

# AA3021VRCBS/A

3.0 x 2.0 mm Surface Mount LED Lamp



### **DESCRIPTIONS**

- The source color devices are made with InGaN Light Emitting Diode
- · Electrostatic discharge and power surge could damage the LEDs
- It is recommended to use a wrist band or anti-electrostatic glove when handling the LEDs
- All devices, equipments and machineries must be electrically grounded

#### **FEATURES**

- 3.0 mm x 2.0 mm, 1.3 mm high, only minimum space
- Suitable for compact optoelectronic applications
- Low power consumption
- · Ideal for backlighting
- Package: 2000 pcs / reel
- Moisture sensitivity level: 3
- · RoHS compliant

#### **APPLICATIONS**

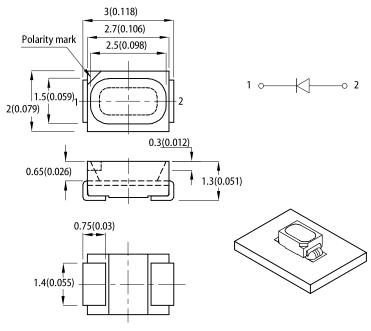
- Backlight
- · Status indicator
- · Home and smart appliances
- · Wearable and portable devices
- · Healthcare applications

# **ATTENTION**

Observe precautions for handling electrostatic discharge sensitive devices

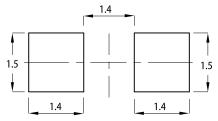


#### **PACKAGE DIMENSIONS**



#### RECOMMENDED SOLDERING PATTERN

(units: mm; tolerance: ± 0.1)



- 1. All dimensions are in millimeters (inches)
- Tolerance is ±0.2(0.008") unless otherwise noted.
   The specifications, characteristics and technical data described in the datasheet are subject to
- change without prior notice.

  4. The device has a single mounting surface. The device must be mounted according to the specifications.

### **SELECTION GUIDE**

Part Number	Emitting Color (Material)	lv (mcd) @ 20mA <sup>[2]</sup>		Viewing Angle [1]
		Min.	Тур.	201/2
AA3021VRCBS/A	Cyan (InGaN)	1300	1800	120°

Notes.

1. 61/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.

2. Luminous intensity / luminous flux: +/-15%.

3. Luminous intensity value is traceable to CIE127-2007 standards.



# ELECTRICAL / OPTICAL CHARACTERISTICS at T<sub>A</sub>=25°C

Barrantar	Symbol	Emitting Color	Value		1114
Parameter			Тур.	Max.	Unit
Chromaticity Coordinates x I <sub>F</sub> = 20mA	x <sup>[1]</sup>	Cyan	0.19	-	-
Chromaticity Coordinates y I <sub>F</sub> = 20mA	y <sup>[1]</sup>	Cyan	0.37	-	-
Capacitance	С	Cyan	100	-	pF
Forward Voltage I <sub>F</sub> = 20mA	V <sub>F</sub> <sup>[2]</sup>	Cyan	3.3	4.0	V
Reverse Current (V <sub>R</sub> = 5V)	I <sub>R</sub>	Cyan	-	50	μΑ
Temperature Coefficient of x $I_F$ = 20mA, -10°C $\leq$ T $\leq$ 85°C	TC <sub>x</sub>	Cyan	-0.16	-	10 <sup>-3</sup> /°C
Temperature Coefficient of y $I_F$ = 20mA, -10°C $\leq$ T $\leq$ 85°C	TC <sub>y</sub>	Cyan	-0.18	-	10 <sup>-3</sup> /°C
Temperature Coefficient of $V_F$ $I_F$ = 20mA, -10°C $\leq$ T $\leq$ 85°C	TC <sub>V</sub>	Cyan	-3	-	mV/°C

#### Notes:

1. Measurement tolerance of the chromaticity coordinates is ±0.01.
2. Forward voltage: ±0.1V.
3. Excess driving current and / or operating temperature higher than recommended conditions may result in severe light degradation or premature failure.

# ABSOLUTE MAXIMUM RATINGS at T<sub>A</sub>=25°C

Parameter	Symbol	Value	Unit
Power Dissipation	P <sub>D</sub>	120	mW
Reverse Voltage	V <sub>R</sub>	5	V
Junction Temperature	T <sub>j</sub>	100	°C
Operating Temperature	T <sub>op</sub>	-40 to +85	°C
Storage Temperature	T <sub>stg</sub>	-40 to +85	°C
DC Forward Current	I <sub>F</sub>	30	mA
Peak Forward Current	I <sub>FM</sub> <sup>[1]</sup>	100	mA
Electrostatic Discharge Threshold (HBM)	-	250	V
Thermal Resistance (Junction / Ambient)	R <sub>th JA</sub> [2]	300	°C/W
Thermal Resistance (Junction / Solder point)	R <sub>th JS</sub> <sup>[2]</sup>	180	°C/W

To Duty Cycle, 0.1ms Pulse Width.

1. 1/10 Duty Cycle, 0.1ms Pulse Width.

2. R<sub>th JA</sub>, R<sub>th JS</sub> Results from mounting on PC board FR4 (pad size ≥ 16 mm² per pad).

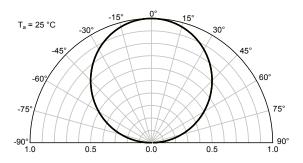
3. Relative humidity levels maintained between 40% and 60% in production area are recommended to avoid the build-up of static electricity – Ref JEDEC/JESD625-A and JEDEC/J-STD-033.



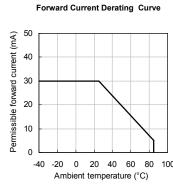


## **TECHNICAL DATA**

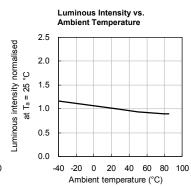
#### **SPATIAL DISTRIBUTION**



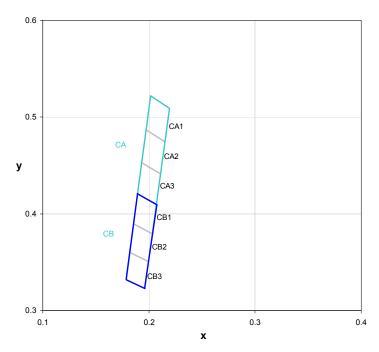
#### Forward Current vs. Forward Voltage Luminous Intensity vs. Forward Current 2.5 Luminous intensity normalised at 20mA T<sub>a</sub> = 25 °C T<sub>a</sub> = 25 °C 2.0 Forward current (mA) 30 1.5 20 1.0 10 0.5 0 0.0 2.0 2.4 2.8 3.2 3.6 0 Forward voltage (V)



**CYAN** 



#### **CIE CHROMATICITY DIAGRAM**



10 20 30 40

Forward current (mA)

	X	У		Х	у
	0.2016	0.5221		0.1894	0.4206
CA1	0.1973	0.4868	CB1	0.1856	0.3897
	0.2152	0.4744		0.2032	0.3794
	0.2195	0.5089		0.2070	0.4097
	0.1973 0.4868		0.1856	0.3897	
CA2	0.1933	0.4530	CB2	0.1821	0.3601
	0.2110	0.4413		0.1996	0.3505
	0.2152	0.4744		0.2032	0.3794
CA3	0.1933	0.4530	CB3	0.1821	0.3601
	0.1894	0.4206		0.1786	0.3318
	0.2070	0.4097		0.1961	0.3228
	0.2110	0.4413		0.1996	0.3505

Shipment may contain more than one chromaticity regions.

Orders for single chromaticity region are generally not accepted.

Measurement tolerance of the chromaticity coordinates is ±0.01.





#### **REFLOW SOLDERING PROFILE for LEAD-FREE SMD PROCESS**

#### 300 above 255°C 260°C max. 30s max. 10s max. 250 3°C/s max. 6°C/s max. 200 150 Temperature pre-heating 100 150~200°C above 217°C 60~120s 50 .25°C 0 50 100 150 200 250 300 (sec) Time

#### Notes:

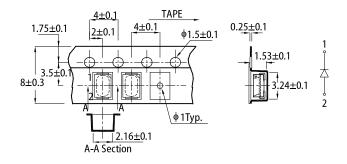
- Notes:

  1. Don't cause stress to the LEDs while it is exposed to high temperature.

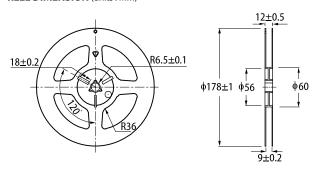
  2. The maximum number of reflow soldering passes is 2 times.

  3. Reflow soldering is recommended. Other soldering methods are not recommended as they might cause damage to the product.

#### TAPE SPECIFICATIONS (units:mm)



#### **REEL DIMENSION** (units: mm)



# HANDLING PRECAUTIONS

Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

2. Do not directly touch or handle the silicone lens

surface. It may damage the internal circuitry.

- 1. Handle the component along the side surfaces by using forceps or appropriate tools.

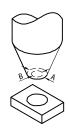
- 3. Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.







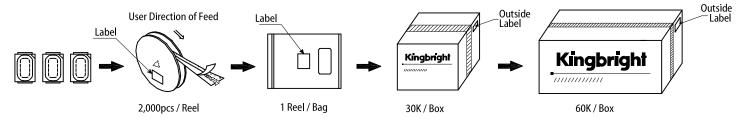
- 4-1. The inner diameter of the SMD pickup nozzle should not exceed the size of the LED to prevent air leaks.
- 4-2. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.
- 4-3. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.
- 5. As silicone encapsulation is permeable to gases, some corrosive substances such as H<sub>2</sub>S might corrode silver plating of leadframe. Special care should be taken if an LED with silicone encapsulation is to be used near such substances.

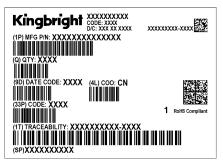






#### **PACKING & LABEL SPECIFICATIONS**





#### **PRECAUTIONARY NOTES**

- RECAUTIONARY NOTES

  The information included in this document reflects representative usage scenarios and is intended for technical reference only.

  The part number, type, and specifications mentioned in this document are subject to future change and improvement without notice. Before production usage customer should refer to the latest datasheet for the updated specifications.

  When using the products referenced in this document, please make sure the product is being operated within the environmental and electrical limits specified in the datasheet. If customer usage exceeds the specified limits, Kingbright will not be responsible for any subsequent issues.

  The information in this document applies to typical usage in consumer electronics applications. If customer's application has special reliability requirements or have life-threatening liabilities, such as automotive or medical usage, please consult with Kingbright representative for further assistance.
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