

# APHB1608CGKSEKC

1.6 x 0.8 x 0.5 mm Bi-Color Surface Mount LED

# **DESCRIPTIONS**

- The Green source color devices are made with AlGaInP on GaAs substrate Light Emitting Diode
- The Super Bright Orange device is made with AlGaInP (on GaAs substrate) light emitting diode chip
- Electrostatic discharge and power surge could damage the LEDs
- . It is recommended to use a wrist band or anti-electrostatic glove when handling the LEDs
- · All devices, equipments and machineries must be electrically grounded

### **FEATURES**

- 1.6 x 0.8 mm SMD LED, 0.5 mm thickness
- · Compatible with reflow soldering
- · Available in various color combination
- · Package: 2000 pcs / reel
- Moisture sensitivity level: 3
- Tinned pads for improved solderability
- Halogen-free
- · RoHS compliant

# **APPLICATIONS**

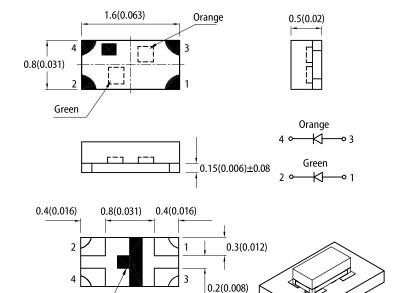
- Backlight
- · Status indicator
- · Home and smart appliances
- Wearable and portable devices
- · Healthcare applications

# **ATTENTION**

Observe precautions for handling electrostatic discharge sensitive devices



# **PACKAGE DIMENSIONS**

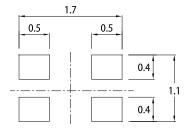


# **RECOMMENDED SOLDERING PATTERN**

Polarity

Mark

(units: mm; tolerance: ± 0.1)



- 17. All dimensions are in millimeters (inches).
  2. Tolerance is ±0.15(0.006") unless otherwise noted.
  3. The specifications, characteristics and technical data described in the datasheet are subject to
- The device has a single mounting surface. The device must be mounted according to the specifications **SELECTION GUIDE**

Part Number	Emitting Color (Material)	Lens Type	lv (mcd) @ 20mA [2]		Viewing Angle [1]
			Min.	Тур.	201/2
APHB1608CGKSEKC	Green (AlGalnP)	- Water Clear	20	50	130°
			*20	*50	
	Super Bright Orange (AlGaInP)		120	250	
			*80	*200	

Notes.

1. 61/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.

2. Luminous intensity / luminous flux: +/-15%.

\* Luminous intensity value is traceable to CIE127-2007 standards.





# **ELECTRICAL / OPTICAL CHARACTERISTICS at T<sub>A</sub>=25°C**

Parameter	Symbol	Fusittin a Colon	Value		l lmi4
Parameter		Emitting Color	Тур.	Max.	Unit
Wavelength at Peak Emission I <sub>F</sub> = 20mA	$\lambda_{peak}$	Green Super Bright Orange	574 610	-	nm
Dominant Wavelength I <sub>F</sub> = 20mA	λ <sub>dom</sub> <sup>[1]</sup>	Green Super Bright Orange	570 605	-	nm
Spectral Bandwidth at 50% $\Phi$ REL MAX I <sub>F</sub> = 20mA	Δλ	Green Super Bright Orange	20 29	-	nm
Capacitance	С	Green Super Bright Orange	15 15	-	pF
Forward Voltage I <sub>F</sub> = 20mA	V <sub>F</sub> <sup>[2]</sup>	Green Super Bright Orange	2.1 2.1	2.5 2.5	V
Reverse Current (V <sub>R</sub> = 5V)	I <sub>R</sub>	Green Super Bright Orange	-	10 10	μА
Temperature Coefficient of $\lambda_{peak}$ $I_F$ = 20mA, -10°C $\leq$ T $\leq$ 85°C	TC <sub>λpeak</sub>	Green Super Bright Orange	0.12 0.13	-	nm/°C
Temperature Coefficient of $\lambda_{dom}$ I <sub>F</sub> = 20mA, -10°C $\leq$ T $\leq$ 85°C	$TC_{\lambdadom}$	Green Super Bright Orange	0.08 0.06	-	nm/°C
Temperature Coefficient of $V_F$ $I_F$ = 20mA, -10°C $\leq$ T $\leq$ 85°C	TC <sub>V</sub>	Green Super Bright Orange	-1.9 -1.9	-	mV/°C

#### Notes:

# ABSOLUTE MAXIMUM RATINGS at T<sub>A</sub>=25°C

Parameter	Symbol	Va	llmit		
Farameter	Symbol	Green	Super Bright Orange	Unit	
Power Dissipation	$P_D$	75	75	mW	
Reverse Voltage	$V_R$	5	5	V	
Junction Temperature	Tj	115	115	°C	
Operating Temperature	T <sub>op</sub>	-40 to	°C		
Storage Temperature	T <sub>stg</sub>	-40 to +85		°C	
DC Forward Current	I <sub>F</sub>	30	30	mA	
Peak Forward Current	I <sub>FM</sub> <sup>[1]</sup>	150	195	mA	
Electrostatic Discharge Threshold (HBM)	-	3000	3000	V	
Thermal Resistance (Junction / Ambient)	R <sub>th JA</sub> <sup>[2]</sup>	480	700	°C/W	
Thermal Resistance (Junction / Solder point)	R <sub>th JS</sub> [2]	350	540	°C/W	

Notes:
1. 1/10 Duty Cycle, 0.1ms Pulse Width.
2. R<sub>Ib. JA</sub>, R<sub>Ib. US</sub> Results from mounting on PC board FR4 (pad size ≥ 16 mm² per pad).
3. Relative humidity levels maintained between 40% and 60% in production area are recommended to avoid the build-up of static electricity – Ref JEDEC/JESD625-A and JEDEC/J-STD-033.



Notes:

1. The dominant wavelength (\(\lambda\d)\) above is the setup value of the sorting machine. (Tolerance \(\lambda\d:\mathbf{\pm}\tau\d): \(\mathbf{\pm}\tau\mathbf{\pm}\tau\d)

2. Forward voltage: \(\mathbf{\pm}\tau\d).1V.

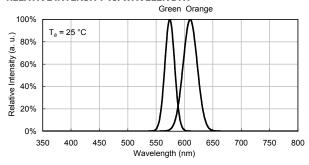
3. Wavelength value is traceable to CIE127-2007 standards.

4. Excess driving current and \(\fo\) or operating temperature higher than recommended conditions may result in severe light degradation or premature failure.

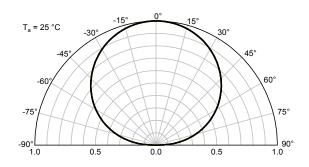


# **TECHNICAL DATA**

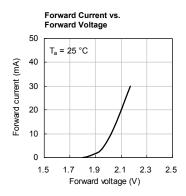
# **RELATIVE INTENSITY vs. WAVELENGTH**

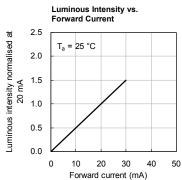


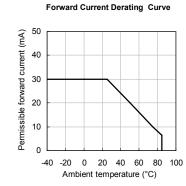
# **SPATIAL DISTRIBUTION**

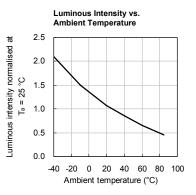


# **GREEN**

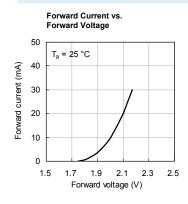


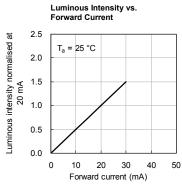


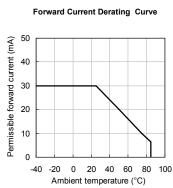


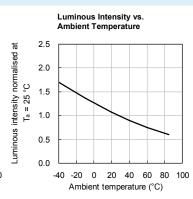


# **SUPER BRIGHT ORANGE**











### **REFLOW SOLDERING PROFILE for LEAD-FREE SMD PROCESS**

#### 300 above 255°C 260°C max. 30s max. 250 10s max. 3°C/s max 6°C/s max. 200 150 Temperature pre-heating 100 150~200°C above 217°C 60~120s 60~150s 50 .25°C 0 50 100 150 200 250 300 Time

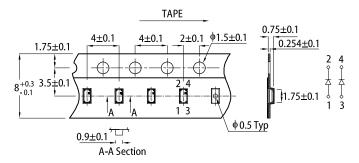
- Notes:

  1. Don't cause stress to the LEDs while it is exposed to high temperature.

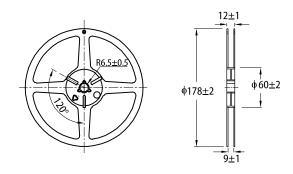
  2. The maximum number of reflow soldering passes is 2 times.

  3. Reflow soldering is recommended. Other soldering methods are not recommended as they might cause damage to the product.

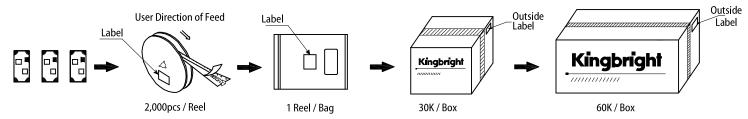
# TAPE SPECIFICATIONS (units:mm)



# **REEL DIMENSION** (units: mm)



# PACKING & LABEL SPECIFICATIONS





### **PRECAUTIONARY NOTES**

- The information included in this document reflects representative usage scenarios and is intended for technical reference only.
- The part number, type, and specifications mentioned in this document are subject to future change and improvement without notice. Before production usage customer should refer to
- the latest datasheet for the updated specifications.

  When using the products referenced in this document, please make sure the product is being operated within the environmental and electrical limits specified in the datasheet. If
- toustomer usage exceeds the specified limits, Kingbright will not be responsible for any subsequent issues.

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