		No.: Date:	RMCH-K-HTS-0001 /3 2020.3.27
	Data sh	neet	
Title:	FIXED THICK FILM RECTANGULAR TYPE &		•
Style:	RMCH10,16,20,32,35		
	AEC-Q200 quali	ified	
	RoHS COMPLIAN Halogen and Antir		
	<ul> <li>Stock conditions         <ul> <li>Temperature: +5°C ~ +35°C</li> <li>Relative humidity: 25% ~ 75%</li> <li>The period of guarantee: Within 2 year Solderability s</li> </ul> </li> <li>Product specification contained in this data at any time without notice         <ul> <li>If you have any questions or a Purchasing Agreement is necessary, please contact or</li> </ul> </li> </ul>	hall be satisfied. a sheet are subject Specification for a	t to change

No: RMCH-K-HTS-0001 /3

Style

Title: FIXED THICK FILM CHIP RESISTORS; RECTANGULAR TYPE & HIGH POWER RMCH10,16,20,32,35

Page: 1/11

#### 1. Scope

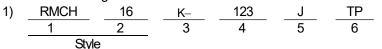
- 1.1 This data sheet covers the detail requirements for fixed thick film chip resistors; rectangular type & high power, style of RMCH10,16,20,32,35
- 1.2 Applicable documents

JIS C 5201–1: 2011, JIS C 5201–8: 2014, JIS C 5201–8–1: 2014 IEC60115–1: 2008, IEC60115–8: 2009, IEC60115–8–1: 2014 EIAJ RC–2134C–2010

### 2. Classification

(Example)

Type designation shall be the following form.



1 Fixed thick film chip resistors; rectangular type & high power

3 Temperature coefficient of resistance

K	±100×10⁻⁰/ °C	
–(Dash)	Standard	

4 Rated resistance

123	E24 Series, 3 digit,	Ex. 123> 12kΩ,
1000	E96 Series, 4 digit,	Ex. 1000>100Ω
		1022> 10.2kΩ

5 Tolerance on rated resistance

D	±0.5%
F	±1%
J	±5%

6 Packaging form

В	Bulk (loose package)	
TH	Denerstening	
TP	Paper taping	
TE	Embossed taping	

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<sup>2</sup> Rated dissipation and / or dimension

No: RMCH-K-HTS-0001 /3

FIXED THICK FILM CHIP RESISTORS; RECTANGULAR TYPE & HIGH POWER Title: RMCH10,16,20,32,35

Page: 2/11

### 3. Rating

3.1 The ratings shall be in accordance with Table-1.

Table-1						
Style	Rated dissipation (W)	Temperature coefficient of resistance (10 <sup>6</sup> / °C)		Rated resistance range (Ω)	Preferred number series for resistors	Tolerance on rated resistance
		K	±100	10~1M	E24, 96	
RMCH10	0.125	Standard	±200	1~9.76	624,90	D(±0.5%),F(±1%)
TANGTTO	0.125	K	±100	10~1M	E24	J(±5%)
		Standard	±200	1~9.1	L24	J(±3 %)
		K	±100	10~1M	E24, 96	
RMCH16	0.25	Standard	±200	1~9.76	L24, 90	D(±0.5%),F(±1%)
TANGITIO	0.25	K	±100	10~1M	E24	J(±5%)
		Standard	±200	1~9.1		
		K	±100	10~1M	E24, 96 E24	D(±0.5%),F(±1%)
RMCH20	0.33	Standard	±200	1~9.76		
	0.55	K	±100	10~1M		J(±5%)
		Standard	±200	1~9.1	L24	J(±3 %)
			±100	10~1M	E24, 96	D(±0.5%),F(±1%)
RMCH32	0.5	Standard	±200	1~9.76	L24, 30	
T (MOL102	0.5	K	±100	10~1M	E24	J(±5%)
		Standard	±200	1~9.1	L24	
		K	±100	10~1M	E24, 96	D(±0.5%),F(±1%)
RMCH35	0.75	Standard	±200	1~9.76	L24, 90	
	0.75	K	±200	10~1M	E24	1(+5%)
		Standard	±200	1~9.1	L24	J(±5%)

Style	Limiting element voltage (V)	Insulation voltage (V)	Category temperature range (°C)
RMCH10	50	100	
RMCH16	150	150	
RMCH20			-55~+155
RMCH32	200	500	
RMCH35			

3.2 Climatic category		
55/155/56	Lower category temperature	– 55 °C
	Upper category temperature	+155 °C
	Duration of the damp heat, steady state test	56days
3.3 Stability class		

2%

Limits for change of resistance:

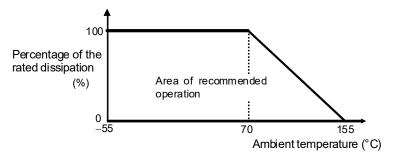
-for long-term tests	±(2%+0.1Ω)
-for short-term tests	±(0.5%+0.05Ω)

Title: FIXED THICK FILM CHIP RESISTORS; RECTANGULAR TYPE & HIGH POWER RMCH10,16,20,32,35

Page: 3/11

### 3.4 Derating

The derated values of dissipation at temperature in excess of 70 °C shall be as indicated by the following curve.





### 3.5 Rated voltage

d. c. or a. c. r. m. s. voltage calculated from the square root of the product of the rated resistance and the rated dissipation.

$$E = \sqrt{P \cdot R}$$

E : Rated voltage (V) P : Rated dissipation (W) R : Rated resistance ( $\Omega$ )

Limiting element voltage can only be applied to resistors when the resistance value is equal to or higher than the critical resistance value.

At high value of resistance, the rated voltage may not be applicable.

### 4. Packaging form

The standard packaging form shall be in accordance with Table-2.

Table-2

Symbol	Packaging form		Standard packaging quantity / units	Application
В	Bulk (loose package)		1,000 pcs.	RMCH10,16,20,32,35
TH	Paper taping 8mm width, 2mm pitches		10,000 pcs.	RMCH10
TP	Paper taping 8mm width, 4mm pitches		5,000 pcs.	RMCH16,20,32
TE	Embossed taping 8mm width, 4mm pitches		4,000 pcs.	RMCH35

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No: RMCH-K-HTS-0001 /3

FIXED THICK FILM CHIP RESISTORS; RECTANGULAR TYPE & HIGH POWER Title:

RMCH10,16,20,32,35

Page: 4/11

#### 5. Dimensions

5.1 The resistor shall be of the design and physical dimensions in accordance with Figure-2 and Table-3.

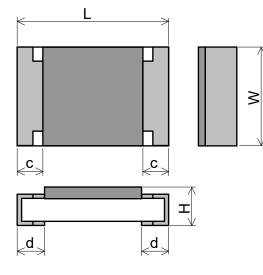


Figure-2

		Table-3			Unit : mm
Style	L	W	H	С	d
RMCH10	1.0±0.05	0.5±0.05	0.35±0.05	0.2±0.15	0.25 <sup>+0.05</sup> _0.10
RMCH16	1.6±0.1	0.8 <sup>+0.15</sup> -0.05	0.45±0.10	0.3±0.2	0.3±0.1
RMCH20	2.0±0.1	1.25±0.10	0.55±0.10	0.3±0.2	0.4±0.2
RMCH32	3.1±0.1	1.6±0.15	0.55±0.10	0.3±0.2	0.5±0.25
RMCH35	3.1±0.15	2.5±0.15	0.55±0.15	0.3±0.2	0.5±0.25

#### 5.2 Net weight (Reference)

<u> </u>	/
Style	Net weight(mg)
RMCH10	0.6
RMCH16	2
RMCH20	5
RMCH32	9
RMCH35	16

#### 6. Marking

The nominal resistance shall be marked in 3 digits or 4 digits and marked on over coat side.

• E24 series: 3 digits, E96 series: 4 digits

In case of the resistance value that E96 overlaps with E24, It is marked by either.

The Rated resistance of RMCH10 should not be marked.

The Rated resistance of RMCH16 should not be marked in 4 digits (E96).

		5 ( )
Marking example	Contents	Application
123	12×10 <sup>3</sup> [ $\Omega$ ] $\rightarrow$ 12 [k $\Omega$ ]	RMCH16,20,32,35
2R2	2.2 [Ω]	Less than $10\Omega$ of RMCH16,20,32,35
5623	562×10 <sup>3</sup> [ $\Omega$ ] $\rightarrow$ 562[k $\Omega$ ]	RMCH20,32,35
12R7	12.7 [Ω]	RMCH20,32,35

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FIXED THICK FILM CHIP RESISTORS; RECTANGULAR TYPE & HIGH POWER Title: RMCH10,16,20,32,35

Page: 5/11

#### 7. Performance

7.1 The standard condition for tests shall be in accordance with Sub-clause 4.2, JIS C 5201-1:2011.

7.2 The performance shall be satisfied in Table-4.

Table-4(1)				
No.	Test items	Condition of test (JIS C 5201–1)	Performance requirements	
1	Visual examination	Sub–clause 4.4.1 Checked by visual examination.	As in 4.4.1 The marking shall be legible, as checked by visual examination.	
2	Dimension Resistance	Sub–clause 4.4.2 Sub–clause 4.5	As specified in Table–3 of this specification. As in 4.5.2 The resistance value shall correspond with the rated resistance	
		taking into account the specified tolerance.		
3 Voltage proof		Sub-clause 4.7 Method: 4.6.1.4 Test voltage: Alternating voltage with a peak value of 1.42 times the insulation voltage. Duration: 60 s ± 5 s	No breakdown or flash over	
		Insulation resistance Test voltage: Insulation voltage Duration: 1 min.	R≥1GΩ	
4	Solderability	Sub–clause 4.17 Without ageing Flux: The resistors shall be immersed in a non–activated soldering flux for 2s. Bath temperature: 235 °C ± 5 °C Immersion time: 2 s ± 0.5 s	As in 4.17.4.5 The terminations shall be covered with a smooth and bright solder coating.	
5	Mounting Overload (in the mounted state) Solvent resistance of the marking	Sub-clause 4.31 Substrate material: Epoxide woven glass Sub-clause 4.13 The applied voltage shall be 2.5 times the rated voltage or twice the limiting element voltage, whichever is the less severe. Duration: 2 s Visual examination Resistance Sub-clause 4.30 Solvent: 2–propanol Solvent temperature: 23 °C ± 5 °C Method 1 Rubbing material: cotton wool Without recovery		

No: RMCH-K-HTS-0001

Title: FIXED THICK FILM CHIP RESISTORS; RECTANGULAR TYPE & HIGH POWER RMCH10,16,20,32,35

Page: 6/11

		Table-4(2)		
No	Test items	Condition of test (JIS C 5201–1)	Performance requirements	
6	Mounting Bound strength of the end face	Sub–clause 4.31 Substrate material: Epoxide woven glass Sub–clause 4.33		
	plating Final measurements	Bent value: 3 mm Resistance Sub–clause 4.33.6	$\Delta R \leq \pm (0.5\% + 0.05\Omega)$ No visible damage	
		Visual examination		
7	Resistance to soldering heat	Sub-clause 4.18 Solder temperature: $260 \text{ °C} \pm 5 \text{ °C}$ Immersion time: $10 \text{ s} \pm 0.5 \text{ s}$ Visual examination	As in 4.18.3.4 No sign of damage such as cracks.	
	Component solvent resistance	Resistance Sub-clause 4.29 Solvent: 2-propanol Solvent temperature: 23 °C ± 5 °C Method 2 Recovery: 48 h	ΔR≤±(0.5%+0.05Ω)	
		Visual examination Resistance	No visible damage $\Delta R \le \pm (0.5\%+0.05\Omega)$	
8	Mounting Adhesion	Sub-clause 4.31 Substrate material: Epoxide woven glass Sub-clause 4.32 Force: 5 N Duration: 10 s ± 1 s Visual examination	No visible damage	
	Rapid change temperature	Sub-clause 4.19 Lower category temperature: -55 °C Upper category temperature: +155 °C Duration of exposure at each temperature: 30 min. Number of cycles: 5 cycles. Visual examination	No visible damage	
		Resistance	$\Delta \mathbf{R} \le \pm (0.5\% + 0.05\Omega)$	

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/3

Title: FIXED THICK FILM CHIP RESISTORS; RECTANGULAR TYPE & HIGH POWER

RMCH10,16,20,32,35

Page: 7/11

/3

	Table-4(3)			
No	Test items	Condition of test (JIS C 5201–1)	Performance requirements	
9	Climatic sequence	Sub–clause 4.23		
	–Dry heat	Sub-clause 4.23.2		
		Test temperature: +155 °C		
		Duration: 16 h		
		Sub-clause 4.23.3		
		Test method: 2		
	–Damp heat, cycle	Test temperature: 55 °C		
	(12+12hour cycle)	[Severity(2)] Sub–clause 4.23.4		
	First cycle	-		
	1 not cyclo	Test temperature –55 °C Duration: 2h		
	-Cold	Sub-clause 4.23.6		
		Test method: 2		
		Test temperature: 55 °C		
	–Damp heat, cycle	[Severity (2)]		
	(12+12hour cycle)	Number of cycles: 5 cycles		
	Remaining cycle	Sub-clause 4.23.7		
		The applied voltage shall be the rated voltage		
		or the limiting element voltage whichever is		
	–D.C. load	the smaller.		
		Duration: 1 min.	No visible damage	
		Visual examination	$\Delta R \le \pm (2\% + 0.1\Omega)$	
		Resistance		
10	Mounting	Sub-clause 4.31		
		Substrate material: Epoxide woven glass		
	Endurance at 70 °C	Sub–clause 4.25.1		
		Ambient temperature: 70 °C $\pm$ 2 °C		
		Duration: 1000 h		
		The voltage shall be applied in cycles of 1.5 h		
		on and 0.5 h off.		
		The applied voltage shall be the rated voltage		
		or the limiting element voltage whichever is		
		the smaller.		
		Examination at 48 h , 500 h and		
		1000 h:	No visible demose	
		Visual examination	No visible damage	
44		Resistance	$\Delta R \le \pm (2\% + 0.1\Omega)$	
11	Mounting	Sub-clause 4.31		
	Variation of resistance with	Substrate material: Epoxide woven glass	As in Table–1	
	temperature	Sub–clause 4.8 –55 °C / +20 °C		
		-55 °C / +20 °C +20 °C / +155°C		
		T20 07 T 100 0		

No: RMCH-K-HTS-0001

Title: FIXED THICK FILM CHIP RESISTORS; RECTANGULAR TYPE & HIGH POWER

RMCH10,16,20,32,35

Page: 8/11

/3

	Table-4(4)			
No	Test items	Condition of test (JIS C 5201–1)	Performance requirements	
12	Mounting			
	Damp heat, steady state	<ul> <li>Sub-clause 4.24</li> <li>Ambient temperature: 40 °C ± 2 °C</li> <li>Relative humidity : 93 <sup>+2</sup>/<sub>-3</sub> %</li> <li>a) 1st group: without voltage applied.</li> <li>b) 2nd group: The d. c. voltage shall be applied continuously.</li> <li>The voltage shall be accordance with Sub-clause 4.24.2.1 b). without polarizing voltage [4.24.2.1, c)]</li> <li>Visual examination</li> <li>Resistance</li> </ul>	No visible damage Legible marking $\Delta R \le \pm (2\%+0.1\Omega)$	
13	Dimensions (detail)	Sub-clause 4.4.3	As in Table–3	
	Mounting Endurance at upper category temperature	Sub–clause 4.31 Substrate material: Epoxide woven glass Sub–clause 4.25.3 Ambient temperature:155 °C ± 2 °C Duration: 1000 h Examination at 48 h, 500 h and 1000 h: Visual examination	No visible damage	
Resistance $\Delta R \le \pm (2\% + 0.1)$			ΔR≤±(2%+0.1Ω)	

No: RMCH-K-HTS-0001 /3

Title: FIXED THICK FILM CHIP RESISTORS; RECTANGULAR TYPE & HIGH POWER RMCH10,16,20,32,35

Page: 9/11

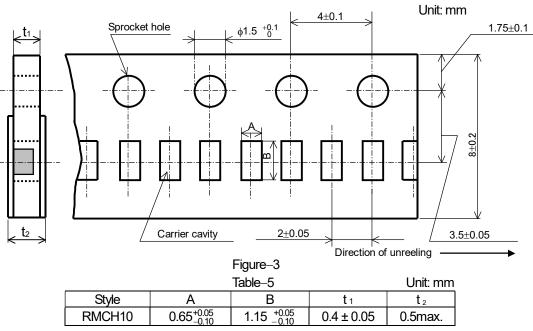
### 8. Taping

8.1 Applicable documents JIS C 0806-3: 2014, EIAJ ET-7200C: 2010

8.2 Taping dimensions

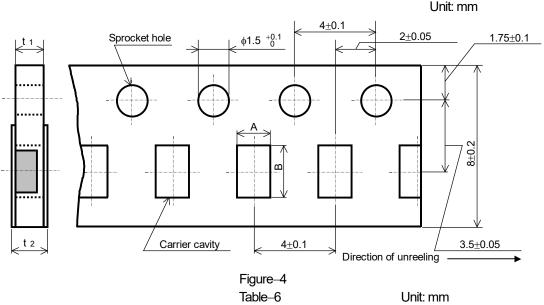
8.2.1 Paper taping (8mm width, 2mm pitches)

Taping dimensions shall be in accordance with Figure-3 and Table-5.



#### 8.2.2 Paper taping (8mm width, 4mm pitches)

Taping dimensions shall be in accordance with Figure-4 and Table-6.



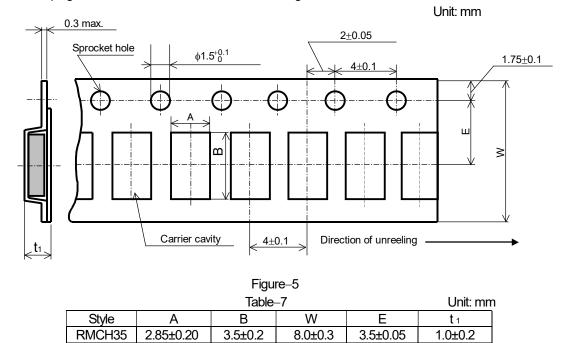
lable-6				Unit: mm
Style	A	В	t1	t 2
RMCH16	1.15 ± 0.15	1.9 ± 0.2	0.6 ± 0.1	0.8max.
RMCH20	1.65±0.15	2.5±0.2	0.8±0.1	1.0
RMCH32	2.00±0.15	3.6±0.2		1.0max.

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Title: FIXED THICK FILM CHIP RESISTORS; RECTANGULAR TYPE & HIGH POWER RMCH10,16,20,32,35

Page: 10/11



8.2.3 Embossed taping dimensions shall be in accordance with Figure-5 and Table-7.

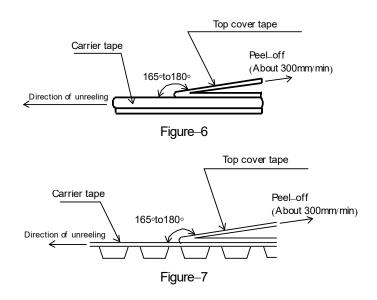
- 1). The cover tapes shall not cover the sprocket holes.
- 2). Tapes in adjacent layers shall not stick together in the packing.
- 3). Components shall not stick to the carrier tape or to the cover tape.
- 4). Pitch tolerance over any 10 pitches ±0.2mm.

KAMAYA OHM

- 5). The peel strength of the top cover tape shall be with in 0.1N to 0.5N on the test method as shown in the following RMCH10,16,20,32: Figure–6, RMCH35: Figure–7.
- 6). When the tape is bent with the minimum radius for 25 mm, the tape shall not be damaged and the components shall maintain their position and orientation in the tape.
- 7). In no case shall there be two or more consecutive components missing.

The maximum number of missing components shall be one or 0.1%, whichever is greater.

8). The resistors shall be faced to upward at the over coating side in the carrier cavity.



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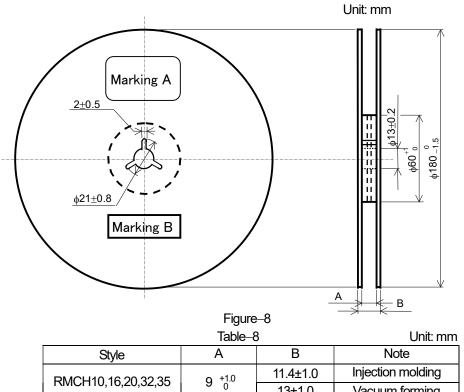
Title: FIXED THICK FILM CHIP RESISTORS; RECTANGULAR TYPE & HIGH POWER RMCH10,16,20,32,35

Page: 11/11

#### 8.3 Reel dimension

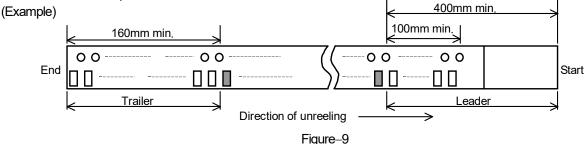
Reel dimensions shall be in accordance with the following Figure–8 and Table–8.

Plastic reel (Based on EIAJ ET-7200C)



 Note: Marking label shall be marked on a place of Marking A or two place of marking A and B.

#### 8.4 Leader and trailer tape.



#### 9. Marking on package

The label of a minimum package shall be legibly marked with follows.

#### 9.1 Marking A

(1) Classification

(Style, Temperature coefficient of resistance, Rated resistance, Tolerance on rated resistance, Packaging form) (2) Quantity (3) Lot number (4) Manufacturer's name or trade mark (5) Others 9.2 Marking B (KAMAYA Control label)

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 M55342K06B6E19RWL
 M55342K06B6E81RS3
 M55342M05B200DRWB
 M55342M06B4K70MS3
 MC0603-511-JTW
 742C083750JTR

 MCR01MZPF1202
 MCR01MZPF1601
 MCR01MZPF1800
 MCR01MZPF6201
 MCR01MZPF9102
 MCR01MZPJ113
 MCR01MZPJ121

 MCR01MZPJ125
 MCR01MZPJ751
 MCR03EZHJ103
 MCR03EZPFX2004
 MCR03EZPJ270
 MCR03EZPJ821
 MCR10EZPF1102

 MCR18EZPJ330
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 RC1005F1152CS
 RC1005F1182CS
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