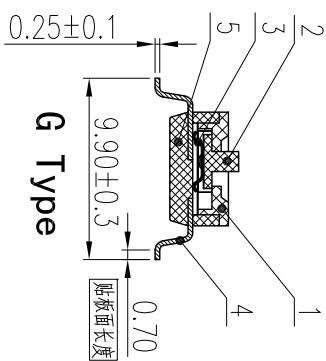
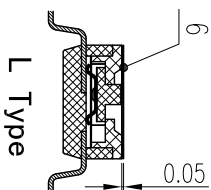
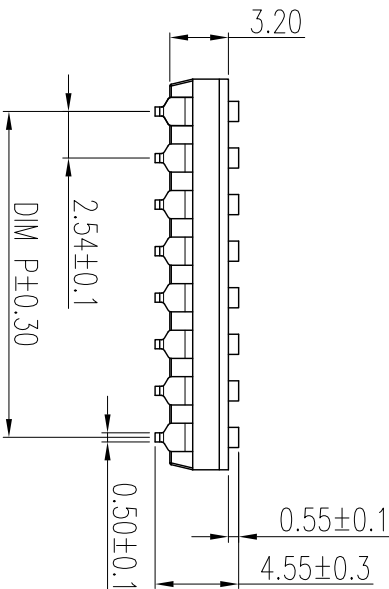
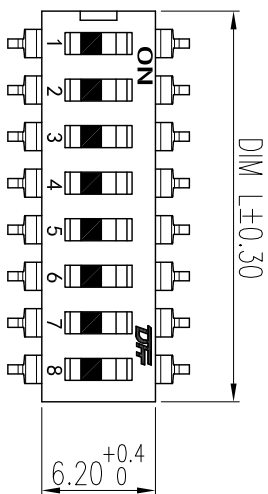
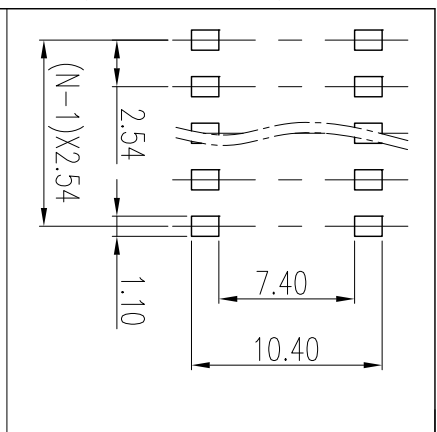
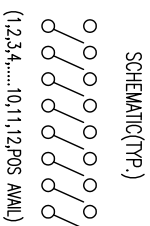
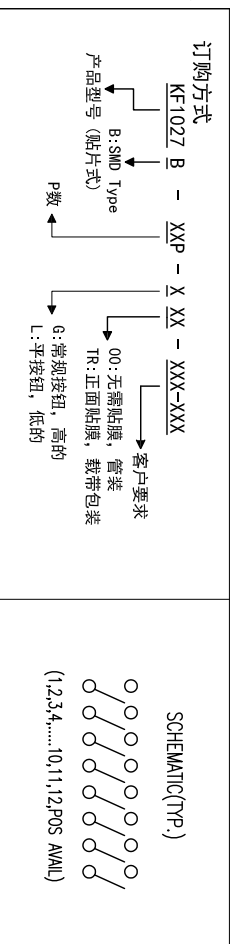


REV	ECN	CONTENT	CHECK	DATE
V0.0		初版发行	YZG	2017.03.12
V1.0		整理图纸	WL	2019.09.25



- 技术要求:
- 额定电流: 25mA, 24VDC (开与关切换时) 100mA, 50VDC (开与关不切换时)
 - 接触阻抗: $\leq 50m\Omega$ (初始), $\leq 100m\Omega$ (寿命测试后)
 - 绝缘电阻: $\geq 100M\Omega / 500VDC$
 - 耐电压: 500VAC/1min
 - 拨动力: 2000g max
 - 拨动行程: 0.9mm
 - 机械寿命: ≥ 2000 cycles
 - 电气寿命: ≥ 1000 cycles/25mA, 24VDC
 - 使用温度: $-40^{\circ}C \sim +85^{\circ}C$
 - 存储温度: $-40^{\circ}C \sim +85^{\circ}C$
 - 符合RoHS要求

焊接说明:
 回流焊接: 240°C, 20S max, 峰值温度260°C
 手工焊接: 30W电烙铁, 320±5°C, 3S max
 焊接前保持开关在“OFF”状态



Poles	Dim P	Dim L	UNIT	SCALE	SHEET	PROJECTION-METHOD
1P	—	3.54	9P	1:1	1/1	—
2P	2.54	6.08	10P	1:1	1/1	—
3P	5.08	8.62	11P	1:1	1/1	—
4P	7.62	11.16	12P	1:1	1/1	—
5P	10.16	13.70				
6P	12.70	16.24				
7P	15.24	18.78				
8P	17.78	21.32				
9P	20.32	23.86				
10P	22.86	26.40				
11P	25.40	28.94				
12P	27.94	31.48				

序号	零件名称	零件编码	数量	材质	备注
1	盖板	\	1	工程塑料	UL94V-0
2	拨柄	\	P	工程塑料	UL94V-0
3	弹片	\	P	铜合金	触点镀金
4	PIN针	\	2P	铜合金	镀金
5	底座	\	1	工程塑料	UL94V-0
6	高温薄膜	\	1	POLYIMIDE	黄色, 选配

APP.	DATE	NAME
LJ	2019.9.25	KF1027B-XXP-XXX-DFT-XXX
CHK.	DATE	DWGNO.
LJ	2019.9.25	W20000061
DWG.	DATE	SCALE
WL	2019.9.25	1:1

订购方式
 KE1027 B - XXP - X XX - XXX-XXX
 B: SMD Type
 产品型号 (贴片式)
 P数
 客户要求
 00: 无需贴膜, 管装
 TR: 正面贴膜, 载带包装
 G: 带预按钮, 高的
 L: 平按钮, 低的

General tolerance in mm

over	over	over	over	over	over	over	over	over	over	over	over	over	over	over	over	over	over	over	over
±0.15	±0.2	±0.25	±0.3	±0.5	±0.8	±0.2	±0.5	±1.0	±1°	±30'	±20'	0.5	0.2	0.3	0.5	0.5	0.5	0.5	0.5

radii and chamfers

over	over	over	over	over	over	over	over	over	over	over	over	over	over	over	over	over	over	over	over
0	3	6	30	120	400	0.5	3	6	10	50	100	100	100	100	100	100	100	100	150
to	to	to	to	to	to	to	to	to	to	to	to	to	to	to	to	to	to	to	to
3	6	30	120	400	1000	3	6	10	50	120	150	150	150	150	150	150	150	150	150

shorter angle side

over	over	over	over	over	over	over	over	over	over	over	over	over	over	over	over	over	over	over	over
±0.15	±0.2	±0.25	±0.3	±0.5	±0.8	±0.2	±0.5	±1.0	±1°	±30'	±20'	0.5	0.2	0.3	0.5	0.5	0.5	0.5	0.5



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