Radial Leaded Ceramic Disc Capacitors

Safety Standard Recognized, C700, Encapsulated, KJY Type, X1 440/400 VAC/Y2 300/250 VAC (Industrial Grade)

Overview

KEMET's C700 encapsulated radial leaded ceramic disc capacitors are specifically designed for interferencesuppression AC line filtering applications. Having internationally recognized safety certifications, these capacitors are well-suited for applications that require keeping potentially disruptive or damaging line transients and EMI out of susceptible equipment. They are also an ideal solution when needing to suppress line disturbances at the source.

Safety Certified Capacitors are classified as either X and/or Y capacitors. Class X capacitors are primarily used in lineto-line (across-the-line) applications. In this application, there is no danger of electric shock to humans should the capacitor fail, but could result in a risk of fire. The class Y capacitor is primarily used in line-to-ground (line by-pass) applications. In this application, failure of the capacitor could lead to danger of electric shock.

With a working voltage of 440/400 VAC in line-to-line (Class X) and 300/250 VAC in line-to-ground (Class Y) applications, these safety capacitors meet the impulse test criteria outlined in IEC Standard 60384. Meeting subclass X1 and Y2 requirements, these devices are certified to withstand impulses up to 4 KV (X1) and 5 KV (Y2) respectively. These encapsulated devices also meet the flame test requirements outlined in UL Standard 94 V-0.

Benefits

- Safety standard recognized (IEC 60384-14)
- Reliable operation up to 125°C
- Class X1 440/400 VAC/Y2 300/250 VAC
- 5.0 mm, 7.5 mm, 10 mm, and 12.5mm lead spacing
- Lead(Pb)-free and RoHS Compliant
- Halogen-free
- Capacitance offerings ranging from 100 pF up to 10 nF
- Available capacitance tolerances of ±5%, ±10%, and ±20%
 High reliability
- High-reliability
- · Preformed (crimped) or straight lead configurations
- Non-polar device, minimizing installation concerns
- · Encapsulation meets flammability standard UL 94 V-0

Applications

Typical applications include:

- Line-to-line (Class X) filtering
- · Line-to-ground (Class Y) filtering
- Antenna coupling
- · Primary and secondary coupling (switching power supplies)
- Line disturbances suppression (motors and motor controls, relays, switching power supplies and invertors)







Ordering Information

C7	8	1	U	103	М	Y	V	D	Α	Α	7301
Ceramic Series	Body Diameter	Lead Spacing ^{1,2,4}	Spec.	Capacitance Code (pF)	Capacitance Tolerance	Rated Voltage	Dielectric/ Temp. Char.	Design	Lead Configuration ^{1,3,4}	Failure Rate	Packaging (C-Spec)
C7 = Ceramic 700	1 = 8.0 mm 2 = 9.0 mm 3 = 10.0 mm 4 = 11.0 mm 5 = 12.0mm 6 = 13.0 mm 7 = 14.0 mm 8 = 15.0 mm 9 = 16.0 mm	5 = 5.0 mm 7 = 7.5 mm 1 = 10.0 mm 2 = 12.5 mm	U = Safety	Two significant digits and Number of zeroes	J = ±5% K = ±10% M = ±20%	Y = X1 400 VAC/ Y2 250 VAC Z = X1 440 VAC/ Y2 300 VAC	S = SL Y = Y5P W = Y5U V = Y5V	D = Disc	A = Straight B = Vertical Kink C = Outside Kink D = Inside Kink	A = N/A	See "Packaging C-Spec Ordering Options Table" below

¹ Due to a high risk of arcing, "Inside Kink" lead configuration cannot be combined with the 5 mm lead spacing option. The "Inside Kink" option is only available on capacitors with lead spacing of 7.5 mm or greater. A potential for arcing may exist when combining the "Inside Kink" lead configuration with a 7.5 mm lead spacing option, especially in high humidity environments and/or when exposure to voltages and transients may impact creepage and clearance requirements.

² Capacitor body diameter will limit available lead spacing and packaging options. See "Dimensions" and "Product Ordering Codes and Ratings" sections of this document to determine availability.

³ "Vertical Kink", "Outside Kink" and "Inside Kink" lead configurations cannot be combined with the bulk/20 mm lead length option (WL20).
 20 mm lead length is only available on capacitors with straight leads (lead configuration ordering code "A"). For nonstandard lead length inquiries, please contact KEMET.

⁴ Bulk packaging lead length availability is dependent upon "Lead Configuration" and "Lead Spacing." See "Dimensions" section of this document to verify availability of a specific lead length option. For nonstandard lead length inquiries, please contact KEMET.

Packaging Type	Lead Length (mm) ^{2,3}	Packaging Ordering Code (C-Spec)
Reel	25 mm	7301
Ammo Pack⁴	25 mm +1.5/-1.0 (straight leads) 18.0 +2.0/-0 (preformed leads ¹)	7317
	3.0 ±1.0	WL30
	3.5 ±1.0	WL35
	4.0 ±1.0	WL40
Bulk Bag	4.5 ±1.0	WL45
	5.0 ±1.0	WL50
	10.0 ±1.0	WL10
	25.0 ±1.0	WL25

Packaging C-Spec Ordering Options Table

¹ Preformed (crimped) lead configurations include "Vertical Kink", "Outside Kink" and "Inside Kink". See "Lead Configurations" and "Ordering Information" sections of this document for further details.

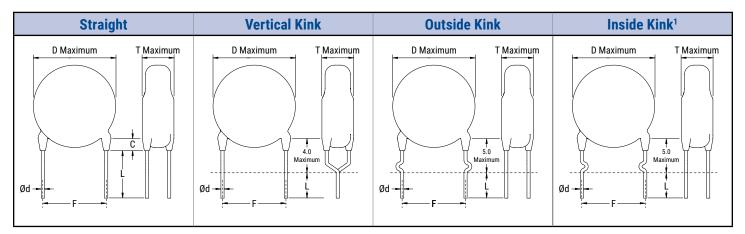
² "Vertical Kink", "Outside Kink" and "Inside Kink" lead configurations cannot be combined with the bulk/25 mm lead length option (WL25).
 25 mm lead length is only available on capacitors with straight leads (lead configuration ordering code "A"). For nonstandard lead length inquiries, please contact KEMET.

³ For nonstandard lead length inquiries, please contact KEMET.

⁴ Lead length for ammo pack packaging is defined by the H and H0 dimensions in Table 3.



Lead Configurations



¹ Due to a high risk of arcing, the "Inside Kink" lead configuration option cannot be combined with 5 mm lead spacing ("S" dimension above). The "Inside Kink" option is only available on devices with lead spacing of 7.5 mm, 10 mm, or 12.5 mm.

Dimensions – Millimeters

	Lead	S	Lead	D	т	е	ØF		
Lead Configuration	Configuration	Lead Spacing ²	Spacing Tolerance	Body Body Diameter ² Thickness		-		Lead Meniscus	Lead Diameter
		5.0							
Straight	А	7.5							
Straight	A	10.0							
		12.5							
		5.0							
Vertical Kink	В	7.5	_	See Table 1 - "Product Ordering		3.0	0.60.40.1		
(Preformed)		10.0							
		12.5	±1.0						
		5.0	11.0	Codes an	d Ratings"	maximum	0.60 ±0.1		
Outside Kink	C	7.5							
(Preformed)	С	10.0							
		12.5							
		5.0							
Inside Kink	D	7.5							
(Preformed)	U	10.0							
		12.5							

¹Lead Configuration is identified in the 13th character of the ordering code. See "Lead Configuration" and "Ordering Information" sections of this document for further details.

² Body diameter of capacitor will limit available lead spacing and packaging options. See "Product Ordering Codes and Ratings" sections of this document for further details.



Approval Standard and Certification No.

Safety Standard	Standard No.	Subclass	Working Voltage	Certificate No.	
TUV		X1	400 VAC	DE0466002	
TUV	IEC 60384-14	Y2	250 VAC	R50466992	
T 111/		X1	440 VAC		
TUV	IEC 60384-14	Y2	300 VAC	R50466992	
UL	UL 60384-14 and	X1	400 VAC	E2E(200	
CAN/CSA	E60384-14	Y2	250 VAC	<u>E356389</u>	
UL	UL 60384-14 and	X1	440 VAC	505(000	
CAN/CSA	E60384-14	Y2	300 VAC	<u>E356389</u>	

These devices are TUV and UL recognized for antenna coupling and AC line-to-line (Class X) and line-to-ground (Class Y) applications per IEC60384-14 and UL 60384-14.

Environmental Compliance

These devices are Halogen-free and RoHS Compliant. They meet all requirements set forth by both EU and China RoHS directives.







Table 1A – X1 400 Y2 250 Product Ordering Codes and Ratings

				I	Dimensions (mm))	
Dielectric/ Temp. Char.	KEMET Part Number	Capacitance	Capacitance Tolerance	Body Diameter (Maximum)	Body Thickness (Maximum)	Lead Diameter	Lead Spacing
	C71(1)U101KYYD(2)A(3)	100 pF					
	C71(1)U151KYYD(2)A(3)	150 pF					
	C71(1)U181KYYD(2)A(3)	180 pF		8.0			
	C71(1)U221KYYD(2)A(3)	220 pF		0.0			
Y5P	C71(1)U331KYYD(2)A(3)	330 pF	±10%				
	C71(1)U471KYYD(2)A(3)	470 pF					5 mm 7.5 mm 10.0 mm 12.5 mm
	C72(1)U561KYYD(2)A(3)	560 pF		9.0			
	C72(1)U681KYYD(2)A(3)	680 pF		9.0	-		
	C73(1)U102KYYD(2)A(3)	1000 pF		10.0			
	C71(1)U102MYWD(2)A(3)	1000 pF	±20%	8.0			
	C72(1)U152MYWD(2)A(3)	1500 pF		9.0			
	C73(1)U222MYWD(2)A(3)	2200 pF		10.0			
Y5U	C74(1)U252MYWD(2)A(3)	2500 pF		11.0	5.0	0.60 ± 0.1	
	C75(1)U332MYWD(2)A(3)	3300 pF		12.0			
	C76(1)U392MYWD(2)A(3)	3900 pF		13.0			
	C77(1)U472MYWD(2)A(3)	4700 pF		14.0			12.5 1111
	C71(1)U102MYVD(2)A(3)	1000 pF		8.0			
	C71(1)U152MYVD(2)A(3)	1500 pF		0.0			
	C72(1)U222MYVD(2)A(3)	2200 pF		9.0			
	C73(1)U252MYVD(2)A(3)	2500 pF		10.0			
	C73(1)U332MYVD(2)A(3)	3300 pF		10.0			
Y5V	C74(1)U392MYVD(2)A(3)	3900 pF	±20%	11.0	1		
	C75(1)U472MYVD(2)A(3)	4700 pF	1	12.0	1		
	C76(1)U502MYVD(2)A(3)	5000 pF		13.5			
	C77(1)U562MYVD(2)A(3)	5600 pF		14.0			
	C78(1)U682MYVD(2)A(3)	6800 pF		15.0			
	C79(1)U103MYVD(2)A(3)	10000 pF		16.0			
Dielectric/	KEMET	0	Capacitance	Body Diameter	Body Thickness	Land Diamat	
Temp. Char.	Part Number	Capacitance	Tolerance	(Maximum)	(Maximum)	Lead Diameter	Lead Spacing

(1) To properly complete ordering code, insert the one-digit numeric code to reflect required lead spacing: (Note that select capacitance values and packaging options may limit lead spacing availability. See table above to verify availability.)

5 = 5.0 mm 7 = 7.5mm 1 = 10.0 mm

2 = 12.5 mm

(2) To properly complete ordering code, insert the one-digit character code to reflect the required lead configuration: (See "Lead Configuration" section of this document, page 2, for further details.)

A = Straight

B = Vertical Kink

C = Outside Kink

D = Inside Kink

(3) To properly complete ordering code, enter the four-digit numeric or alphanumeric "Packaging C-Spec Ordering Code." See "Dimensions" section of this document, page 2, for available options.



Table 1B – X1 440 Y2 300 Product Ordering Codes and Ratings

					Dimensions (mm))	
Dielectric/ Temp. Char.	KEMET Part Number	Capacitance	Capacitance Tolerance	Body Diameter (Maximum)	Body Thickness (Maximum)	Lead Diameter	Lead Spacing
	C70(1)U101KZYD(2)A(3)	100 pF					
	C70(1)U151KZYD(2)A(3)	150 pF					
	C70(1)U181KZYD(2)A(3)	180 pF		7.0			
	C70(1)U221KZYD(2)A(3)	220 pF					
Y5P	C70(1)U331KZYD(2)A(3)	330 pF	±10%				
	C71(1)U471KZYD(2)A(3)	470 pF		8.0			
	C72(1)U561KZYD(2)A(3)	560 pF		9.0	5.0		5 mm 7.5 mm 10.0 mm 12.5 mm
	C72(1)U681KZYD(2)A(3)	680 pF		9.0			
	C73(1)U102KZYD(2)A(3)	1000 pF		11.0			
	C71(1)U102MZWD(2)A(3)	1000 pF		8.0			
	C72(1)U152MZWD(2)A(3)	1500 pF	±20%	9.0			
	C73(1)U222MZWD(2)A(3)	2200 pF		10.0		0.60 ± 0.1	
Y5U	C74(1)U252MZWD(2)A(3)	2500 pF		11.0			
	C75(1)U332MZWD(2)A(3)	3300 pF		12.0			
	C76(1)U392MZWD(2)A(3)	3900 pF		13.0			
	C77(1)U472MZWD(2)A(3)	4700 pF		14.0			12.3 11111
	C70(1)U102MZVD(2)A(3)	1000 pF		7.0			
	C71(1)U152MZVD(2)A(3)	1500 pF		8.0			
	C72(1)U222MZVD(2)A(3)	2200 pF		9.0			
	C73(1)U252MZVD(2)A(3)	2500 pF		10.0			
	C73(1)U332MZVD(2)A(3)	3300 pF		10.0			
Y5V	C74(1)U392MZVD(2)A(3)	3900 pF	±20%	11.0			
	C75(1)U472MZVD(2)A(3)	4700 pF	1	12.0	1		
	C76(1)U502MZVD(2)A(3)	5000 pF		13.5			
	C77(1)U562MZVD(2)A(3)	5600 pF		14.0			
	C78(1)U682MZVD(2)A(3)	6800 pF		15.0			
	C79(1)U103MZVD(2)A(3)	10000 pF		16.0			
Dielectric/	KEMET	Conseitones	Capacitance	Body Diameter	Body Thickness	Lead Diameter	Lood Crossing
Temp. Char.	Part Number	Capacitance	Tolerance	(Maximum)	(Maximum)	Lead Diameter	Lead Spacing

(1) To properly complete ordering code, insert the one-digit numeric code to reflect required lead spacing: (Note that select capacitance values and packaging options may limit lead spacing availability. See table above to verify availability.)

5 = 5.0 mm 7 = 7.5mm 1 = 10.0 mm

2 = 12.5 mm

(2) To properly complete ordering code, insert the one-digit character code to reflect the required lead configuration: (See "Lead Configuration" section of this document, page 2, for further details.)

A = Straight

B = Vertical Kink

C = Outside Kink

D = Inside Kink

(3) To properly complete ordering code, enter the four-digit numeric or alphanumeric "Packaging C-Spec Ordering Code." See "Dimensions" section of this document, page 2, for available options.



Table 2 – Performance & Reliability: Test Methods and Conditions

lt	em	Speci	fication	Test Method			
Operating Ter	nperature Range			-25°C to +125°	C		
	Between lead wires	No fa	ailures	The capacitor shall not be damaged when 2,600 VAC (rms) is applied between the lead wires for 60 seconds.			
Dielectric Strength	Body Insulation	No failures		The terminals (leads) of the capacitor shall be connected together. A metal foil is tightly wrapped around the body of the capacitor at a distance of about 3 to 4 mm from each terminal. The capacitor is then inserted into a container filled with metal balls approximately 1 mm in diameter. 2,600 VAC (rms) is applied for 60 seconds between the capacitor lead wires and metal balls. (charge/discharge current ≤ 50 mA).			
Insulation R	esistance (IR)	10,000 M	Ω minimum	The insulation res	istance shall be measure 5 seconds of charging.	d with 500 ±50 VDC	
Сара	citance	Within speci	fied tolerance		o occorrido or onarging.		
		Temperature Characteristics	Specification	Characterist	c Frequency	Voltage	
Discipation	actor (DF) or Q	Y5P	DF ≤ 2.5%	NP0/SL	1 MHz ±20%	5.0 V _{rms} Maximum	
DISSIPATION		Y5U/Y5V	DF ≤ 2.3% DF ≤ 5.0%	Y5P /Y5U/Y5V 1 MHz ±20%		5.0 V _{rms} Waxinum	
		NPO/SL	Q ≥ 300	The measurement at reference tem		perature 25°C	
		NF0/3L	Q 2 300				
				A capacitance measurement is made at each step specific Step Temperature			
		Temperature Ca Characteristics	Capacitance Change	1	+25 ±2°0		
- .	ol:	Y5P	Within ±10%				
Temperature	Characteristics	Y5U	Within +20%/-56%	3 +25 ±2°C 4 Maximum operating temperature			
		Y5V	Within +20%/-56%	5	+25 ±2°0		
		SL	+350~1,000%		725 12 (,	
		NPO	Within ±60 ppm		d at 85 ±2°C for 1 hour an		
	Tensile		pacitor body shall preak.	With the terminati by its body in sucl vertical. A tensile direction of its ax of the specimen.	2 hours before measuren on in its normal position, a manner that the axis o force of 10 N is applied to s and acting in a direction	the specimen is held f the termination is o the termination in the n away from the body	
Terminal Strength Bending Lea			Lead wire or capacitor body shall not break.		on in its normal position, a manner that the axis o rce of 5 N is then suspen he body of the specimen seconds, through an angl e and then resumed to its f time; this operation con ately followed by a secon	f the termination is ded from the end of is then inclined within e of approximately 90° s initial position over stitutes one bend.	
Solderability		of solder in the axi	ave a uniform coating al direction and over rcumference.	±0.5 seconds. The (+5/-0 mm) from	e capacitor is dipped into depth of immersion is u he root of lead wires.	o to 1.5 mm	
				Solder temperature: lead-free solder (Sn-3Ag –0.5Cu) 245°C ±5°C.			

¹ "Room Condition" is defined as follows: Temperature: 15 ~ 35°C/Humidity: 45 ~ 75%/Atmospheric Pressure: 86 ~ 106 kPa.



Table 2 – Performance & Reliability: Test Methods and Conditions cont.

lte	m	Specif	ication	Test N	lethod			
	Appearance	No visua	al defect	As shown in the figure below, the molten solder up to 1.5 mm (+5/-	-0 mm) from the end of the			
	IR	1,000 MΩ	Minimum	epoxy meniscus (root of lead wir Duration/Solder Temperature: 3.	e). 5 ±0.5 seconds/350°C ±10°C			
	Dielectric Strength	Per it	iem 1	or 10 ±1 seconds/260°C ±5°C Thermal Capacitor				
Soldering Effect (Non-Preheat)			1 ±10%	Screen () 1.5 to 1.5 to 2.0 mm Molten Solder				
	Capacitance	Y5P, Y5U and Y5V: within ±10% SL: within ±2.5% or ±0.25 pF, whichever is larger		Pretreatment: Capacitor is store then placed at room condition ¹ for measurements. Post-treatment: Capacitor is sto condition ¹ .	or 24 ±2 hours before initial			
	Appearance	No visua	al defect	Capacitor is stored at 120°C +0/- Then, as shown in the figure belo	-5°C for 60 +0/-5 seconds.			
-	IR	1,000	0 ΜΩ	in molten solder up to 1.5 mm (+	5/-0mm) from the end of the			
-	Dielectric Strength	Per it	tem 1	epoxy meniscus (root of lead wire). Duration/Solder Temperature 7.5 +0/-1 second/260°C ±5°C. Thermal Capacitor Screen 1.5 to 2.0 mm Molten Solder Pretreatment: Capacitor is stored at 85°C ±2°C for 1 hour and then placed at room condition ¹ for 24 ±2 hours before initial measurements. Post-treatment: Capacitor is stored for 1 to 2 hours at room condition ¹ .				
Soldering Effect (Preheat)	Capacitance	Within	1 ±10%					
	Appearance	No visua	al defect	Steady State Humidity:	Load Humidity:			
		Temperature Characteristics	Capacitance Change					
		Y5P	Within ±10%					
	Capacitance	Y5U	Within ±20%					
		Y5V	Within ±30%					
Biased Humidity		SL	Within ±2.5% or ±0.25 pF, whichever is larger.	90 to 95% humidity at 40°C ±2°C for 500 ±12 hours.	90 to 95% humidity at 40°C ±2°C for 500 ±12 hours with full rated voltage applied.			
-	DF	Y5P and Y5U: 5 Y5V: 7.5%	5.0% maximum maximum	Post-treatment: Capacitor is stored for 1 to 2 hours at room condition ¹ .	Post-treatment: Capacitor is stored for 1 to 2			
	Q	SL: Less t Q ≥ 100 + More than 30 C = Nominal	han 30 pF: ⊦10 × C/3) pF: Q ≥ 200 capacitance		hours at room condition ¹ .			
	IR	Y5P, Y5V, and Y5U:	3,000 MΩ minimum Ω minimum					
-	Dielectric Strength		ilures					

¹ "Room Condition" is defined as follows: Temperature: 15 ~ 35°C/Humidity: 45 ~ 75%/Atmospheric Pressure: 86 ~ 106 kPa.



Table 2 – Performance & Reliability: Test Methods and Conditions cont.

lte	em	Specification	Test Method	
Appearance		No visual defect	Impulse Voltage: Each individual capacitor is subjected to three 5 kv impulses prior to life testing.	
	Capacitance Change IR	NPO within 5% SL, Y5P, Y5U within ±20% Y5V within ±30% 3,000 MΩ minimum	Vp 0.9Vp 0.5Vp	
High Temperature Life	Dielectric Strength	SL: 1,000 MΩ minimum No failures	Capacitors are placed in a circulating air oven for a period of 1,000 hours. The air in the oven is maintained at a temperature of 125°C ±2 throughout the test. The capacitors are subjected to AC 425 V _{rms} . Each hour the voltage is increased to AC 1,000 V _{rms} for 0.1 seconds.	
		The capacitor flame extinguishes as follows:	The capacitor is exposed to a flame for 15 seconds and then removed for 15 seconds. This test is repeated for 5 cycles.	
Flame	e Test	CycleTime1 ~ 430 seconds maximum560 seconds maximum	Flame 76 38/ 127 Gas Burner 20° (Unit:mm)	
			The capacitors are individually wrapped in at least one, but not more than two, complete layers of cheesecloth. They are then subjected to 20 discharges. The interval between successive discharges is 5 seconds. The VAC is maintained for 2 minutes after the last discharge. $\underbrace{\begin{array}{c} \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\$	
Active Flammability		The cheesecloth should not ignite.	$\begin{tabular}{ c c c c c c c c c c c c c c c c c c c$	
			F Fuse, Rated 10A Vt Voltage applied to Ct Vx 5kV	

¹ "Room Condition" is defined as follows: Temperature: 15 ~ 35°C/Humidity: 45 ~ 75%/Atmospheric Pressure: 86 ~ 106 kPa.



Table 2 – Performance & Reliability: Test Methods and Conditions cont.

lte	m	Specifi	cation		Test Me	thod		
Passive Flammability		The burning time should not exceed 30 seconds. The tissue paper should not ignite. No visual defect		The capacitor under test is held into a flame and in a position which best promotes burning. Each specimen is exposed to the flame once.				
	Appearance	No visua	I defect					
		Temperature Characteristics	Capacitance Change	The capacitor is subjected to 5 temperature cycles.				
	Capacitance	SL	Within ±5%	Temperature Cycle				
		Y5P	Within ±10%	Step	Temperature (°C)	Dwell Time	Transition Time	
		Y5U, Y5V	Within ±20%	Step	Temperature (C)	(minutes)	(minutes)	
_		SL	≥ 30 pF: Q ≥ 350	1	-40 +0/-3	30		
Temperature Cycle			< 30 pF: Q ≥ 275	2	Room temperature	3		
0,010			+5/2C C = Nominal	3	125 +3/-0	30	3	
	DF/Q		capacitance	4	Room temperature	3		
		Y5P	DF ≤ 5%					
		Y5U, Y5V	DF ≤ 7.5%	Pretreatment: Capacitor shall be stored at 85 ±2 for 1 hour then placed at room condition ¹ for 24 ±2 hours.				
	IR	3,000 MΩ SL: 1,000 M		Post-treatment: Capacitor is stored for 1 to 2 hours at room condition ¹ .				
	Dielectric Strength	No failures						

¹ "Room Condition" is defined as follows: Temperature: 15 ~ 35°C/Humidity: 45 ~ 75%/Atmospheric Pressure: 86 ~ 106 kPa.



Soldering and Mounting Information

Soldering:

When soldering this product to a PCB/PWB, do not exceed the solder heat resistance specification of the capacitor. Subjecting this product to excessive heating could reflow the solder joint between the lead and ceramic element and/or may result in thermal shocks that can crack the ceramic element.

When soldering these capacitors with a soldering iron, it should be performed under the following conditions:

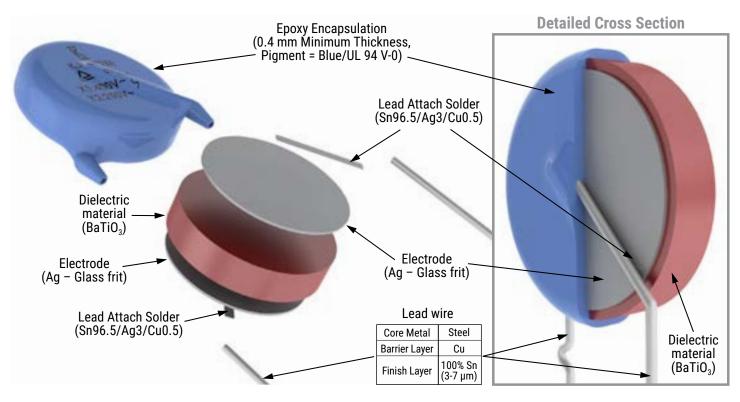
- Temperature of iron-tip: 400°C maximum
- Soldering iron wattage: 50 W maximum
- · Soldering time: 3.5 seconds maximum

Cleaning (ultrasonic cleaning):

To perform ultrasonic cleaning, observe the following conditions:

- · Rinse bath capacity: output of 20 watts per liter or less
- · Rinsing time: 5 minute maximum
- Do not vibrate the PCB/PWB directly
- · Excessive ultrasonic cleaning may lead to fatigue destruction of the lead wires

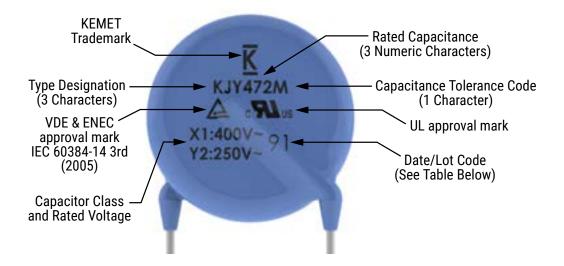
Construction





Marking

These capacitors shall be stamped or laser marked with KEMET's trademark, type designation, capacitor class, rated voltage, rated capacitance, and capacitance tolerance codes. In addition, all devices are marked with the recognized approval mark and a date/lot code for traceability. Marking will be supplied either on one side or both sides of the encapsulated capacitor body. All marking shall be legible to allow for clear identification of the component. Marking appears in legible contrast. Illustrated below is an example of the marking format and content. (Two-sided marking is limited to capacitors with body diameters ≤ 8.0 mm)



Date/Lot Code e.g., 9D (December 2019, Taiwan)

9	D	-
Last digit of year, e.g., 3 = 2013	Manufacturing Month: 1-9 = Jan - Sept O = October N = November D = December	Manufacturing Location Code (blank): Taiwan C: Dongguan



Packaging Quantities

Capacitor		Bulk Bag (Loose)			
Body Diameter (mm)	Body Diameter Code ¹	Lead Length (WL25)	Cut Lead Length (WL35, WL50, WL10)		
8.0	1				
9.0	2		500 pieces/bag		
10.0	3				
11.0	4	200 pieces/bag	400 min and the m		
12.0	5				
13.0	6		400 pieces/bag		
14.0	7				
15.0	8	100 pieces /beg	200 pieces /heg		
16.0	9	100 pieces/bag	300 pieces/bag		

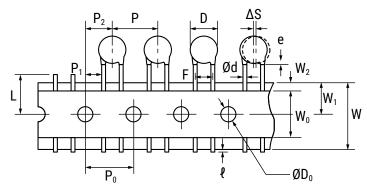
¹ The "Body Diameter Code" is located in the third character position of the ordering code. This code identifies the maximum diameter of the capacitor body in millimeters. For more information regarding the ordering code, see "Ordering Information" section of this document.

Lead Spacing	Body Diameter (mm)	Pitch (Carrier Tape)	Body Diameter Code	Reel (7301)	Ammo Pack (7317)
5	8.0 < D ≤ 11.0	12.7	1 - 4	1,500 pieces/reel	1,000 pieces/box
	11.0 < D ≤ 14.0	25.4	5 - 7	750 pieces/reel	500 pieces/box
7.5	≤ 9.0	12.7	2 - 9	1,500 pieces/reel	1,000 pieces/box
	10.0 ≤ D ≤ 11.0	12.7	3 - 4	1,000 pieces/reel	1,000 pieces/box
	> 11.0	25.4	5 - 9	500 pieces/reel	500 pieces/box
10, 12.5	8.0 ≤ D ≤ 16.0	25.4	1 - 9	500 pieces/reel	500 pieces/box

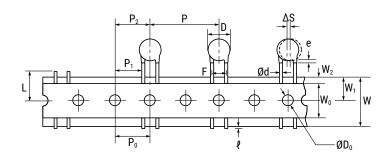


Figure 1 - Ammo Pack Taping Format

5 mm and 7.5 mm Lead Spacing:



10 mm Lead Spacing:



For All Lead Spacing:

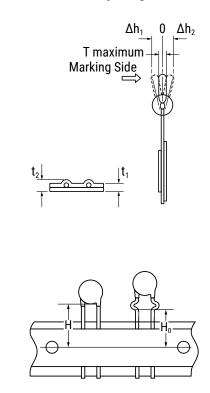


Table 3 – Ammo Pack Taping Specifications

Lead Spacing		5 mm		7.5 mm		10 and 12.5 mm	
Lead Style		Straight	Preformed ¹	Straight	Preformed ¹	Straight	Preformed ¹
Item	Symbol	Dimensions (mm)					
Lead Spacing	F	5.0 ±1.0		7.5 ±1.0		10.0 ±1.0	
Component Pitch	Р	12.7		15.0		25.4 ±2.0	
Sprocket Hole Pitch	P ₀	12.7 ±0.3		15.0 ±0.3		12.7 ±0.3	
Sprocket Hole Center to Component Center	P ₂	6.35 ±1.5		7.5 ±1.5		12.7 ±1.5	
Sprocket Hole Center to Lead Center	P ₁	3.85 ±1.0		3.75 ±1.0		7.7 ±1.5	
Body Diameter	D	See "Product Ordering Codes and Ratings" section of this document.					
Component Alignment (side/side)	ΔS	0 ±2.0					
Carrier Tape Width	W	18.0 +1.0/-0.5					
Sprocket Hole Position	W ₁	9.0 ±0.5					

¹ Prefromed (crimped) lead configurations include vertical kink and outside kink. See "Lead Configurations" and "Ordering Information" sections of this document for further details.

² Also referred to as "lead length" in this document.



Table 3 – Ammo Pack Taping Specifications cont.

Lead Spacing		5 mm		7.5 mm		10 and 12.5 mm	
Lead Style		Straight	Preformed ¹	Straight	Preformed ¹	Straight	Preformed ¹
Item	Symbol	Dimensions (mm)					
Height to Seating Plane ² (preformed leads ¹)	H _o	N/A	16.0 +2.0/-0.5	N/A	16.0 +2.0/-0.5	N/A	16.0 +2.0/-0.5
Height to Seating Plane ² (straight leads)	Н	20.0 +1.5/-1.0	N/A	20.0 +1.5/-1.0	N/A	20.0 +1.5/-1.0	N/A
Lead Protrusion	ł	2.0 maximum					
Diameter of Sprocket Hole	D ₀	4.0 ±0.2					
Lead Diameter	φd	0.6 ±0.1					
Carrier Tape Thickness	t ₁	0.6 ±0.3					
Total Thickness (Carrier Tape, Hold-Down Tape and Lead)	t ₂	1.5 maximum					
Component Alignment (front/ back)	Δh_1 Δh_2	2.0 maximum					
Cut Out Length	L	11.0 maximum					
Hold-Down Tape Width	W _o	10.0 minimum					
Hold-Down Tape Position	W ₂	3.0 maximum		1.5 ±1.5			
Coating Extension on Leads (meniscus)	е	3.0 maximum for straight lead; not to exceed the bend for preformed ¹ lead configurations.					
Body Thickness	Т	8.0 maximum					

¹ Prefromed (crimped) lead configurations include vertical kink and outside kink. See "Lead Configurations" and "Ordering Information" sections of this document for further details.

²Also referred to as "lead length" in this document.

Application Notes:

Storage and Operating Conditions:

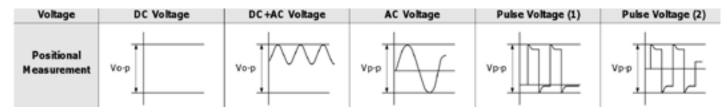
The Insulating coating of these devices does not form an air and moisture tight seal. Avoid exposure to moisture and do not use or store these devices in a corrosive atmosphere, especially where chloride gas, sulfide gas, acid, alkali, salt or the like are present. Before cleaning, bonding or molding these devices, it is important to verify that your process does not affect product quality and performance. KEMET recommends testing and evaluating the performance of a cleaned, bonded or molded product prior to implementing and/or qualifying any of these processes. Store the capacitors where the temperature and relative humidity do not exceed 40 degrees centigrade and 70% respectively. For optimum solderability, capacitor stock should be used promptly, preferably within 6 months of receipt.

Working Voltage:

Application voltage (Vp-p or Vo-p) must not exceed the voltage rating of the capacitor. Irregular voltages can be generated for a transient period of time when voltage is initially applied and/or removed from a circuit. It is important to choose a capacitor with a voltage rating greater than or equal to these irregular voltages.



Application Notes (cont.):



Operating Temperature and Self-Generating Heat:

The surface temperature of a capacitor should be kept below the upper limit of its rated operating temperature range. Be sure to take into account the heat generated by the capacitor itself. When the capacitor is used in a high-frequency current, pulse current or similar current, it may self-generate heat due to dielectric loss. Temperature rise due to self-generated heating should not exceed 20°C (while operated at an atmosphere temperature of 25°C).

Handling - Vibration and Impact:

Do not expose these devices or their leads to excessive shock or vibration during use.

FAILURE TO FOLLOW THE ABOVE CAUTIONS MAY RESULT, WORST CASE, IN A SHORT CIRCUIT AND CAUSE FUMING OR PARTIAL DISPERSION WHEN THE PRODUCT IS USED.



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Although all product-related warnings, cautions and notes must be observed, the customer should not assume that all safety measures are indicted or that other measures may not be required.

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