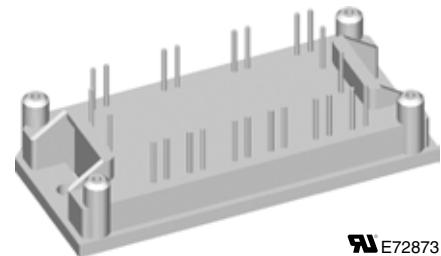
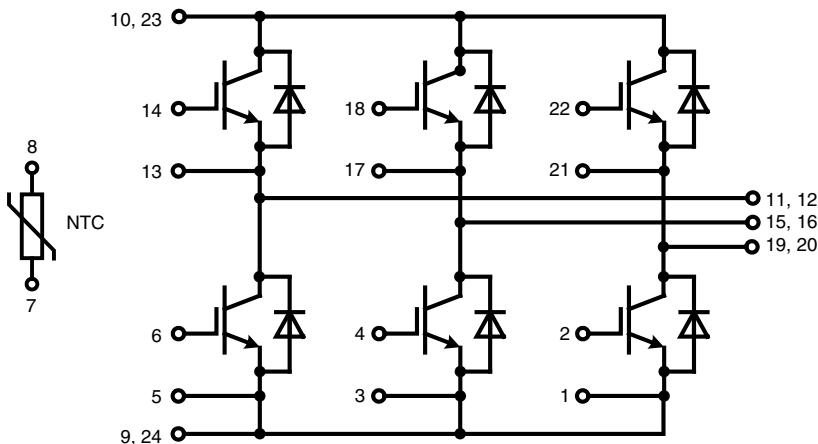


Six-Pack XPT IGBT

$V_{CES} = 1200 \text{ V}$
 $I_{C25} = 60 \text{ A}$
 $V_{CE(\text{sat})} = 1.8 \text{ V}$

Part name (Marking on product)

MIXA40W1200TML



NU E72873

Pin configuration see outlines.

Features:

- High level of integration
- Rugged XPT design
(Xtreme light Punch Through) results in:
 - short circuit rated for 10 μsec .
 - very low gate charge
 - square RBSOA @ 3x I_C
 - low EMI
- Thin wafer technology combined with the XPT design results in a competitive low $V_{CE(\text{sat})}$
- Temperature sense included
- SONIC™ diode
 - fast and soft reverse recovery
 - low operating forward voltage

Application:

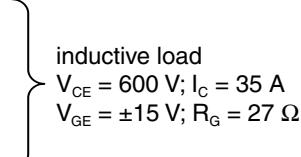
- AC motor drives
- Pumps, Fans
- Washing machines
- Air-conditioning system
- Inverter and power supplies

Package:

- E1 package
- Assembly height is 17.1 mm
- Insulated base plate
- Pins suitable for wave soldering and PCB mounting
- UL registered E72873

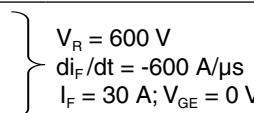
IGBT T1 - T6

Ratings

Symbol	Definitions	Conditions	min.	typ.	max.	Unit
V_{CES}	collector emitter voltage	$T_{VJ} = 25^\circ C$		1200		V
V_{GES}	max. DC gate voltage	continuous		± 20		V
V_{GEM}	max. transient collector gate voltage	transient		± 30		V
I_{C25}	collector current	$T_C = 25^\circ C$	60		A	
I_{C80}		$T_C = 80^\circ C$	40		A	
P_{tot}	total power dissipation	$T_C = 25^\circ C$		195		W
$V_{CE(sat)}$	collector emitter saturation voltage	$I_C = 35 A; V_{GE} = 15 V$	$T_{VJ} = 25^\circ C$ $T_{VJ} = 125^\circ C$	1.8 2.1	2.1	V
$V_{GE(th)}$	gate emitter threshold voltage	$I_C = 1.5 mA; V_{GE} = V_{CE}$	$T_{VJ} = 25^\circ C$	5.4	5.9	V
I_{CES}	collector emitter leakage current	$V_{CE} = V_{CES}; V_{GE} = 0 V$	$T_{VJ} = 25^\circ C$ $T_{VJ} = 125^\circ C$	0.02 0.3	0.15	mA mA
I_{GES}	gate emitter leakage current	$V_{GE} = \pm 20 V$			500	nA
$Q_{G(on)}$	total gate charge	$V_{CE} = 600 V; V_{GE} = 15 V; I_C = 35 A$		106		nC
$t_{d(on)}$	turn-on delay time		70			ns
t_r	current rise time		40			ns
$t_{d(off)}$	turn-off delay time		250			ns
t_f	current fall time		100			ns
E_{on}	turn-on energy per pulse		3.8			mJ
E_{off}	turn-off energy per pulse		4.1			mJ
RBSOA	reverse bias safe operating area	$V_{GE} = \pm 15 V; R_G = 27 \Omega; V_{CEK} = 1200 V$ $T_{VJ} = 125^\circ C$			105	A
I_{sc} (SCSOA)	short circuit safe operating area	$V_{CE} = 900 V; V_{GE} = \pm 15 V;$ $R_G = 27 \Omega; t_p = 10 \mu s$; non-repetitive	$T_{VJ} = 125^\circ C$	140		A
R_{thJC} R_{thCH}	thermal resistance junction to case thermal resistance case to heatsink	(per IGBT)		0.64 0.21	K/W K/W	

Diode D1 - D6

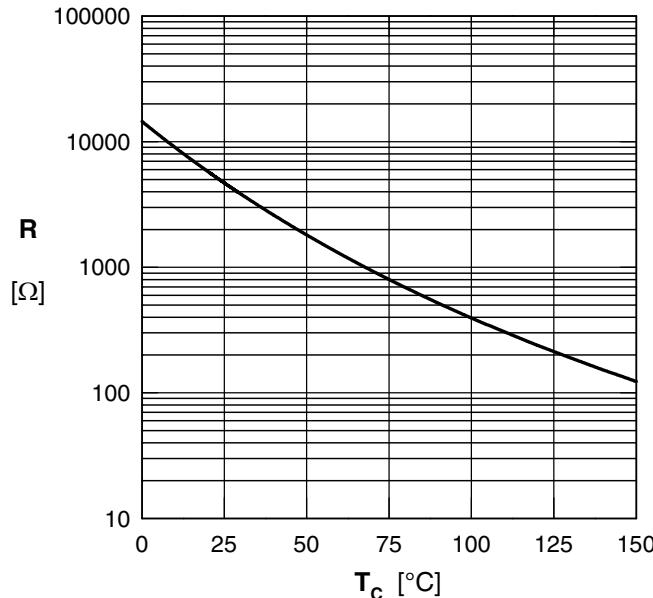
Ratings

Symbol	Definitions	Conditions	min.	typ.	max.	Unit
V_{RRM}	max. repetitive reverse voltage	$T_{VJ} = 25^\circ C$		1200		V
I_{F25}	forward current	$T_C = 25^\circ C$	44		A	
I_{F80}		$T_C = 80^\circ C$	29		A	
V_F	forward voltage	$I_F = 30 A; V_{GE} = 0 V$	$T_{VJ} = 25^\circ C$ $T_{VJ} = 125^\circ C$	1.95 1.95	2.2	V V
Q_{rr}	reverse recovery charge		3.5			μC
I_{RM}	max. reverse recovery current		30			A
t_{rr}	reverse recovery time		350			ns
E_{rec}	reverse recovery energy		0.9			mJ
R_{thJC} R_{thCH}	thermal resistance junction to case thermal resistance case to heatsink	(per diode)		1.2 0.4	K/W K/W	

Temperature Sensor NTC

Ratings

Symbol	Definitions	Conditions	min.	typ.	max.	Unit
R_{25} $B_{25/50}$	resistance		$T_c = 25^\circ\text{C}$	4.75	5.0 3375	kΩ K

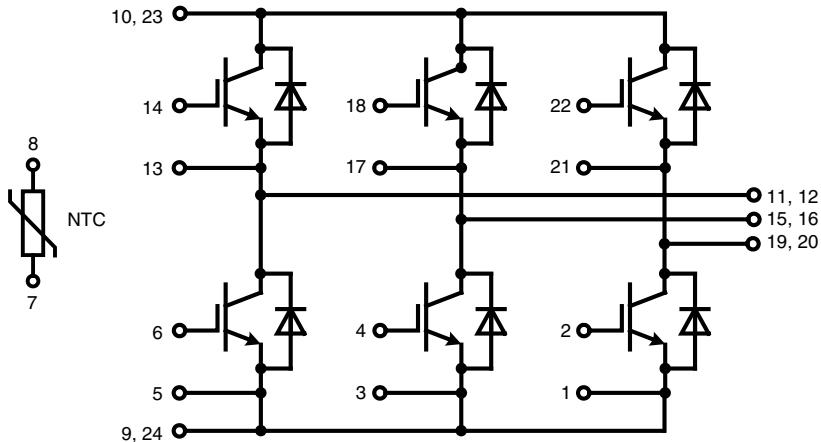


Typ. NTC resistance vs. temperature

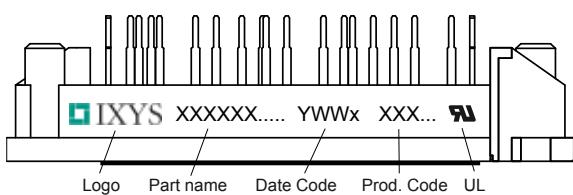
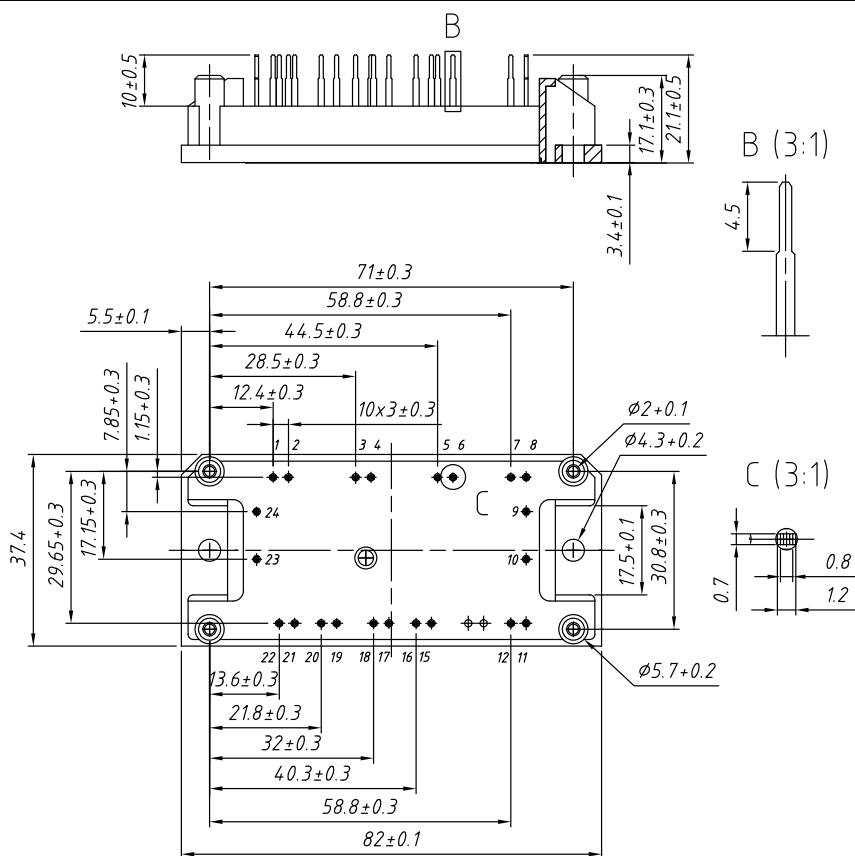
Module

Ratings

Symbol	Definitions	Conditions	min.	typ.	max.	Unit
T_{VJ}	operating temperature		-40		125	°C
T_{VJM}	max. virtual junction temperature				150	°C
T_{stg}	storage temperature		-40		125	°C
V_{ISOL}	isolation voltage	$I_{ISOL} \leq 1 \text{ mA}; 50/60 \text{ Hz}$			2500	V~
CTI	comparative tracking index				-	
F_c	mounting force		40		80	N
d_s	creep distance on surface				12.7	mm
d_A	strike distance through air				12.7	mm
Weight					40	g

Circuit Diagram**Outline Drawing**

Dimensions in mm (1 mm = 0.0394")

**Part number**

M = Module
 I = IGBT
 X = XPT
 A = standard
 40 = Current Rating [A]
 W = 6-Pack
 1200 = Reverse Voltage [V]
 T = NTC
 ML = E1-Pack

Ordering	Part Name	Marking on Product	Delivering Mode	Base Qty	Ordering Code
Standard	MIXA 40 W 1200 TML	MIXA40W1200TML	Box	10	510628

IXYS reserves the right to change limits, test conditions and dimensions.

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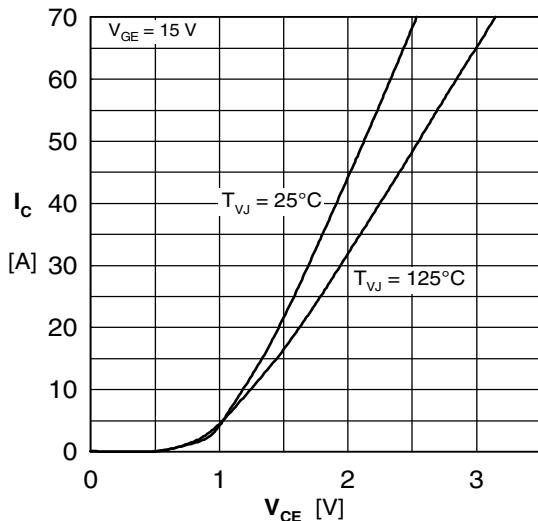
IGBT T1 - T6


Fig. 1 Typ. output characteristics

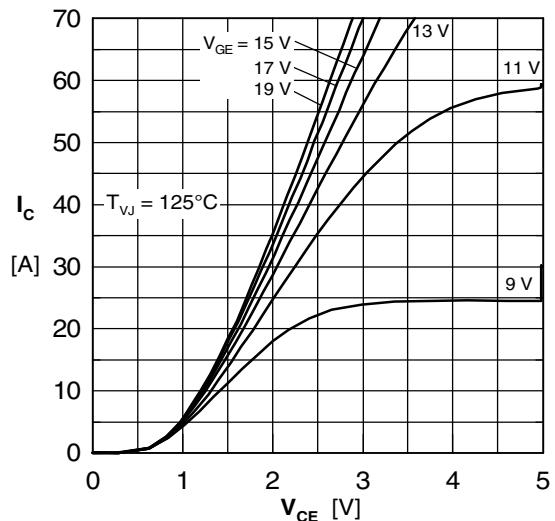


Fig. 2 Typ. output characteristics

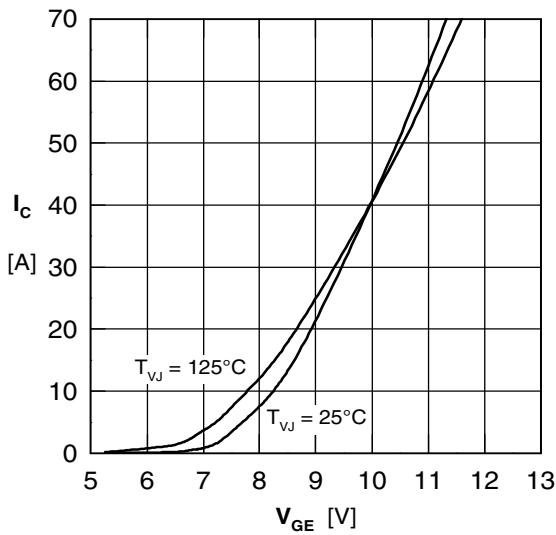


Fig. 3 Typ. tranfer characteristics

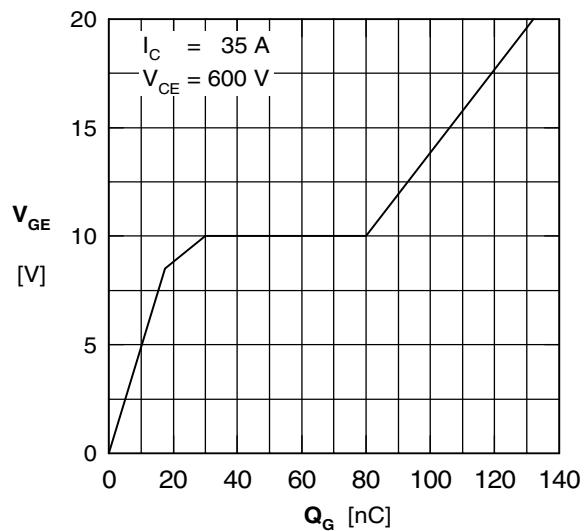


Fig. 4 Typ. turn-on gate charge

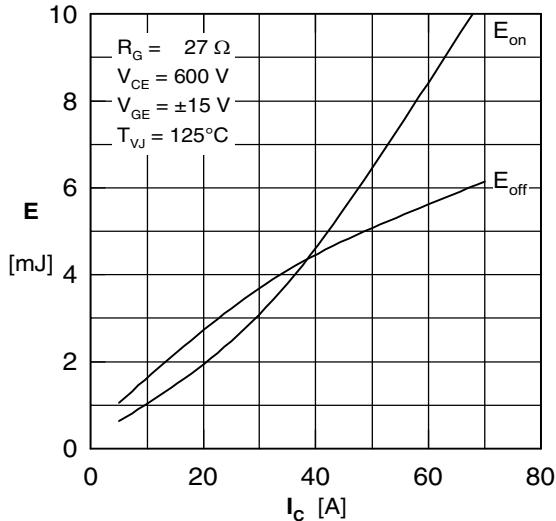


Fig. 5 Typ. switching energy vs. collector current

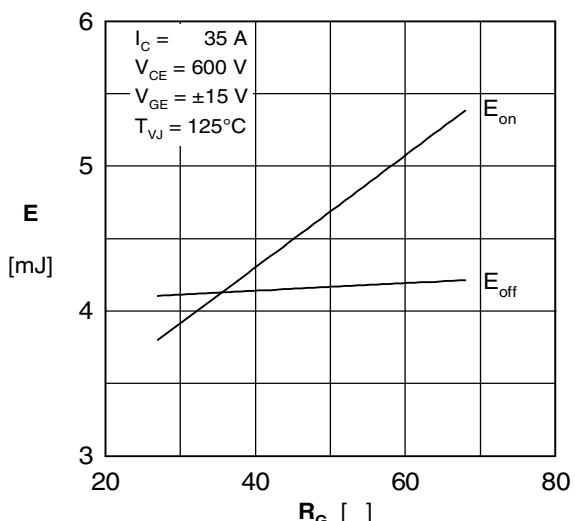


Fig. 6 Typ. switching energy vs. gate resistance

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Diode D1 - D6

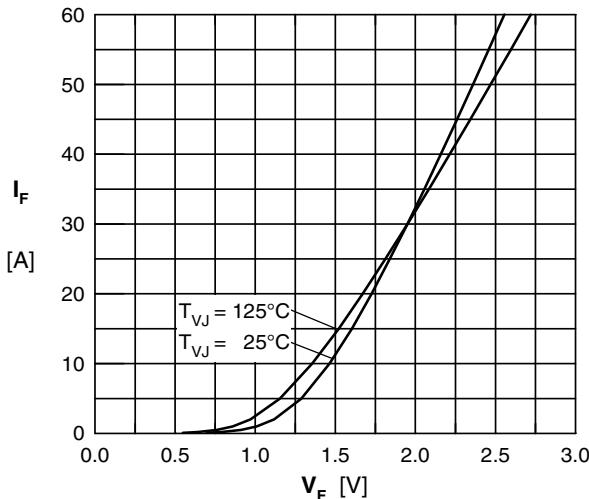
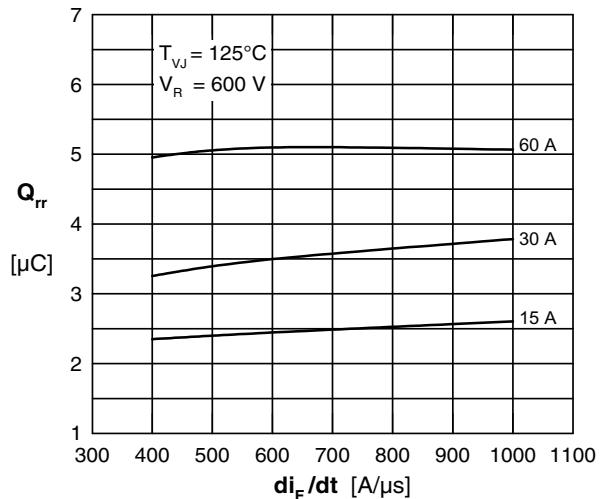
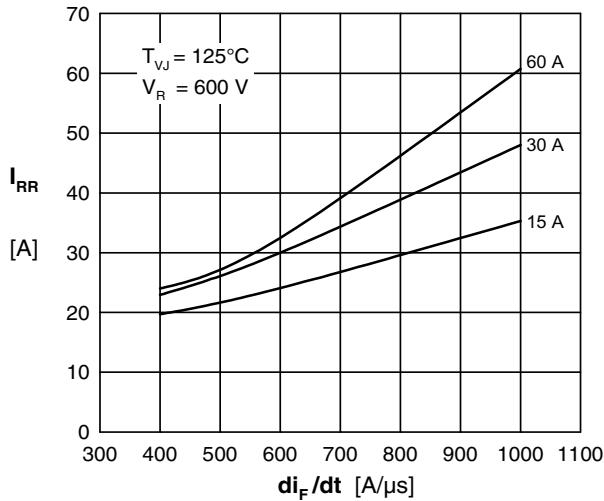
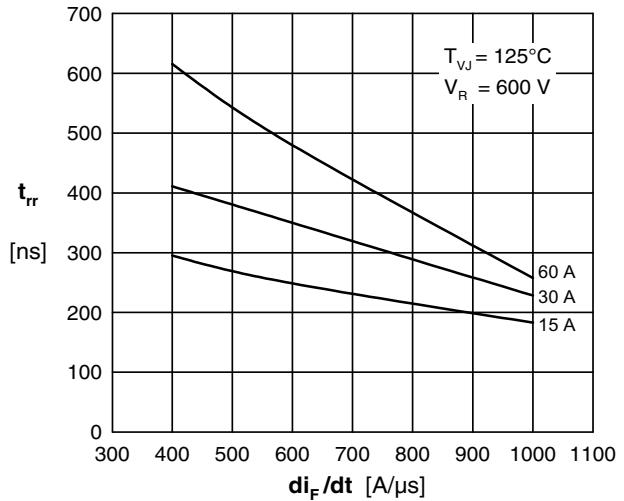
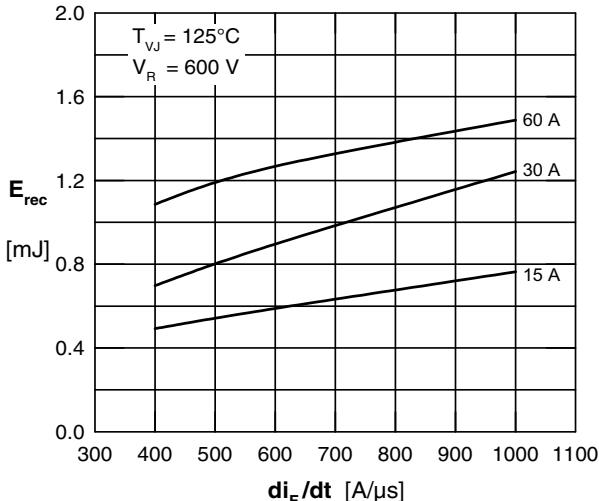
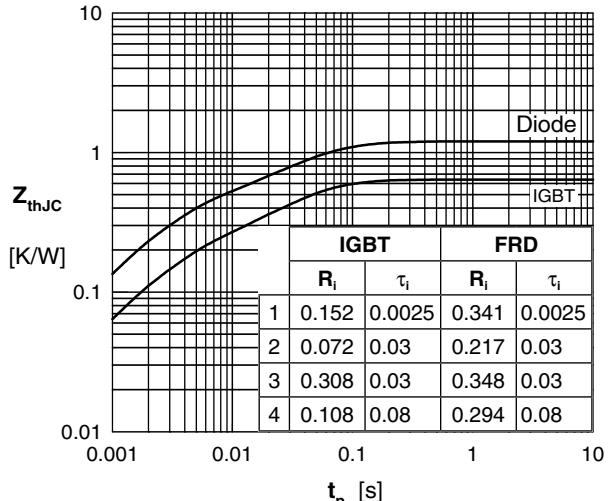
Fig. 7 Typ. Forward current versus V_F Fig. 8 Typ. reverse recov.charge Q_{rr} vs. di/dt Fig. 9 Typ. peak reverse current I_{rrm} vs. di/dt Fig. 10 Typ. recovery time t_{rr} versus di/dt Fig. 11 Typ. recovery energy E_{rec} versus di/dt 

Fig. 12 Typ. transient thermal impedance

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