on the contact selected, see page 64-65.



Shielded Endbell for Larger Cable Sizes

This Endbell is an alternative to the Universal Endbell for use with larger diameter cables. The outer body is sealed to the connector with an O-ring and the rear cable clamp also incorporates sealing rings for a complete sealed termination. The cable braid is terminated between metal cones. A rear cable clamp provides mechanical strain relief in addition to the clamping and holding of the rear cable seal.

Assembly Instructions:

1. Assemble all parts onto the cable as shown (Figure 1). Strip sheath of cable to dimensions shown in table below.

Shell Size	Dimension A min.
10	22,30 (.877)
12	22,30 (.877)
14	26,20 (1.031)
16	28,10 (1.106)

2. Fold braid back over cable. Strip and terminate wires with selected contacts (Figure 2).

3. Assemble O-ring in groove of the shell after positioning coupling nut (Figure 3).

Figure 1

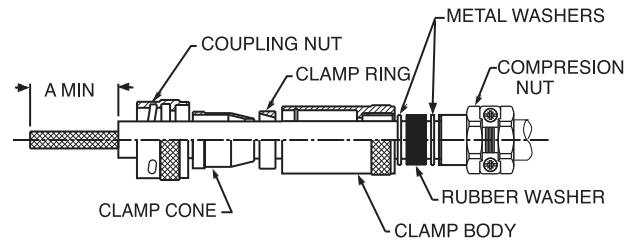
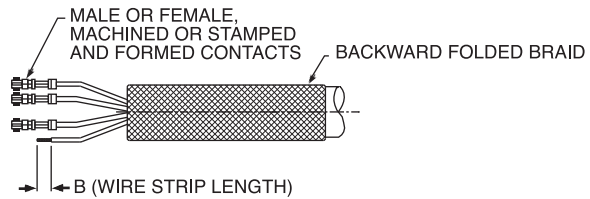


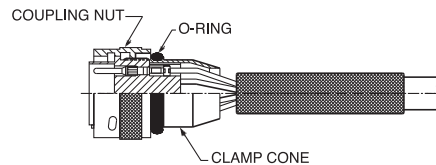
Figure 2



Wire Stripping Lengths

Contact Type	Wire Size	Wire Range mm2	Dimension B
Formed contact	24-16 AWG	0,08 - 1,50	3,95 ± 0,25 (.155 ± .009)
Machined contact	14 AWG	1,50 - 2,50	5,60 ± 0,25 (.220 ± .009)
Machined contact	26-20 AWG	0,08 - 0,64	5,08 ± 0,25 (.200 ± .009)
Machined contact	16 AWG	0,60 - 1,51	7,11 ± 0,25 (.279 ± .009)

Figure 3



Cable Sizes

Shell Size	Endbell Part Number	Cable Outer Sheath Diameter	
		Maximum	Minimum
10	192993-0091	10,00 (.393)	5,00 (.196)
12	192993-0092	12,00 (.472)	6,00 (.236)
14	192993-0093	14,00 (.551)	7,00 (.279)
16	192993-0094	16,00 (.629)	8,00 (.314)



Shielded Endbell for Larger Cable Sizes (continued from page 82)

4. Fold braid forward as shown and trim to length (Figure 4).

5. Slide on clamp ring in position shown (Figure 5).

6. Screw clamp body onto the connector using a strap wrench (Figure 6). Tighten to the recommended torque values in table below.

Shell Size	Clamp body Torque max.
10	4 Nm
12	6 Nm
14	10 Nm
16	10 Nm

7. Push metal washers and rubber washer into rear of clamp body. Then screw compression nut to compress rubber washer. Avoid overtightening as this may twist the cable. Finally tighten screws to provide the mechanical strain relief (Figure 7).

8. Assembled connector (Figure 8).

Figure 4

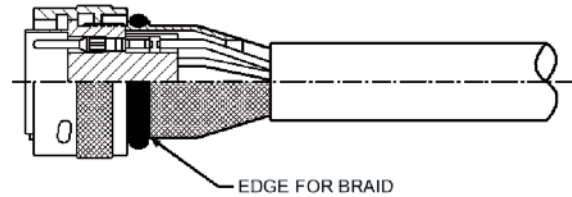


Figure 5

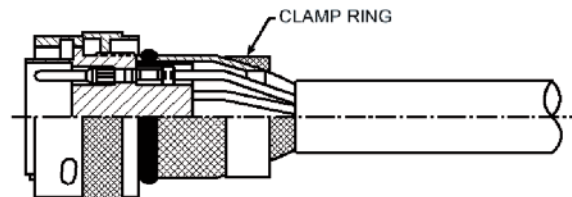


Figure 6

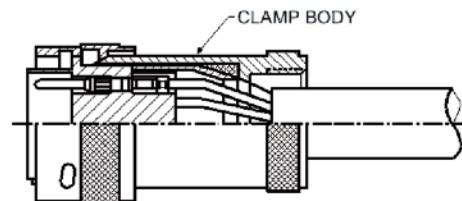


Figure 7

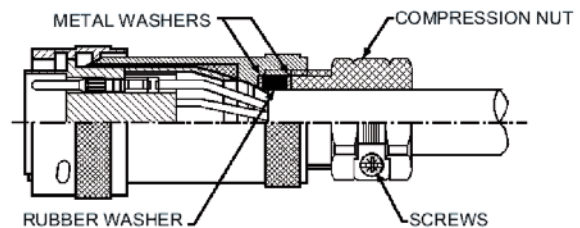


Figure 8

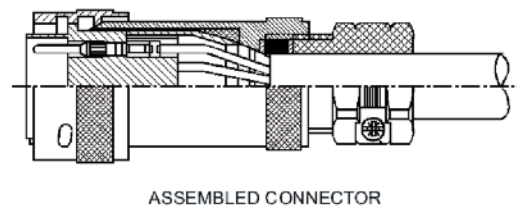






Chart 1 International Protection (IP) ratings for IEC 529

First digit of IP Number – Ingress of foreign objects		Second digit of IP Number – Ingress of water									
		IP 0	IP 1	IP 2	IP 3	IP 4	IP 5	IP 6	IP 7	IP 8	
	Meaning for the protection of equipment against ingress of solid foreign objects	Meaning for the protection of persons against access to hazardous parts with	non-protected	Protected against vertically falling water drops	Protected against vertically falling water drops when device is tilted up to 15°	Water sprayed an angle up to 60° on either side of the vertical shall have no harmful effects	Water splashed from any direction shall have no harmful effects	Water projected in jets from any direction shall have no harmful effects	Water projected in powerful jets from any direction shall have no harmful effects	Protected against temporary immersion	Protected against continuous immersion
IP 0	non-protected	non-protected	IP 00								
IP 1	Protected against solid foreign objects larger in diameter than 50 mm (1.97 in.)	Protected against access to hazardous parts with the back of the hand	IP 10	IP 11	IP 12						
IP 2	Protected against solid foreign objects larger in diameter than 12.5 mm (.49 in.)	Protected against access to hazardous parts with a finger	IP 20	IP 21	IP 22	IP 23					
IP 3	Protected against solid foreign objects larger in diameter than 2.5 mm (.10 in.)	Protected against access to hazardous parts with a tool larger in diameter than 2.5 mm (.10 in.)	IP 30	IP 31	IP 32	IP 33	IP 34				
IP 4	Protected against solid foreign objects larger in diameter than 1.0 mm (.04 in.)	Protected against access to hazardous parts with a wire larger in diameter than 1.0 mm (.04 in.)	IP 40	IP 41	IP 42	IP 43	IP 44				
IP 5	Ingress of dust is not totally prevented, but dust shall not penetrate in a quantity to interfere with satisfactory operation of the apparatus or to impair safety	Protected against access to hazardous parts with a wire larger in diameter than 1.0 mm (.04 in.)					IP 54	IP 55			
IP 6	No ingress of dust	Protected against access to hazardous parts with a wire larger in diameter than 1.0 mm (.04 in.)							IP 66	IP 67	IP 68



Chart 2 NEMA / IP Cross Reference

IEC 529 Protection Ratings	NEMA Ratings									
	1	2	3	3R	4	4X	5	6	12	13
IP 00										
IP 10	↓									
IP 11		↓								
IP 20										
IP 21										
IP 22										
IP 23										
IP 30										
IP 31										
IP 32				↓						
IP 33										
IP 40										
IP 41										
IP 42										
IP 43										
IP 50										
IP 51							↓			
IP 52										
IP 53										
IP 54									↓	↓
IP 55										
IP 56										
IP 60										
IP 61										
IP 62										
IP 63			↓							
IP 64										
IP 65										
IP 66										
IP 67					↓	↓				
IP 68								↓		

The chart above provides a cross-reference from NEMA to International Protection (IP) Ratings. This cross-reference is an approximation based on the most current information available. It is not sanctioned by NEMA, IEC, or any other regulatory body. This chart should be used only as a guideline.



GLOSSARY OF TERMS

In every job speciality there are certain words and phrases used by “insiders” which after a time become almost a language unique to that speciality. Trident technology is a typical example of that condition.

This page provides some explanations, in an attempt to clarify some of the terms that are commonly used by engineers and sales staff at Cannon.

The list is not comprehensive, but highlights many of the expressions commonly used. Should you have any comments or additions please contact us. Feedback will be appreciated.

ADAPTER – A device used to modify the accessory threading on the rear of the connector. Typical adapters are used to attach conduit, heat shrink, overmolds, or tubing to the connectors. They are generally used in place of a cable clamp.

AWG – American Wire Gauge. A method of specifying wire diameter. The higher the number, the smaller the diameter (a size 16 AWG wire has a larger diameter than a size 22 AWG).

BAYONET COUPLING – A quick coupling mechanism for mechanically mating and unmating connector halves. The plug half has a coupling nut with internal ramps and the receptacle has three “bayonet” pins. The two halves are mated and unmated by rotating the coupling nut. The two halves are mated and unmated by rotating the coupling nut.

BACKSHELL – See ENDBELL.

BODY - The main portion of the connector made of the shell, insulator, and contacts.

CABLE CLAMP – A rear connector clamping accessory which tightens over a cable or wire bundle to provide strain relief to the cable. The cable clamp may be part of a more elaborate endbell or it may be used alone. Some cable clamps also provide cable jacket sealing using a resilient gland, others provide only strain relief.

CABLE SEAL – An endbell or cable clamp that is used to seal a round jacketed cable as it enters the rear of the connector.

CONTACT – The conductive element in a connector which makes the actual connection between the wire and the mating connector for the purpose of transferring electrical energy. Ideally the contact should add nothing to the circuit. In the real world, however, contacts typically have a small CONTACT RESISTANCE and associated potential drop. Contacts come in many styles such as solder, crimp, printed circuit (PC), to name just those found in this catalog. Also see SOLDER CONTACT, CRIMP CONTACT, STAMPED AND FORMED CONTACT, PIN CONTACT, and SOCKET CONTACT.

CONTACT ALIGNMENT – The overall play that a contact has in the insulator cavity to allow the mating contacts to self align. Also called contact float.

CONTACT ARRANGEMENT – See LAYOUT.

CONTACT CAVITY – A defined hole in the connector insulator into which the contacts fit. The cavities are generally marked with a unique designation or number for ease of identification.

CONTACT RESISTANCE – The maximum amount of resistance which a contact introduces into the connection when carrying a specified current (usually stated in milliohms). When not stated, values are typically given for “Initial” or new contacts. Most specifications also limit the maximum resistance during or after each of a series of extreme tests, such as “Contact Resistance After Corrosion Test”. These figures are typically slightly higher than “Initial”.

CONTACT RETENTION – The maximum allowable axial load which can be applied to a contact from either direction without it being dislodged from the insulator. Usually stated in Newtons or pounds of force (4.45 = 1 lbf).

CONTACT SEPARATION FORCE – The force required to separate a pair of mated contacts. Usually stated in grams or ounces.

CONTACT SIZE – The size of the engaging pin and socket contacts in AWG size or metric diameter of the pin.

CONTACT SPACING – The distance between two centers of adjacent contacts.

COUPLING NUT (Also known as LOCKING RING) - The rotating ring on plug style connectors which mechanically locks

the two connector halves together.

CRIMP CONTACT – A contact which is terminated to a wire by means of mechanical deformation of the receiving area by means of an appropriate tool.

CSA – Abbreviation for Canadian Standards Association.

CURRENT RATING – The maximum current that a particular wire, contact, or connector can accommodate. NOTE: When several wires are used in a single connector or elevated temperature or altitude is involved, derating curves must be applied to these ratings.

DERATING CURVE – A graph of the change in power handling capability of a connector as a function of ambient temperature or altitude. Typically the graphed function is curved, hence the name.

DISCRIMINATION – A method of ensuring that two similar size connectors cannot be mated. This may be achieved by inclusion of discriminating pins, which enter an empty contact cavity, or by other mechanical means.

DISCRIMINATING PINS – See KEYING.
ENDBELL (also known as BACKSHELL) – The outer rear end of the connector, which is attached by means of internal threads or screws. It adapts the connector to its wire connections in a variety of ways. Typical endbells might have cable clamps to secure a wire bundle, ridges for heat shrink tubing, pipe threads, or shield termination mechanisms.

EXTRACTION TOOL – A device used to remove a contact from a connector insulator. The extraction tool is inserted into the mating face of the insulator and the contact comes out the rear, or wire side, of the connector.

FIRST-MAKE LAST-BREAK CONTACT – A contact which is longer than a standard contact or which sits in the insulator in such a way that it mates with the opposing connector half before any of the other contacts. Used to ensure that a ground connection between the connector halves mates before any of the other contacts.

FLANGED RECEPTACLE – The shell of this connector has a square flange with mounting holes at each corner. Mounting holes are usually clearance holes, but may be threaded. Receptacle



flanges may be mounted in front or at the rear of the panel.

FLASH PLATING. – As commonly used in connector terminology, flash refers to extremely thin platings of metal. A flash plating is the minimum thickness required to ensure complete surface coverage. It is typically used on contacts that will have only occasional mating and unmating.

IEC – Abbreviation for the International Electrotechnical Commission. An international organization, which develops standards exclusively for electrical engineering. CENELEC is the equivalent organization at the European level.

INSULATOR – The insulating element into which the contacts are mounted in a connector.

IP67 - One classification from a rating system used in Europe covering the environmental sealing capability of an enclosure. The system uses two digits, the first digit relates to the degrees of protection the connector has from dirt and dust under the conditions defined in the specification. The second digit relates to the degrees of protection it has against moisture. The degree of protection against dirt ranges from 1 (no protection), to 6 (dust tight). Moisture sealing in the specification ranges from 1 (no protection), to 8 (protected against continuous submersion). The classification IP67 states that the connector is “dust-tight” (6), allowing no ingress of dust what-so-ever, and “protected against the effects of immersion” (7), the ingress of water in harmful quantity shall not be possible when the connector is immersed in water under defined conditions of pressure and time.

JAM NUT RECEPTACLE – A receptacle connector that is mounted from the rear

side of the panel and is held in place by a large hex nut (jam nut).

KEYING – A method of differentiating a connector if more than one connector with the same sex and layout is to be used in a system. The key is a pin which can be located in a contact cavity or slot. The key will prevent a connector without a matching orifice from mating.

LAYOUT – The number, size, and geometric arrangement of the contacts in a connector. When a connector is said to have a certain “layout” it refers to a specific contact configuration. For example, the Snap Together Connector series has a page of drawings showing the arrangement of the contacts in the insulator. Each of these arrangements can be referred to as a layout.

LOCKING RING – See COUPLING NUT.

PIN CONTACT – The contact that has a long shaft at the engagement end which enters the socket contact.

PLUG – The male portion of the connector pair usually employing a coupling nut to secure it to the receptacle half. A Plug may have either pin or socket contacts.

POLARIZATION – Polarization ensures that connector halves engage in such a way that the identified contact cavities always engage each other, A to A etc. The connector is polarized.

POLARIZING PIN – See KEYING.

REAR MOUNTING – A receptacle that mounts through the panel from the rear, with its mounting flange inside the equipment. Typically, rear mount receptacles are slightly longer than front mount types to allow for the thickness of the panel. Flange mount receptacles usually come in front and rear mount

versions. All Jam nut receptacles are rear mount.

RECEPTACLE – The connector which mates with the plug. The receptacle has threads, pins or ramps that engage the coupling nut on the plug, locking the two halves together. A receptacle may have either pin or socket contacts.

SHELL – The outside case of a connector into which the insulator and contacts are situated.

SHELL SIZE – A standard system developed for military circular connectors for indicating the diameter of the shell. The system is based upon 1/16” increments, that is, a size 16 shell is one inch in diameter.

SOCKET CONTACT – The contact that has an opening at the engagement end to accept the pin contact.

SOLDER CONTACT – A contact that is terminated to the wire or printed circuit with solder. The alternative is crimp contacts to which a wire is attached by crimping.

SOLDER CUP – The end of a SOLDER CONTACT designed to accept a wire, which will then be soldered to the contact.

STAMPED AND FORMED CONTACT – Contacts made by stamping and forming a sheet of metal rather than by machining metal stock.

UL – Abbreviation for Underwriter’s Laboratories, a corporation supported by a group of underwriters for the purpose of establishing safety standards covering certain types of equipment and components in the United States. Product Safety Information

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121587-0025	16	192900-0118	46	192900-0447	67	192900-0680	34	192990-0480	10
121587-0026	16	192900-0119	45	192900-0448	67	192900-0681	30	192990-0960	19
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Dimensions shown in mm (inch)

Specifications and dimensions subject to change

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1. MATERIAL CONTENT AND PHYSICAL FORM

Electrical connectors do not usually contain hazardous materials. They contain conducting and non-conducting materials and can be divided into two groups.

a) Printed circuit types and low cost audio types which employ all plastic insulators and casings.

b) Rugged, Fire Barrier and High Reliability types with metal casings and either natural rubber, synthetic rubber, plastic or glass insulating materials. Contact materials vary with type of connector and also application and are usually manufactured from either: Copper, copper alloys, nickel, alumel, chromel or steel. In special applications, other alloys may be specified.

2. FIRE CHARACTERISTICS AND ELECTRIC SHOCK HAZARD

There is no fire hazard when the connector is correctly wired and used within the specified parameters. Incorrect wiring or assembly of the connector or careless use of metal tools or conductive fluids, or transit damage to any of the component parts may cause electric shock or burns. Live circuits must not be broken by separating mated connectors as this may cause arcing, ionization and burning. Heat dissipation is greater at maximum resistance in a circuit. Hot spots may occur when resistance is raised locally by damage, e.g. cracked or deformed contacts, broken strands of wire. Local overheating may also result from the use of the incorrect application tools or from poor quality soldering or slack screw terminals. Overheating may occur if the ratings in the product Data Sheet/Catalog are exceeded and can cause breakdown of insulation and hence electric shock. If heating is allowed to continue it intensifies by further increasing the local resistance through loss of temper of spring contacts, formation of oxide film on contacts and wires and leakage currents through carbonization of insulation and tracking paths. Fire can then result in the presence of combustible materials and this may release noxious fumes. Overheating may not be visually apparent. Burns may result from touching overheated components.

3. HANDLING

Care must be taken to avoid damage to any component parts of electrical connectors during installation and use. Although there are normally no sharp edges, care must be taken when handling certain components to avoid injury to fingers. Electrical connectors may be damaged in transit to the customers, and damage may result in creation of hazards. Products should therefore be examined prior to installation/use and rejected if found to be damaged.

4. DISPOSAL

Incineration of certain materials may release noxious or even toxic fumes.

5. APPLICATION

Connectors with exposed contacts should not be selected for use on the current supply side of an electrical circuit, because an electric shock could result from touching exposed contacts on an unmated connector. Voltages in excess of 30 V ac or 42.5 V dc are potentially hazardous and care should be taken to ensure that such voltages cannot be transmitted in any way to exposed metal parts of the connector body. The connector and wiring should be checked, before making live, to have no damage to metal parts or insulators, no solder blobs, loose strands, conducting lubricants, swarf, or any other undesired conducting particles. Circuit resistance and continuity check should be made to make certain that there are no high resistance joints or spurious conducting paths. Always use the correct application tools as specified in the Data Sheet/Catalog. Do not permit untrained personnel to wire, assemble or tamper with connectors. For operation voltage please see appropriate national regulations.

IMPORTANT GENERAL INFORMATION

(i) **Air and creepage paths/Operating voltage.** The admissible operating voltages depend on the individual applications and the valid national and other applicable safety regulations.

For this reason the air and creepage path data are only reference values. Observe reduction of air and creepage paths due to PC board and/or harnessing.

(ii) **Temperature**

All information given are temperature limits. The operation temperature depends on the individual application.

(iii) **Other important information**

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Cannon Trident Connector



Circular/Filter/Hermetic/Fiber Optic Connectors

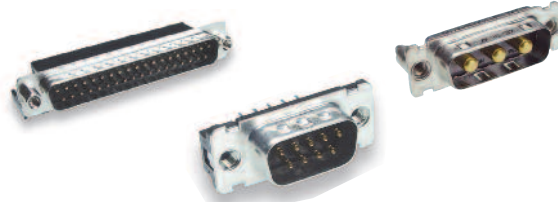
As a world leader in circular, filter, and hermetic connectors, ITT can leverage its design and manufacturing expertise to fit virtually any application. Our expertise includes fast positive mating for a wide range of military applications, as well as numerous sizes and contact configurations for various harsh environments. Our wide variety of fiber optic products include hybrid contacts, multi-channel, rack and panel, and hi-rel assemblies, including MIL and ARINC standard solutions. ITT can meet numerous specs, including NATO and MIL standards.



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D-Subminiature Connectors

Cannon invented D-sub connectors in 1952. Our family of D-Subs now includes combinations of signal, power and RF, as well as severe service sealed connectors. Cannon D-Subs are available with an extensive line of backshells and accessories and are one of the most economical shielded connector solutions available. ITT D-Sub connectors are qualified to the MIL-DTL-24308 specification.



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Initially pioneered by Cannon during the 1930s, Interconnect Solutions is the world leader in rack and panel connectors, offering unmatched variety of shell configurations and insert arrangements, materials, plating, and contact options. Many of our standard and custom designs meet the stringent requirements of ARINC 600, ARINC 404 (MIL-C-81659), and MIL-DTL-83733 standards.



www.ittcannon.com/rackandpanel

RF Connectors

ITT Interconnect Solutions has been providing interconnect products to the Microwave and RF industry since 1963 (formerly The Sealelectro Corporation). The RF 50 & 75 Ohm product lines cover UHF band through Ku band requirements. These connectors and cable assemblies are available with a thread type, snap type, bayonet type or slide on coupling method. The frequencies range from DC to 18+ GHz.



www.ittcannon.com/RF50 • www.ittcannon.com/RF75

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The ITT ICS interconnect range includes sealed circular and rectangular connectors in metal or plastic shells. These configurations include board to cable or cable to cable/ bulkhead applications. Both signal and power contacts can be combined in various layouts. All product lines within the Transportation segment offer very low contact resistance providing maximum signal integrity.



www.ittcannon.com/transportation

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