MDD255-12N1

## Standard Rectifier Module

$\mathrm{V}_{\text {RRM }}=2 \times 1200 \mathrm{~V}$
$\mathrm{I}_{\mathrm{FAV}}=270 \mathrm{~A}$
$\mathrm{~V}_{\mathrm{F}}=1.08 \mathrm{~V}$

## Phase leg

## Part number

MDD255-12N1


NㅔN2873


## Features / Advantages:

- Package with DCB ceramic
- Improved temperature and power cycling
- Planar passivated chips
- Very low forward voltage drop
- Very low leakage current


## Applications:

- Diode for main rectification
- For single and three phase bridge configurations
- Supplies for DC power equipment
- Input rectifiers for PWM inverter
- Battery DC power supplies
- Field supply for DC motors

Package: Y1

- Isolation Voltage: 3600 V~
- Industry standard outline
- RoHS compliant
- Height: 30 mm
- Base plate: DCB ceramic
- Reduced weight
- Advanced power cycling


## Disclaimer Notice

Information furnished is believed to be accurate and reliable. However, users should independently evaluate the suitability of and test each product selected for their own applications. Littelfuse products are not designed for, and may not be used in, all applications. Read complete Disclaimer Notice at www.littelfuse.com/disclaimer-electronics.

MDD255-12N1

| Rectifier |  |  |  | Ratings |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Symbol | Definition | Conditions |  | min. | typ. | max. | Unit |
| $\mathrm{V}_{\text {RSM }}$ | max. non-repetitive reverse blocking voltage |  | $\mathrm{T}_{\mathrm{v} J}=25^{\circ} \mathrm{C}$ |  |  | 1300 | V |
| $\mathrm{V}_{\text {RRM }}$ | max. repetitive reverse blocking voltage |  | $\mathrm{T}_{\mathrm{v} J}=25^{\circ} \mathrm{C}$ |  |  | 1200 | V |
| $\mathrm{I}_{\mathrm{R}}$ | reverse current | $\begin{aligned} & \mathrm{V}_{\mathrm{R}}=1200 \mathrm{~V} \\ & \mathrm{~V}_{\mathrm{R}}=1200 \mathrm{~V} \end{aligned}$ | $\begin{aligned} & \mathrm{T}_{\mathrm{v} J}=25^{\circ} \mathrm{C} \\ & \mathrm{~T}_{\mathrm{v} \nu}=150^{\circ} \mathrm{C} \end{aligned}$ |  |  | $\begin{array}{r} 500 \\ 20 \end{array}$ | $\begin{gathered} \mu \mathrm{A} \\ \mathrm{~mA} \end{gathered}$ |
| $\bar{V}_{\text {F }}$ | forward voltage drop | $\begin{aligned} & I_{F}=300 \mathrm{~A} \\ & \mathrm{I}_{\mathrm{F}}=600 \mathrm{~A} \end{aligned}$ | $\mathrm{T}_{\mathrm{v} \delta}=25^{\circ} \mathrm{C}$ |  |  | $\begin{aligned} & 1.19 \\ & 1.40 \end{aligned}$ | V V |
|  |  | $\begin{aligned} & I_{F}=300 \mathrm{~A} \\ & \mathrm{I}_{\mathrm{F}}=600 \mathrm{~A} \end{aligned}$ | $\mathrm{T}_{\mathrm{v} \delta}=125^{\circ} \mathrm{C}$ |  |  | $\begin{aligned} & 1.08 \\ & 1.35 \end{aligned}$ | V |
| $\mathrm{I}_{\text {fav }}$ | average forward current | $\mathrm{T}_{\mathrm{C}}=100^{\circ} \mathrm{C}$ | $\mathrm{T}_{\mathrm{v} \delta}=150^{\circ} \mathrm{C}$ |  |  | 270 | A |
| $\mathrm{I}_{\text {f(RMS) }}$ | RMS forward current | $180^{\circ}$ sine |  |  |  | 450 | A |
| $\begin{aligned} & \overline{V_{\mathrm{FO}}} \\ & \mathbf{r}_{\mathrm{F}} \end{aligned}$ |  |  | $\mathrm{T}_{\mathrm{v} \mathrm{J}}=150^{\circ} \mathrm{C}$ |  |  | $\begin{array}{r} 0.80 \\ 0.6 \end{array}$ | V $m \Omega$ |
| $\mathbf{R}_{\text {thuc }}$ | thermal resistance junction to case |  |  |  |  | 0.14 | K/W |
| $\mathbf{R}_{\text {thCH }}$ | thermal resistance case to heatsink |  |  |  | 0.04 |  | K/W |
| $\mathrm{P}_{\text {tot }}$ | total power dissipation |  | $\mathrm{T}_{\mathrm{C}}=25^{\circ} \mathrm{C}$ |  |  | 890 | W |
| $\mathrm{I}_{\text {FSM }}$ | max. forward surge current | $\begin{aligned} & t=10 \mathrm{~ms} ;(50 \mathrm{~Hz}) \text {, sine } \\ & \mathrm{t}=8,3 \mathrm{~ms} ;(60 \mathrm{~Hz}) \text {, sine } \end{aligned}$ | $\begin{aligned} & \mathrm{T}_{\mathrm{V},}=45^{\circ} \mathrm{C} \\ & \mathrm{~V}_{\mathrm{R}}=0 \mathrm{~V} \end{aligned}$ |  |  | $\begin{aligned} & 9.80 \\ & 10.6 \end{aligned}$ | kA kA |
|  |  | $\begin{aligned} & \mathrm{t}=10 \mathrm{~ms} ;(50 \mathrm{~Hz}) \text {, sine } \\ & \mathrm{t}=8,3 \mathrm{~ms} ;(60 \mathrm{~Hz}) \text {, sine } \end{aligned}$ | $\begin{aligned} & \mathrm{T}_{\mathrm{V},}=150^{\circ} \mathrm{C} \\ & \mathrm{~V}_{\mathrm{R}}=0 \mathrm{~V} \end{aligned}$ |  |  | $\begin{aligned} & 8.33 \\ & 9.00 \end{aligned}$ | kA $k A$ |
| 12t | value for fusing | $\begin{aligned} & t=10 \mathrm{~ms} ;(50 \mathrm{~Hz}), \text { sine } \\ & \mathrm{t}=8,3 \mathrm{~ms} ;(60 \mathrm{~Hz}), \text { sine } \end{aligned}$ | $\begin{aligned} & \mathrm{T}_{\mathrm{V} J}=45^{\circ} \mathrm{C} \\ & \mathrm{~V}_{\mathrm{R}}=0 \mathrm{~V} \end{aligned}$ |  |  | $\begin{aligned} & 480.2 \\ & 466.1 \end{aligned}$ | $\begin{aligned} & k A^{2} \mathrm{~S} \\ & k A^{2} \mathrm{~S} \end{aligned}$ |
|  |  | $\begin{aligned} & \mathrm{t}=10 \mathrm{~ms} ;(50 \mathrm{~Hz}) \text {, sine } \\ & \mathrm{t}=8,3 \mathrm{~ms} ;(60 \mathrm{~Hz}) \text {, sine } \end{aligned}$ | $\begin{aligned} & \mathrm{T}_{\mathrm{V} J}=150^{\circ} \mathrm{C} \\ & \mathrm{~V}_{\mathrm{R}}=0 \mathrm{~V} \end{aligned}$ |  |  | $\begin{aligned} & 346.9 \\ & 336.6 \end{aligned}$ | $\begin{aligned} & k A^{2} s \\ & k A^{2} s \end{aligned}$ |
| C | junction capacitance | $\mathrm{V}_{\mathrm{R}}=400 \mathrm{~V} ; \mathrm{f}=1 \mathrm{MHz}$ | $\mathrm{T}_{\mathrm{v} J}=25^{\circ} \mathrm{C}$ |  | 381 |  | pF |

MDD255-12N1

| Package | Y1 |  | Ratings |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Symbol | Definition Conditions |  | min. | typ. | max. | Unit |
| $\mathrm{I}_{\text {RMs }}$ | RMS current per terminal |  |  |  | 600 | A |
| $\mathrm{T}_{\mathrm{vj}}$ | virtual junction temperature |  | -40 |  | 150 | ${ }^{\circ} \mathrm{C}$ |
| $\mathrm{T}_{\text {op }}$ | operation temperature |  | -40 |  | 125 | ${ }^{\circ} \mathrm{C}$ |
| $\mathrm{T}_{\text {stg }}$ | storage temperature |  | -40 |  | 125 | ${ }^{\circ} \mathrm{C}$ |
| Weight |  |  |  | 680 |  | g |
|  | mounting torque |  |  |  | 7 |  |
| $M_{\text {T }}$ | terminal torque |  | 11 |  | 13 | Nm |
| $\mathbf{d}_{\text {Spp/App }}$ $\mathbf{d}_{\text {spb/Apb }}$ | creepage distance on surface / striking distance through air | terminal to terminal terminal to backside | $\begin{aligned} & \hline 16.0 \\ & 16.0 \\ & \hline \end{aligned}$ |  |  | $\begin{aligned} & \mathrm{mm} \\ & \mathrm{~mm} \end{aligned}$ |
| $\mathrm{V}_{\text {ISOL }}$ | isolation voltage $\quad$$\mathrm{t}=1$ second <br> $\mathrm{t}=1$ minute | $50 / 60 \mathrm{~Hz}, \mathrm{RMS}$; lisol $\leq 1 \mathrm{~mA}$ | $\begin{aligned} & 3600 \\ & 3000 \end{aligned}$ |  |  | V V |



| Ordering | Ordering Number | Marking on Product | Delivery Mode | Quantity | Code No. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Standard | MDD255-12N1 | MDD255-12N1 | Box | 3 | 461873 |


| Similar Part | Package | Voltage class |
| :--- | :--- | :---: |
| MDD255-14N1 | Y1-CU | 1400 |
| MDD255-16N1 | Y1-CU | 1600 |
| MDD255-18N1 | Y1-CU | 1800 |
| MDD255-20N1 | Y1-CU | 2000 |


| MDD255-22N1 | Y1-CU | 2200 |
| :--- | :--- | :---: |

## Equivalent Circuits for Simulation *on die level $\quad T_{v J}=150^{\circ} \mathrm{C}$

| $\mathrm{I} \rightarrow \mathrm{~V}_{0}-\sqrt{\mathrm{R}_{0}}$ | Rectifier |  |
| :---: | :---: | :---: |
| $\mathbf{V}_{0 \text { max }} \longrightarrow$ threshold voltage | 0.8 | V |
| $\mathbf{R}_{0 \text { max }}$ slope resistance * | 0.4 | $m \Omega$ |

Outlines Y1


## Rectifier


t [s]
Fig. 1 Surge overload current $\mathrm{I}_{\text {FSM }}$ : Crest value, t : duration

t [ms]
Fig. $2 I^{2} t$ versus time ( $1-10 \mathrm{~ms}$ )


Fig. 3 Max. forward current at case temperature


Fig. 4 Power dissipation vs. forward current \& ambient temperature (per diode)


Fig. 5 Typ. peak reverse current $I_{\text {RM }}$ versus -diF/dt


Fig. 6 Single phase rectifier bridge: Power dissipation vs. direct output current \& ambient temperature. $R=$ resistive load, $L=$ inductive load


Fig. 7 Typ. recovery time $t_{\text {rr }}$ versus - $\mathrm{di}_{\mathrm{F}} / \mathrm{dt}$

## Rectifier



Fig. 8 Three phase rectifier bridge: Power dissipation versus direct output current and ambient temperature


Fig. 9 Transient thermal impedance junction to case (per diode)


Fig. 10 Transient thermal impedance junction to heatsink (per diode)
$\mathrm{R}_{\mathrm{thJC}}$ for various conduction angles d :

| $\mathbf{d}$ | $\mathbf{R}_{\text {thJc }}[K / W]$ |
| :---: | :---: |
| DC | 0.139 |
| $180^{\circ}$ | 0.148 |
| $120^{\circ}$ | 0.156 |
| $60^{\circ}$ | 0.176 |
| $30^{\circ}$ | 0.214 |

Constants for $\mathrm{Z}_{\text {thJc }}$ calculation:

| $\mathbf{i}$ | $\mathbf{R}_{\text {thi }}[\mathbf{K} / \mathbf{W}]$ | $\mathbf{t}_{\mathbf{i}}[\mathbf{s}]$ |
| :---: | :---: | :---: |
| 1 | 0.0066 | 0.00054 |
| 2 | 0.0358 | 0.09800 |
| 3 | 0.0831 | 0.54000 |
| 4 | 0.0129 | 12.0000 |

$R_{\text {thjk }}$ for various conduction angles d :

| $\mathbf{d}$ | $\mathbf{R}_{\text {thJK }}[K / W]$ |
| :---: | :---: |
| DC | 0.179 |
| $180^{\circ}$ | 0.188 |
| $120^{\circ}$ | 0.196 |
| $60^{\circ}$ | 0.216 |
| $30^{\circ}$ | 0.254 |

Constants for $\mathrm{Z}_{\text {thJK }}$ calculation:

| $\mathbf{i}$ | $\mathbf{R}_{\text {thi }}(\mathbf{K} / \mathbf{W})$ | $\mathbf{t}_{\mathbf{i}} \mathbf{( s )}$ |
| :---: | :---: | :---: |
| 1 | 0.0066 | 0.00054 |
| 2 | 0.0358 | 0.09800 |
| 3 | 0.0831 | 0.54000 |
| 4 | 0.0129 | 12.0000 |
| 5 | 0.0400 | 12.0000 |

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| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 25.163.2453.0 | 25.163.4253.0 | 25.190.2053.0 | 25.194.3453.0 | 25.320.4853.1 | 25.320.5253.1 | 25.326.3253.1 | 25.326.3553.1 | 25.330.1 | 1653.1 |
| 25.330.4753.1 | 25.330.5253.1 | 25.334.3253.1 | 25.334.3353.1 | 25.350.2053.0 | 25.352.4753.1 | 25.522.3253.0 | T483C T484C | T485F | T485 |
| T512F-YEB | T513F T514F | T554 T612FSE | 25.161.3453.0 | 25.179.2253.0 | 25.194.3253.0 | 25.325.1253.1 | 25.326.4253.1 | 25.330.0 | 0953.1 |
| 25.332.4353.1 | 25.350.1653.0 | 25.350.2453.0 | 25.352.1453.0 | 25.352.1653.0 | 25.352.2453.0 | 25.352.5453.1 | 25.522.3353.0 | 25.602.4 | 4053.0 |
| 25.640.5053.0 |  |  |  |  |  |  |  |  |  |

