## Thyristor Module

| $\mathrm{V}_{\text {RRM }}$ | $=2 \times 1200 \mathrm{~V}$ |
| :--- | :--- |
| $\mathrm{I}_{\text {TAV }}$ | $=181 \mathrm{~A}$ |
| $\mathrm{~V}_{\mathrm{T}}$ | $=1.03 \mathrm{~V}$ |

## Phase leg

## Part number

MCC162-12io1




## Features / Advantages:

- Thyristor for line frequency
- Planar passivated chip
- Long-term stability
- Direct Copper Bonded Al2O3-ceramic


## Applications:

- Line rectifying $50 / 60 \mathrm{~Hz}$
- Softstart AC motor control
- DC Motor control
- Power converter
- AC power control
- Lighting and temperature control

Package: Y4

- Isolation Voltage: 3600 V~
- Industry standard outline
- RoHS compliant
- Soldering pins for PCB mounting
- Base plate: DCB ceramic
- Reduced weight
- Advanced power cycling


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| Thyristo |  |  |  |  | ating |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Symbol | Definition | Conditions |  | min. | typ. | max. | Unit |
| $\mathrm{V}_{\text {RSMIDSM }}$ | max. non-repetitive reverse/forward blocking voltage |  | $\mathrm{T}_{\mathrm{v} \mathrm{J}}=25^{\circ} \mathrm{C}$ |  |  | 1300 | V |
| $V_{\text {RRMDRM }}$ | max. repetitive reverse/forward blocking voltage |  | $\mathrm{T}_{\mathrm{v} j}=25^{\circ} \mathrm{C}$ |  |  | 1200 | V |
| $\mathrm{I}_{\mathrm{R} D}$ | reverse current, drain current | $\begin{aligned} & V_{R / D}=1200 \mathrm{~V} \\ & V_{R / D}=1200 \mathrm{~V} \end{aligned}$ | $\begin{aligned} & \mathrm{T}_{\mathrm{v},}=25^{\circ} \mathrm{C} \\ & \mathrm{~T}_{\mathrm{v} \nu}=125^{\circ} \mathrm{C} \end{aligned}$ |  |  | $\begin{array}{r} 300 \\ 10 \end{array}$ | $\mu \mathrm{A}$ mA |
| $\mathrm{V}_{\text {T }}$ | forward voltage drop | $\begin{aligned} & \mathrm{I}_{\mathrm{T}}=150 \mathrm{~A} \\ & \mathrm{I}_{\mathrm{T}}=300 \mathrm{~A} \end{aligned}$ | $\mathrm{T}_{\mathrm{vJ}}=25^{\circ} \mathrm{C}$ |  |  | $\begin{aligned} & 1.09 \\ & 1.25 \end{aligned}$ | V |
|  |  | $\begin{aligned} & \mathrm{I}_{\mathrm{T}}=150 \mathrm{~A} \\ & \mathrm{I}_{\mathrm{T}}=300 \mathrm{~A} \end{aligned}$ | $\mathrm{T}_{\mathrm{v} j}=125^{\circ} \mathrm{C}$ |  |  | $\begin{aligned} & 1.03 \\ & 1.25 \end{aligned}$ | V |
| $\mathrm{I}_{\text {tav }}$ | average forward current | $\mathrm{T}_{\mathrm{C}}=85^{\circ} \mathrm{C}$ | $\mathrm{T}_{\mathrm{v},}=125^{\circ} \mathrm{C}$ |  |  | 181 | A |
| $\mathrm{I}_{\text {T(RMS) }}$ |  | $180^{\circ}$ sine |  |  |  | 300 | A |
|  |  |  | $\mathrm{T}_{\mathrm{vj}}=125^{\circ} \mathrm{C}$ |  |  | $0.88$ | V |
| $\mathrm{r}_{\text {T }}$ |  |  |  |  |  | $\mathrm{m} \Omega$ |
| $\mathrm{R}_{\text {thuc }}$ | thermal resistance junction to case |  |  |  |  |  | 0.155 | K/W |
| $\mathbf{R}_{\text {thCH }}$ | thermal resistance case to heatsink |  |  |  | 0.07 |  | K/W |
| $\mathrm{P}_{\text {tot }}$ | total power dissipation |  | $\mathrm{T}_{\mathrm{c}}=25^{\circ} \mathrm{C}$ |  |  | 645 | W |
| $\mathrm{I}_{\text {TSM }}$ | max. forward surge current | $\mathrm{t}=10 \mathrm{~ms} ;(50 \mathrm{~Hz}) \text {, sine }$ | $\mathrm{T}_{\mathrm{v},}=45^{\circ} \mathrm{C}$ |  |  | 6.00 | kA |
|  |  | $\mathrm{t}=8,3 \mathrm{~ms} ;(60 \mathrm{~Hz})$, sine |  |  |  |  | kA |
|  |  | $\mathrm{t}=10 \mathrm{~ms} ;(50 \mathrm{~Hz})$, sine | $\mathrm{T}_{\mathrm{v} \mathrm{J}}=125^{\circ} \mathrm{C}$ |  |  | 5.10 | kA |
|  |  | $\mathrm{t}=8,3 \mathrm{~ms} ;(60 \mathrm{~Hz})$, sine | $\mathrm{V}_{\mathrm{R}}=0 \mathrm{~V}$ |  |  | 5.51 | kA |
| 12t | value for fusing | $\mathrm{t}=10 \mathrm{~ms} ;(50 \mathrm{~Hz})$, sine | $\mathrm{T}_{\mathrm{v} \mathrm{J}}=45^{\circ} \mathrm{C}$ |  |  | 180.0 | $\mathrm{kA}^{2} \mathrm{~s}$ |
|  |  | $\mathrm{t}=8,3 \mathrm{~ms} ;(60 \mathrm{~Hz})$, sine | $\mathrm{V}_{\mathrm{R}}=0 \mathrm{~V}$ |  |  | 174.7 | $\mathrm{kA}^{2} \mathrm{~s}$ |
|  |  | $\mathrm{t}=10 \mathrm{~ms}$; $(50 \mathrm{~Hz})$, sine | $\mathrm{T}_{\mathrm{v} \text { }}=125^{\circ} \mathrm{C}$ |  |  | 130.1 | $\mathrm{kA}^{2} \mathrm{~s}$ |
|  |  | $\mathrm{t}=8,3 \mathrm{~ms} ;(60 \mathrm{~Hz})$, sine | $\mathrm{V}_{\mathrm{R}}=0 \mathrm{~V}$ |  |  | 126.3 | $\mathrm{kA}^{2} \mathrm{~s}$ |
| C | junction capacitance | $\mathrm{V}_{\mathrm{R}}=400 \mathrm{~V} \mathrm{f}=1 \mathrm{MHz}$ | $\mathrm{T}_{\mathrm{v},}=25^{\circ} \mathrm{C}$ |  | 273 |  | pF |
| $\mathrm{P}_{\mathrm{GM}}$ | max. gate power dissipation | $\mathrm{t}_{\mathrm{p}}=30 \mu \mathrm{~s}$ | $\mathrm{T}_{\mathrm{C}}=125^{\circ} \mathrm{C}$ |  |  | 120 | W |
|  |  | $\mathrm{t}_{\mathrm{p}}=500 \mu \mathrm{~s}$ |  |  |  | 60 | W |
| $\mathrm{P}_{\mathrm{GAV}}$ | average gate power dissipation |  |  |  |  | 8 | W |
| (di/dt) ${ }_{\text {cr }}$ | critical rate of rise of current | $\begin{aligned} & \mathrm{T}_{\mathrm{V},}=125^{\circ} \mathrm{C} ; \mathrm{f}=50 \mathrm{~Hz} \quad \text { repetitive, } \mathrm{I}_{\mathrm{T}}=540 \mathrm{~A} \\ & \mathrm{t}_{\mathrm{P}}=200 \mu \mathrm{~s} ; \mathrm{di}_{\mathrm{G}} / \mathrm{dt}=0.5 \mathrm{~A} / \mu \mathrm{s} ; \text { } \\ & \mathrm{I}_{\mathrm{G}}=0.5 \mathrm{~A} ; \mathrm{V}=2 / 3 \mathrm{~V}_{\text {DRM }} \quad \text { non-repet., } \mathrm{I}_{\mathrm{T}}=180 \mathrm{~A} \end{aligned}$ |  |  |  | 150 | A/ $\mu \mathrm{s}$ |
|  |  |  |  |  |  |  |  |
|  |  |  |  |  |  | 500 | A/ $/ \mathrm{s}$ |
| $\overline{(d v / d t)}{ }_{\text {cr }}$ | critical rate of rise of voltage | $\begin{aligned} & \mathrm{V}=2 / 3 \mathrm{~V}_{\mathrm{DRM}} \\ & \mathrm{R}_{\mathrm{GK}}=\infty ; \text { method } 1 \text { (linear voltage rise) } \end{aligned}$ |  |  |  | 1000 | $\mathrm{V} / \mu \mathrm{s}$ |
|  |  |  |  |  |  |  |  |
| $\mathrm{V}_{\text {GT }}$ | gate trigger voltage | $\mathrm{V}_{\mathrm{D}}=6 \mathrm{~V}$ | $\mathrm{T}_{\mathrm{v},}=25^{\circ} \mathrm{C}$ |  |  | 2.5 | V |
|  |  |  | $\mathrm{T}_{\mathrm{v},}=-40^{\circ} \mathrm{C}$ |  |  | 2.6 | V |
| $I_{\text {GT }}$ | gate trigger current | $\mathrm{V}_{\mathrm{D}}=6 \mathrm{~V}$ | $\mathrm{T}_{\mathrm{v},}=25^{\circ} \mathrm{C}$ |  |  | 150 | mA |
|  |  |  | $\mathrm{T}_{\mathrm{v},}=-40^{\circ} \mathrm{C}$ |  |  | 200 | mA |
| $\overline{\mathrm{V} \text { GD }}$ | gate non-trigger voltage | $V_{D}=2 / 3 V_{\text {DRM }}$ | $\mathrm{T}_{\mathrm{v} J}=125^{\circ} \mathrm{C}$ |  |  | 0.2 | V |
| $\mathrm{I}_{\mathrm{GD}}$ | gate non-trigger current |  |  |  |  | 10 | mA |
| $\mathrm{I}_{\mathrm{L}}$ | latching current | $\mathrm{t}_{\mathrm{p}}=30 \mu \mathrm{~s}$ | $\mathrm{T}_{\mathrm{v},}=25^{\circ} \mathrm{C}$ |  |  | 300 | mA |
|  |  | $\mathrm{I}_{\mathrm{G}}=0.5 \mathrm{~A} ; \mathrm{di}_{\mathrm{G}} / \mathrm{dt}=0$. |  |  |  |  |  |
| $\mathrm{I}_{\mathrm{H}}$ | holding current | $\mathrm{V}_{\mathrm{D}}=6 \mathrm{~V} \quad \mathrm{R}_{\mathrm{GK}}=\infty$ | $\mathrm{T}_{\mathrm{v} \mathrm{J}}=25^{\circ} \mathrm{C}$ |  |  | 200 | mA |
| $\mathrm{t}_{\mathrm{gd}}$ | gate controlled delay time | $V_{D}=1 / 2 V_{\text {DRM }}$ | $\mathrm{T}_{\mathrm{v} J}=25^{\circ} \mathrm{C}$ |  |  | 2 | $\mu \mathrm{s}$ |
|  |  | $\mathrm{I}_{\mathrm{G}}=0.5 \mathrm{~A} ; \mathrm{di}_{\mathrm{G}} / \mathrm{dt}=0$ |  |  |  |  |  |
| $\mathbf{t a}_{\text {a }}$ | turn-off time | $\begin{aligned} & V_{R}=100 \mathrm{~V} ; \mathrm{I}_{\mathrm{T}}=300 \mathrm{~A} ; \mathrm{V}=2 / 3 \mathrm{~V}_{\mathrm{DRM}} \mathrm{~T}_{\mathrm{VJ}}=100^{\circ} \mathrm{C} \\ & \mathrm{di} / \mathrm{dt}=10 \mathrm{~A} / \mu \mathrm{s} \mathrm{dv} / \mathrm{dt}=20 \mathrm{~V} / \mu \mathrm{s} \mathrm{t}_{\mathrm{p}}=200 \mu \mathrm{~s} \end{aligned}$ |  |  | 150 |  | $\mu \mathrm{s}$ |


| Package | Y4 |  |  | Ratings |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Symbol | Definition Conditions |  |  | min. | typ. | max. | Unit |
| $\mathrm{I}_{\text {RMS }}$ | RMS current per terminal |  |  |  |  | 300 | A |
| Tvs | virtual junction temperature |  |  | -40 |  | 125 | ${ }^{\circ} \mathrm{C}$ |
| $\mathrm{T}_{\text {op }}$ | operation temperature |  |  | -40 |  | 100 | ${ }^{\circ} \mathrm{C}$ |
| $\mathrm{T}_{\text {stg }}$ | storage temperature |  |  | -40 |  | 125 | ${ }^{\circ} \mathrm{C}$ |
| Weight |  |  |  |  | 150 |  | g |
| $\begin{aligned} & \mathbf{M}_{\mathrm{D}} \\ & \mathbf{M}_{\mathrm{T}} \end{aligned}$ | mounting torque terminal torque |  |  | $\begin{array}{r} 2.25 \\ 4.5 \end{array}$ |  | $\begin{array}{r} 2.75 \\ 5.5 \end{array}$ | $\mathrm{Nm}$ $\mathrm{Nm}$ |
| $\mathbf{d}_{\text {Spp/App }}$ <br> $\mathbf{d}_{\text {spb/Apb }}$ | creepage distance on surface / striking distance through air | terminal to terminal terminal to backside | $\begin{aligned} & 14.0 \\ & 16.0 \end{aligned}$ | $\begin{aligned} & 10.0 \\ & 16.0 \end{aligned}$ |  |  | $\begin{aligned} & \mathrm{mm} \\ & \mathrm{~mm} \end{aligned}$ |
| $\mathrm{V}_{\text {ISOL }}$ | isolation voltage $\begin{aligned} & \text { t }=1 \text { second } \\ & \\ & t=1 \text { minute }\end{aligned}$ | $50 / 60 \mathrm{~Hz}, \mathrm{RMS}$; lisol $\leq 1 \mathrm{~mA}$ |  | $\begin{aligned} & 3600 \\ & 3000 \end{aligned}$ |  |  | V V |



Data Matrix: part no. (1-19), DC + PI (20-25), lot.no.\# (26-31), blank (32), serial no.\# (33-36)

| Ordering | Ordering Number | Marking on Product | Delivery Mode | Quantity | Code No. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Standard | MCC162-12io1 | MCC162-12io1 | Box | 6 | 429597 |

## Equivalent Circuits for Simulation *on die level $\quad \mathrm{T}_{\mathrm{vJ}}=125^{\circ} \mathrm{C}$



Thyristor
$\underset{\mathbf{V}_{\text {max }}}{ }$ threshold voltage 0.88 V
$\mathbf{R}_{0 \max }$ slope resistance * $0.8 \quad \mathrm{~m} \Omega$

Outlines Y4


Optional accessories for modules
Keyed gate/cathode twin plugs with wire length $=350 \mathrm{~mm}$, gate $=$ white, cathode $=$ red $\left.\begin{array}{l}\text { Type ZY 180L ( } L=\text { Left for pin pair 4/5) } \\ \text { Type ZY 180R ( } R=\text { Right for pin pair } 6 / 7 \text { ) }\end{array}\right\}$ UL 758, style 3751


C-C (1:1)


## Thyristor



Fig. 1 Surge overload current $\mathrm{I}_{\text {TSM }}$, $\mathrm{I}_{\mathrm{FSM}}$ : Crest value, t: duration


Fig. $2 I^{2} t$ versus time ( $1-10 \mathrm{~ms}$ )


Fig. 4 Power dissipation vs. on-state current \& ambient temperature (per thyristor or diode)


Fig. 6 Three phase rectifier bridge: Power dissipation versus direct output current and ambient temperature


Fig. 3 Max. forward current at case temperature


Fig. 5 Gate trigger characteristics


Fig. 7 Gate trigger delay time

## Thyristor



Fig. 8 Three phase AC-controller: Power dissipation versus RMS output current and ambient temperature

$\mathrm{R}_{\mathrm{th} \mathrm{C}}$ for various conduction angles d :

| d | $\mathrm{R}_{\text {thJc }}[\mathrm{K} / \mathrm{W}]$ |
| :---: | :---: |
| DC | 0.155 |
| $180^{\circ}$ | 0.167 |
| $120^{\circ}$ | 0.176 |
| $60^{\circ}$ | 0.197 |
| $30^{\circ}$ | 0.227 |

Constants for $Z_{\text {thJc }}$ calculation:

| i | $\mathrm{R}_{\text {thi }}[K / W]$ | $\mathrm{t}_{\mathrm{i}}[\mathrm{s}]$ |
| :---: | :---: | :---: |
| 1 | 0.0072 | 0.001 |
| 2 | 0.0188 | 0.080 |
| 3 | 0.1290 | 0.200 |

Fig. 9 Transient thermal impedance junction to case (per thyristor/diode)

$\mathrm{R}_{\mathrm{th} \mathrm{Jk}}$ for various conduction angles d :

| d | $\mathrm{R}_{\text {thJK }}[\mathrm{K} / \mathrm{W}]$ |
| :---: | :---: |
| DC | 0.225 |
| $180^{\circ}$ | 0.237 |
| $120^{\circ}$ | 0.246 |
| $60^{\circ}$ | 0.267 |
| $30^{\circ}$ | 0.297 |

Constants for $Z_{\text {thJK }}$ calculation:

| i | $\mathrm{R}_{\text {thi }}[\mathrm{K} / \mathrm{W}]$ | $\mathrm{t}_{\mathrm{i}}[\mathrm{s}]$ |
| :---: | :---: | :---: |
| 1 | 0.0072 | 0.001 |
| 2 | 0.0188 | 0.080 |
| 3 | 0.1290 | 0.200 |
| 4 | 0.0700 | 1.000 |

Fig. 10 Transient thermal impedance junction to heatsink (per thyristor/diode)

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| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 25.163.2453.0 | 25.163.4253.0 | 25.190.2053.0 | 25.194.3453.0 | 25.320.4853.1 | 25.320.5253.1 | 25.326.3253.1 | 25.326.3553.1 | 25.330.1 | 1653.1 |
| 25.330.4753.1 | 25.330.5253.1 | 25.334.3253.1 | 25.334.3353.1 | 25.350.2053.0 | 25.352.4753.1 | 25.522.3253.0 | T483C T484C | T485F | T485 |
| T512F-YEB | T513F T514F | T554 T612FSE | 25.161.3453.0 | 25.179.2253.0 | 25.194.3253.0 | 25.325.1253.1 | 25.326.4253.1 | 25.330.0 | 0953.1 |
| 25.332.4353.1 | 25.350.1653.0 | 25.350.2453.0 | 25.352.1453.0 | 25.352.1653.0 | 25.352.2453.0 | 25.352.5453.1 | 25.522.3353.0 | 25.602.4 | 4053.0 |
| 25.640.5053.0 |  |  |  |  |  |  |  |  |  |

