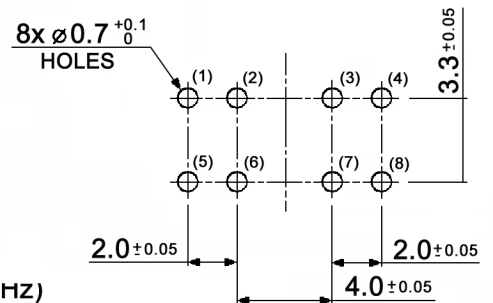


### SWITCHING FUNCTION

POS. 1	POS. 2	POS. 3	(3) - ○	○ (1)
ON	ON	ON	○ (2)	○ (4)
3-4	3-2	3-1	○ (5)	○ (6)
7-8	7-6	7-5	○ (8)	

### MOUNTING DIMENSIONS



### Specifications:

Contact rating:	0.2A, 12V DC
Contact resistance:	50mOhm max. at 1.5mA, 200µV AC (1kHz)
Insulation resistance:	100MOhm min. at 500V DC
Dielectric strength:	500V RMS
Operating temperature:	-20°C to +70°C
Electrical life:	5 000 cycles
Operating force:	50-400gf
Soldering conditions:	270 +/-10°C max., 3sec.
Contact timing:	non-shorting type
Material:	Frame: stainless steel Lever: polyamide resin (PA), natural Movable contact: phosphor bronze, silver plated Terminal: brass, silver plated Case: polyphenylene sulfide (PPS), black



Tolerances:	<6: ±0.2mm		Date	Name
	6-18: ±0.4mm		02/08	dr
Switching function	03/12	dr		
Modifications	Date	Name		

# MMP 231-R

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**knitter-switch**

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