### 3.5 x2.8mm SMD CHIP LED LAMP

Part Number: APETD3528SEC

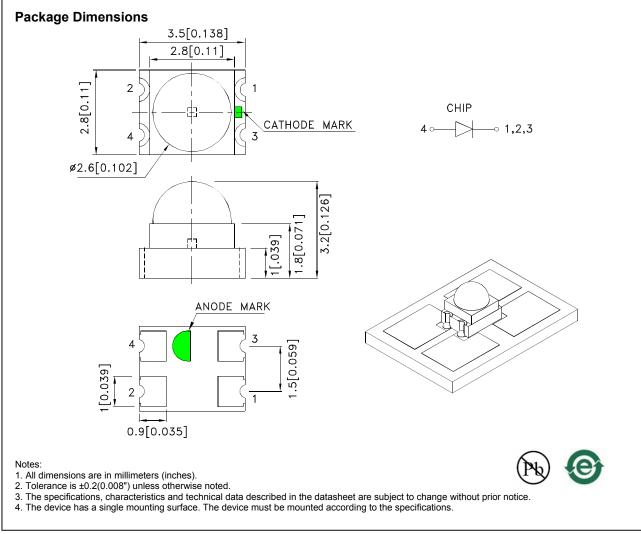
Super Bright Orange

#### **Features**

- Single color.
- Suitable for all SMT assembly and solder process.
- Available on tape and reel.
- Package: 500pcs / reel.
- Moisture sensitivity level : level 3.
- RoHS compliant.

#### Description

The Super Bright Orange device is made with AlGaInP (on GaAs substrate) light emitting diode chip.



REV NO: V.3 CHECKED: Allen Liu DATE: MAY/18/2011 DRAWN: J.Yu PAGE: 1 OF 5 ERP: 1203011087

#### Selection Guide

Selection Guide					
Part No. Dice		Lens Type	lv (mcd) [2] @ 20mA		Viewing Angle [1]
		Min.		Тур.	201/2
APETD3528SEC	Super Bright Orange (AlGaInP)	Water Clear	500	900	60°

Notes:

θ1/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.
Luminous intensity/ luminous Flux: +/-15%.

### Electrical / Optical Characteristics at TA=25°C

Symbol	Parameter	Device	Тур.	Max.	Units	Test Conditions
λpeak	Peak Wavelength	Super Bright Orange	610		nm	I⊧=20mA
λD [1]	Dominant Wavelength	Super Bright Orange	601		nm	I⊧=20mA
Δλ1/2	Spectral Line Half-width	Super Bright Orange	29		nm	I⊧=20mA
С	Capacitance	Super Bright Orange	30		pF	VF=0V;f=1MHz
VF [2]	Forward Voltage	Super Bright Orange	2	2.5	V	I⊧=20mA
lr	Reverse Current	Super Bright Orange		10	uA	VR=5V

Notes:

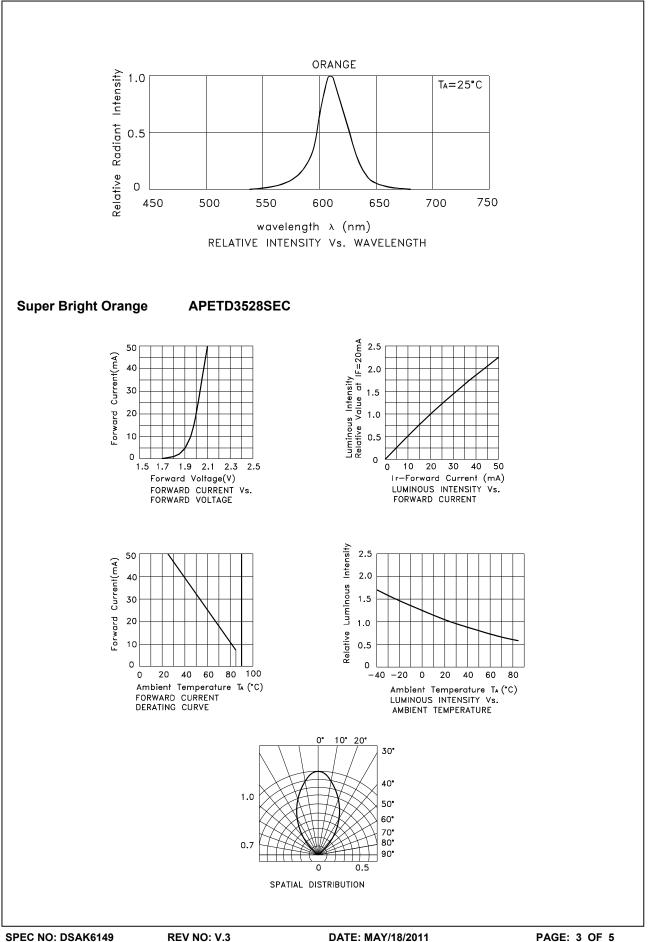
1.Wavelength: +/-1nm. 2. Forward Voltage: +/-0.1V.

### Absolute Maximum Ratings at TA=25°C

Parameter	Super Bright Orange	Units		
Power dissipation	125	mW		
DC Forward Current	50	mA		
Peak Forward Current [1]	195	mA		
Reverse Voltage	5	V		
Operating Temperature	-40°C To +85°C			
Storage Temperature	-40°C To +85°C			

Note:

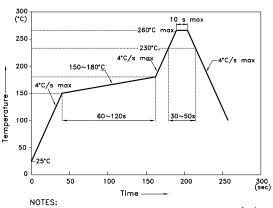
1. 1/10 Duty Cycle, 0.1ms Pulse Width.



### APETD3528SEC

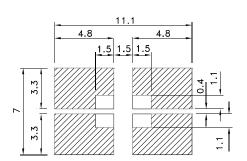
Reflow soldering is recommended and the soldering profile is shown below. Other soldering methods are not recommended as they might cause damage to the product.

Reflow Soldering Profile For Lead-free SMT Process.



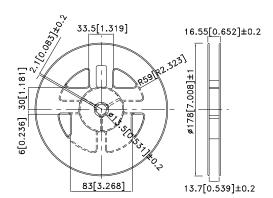
NOTES: 1.We recommend the reflow temperature 245°C(+/-5°C).The maximum soldering temperature should be limited to 260°C. 2.Don't cause stress to the epoxy resin while it is exposed to high temperature. 3.Number of reflow process shall be 2 times or less.

**Recommended Soldering Pattern** (Units : mm; Tolerance: ± 0.1)

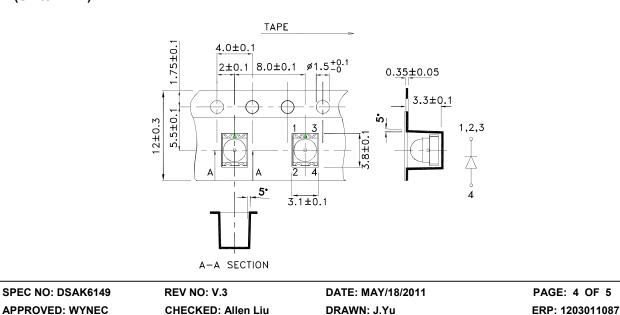


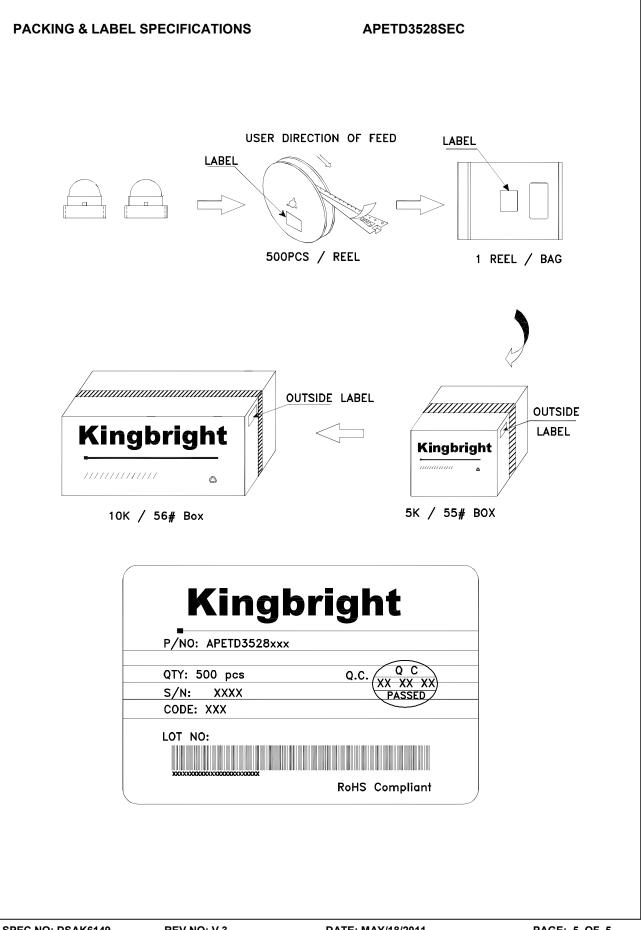
🛛 Solder resist

**Reel Dimension** 



**Tape Dimensions** (Units : mm)





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