## Converter - Brake - Inverter Module (CB12) with Trench IGBT technology

Preliminary data


| Three Phase <br> Rectifier | Brake Chopper | Three Phase <br> Inverter |
| :--- | :--- | :--- |
| $\mathrm{V}_{\text {RRM }}=1600 \mathrm{~V}$ | $\mathrm{~V}_{\text {CES }}=1200 \mathrm{~V}$ | $\mathrm{~V}_{\text {CES }}=1200 \mathrm{~V}$ |
| $\mathrm{I}_{\text {FAVM }}=38 \mathrm{~A}$ | $\mathrm{I}_{\text {C25 }}=30 \mathrm{~A}$ | $\mathrm{I}_{\text {C25 }}=30 \mathrm{~A}$ |
| $\mathrm{I}_{\text {FSM }}=300 \mathrm{~A}$ | $\mathrm{~V}_{\text {CE(sat) }}=1.7 \mathrm{~V}$ | $\mathrm{~V}_{\text {CE(sat) }}=1.7 \mathrm{~V}$ |


| Input Rectifier Bridge D11 - D16 |  |  |  |
| :--- | :--- | ---: | ---: |
| Symbol | Conditions | Maximum Ratings |  |
| $\mathbf{V}_{\text {RRM }}$ |  | 1600 | V |
| $\mathrm{I}_{\text {FAV }}$ | $\mathrm{T}_{\mathrm{C}}=80^{\circ} \mathrm{C} ;$ sine $180^{\circ}$ | 25 | A |
| $\mathrm{I}_{\mathrm{DAVM}}$ | $\mathrm{T}_{\mathrm{C}}=80^{\circ} \mathrm{C} ;$ rectangular; $\mathrm{d}=1 / 3 ;$; bridge | 72 | A |
| $\mathrm{I}_{\text {FSM }}$ | $\mathrm{T}_{\mathrm{V} J}=25^{\circ} \mathrm{C} ; \mathrm{t}=10 \mathrm{~ms} ;$ sine 50 Hz | 300 | A |
| $\mathbf{P}_{\text {tot }}$ | $\mathrm{T}_{\mathrm{C}}=25^{\circ} \mathrm{C}$ | 100 | W |


| Symbol | Conditions | Characteristic Values <br> ( $\mathrm{T}_{\mathrm{VJ}}=25^{\circ} \mathrm{C}$, unless otherwise specified) |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | min. | typ. | max |  |
| $V_{\text {F }}$ | $\begin{array}{r} \mathrm{I}_{\mathrm{F}}=15 \mathrm{~A} ; \mathrm{T}_{\mathrm{VJ}}=25^{\circ} \mathrm{C} \\ \mathrm{~T}_{\mathrm{VJ}}=125^{\circ} \mathrm{C} \end{array}$ |  | $\begin{aligned} & 1 \\ & 1 \end{aligned}$ | 1.2 | V |
| $\mathrm{I}_{\mathrm{R}}$ | $\begin{array}{r} \mathrm{V}_{\mathrm{R}}=\mathrm{V}_{\mathrm{RRM}} ; \mathrm{T}_{\mathrm{VJ}}=25^{\circ} \mathrm{C} \\ \mathrm{~T}_{\mathrm{V},}=125^{\circ} \mathrm{C} \end{array}$ |  | 0.4 | 0.02 | $\begin{aligned} & \mathrm{mA} \\ & \mathrm{~mA} \end{aligned}$ |
| $\mathbf{R}_{\text {thJc }}$ | (per diode) |  |  | 1.3 | KW |

## Application: AC motor drives with

- Input from single or three phase grid
- Three phase synchronous or asynchronous motor
- electric braking operation


## Features

- High level of integration - only one power semiconductor module required for the whole drive
- Inverter with Trench IGBTs
- low saturation voltage
- positive temperature coefficient
- fast switching
- short tail current
- Epitaxial free wheeling diodes with Hiperfast and soft reverse recovery
- Industry standard package with insulated copper base plate and soldering pins for PCB mounting
- Temperature sense included

Output Inverter T1-T6

| Symbol | Conditions | Maximum Ratings |  |  |
| :---: | :---: | :---: | :---: | :---: |
| $\mathrm{V}_{\text {CES }}$ | $\mathrm{T}_{\mathrm{vj}}=25^{\circ} \mathrm{C}$ to $150^{\circ} \mathrm{C}$ |  | 1200 | V |
| $\mathrm{V}_{\text {GES }}$ | Continuous |  | $\pm 20$ | V |
| $\mathrm{I}_{\mathrm{C} 25}$ | $\mathrm{T}_{\mathrm{C}}=25^{\circ} \mathrm{C}$ |  | 30 | A |
| $\mathrm{I}_{\mathrm{c} 80}$ | $\mathrm{T}_{\mathrm{C}}=80^{\circ} \mathrm{C}$ |  | 15 | A |
| $\mathrm{I}_{\mathrm{CM}}$ | $\mathrm{T}_{\mathrm{C}}=80^{\circ} \mathrm{C} ; \mathrm{t}_{\mathrm{p}}=1 \mathrm{~ms}$ |  | 30 | A |
| $\mathrm{P}_{\text {tot }}$ | $\mathrm{T}_{\mathrm{C}}=25^{\circ} \mathrm{C}$ |  | 140 | W |
| Symbol | Conditions $\quad\left(T_{V J}=25\right.$ | Characteristic Values ( $\mathrm{T}_{\mathrm{vJ}}=25^{\circ} \mathrm{C}$, unless otherwise specified) |  |  |
|  |  | typ. | max. |  |
| $\mathrm{V}_{\mathrm{CE} \text { (sat) }}$ | $\begin{array}{r} \mathrm{I}_{\mathrm{C}}=15 \mathrm{~A} ; \mathrm{V}_{\mathrm{GE}}=15 \mathrm{~V} ; \mathrm{T}_{\mathrm{VJ}}=25^{\circ} \mathrm{C} \\ \mathrm{~T}_{\mathrm{VJ}}=125^{\circ} \mathrm{C} \end{array}$ | $\begin{aligned} & 1.7 \\ & 2.0 \end{aligned}$ | 2.15 | V |
| $\mathrm{V}_{\text {GE(th) }}$ | $\mathrm{I}_{\mathrm{C}}=0.5 \mathrm{~mA} ; \mathrm{V}_{\mathrm{GE}}=\mathrm{V}_{\mathrm{CE}}$ | 5.8 | 6.5 | V |
| $\mathrm{I}_{\text {ces }}$ | $\begin{array}{r} \mathrm{V}_{\mathrm{CE}}=\mathrm{V}_{\mathrm{CES}} ; \mathrm{V}_{\mathrm{GE}}=0 \mathrm{~V} ; \mathrm{T}_{\mathrm{VJ}}=25^{\circ} \mathrm{C} \\ \mathrm{~T}_{\mathrm{VJ}}=125^{\circ} \mathrm{C} \end{array}$ | 0.7 | 2.7 |  |
| $\mathrm{I}_{\text {GES }}$ | $\mathrm{V}_{\mathrm{CE}}=0 \mathrm{~V} ; \mathrm{V}_{\mathrm{GE}}= \pm 20 \mathrm{~V}$ |  | 400 | nA |
| $\mathrm{C}_{\text {ies }}$ | $\mathrm{V}_{\mathrm{CE}}=25 \mathrm{~V} ; \mathrm{V}_{\mathrm{GE}}=0 \mathrm{~V} ; \mathrm{f}=1 \mathrm{MHz}$ | 1.1 |  | nF |
| $\mathrm{Q}_{\text {Gon }}$ | $\mathrm{V}_{C E}=600 \mathrm{~V} ; \mathrm{V}_{\mathrm{GE}}=15 \mathrm{~V} ; \mathrm{I}_{\mathrm{C}}=15 \mathrm{~A}$ | 150 |  | nC |
| $\mathrm{t}_{\text {d(on) }}$ |  | 90 |  | ns |
| $\mathrm{t}_{\mathrm{r}}$ | Inductive load, $\mathrm{T}_{\mathrm{VJ}}=125^{\circ} \mathrm{C}$ | 50 |  | n |
| $\mathrm{t}_{\text {d(off) }}$ | $\} \mathrm{V}_{\text {CE }}=600 \mathrm{~V} ; \mathrm{I}_{\mathrm{C}}=15 \mathrm{~A}$ | $\begin{array}{r} 520 \\ 90 \end{array}$ |  | ns |
| $\mathrm{E}_{\text {on }}$ | $\mathrm{V}_{\mathrm{GE}}= \pm 15 \mathrm{~V} ; \mathrm{R}_{\mathrm{G}}=75 \Omega$ | 2.1 |  | mJ |
|  |  | 1.5 |  | mJ |
| RBSOA | $\begin{aligned} & \mathrm{I}_{\mathrm{C}}=\mathrm{I}_{\mathrm{CM}} ; \mathrm{V}_{\mathrm{GE}}= \pm 15 \mathrm{~V} \\ & \mathrm{R}_{\mathrm{G}}=75 \Omega ; \mathrm{T}_{\mathrm{VJ}}=125^{\circ} \mathrm{C} \end{aligned}$ | $/_{\text {CEK }} \leq \mathrm{V}_{\text {CES }}-\mathrm{L}_{\mathrm{S}} \mathrm{di} / \mathrm{dt}$ |  |  |
| $\begin{aligned} & \mathrm{I}_{\mathrm{sc}} \\ & \text { (SCSOA) } \end{aligned}$ | $\begin{aligned} & \mathrm{V}_{\mathrm{CE}}=720 \mathrm{~V} ; \mathrm{V}_{\mathrm{GE}}= \pm 15 \mathrm{~V} ; \mathrm{R}_{\mathrm{G}}=75 \Omega ; \\ & \mathrm{t}_{\mathrm{p}} \leq 10 \mu \mathrm{~s} ; \text { non-repetitive; } \mathrm{T}_{\mathrm{VJ}}=125^{\circ} \mathrm{C} \end{aligned}$ | 60 |  | A |
| $\mathbf{R}_{\text {thJc }}$ | (per IGBT) |  | 0.88 | KW |


| Output Inverter D1 - D6 |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Symbol | Conditions | Maximum Ratings |  |  |  |
| $\mathrm{I}_{\text {F25 }}$ | $\begin{aligned} & \mathrm{T}_{\mathrm{C}}=25^{\circ} \mathrm{C} \\ & \mathrm{~T}_{\mathrm{C}}=80^{\circ} \mathrm{C} \end{aligned}$ | 25 A |  |  |  |
| $\mathrm{I}_{\text {F80 }}$ |  |  |  | 17 | A |
| Symbol | Conditions | Characteristic Values min. typ. max. |  |  |  |
|  |  |  |  |  |  |
| $V_{F}$ | $\begin{array}{ll} \mathrm{I}_{\mathrm{F}}=15 \mathrm{~A} ; \mathrm{V}_{\mathrm{GE}}=0 \mathrm{~V} ; & \mathrm{T}_{\mathrm{VJ}}=25^{\circ} \mathrm{C} \\ & \mathrm{~T}_{\mathrm{V},}=125^{\circ} \mathrm{C} \end{array}$ |  | 2.0 | 2.5 |  |
|  |  |  | 1.5 |  |  |
| $\mathrm{I}_{\text {RM }}$ | $\left\{\begin{array}{l} \mathrm{I}_{\mathrm{F}}=\operatorname{tbd} \mathrm{A} ; \mathrm{di}_{\mathrm{F}} / \mathrm{dt}=-\mathrm{tbd} \mathrm{~A} / \mu \mathrm{s} ; \mathrm{T}_{\mathrm{VJ}}=125^{\circ} \mathrm{C} \\ \mathrm{~V}_{\mathrm{R}}=600 \mathrm{~V} ; \mathrm{V}_{\mathrm{GE}}=0 \mathrm{~V} \end{array}\right.$ |  | tbd | A$\mu \mathrm{C}$nsmJ |  |
| $\mathrm{Q}_{\mathrm{rr}}$ |  |  | tbd |  |  |  |
| $t_{\text {rr }}$ |  |  | tbd |  |  |  |
| $\underline{E_{\text {rec }}}$ |  |  | tbd |  |  |  |
| $\mathrm{R}_{\text {thJc }}$ | (per diode) |  |  | 2.1 KW |  |

## Equivalent Circuits for Simulation

Conduction


IGBT (typ. at $\mathrm{V}_{\mathrm{GE}}=15 \mathrm{~V} ; \mathrm{T}_{\mathrm{J}}=125^{\circ} \mathrm{C}$ ) T1-T6

$$
V_{0}=0.92 \mathrm{~V} ; R_{0}=72 \mathrm{~m} \Omega
$$

T7

$$
V_{0}=0.92 \mathrm{~V} ; R_{0}=72 \mathrm{~m} \Omega
$$

Diode (typ. at $\mathrm{T}_{\mathrm{J}}=125^{\circ} \mathrm{C}$ )
D1-D6

$$
V_{0}=t b d V ; R_{0}=t b d m \Omega
$$

D7

$$
V_{o}=t b d V ; R_{o}=t b d m \Omega
$$

D11-D16

$$
V_{o}=t b d V ; R_{o}=t b d m \Omega
$$

## Thermal Response



IGBT (typ.)
T1-T6
$C_{t h 1}=t b d J / K ; R_{t h 1}=t b d K / W$
$C_{t t_{2}}=t b d J / K ; R_{t{ }^{2} 2}=t b d K W$
T7
$C_{t h 1}=t b d J / K ; R_{t h 1}=t b d K / W$
$C_{t{ }_{2} 2}=t b d J / K ; R_{t h 2}=t b d K / W$
Diode (typ.)
D1-D6
$C_{t h 1}=t b d \mathrm{~J} / \mathrm{K} ; R_{t h 1}=t b d \mathrm{~K} / \mathrm{W}$
$C_{t t_{2}}=t b d J / K ; R_{t h 2}=t b d K W$
D7
$C_{t h 1}=t b d J / K ; R_{t h 1}=t b d K / W$
$C_{t{ }_{2} 2}=t b d \mathrm{~J} / K ; R_{t h 2}=t b d K W$
D11-D16
$C_{t h 1}=t b d J / K ; R_{t h 1}=t b d K / W$
$C_{t h 2}=t b d J / K ; R_{t h 2}=t b d K W$

|  | $\stackrel{\circ}{\circ}$ |
| :--- | ---: |
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## Brake Chopper T7

| Symbol | Conditions | Maximum Ratings |  |
| :--- | :--- | ---: | ---: |
| $\mathbf{V}_{\text {CES }}$ | $\mathrm{T}_{\mathrm{VJ}}=25^{\circ} \mathrm{C}$ to $150^{\circ} \mathrm{C}$ | 1200 | V |
| $\mathbf{V}_{\text {GES }}$ | Continuous | $\pm 20$ | V |
| $\mathbf{I}_{\mathrm{C} 25}$ | $\mathrm{~T}_{\mathrm{C}}=25^{\circ} \mathrm{C}$ | 30 | A |
| $\mathbf{I}_{\mathrm{CB0}}$ | $\mathrm{~T}_{\mathrm{C}}=80^{\circ} \mathrm{C}$ | 20 | A |
| $\mathbf{I}_{\mathrm{CM}}$ | $\mathrm{T}_{\mathrm{C}}=80^{\circ} \mathrm{C} ; \mathrm{t}_{\mathrm{p}}=1 \mathrm{~ms}$ | 40 | A |
| $\mathbf{P}_{\text {tot }}$ | $\mathrm{T}_{\mathrm{C}}=25^{\circ} \mathrm{C}$ | 120 | W |



| Brake Chopper D7 |  |  |  |
| :--- | :--- | ---: | ---: |
| Symbol | Conditions | Maximum Ratings |  |
| $\mathrm{V}_{\text {RRM }}$ | $\mathrm{T}_{\mathrm{V},}=25^{\circ} \mathrm{C}$ to $150^{\circ} \mathrm{C}$ | 1200 | V |
| $\mathrm{I}_{\mathrm{F} 25}$ | $\mathrm{~T}_{\mathrm{C}}=25^{\circ} \mathrm{C}$ | 16 | A |
| $\mathrm{I}_{\mathrm{F} 80}$ | $\mathrm{~T}_{\mathrm{C}}=80^{\circ} \mathrm{C}$ | 11 | A |


| Symbol | Conditions | Characteristic Values <br> min. |  |  | typ. |
| :--- | :--- | :--- | :---: | :---: | :---: |
|  |  | max. |  |  |  |

## Temperature Sensor NTC

| Symbol | Conditions | Characteristic Values |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |
| $\begin{aligned} & \mathbf{R}_{25} \\ & \mathbf{B}_{25 / 50} \\ & \hline \end{aligned}$ | $\mathrm{T}=25^{\circ} \mathrm{C}$ | 4.75 | $\begin{array}{r} 5.0 \\ 3375 \end{array}$ | $\begin{array}{rr} 5.25 & \mathrm{k} \Omega \\ & \mathrm{~K} \end{array}$ |
| Module |  |  |  |  |
| Symbol | Conditions | Maximum Ratings |  |  |
| $\begin{aligned} & \mathrm{T}_{\mathrm{v} / \mathrm{J}} \\ & \mathrm{~T}_{\mathrm{JM}} \\ & \mathrm{~T}_{\mathrm{stg}} \end{aligned}$ | operating |  | O... +125 150 $0 \ldots+125$ | $\begin{aligned} & { }^{\circ} \mathrm{C} \\ & { }^{\circ} \mathrm{C} \\ & { }^{\circ} \mathrm{C} \end{aligned}$ |
| $\mathrm{V}_{\text {ISOL }}$ | $\mathrm{I}_{\text {ISoL }} \leq 1 \mathrm{~mA} ; 50 / 60 \mathrm{~Hz}$ | 2500 V~ |  |  |
| $\mathrm{M}_{\mathrm{d}}$ | Mounting torque (M5) | 2.7-3.3 Nm |  |  |
| Symbol | Conditions | Characteristic Values min. typ. ${ }^{\text {max. }}$ |  |  |
| $\mathbf{R}_{\text {pin-chip }}$ |  |  | 5 | $\mathrm{m} \Omega$ |
| $\begin{aligned} & d_{s} \\ & d_{A} \end{aligned}$ | Creepage distance on surface Strike distance in air | $\begin{aligned} & 6 \\ & 6 \end{aligned}$ |  | $\begin{aligned} & \mathrm{mm} \\ & \mathrm{~mm} \\ & \hline \end{aligned}$ |
| $\mathrm{R}_{\text {thCH }}$ | with heatsink compound |  | 0.02 | KW |
| Weight |  |  | 180 | g |

Dimensions in mm (1 mm = 0.0394")


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| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 25.163.2453.0 | 25.163.4253.0 | 25.190.2053.0 | 25.194.3453.0 | 25.320.4853.1 | 25.320.5253.1 | 25.326.3253.1 | 25.326.3553.1 | 25.330.1 | 1653.1 |
| 25.330.4753.1 | 25.330.5253.1 | 25.334.3253.1 | 25.334.3353.1 | 25.350.2053.0 | 25.352.4753.1 | 25.522.3253.0 | T483C T484C | T485F | T485 |
| T512F-YEB | T513F T514F | T554 T612FSE | 25.161.3453.0 | 25.179.2253.0 | 25.194.3253.0 | 25.325.1253.1 | 25.326.4253.1 | 25.330.0 | 0953.1 |
| 25.332.4353.1 | 25.350.1653.0 | 25.350.2453.0 | 25.352.1453.0 | 25.352.1653.0 | 25.352.2453.0 | 25.352.5453.1 | 25.522.3353.0 | 25.602.4 | 4053.0 |
| 25.640.5053.0 |  |  |  |  |  |  |  |  |  |

