# **Aluminum Electrolytic Capacitors**

Item Name	Rating	Case size	KNSCHA Lifetime
SHG1C470M-0511	SHG16V47 $\mu$ F	Ф5*11mm	10000 hours

# 1. Operating Temp. Range

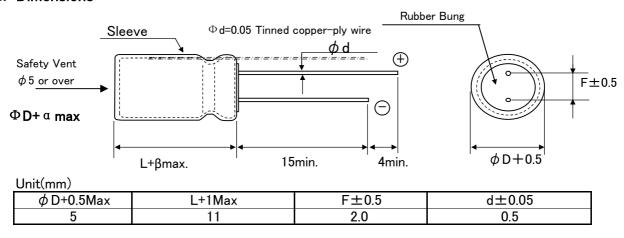
-40°C ∼ + 105°C

#### 2. Electrical Characteristics

See Table 1.

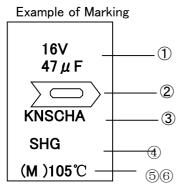
ı	Table 1						Γ	
	Rated Voltage VDC	Surge Voltage VDC	Nominal Static Capacitance (μF)	Tolerance on Capacitance(%) 20°C 120Hz	Dissipation Factor (tan δ )max 20°C 120Hz	Leakage Current 2min. 20°C ( μ A)max		Impedance(Ω) 100KHZ 20°C
	16	20	47	-20 <b>~</b> +20	0.16	7.52	95	2.5

#### 3. Dimensions



## 4. Marking

Following items are printed with white color on coffee color sleeve



- ① Rated voltage & Nominal Capacitance
- 2 Polarity (negative)
- 3 Trade Mark
- 4 series
- (M) Symbol of Capacitance Tolerance
- 6 Max Operating Temp.

# **5.MULTIPLIER FOR RIPPLE CURRENT**

1. Frequency Coefficient

1 requestey doctriolette						
Freq.(Hz) Cap( μ F)	60 (50)	120	1K	10K	100K	
0.1-47	0.75	0.80	0.85	0.90	1.00	
68-680	0.80	0.85	0.90	0.95	1.00	
1000-22000	0.85	0.87	0.89	0.92	1.00	

(2). Temperature Coefficient

٠.	Tomporatare deemolone					
	Ambient	40	60	70	85	105
	Temperature(°C)	70	0	70	3	100
	Coefficient	2.40	2.10	1.78	1.65	1.00

# 6. Characteristics

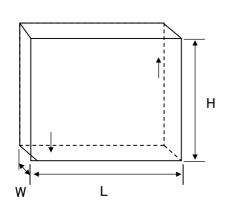
No.	Item	Performa	ance	Test Method
1	Leakage Current	I= 7.52 μA ( I= Max Leakage Current C=Ctatic Capacitor: V=Ra		Protection Resistor : $1000\pm10\Omega$ Applied Volt : Rated Voltage Mesauring time : 2minutes
2	Static Capacitance	37.6 $\sim$ 56.4 $$ $\mu$ F		Measured Frequency : 120Hz±20%  Measured Voltage ≤ 0.5Vrms, 1.5 ~ 2.0VDC
3	Dissiption Factor (tan $\delta$ )	0.16 and Under		Same as condition of Capacitors
4	High Temp. Load Charac- teristics	Cap. Change $\leq \pm 209$ Dissipation Factor $\leq 200\%$	value specified in Table 1 % of initial value of value specified in Table markable abnormality	Test Temp.: 105±2°C Applied voltage: Rated voltage Test Time :10,000 hours +72, -0 hours
5	High Temp. no load Charac- teristics	Cap. Change $\leq \pm 20\%$ Dissipation Factor $\leq 200\%$	alue specified in Table 1 % of initial value of value specified in Table narkable abnormality	Test Temp.: 105±2°C No voltage applied Test Time:1000 hours +24, -0 hurs
6	Terminal Strength		N {4.5kg} N {2.5kg}	Keeping time Tensile 1∼5sec Bending 30±5sec
7	Impedance Ratio	W V Z-25°C/Z+20°C Z-40°C/Z+20°C	16 3 4	
8	Temperature Charac – teristics	2,3 Impedance Ratio I 5 Cap, Change	Performance less than the value mention \( \precedes \pm 25\) against value in standard  Id at tempereture of each selected that the standard performance is stability, measure performance.	age 4 2 -25±3; 3 -25±3; 4 20±2 tage 5 105±2
9	Surge Voltage	Leakage Current Scap, Change School S		fore test ue y Specified in 2

## 6-2. Characteristics

No.	Item	Performance	Test Method
10	Vibration Resistance	CapacitanceStability requiredCap. Change≤±5% of the initial specificalAppearanceNo remarkable abnormalionFrequency: 10~55Hz/1min. Width of vibrateY and Z directions, each for 2 hours (Total)	ty tion, 1.5mm Direction and duration X,
11	Solderbility	3/4 area of surrounding directions of surface should be covered with new solder.	Solder: Sn-Ag, Sn-Cu Type Soldering Temp: 240±5°C Dipping degree: 2~2.5mm Flux: Ethanol solution (JIS K8101) or Isopropylalchol (JIS K8839) solution of Rosin (JIS K5902)
12	Resistance to Soldering	Leakage Current       ≦ Initial specified value         Cap. Change       ≦ ± 10% of initial value         Dissipation Factor       ≦ Initial specified in value         Appearance       No remarkable abnormality	Soldering Temp. 280±5°C Soldering Time . 10±1sec.
13	Resistance to Humidity	Leakage Current       ≦ Initial specified value         Cap. Change       ≦±15% of initial value         Dissipation Factor       ≦ Initial spesified value         Appearance       No remarkable abnormality	Test Temp.: $40\pm2^{\circ}\text{C}$ Humidity $90\sim95\%$ Test Time: $500\pm8$ hours After the above condition,restored to normal temp, and then measured.
14	Perssure valve moment charact- erstics	There must not be thing ignition, scattering the resolution that that case works safely	Dcmethod: impress the reverse voltage and of 1A, I cancel an electric current.

# 7 Packing method

5-1 Packaging shape, size, quantity



Component	Quanity
size	per
5*11	40000pcs.

- Related Standards JIS C 5141
- Marking on packing box
  - 1 Item name

  - 2 Series name3 Rated Voltage
  - 4 Nominal Static Capacitance
  - 5 Case size
  - 6 Lot No.
  - 7 Quantity

#### 10 Leakage

current

#### <Condition>

Connecting the capacitor with a protective resistor  $(1k\Omega\pm10\Omega)$  in series for

2 minutes, and then, measure leakage currer

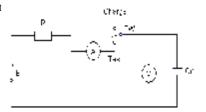
<Criteria

I : Leakage current (μA)

I ( $\mu$ A) $\leq$ 0.01CVor 3 ( $\mu$ A) whichever is greater,

measurement circuit refer to right drawing.

C: Capacitance (µF)



#### 11 Soldeing

11-1 Soldering by soldering iron

Temperature of iron top: 270~350°C

Operating time: within 3 sec.

11-2 Flow soldering.

Preheat: PCB surface temperature 120°C±5°C

Solder Temp : 260°C±5°C Solder Dipping Temp. : 2~4sec.

#### 12 Cleaning of PC boad after soldering

Using follwing solvents is possible but make sure following condition Solvent

IPA or Alcoholic agent like Pinealpha ST-100S, Cleanthrough 750H, 750L, 710M, 750K, or Technocare FRW-14∼17

- ① Cleaning should be made by ultrasonic within 5min, at the temperature less then 60°C.
- 2 Control of pollution is necessary (conductivity,pH, specific gravity, water volume)
- ③ Please do not keep near cleaning agent. Please do not store in air-tight container. Please let it dry by hot air at the temperature less than maximum operating temp.

#### 13 The situation of using

Please do not use a condenser in the next use environment.

- 1 One circumference environment(weatherability) condition.
- (a) Direct water, salt water and environment oil works or become a dew condensation state.
- (b) Environment full of harmful gas (a hydrogen chloride, sulfurous acid. nitrous acid hydrochloric acid, ammonia).
- (c) Ozone, infrared rays and the environment where radioactive rays are done collation of
- ② Vibration shock condition is extreme environment more than rule ranges of delivery specifications.

#### 14 A country of origin

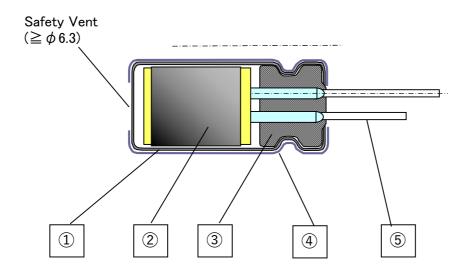
A country of origin of an KNSCHA SHG series alminum electrolysis condenser of specifications: China

#### 15 Effective life for storage

Storage conditions:

- 1 Temperature range must be between 5-35°C
- 2 Relative humidity must be less than 75%
- 3 Must be stored indoor
- 4 Must be free from water, oil or salt water
- (5) Must be free from toxic gasses (hydrogen sulfide, sulfurous acid, chlorine, ammonium, etc.)
- 6 Must be free from ozone, ultraviolet rays or any other radiation
- 7 Must be kept in capacitor original package

# Aluminum Electrolytic Capacitor SHG Series Structure



No.	Name	Material
1	Case	Aluminum
	Element (Electrode)	High Purity Aluminum foil
2	(Separator)	Manila hemp pulp
	(Electrolyte)	
3	Rubber Bung	Synthetic Rubber
4	Sleeve	PET
<b>⑤</b>	Lead Wire	Tin plated Steel Wire

Controls of ozone layer destructive chemical materials

Regulated materials: CFCs, Halon, Carbon Tetrachloride, 1.1.1-Trichloroethane

The products and parts do not include the above materials

The products and parts are not used the above materials on process.

The products and parts are not used PBBOs (Poly Bromo Bi-phenyl Oxides ).

All materials are mentioned as existing chemical material in the "Law of examine and control of Production of Chemical Material"

The products are not listed in Appendix 1 of Export Trade Rule and Regulation

A condenser of this series supports RoHS regulation.

No,KNS-20200319001 (5/5)

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NEV220M25DD-BULK NEV.33M100AA NEV4700M50HB NEV.47M100AA NEVH1.0M250AB NEVH3.3M250BB NEVH3.3M450CC

KM4700/16 KME50VB100M-8X11.5 SG220M1CSA-0407 ES5107M016AE1DA ESMG160ETD102MJ16S ESX472M16B 227RZS050M

476CKH100MSA 477RZS050M UVX1V101KPA1FA UVX1V222MHA1CA KME25VB100M-6.3X11 VTL100S10 VTL470S10

VTL470S16A 511D336M250EK5D 052687X ECE-A1CF471 EKMA500ELL4R7ME07D NRE-S560M16V6.3X7TBSTF RGA221M1CTA
0611G ERZA630VHN182UP54N UPL1A331MPH SK035M0100AZS-0611 NEV1000M6.3DE NEV100M16CB NEV100M50DD-BULK

NEV2200M16FF NEV220M50EE NEV2.2M50AA NEV330M63EF