



| DATE | DESCRIPTION | REV. |
|----------|--|------|
| 11.14.19 | CHANGE AS PER ECN 19-086 BASE MAT'L WAS NYLON | A |
| 5.07.21 | ECN 21-040, UPDATE MTG LAYOUT (H1) WAS .630 [16.00] | B |

KEYSTONE ELECTRONICS CORP.
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PART NAME THM BATTERY HOLDER, 18650

MATERIAL AS NOTED

FINISH AS NOTED

| TOLERANCES | INCH | [MM] | CODE | DWG NO. |
|------------|--------|-----------|------|---------|
| DECIMAL | ± .010 | [± 0.25] | C | 1131 |
| ANGULAR | ± 1° | | | |

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- NOTE:
1. BASE:
MAT'L: PBT, UL 94V-0 (COLOR GRAY)
MAT'L: .012 THK STAINLESS STEEL
FINISH: NICKEL PLATE
 2. NEGATIVE CONTACT:
BASE- MAT'L: .012 THK STAINLESS STEEL
FINISH: NICKEL PLATE
SPRING- MAT'L: .020 [0.50] DIA. MUSIC WIRE
FINISH: NICKEL PLATE

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