深圳市金航标电子有限公司

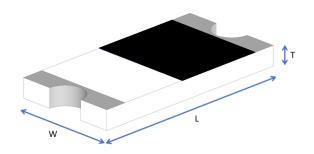
客戶料號 CUSTOMER'S P/N	:	
料號 PART NUMBER	:	KH-2012-C04
規格 DESCRIPTION	:	Chip Antenna 2012 L Ant 2.45G Type 04
版本 VERSION	:	V1.2
日期 ISSUF DATE	:	2020/02/14

客戶承認 CUSTOMER APPROVED

工程部 R&D CENTER				
承 認 APPROVAL	確 認 CHECKED	製 作 DRAWN		
贺俊驹	向金宝	陈星		

2012 Chip antenna

For Bluetooth / WLAN Applications



P/N: KH2012F245C04

	Dimension (mm)
L	2.05 ± 0.20
W	1.23 ± 0.20
Т	0.45 ± 0.20

Part Number Information

$$\frac{KH}{A}$$
 $\frac{2012}{B}$ $\frac{F}{C}$ $\frac{245}{D}$ $\frac{C}{E}$ $\frac{04}{F}$

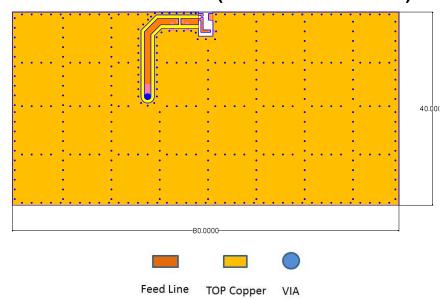
Α	Product Series	Antenna	
В	Dimension L x W	2.05X1.23mm (± 0.2mm)	
С	Material	High K material	
D	Working Frequency	2.4 ~ 2.5GHz	
E	Feeding mode	PIFA & Single Feeding	
F	Antenna type	Type = 04	

1. Electrical Specification

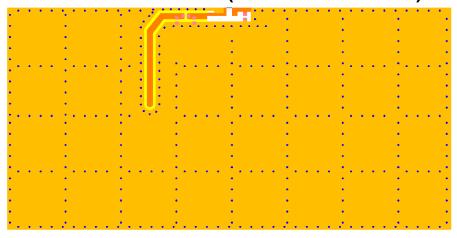
Specification			
Part Number	KH2012F245C04		
Central Frequency	2450	MHz	
Bandwidth	85 (Min.)	MHz	
Return Loss	-6.5 (Max)	dB	
Peak Gain	1.72	dBi	
Impedance	50	Ohm	
Operating Temperature	-40~+110	$^{\circ}\!\mathbb{C}$	
Maximum Power	4	W	
Resistance to Soldering Heats	10 (@ 260°C)	sec.	
Polarization	Linear		
Azimuth Beamwidth	Omni-directional		
Termination	Ni / Au (Leadless)		

Remark: Bandwidth & Peak Gain was measured under evaluation board of next page

2. Recommended PCB Pattern Evaluation Board Dimension (board size 80x40mm)



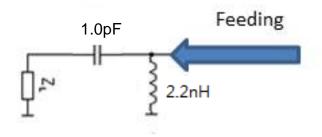
2nd Evaluation Board Dimension Evaluation Board Dimension (board size 80x40mm)



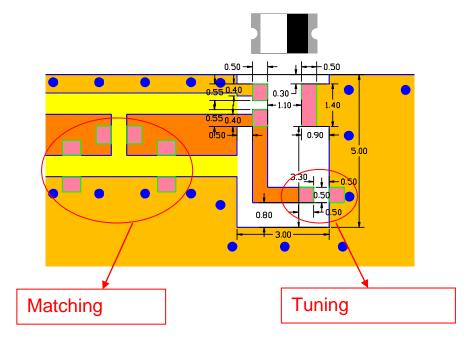
Suggested Matching Circuit

重要資訊:

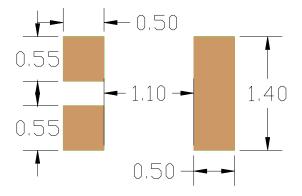
匹配元件建議使用精準度高的電感±0.1~0.3nH、電容±0.1pF



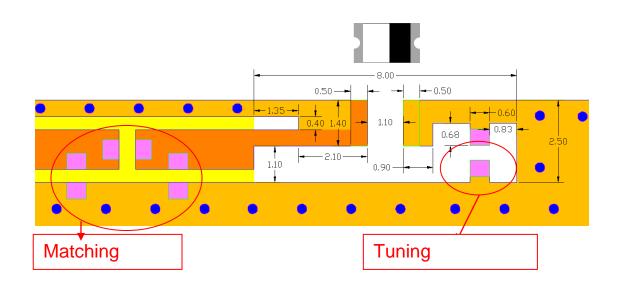
Layout Dimensions in Clearance area(Size=3.0*5.0mm)



FootPrint (Unit:mm)

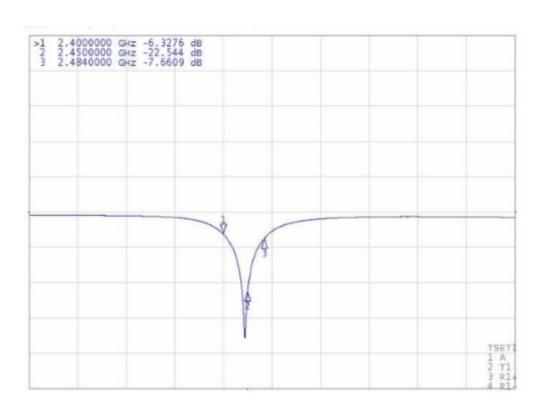


◆ 2nd Layout Dimensions in Clearance area(size=8.0*2.5mm)

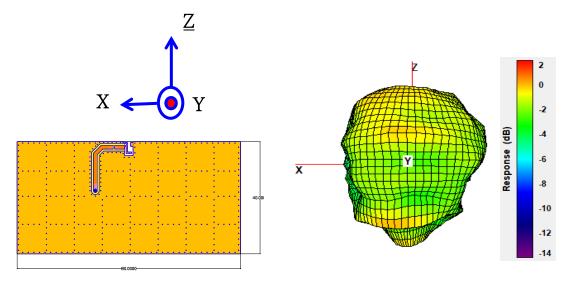


3. Measurement Results

Return Loss

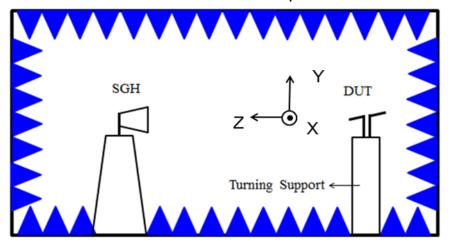


Radiation Pattern



	Efficiency	Peak Gain	Directivity
2400MHz	63.12 %	1.62 dBi	3.61 dBi
2450MHz	70.56 %	1.72 dBi	3.23 dBi
2500MHz	65.48 %	1.64 dBi	3.47 dBi

Chamber Coordinate System

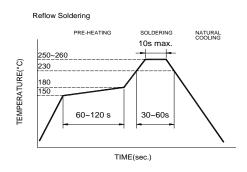


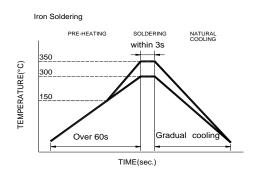
4.Reliability and Test Condictions

ITEM	REQUIREMENTS	TEST CONDITION		
Solderability	1. Wetting shall exceed 90% coverage 2. No visible mechanical damage TEMP (°C) 230°C 4±1 sec. 60sec	Pre-heating temperature:150°C/60sec. Solder temperature:230±5°C Duration:4±1sec. Solder:Sn-Ag3.0-Cu0.5 Flux for lead free: rosin		
Solder heat Resistance	1. No visible mechanical damage 2. Central Freq. change :within ± 6% TEMP (°C) 260°C 150°C 10±0.5 sec.	Pre-heating temperature:150°C/60sec. Solder temperature:260±5°C Duration:10±0.5sec. Solder:Sn-Ag3.0-Cu0.5 Flux for lead free: rosin		
Component Adhesion (Push test)	No visible mechanical damage	The device should be reflow soldered(230±5°C for 10sec.) to a tinned copper substrate A dynometer force gauge should be applied the side of the component. The device must with-ST-F 0.5 Kg without failure of the termination attached to component.		
Component Adhesion (Pull test)	No visible mechanical damage	Insert 10cm wire into the remaining open eye bend ,the ends of even wire lengths upward and wind together. Terminal shall not be remarkably damaged.		
Thermal shock	1. No visible mechanical damage 2. Central Freq. change :within ±6% Phase Temperature(°C) Time(min) 1 +110±5°C 30±3 2 Room Within Temperature 3sec 3 -40±2°C 30±3 4 Room Within Temperature 3sec	+110°C =>30±3min -40°C =>30±3min Test cycle:10 cycles The chip shall be stabilized at normal condition for 2~3 hours before measuring.		
Resistance to High Temperature	 No visible mechanical damage Central Freq. change :within ±6% No disconnection or short circuit. 	Temperature: +110±5°C Duration: 1000±12hrs The chip shall be stabilized at normal condition for 2~3 hours before measuring.		
Resistance to Low Temperature	No visible mechanical damage Central Freq. change :within ±6% No disconnection or short circuit.	Temperature:-40±5°C Duration: 1000±12hrs The chip shall be stabilized at normal condition for 2~3 hours before measuring.		
Humidity	 No visible mechanical damage Central Freq. change :within ±6% No disconnection or short circuit. 	Temperature: $40\pm2^{\circ}\mathbb{C}$ Humidity: 90% to 95% RH Duration: 1000 ± 12 hrs The chip shall be stabilized at normal condition for 2~3 hours before measuring.		

5. Soldering and Mounting

Mildly activated rosin fluxes are preferred. The minimum amount of solder can lead to damage from the stresses caused by the difference in coefficients of expansion between solder, chip and substrate. The terminations are suitable for all wave and re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.





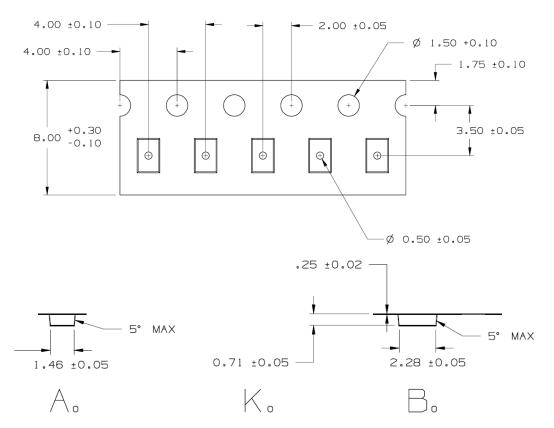
Recommended temperature profiles for re-flow soldering in Figure 1.

Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended.

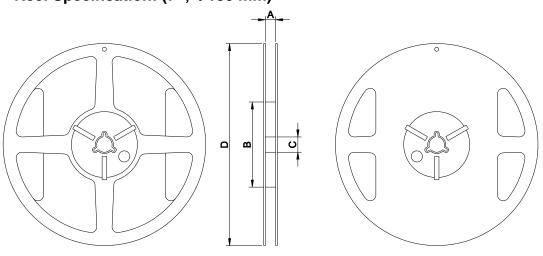
- Preheat circuit and products to 150°C
- · Never contact the ceramic with the iron tip
- Use a 20 watt soldering iron with tip diameter of 1.0mm
- 280°C tip temperature (max)
- 1.0mm tip diameter (max)
- · Limit soldering time to 3 sec.

6.Packaging Information

Tape Specification:



Reel Specification: (7", Ф180 mm)



7" x 8 mm

Tape Width(mm)	A(mm)	B(mm)	C(mm)	D(mm)	Chip/Reel(pcs)
8	9.0±0.5	60±2	13.5±0.5	178±2	3000

7. Storage and Transportation Information

Storage Conditions

To maintain the solderability of terminal electrodes:

- 1. Temperature and humidity conditions: -10~ 40°C and 30~70% RH.
- 2. Recommended products should be used within 6 months from the time of delivery.
- 3. The packaging material should be kept where no chlorine or sulfur exists in the air.

Transportation Conditions

- 1. Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
- 2. The use of tweezers or vacuum pick up is strongly recommended for individual components.
- 3. Bulk handling should ensure that abrasion and mechanical shock are minimized.

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PAL90209H-FNF GD53-25 MAF94051 S9025PLSMF EXD420PL B1322NR QWFTB120 MAF94300 FG4403 MIKROE-2393
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