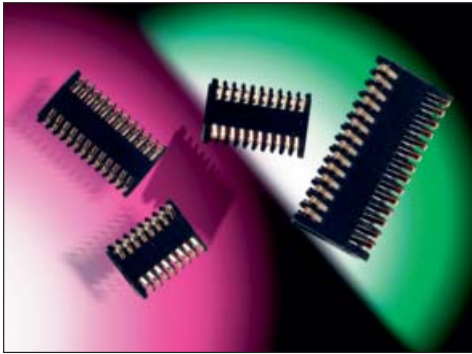


Dual Row Stacker: BTB

00-9158



The MOBO® series 9158 is a one-piece connector used to connect two PCBs within mobile phones, pagers, PDAs, security, handheld scanners, etc. in a cost-effective manner.

A standard range is available with 16, 20, 24 and 28 contacts to suit stack heights of 1.90mm to 3.30mm. Other contact variants are also available up to 5.10mm, in custom housings. The SOLO STACKER can allow a spacing tolerance of up to ±0.30mm and still provide reliable connections between the PCBs, even if they are not parallel.

SOLO STACKER is designed for PCB surface mounting and is supplied in tape and reel packaging. Gold plated pads on the mating PCB or suitable flex circuits provide connection between the boards.

Whatever your requirements this SOLO STACKER can also be customized to suit your applications.

APPLICATIONS

- Mobile Phones
- PDA
- Medical
- PMR
- Industrial
- Security
- Handheld Scanner

FEATURES AND BENEFITS

- Reduced assembly time.
- Only one part to purchase and stock.
- Due to the unique contact design, the mating device does not have to be parallel.
- Extremely robust when subjected to shock and vibration.
- Cost effective.
- Helps reduce tolerance accumulation within system.

ELECTRICAL

- Current Rating: 1 Amp/Contact
- Voltage Rating: 125V
Based on placement distance

ENVIRONMENTAL

- Operating Temperature:
-55°C to +125°C

MECHANICAL

- Insulator Material: High Temperature Plastic; UL94 HB
- Contact Material: Beryllium Copper
- Plating: Gold over Nickel
- Durability: 50 Cycles

HOW TO ORDER

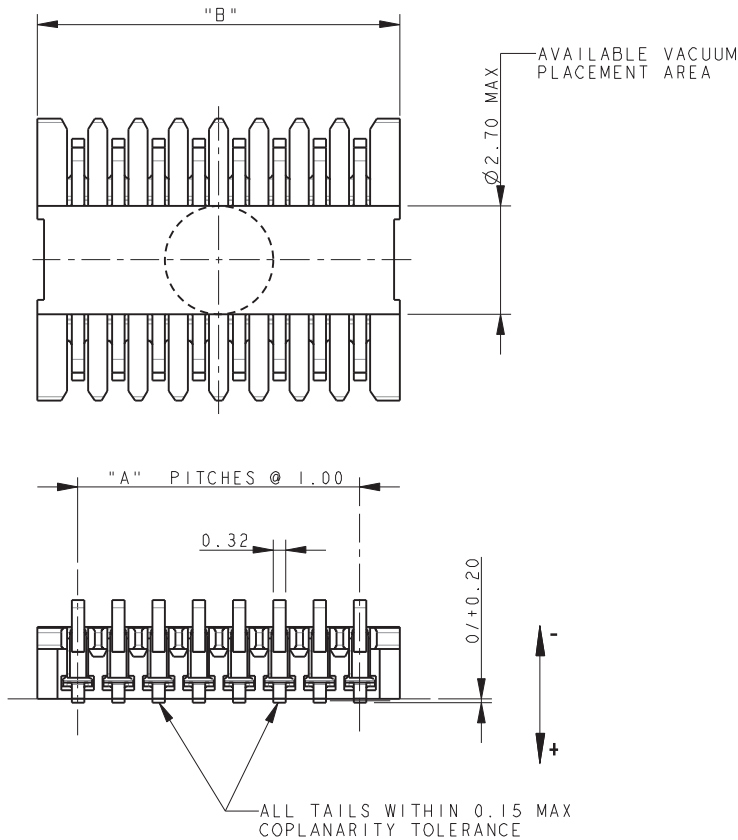
| | | | | | |
|-----------|-------------|--|--|---|---|
| 00 | 9158 | 0XX | 0XX | 06 | X |
| Prefix | Series | Number of Ways | Stack Height | Plating Variation | PCB Location Bosses |
| | | 016 = 16 020 = 20 024 = 24 028 = 28 | 020 = 1.9mm to 2.1mm 025 = 2.1mm to 2.7mm 030 = 2.8mm to 3.3mm | 06 = Selective Gold 0.25µm Gold Plated Contact Nose Pure Tin Tail | 1 = With PCB Location Bosses 2 = Without PCB Location Bosses |



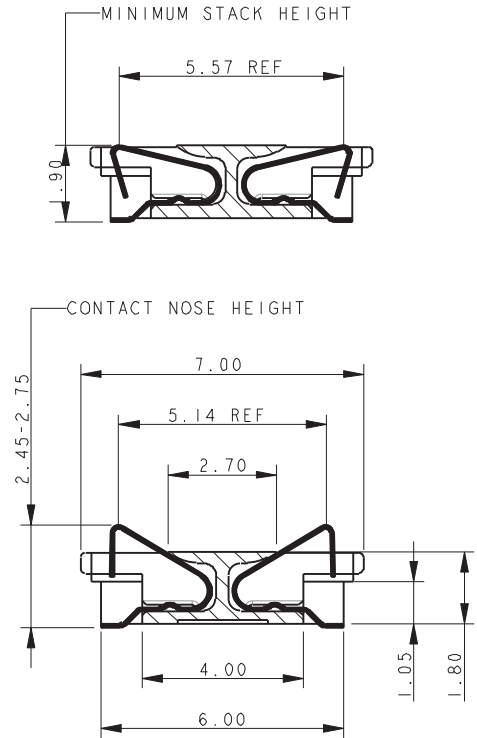
Dual Row Stacker: BTB

00-9158

2.0MM DUAL ROW STACKER WITHOUT BOSSES

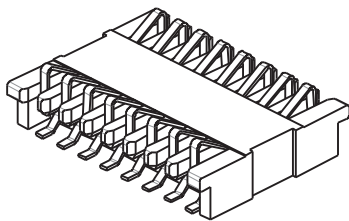


MATING CONDITION

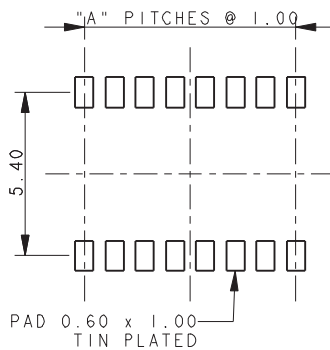


NOTES:

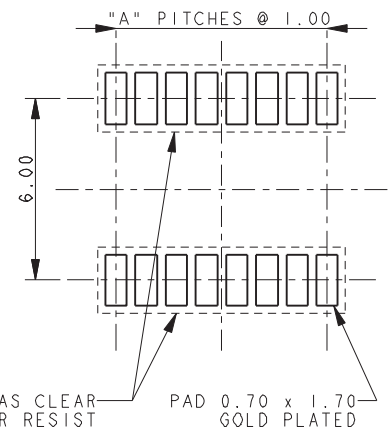
1. LAYOUT FOR MULTI-WAY DUAL ROW STACKING CONNECTOR (ELCO SERIES 9158).
2. FOR FULL PRODUCT SPECIFICATION REFER TO ELCO SPEC 201-01-073.
3. PART TO BE PACKED IN TAPE AND REEL. REFER TO PAGE 116 FOR DETAILS.
4. STACKER DESIGN TO ACCOMMODATE A PCB STACKING HEIGHT OF 1.90MM TO 2.10MM.
5. NO ALLOWANCE HAS BEEN MADE FOR SOLDER PASTE THICKNESS IN PCB STACKING HEIGHT.
6. GENERAL TOLERANCE ± 0.20 UNLESS OTHERWISE STATED.



SMT PCB FOOTPRINT



MATING PCB FOOTPRINT

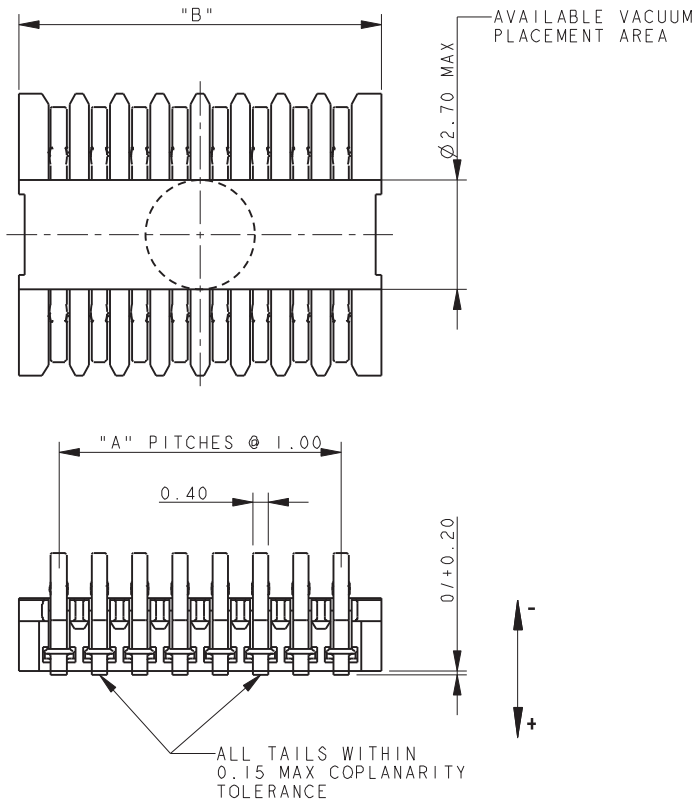


| No of Positions | Part Number | A | B |
|-----------------|---------------------|----|-------|
| 16 | 00-9158-016-020-062 | 7 | 9.00 |
| 20 | 00-9158-020-020-062 | 9 | 11.00 |
| 24 | 00-9158-024-020-062 | 11 | 13.00 |
| 28 | 00-9158-028-020-062 | 13 | 15.00 |

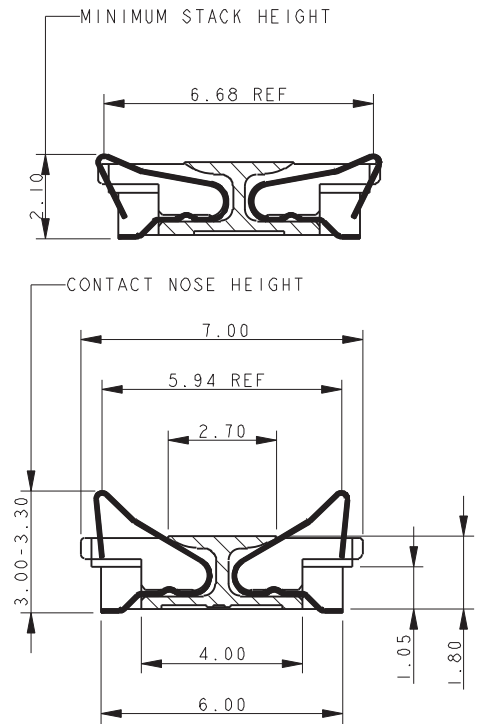
Dual Row Stacker: BTB

00-9158

2.5MM DUAL ROW STACKER WITHOUT BOSSES

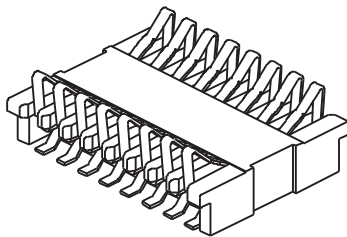


MATING CONDITION



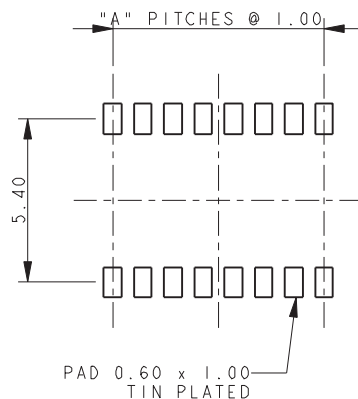
NOTES:

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2. FOR FULL PRODUCT SPECIFICATION REFER TO ELCO SPEC 201-01-073.
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4. STACKER DESIGN TO ACCOMMODATE A PCB STACKING HEIGHT OF 2.10MM TO 2.70MM.
5. NO ALLOWANCE HAS BEEN MADE FOR SOLDER PASTE THICKNESS IN PCB STACKING HEIGHT.
6. GENERAL TOLERANCE ± 0.20 UNLESS OTHERWISE STATED.

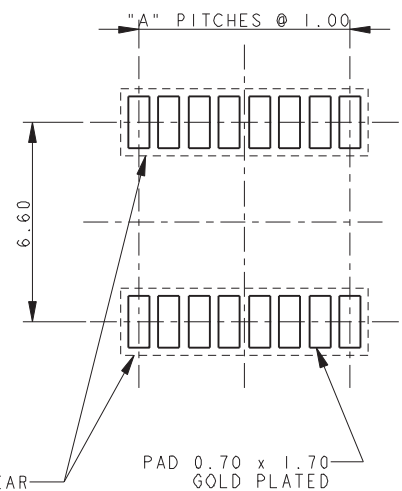


| No of Positions | Part Number | A | B |
|-----------------|---------------------|----|-------|
| 16 | 00-9158-016-020-062 | 7 | 9.00 |
| 20 | 00-9158-020-020-062 | 9 | 11.00 |
| 24 | 00-9158-024-020-062 | 11 | 13.00 |
| 28 | 00-9158-028-020-062 | 13 | 15.00 |

SMT PCB FOOTPRINT



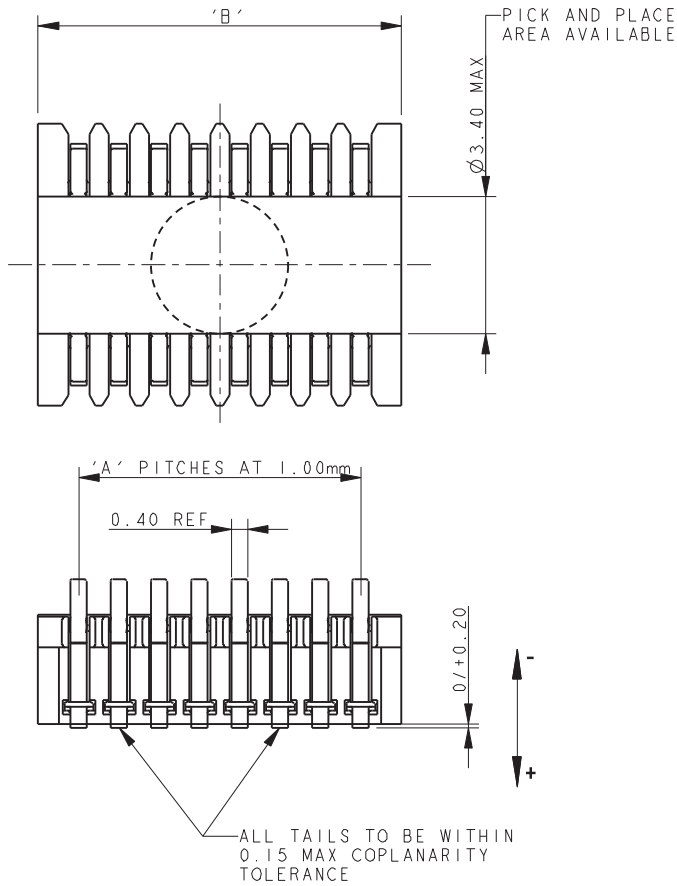
MATING PCB FOOTPRINT



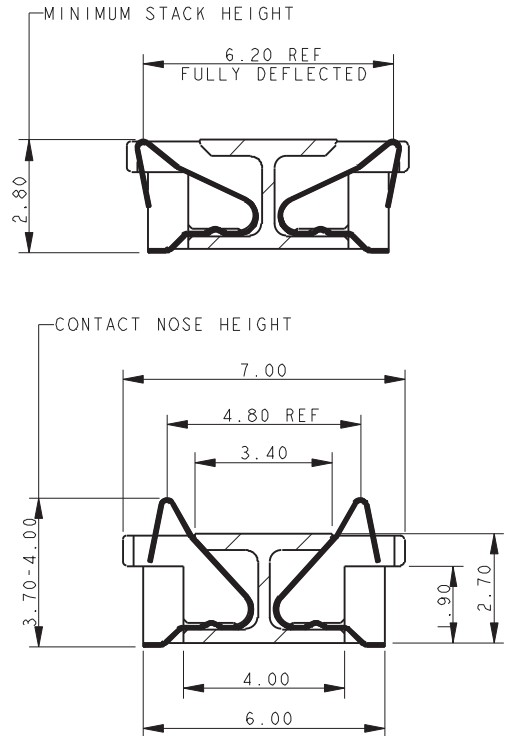
Dual Row Stacker: BTB

00-9158

3.0MM DUAL ROW STACKER WITHOUT BOSSES

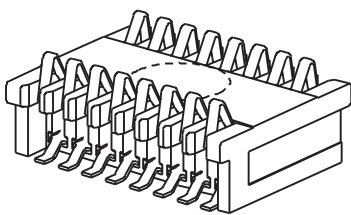


MATING CONDITION

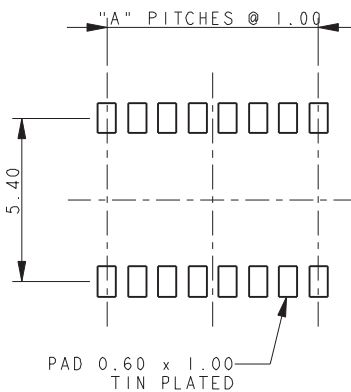


NOTES:

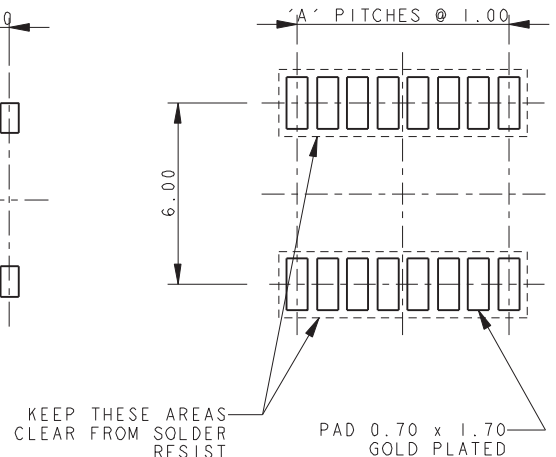
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- NO ALLOWANCE HAS BEEN MADE FOR SOLDER PASTE THICKNESS IN PCB STACKING HEIGHT.
- GENERAL TOLERANCE ± 0.20 UNLESS OTHERWISE STATED.



SMT PCB FOOTPRINT



MATING PCB FOOTPRINT

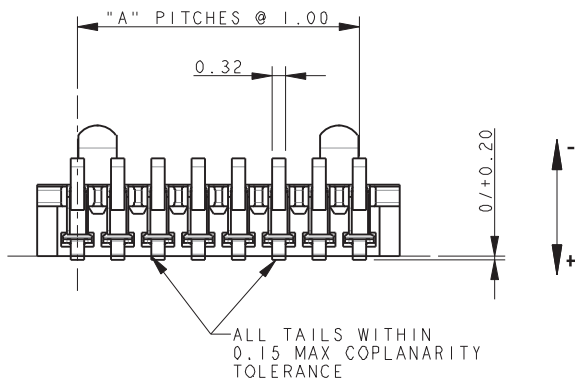
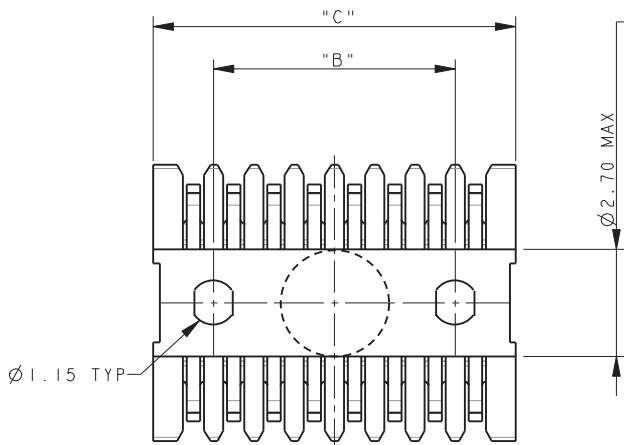


| No of Positions | Part Number | A | B |
|-----------------|---------------------|----|-------|
| 16 | 00-9158-016-020-062 | 7 | 9.00 |
| 20 | 00-9158-020-020-062 | 9 | 11.00 |
| 24 | 00-9158-024-020-062 | 11 | 13.00 |
| 28 | 00-9158-028-020-062 | 13 | 15.00 |

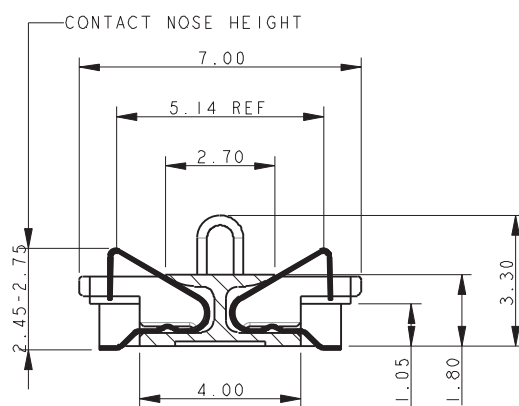
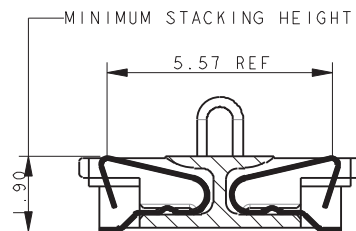
Dual Row Stacker: BTB

00-9158

2.0MM DUAL ROW STACKER WITH BOSSES

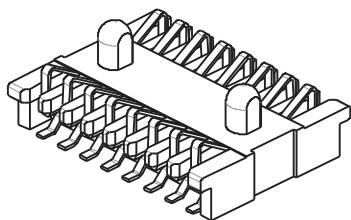


MATING CONDITION

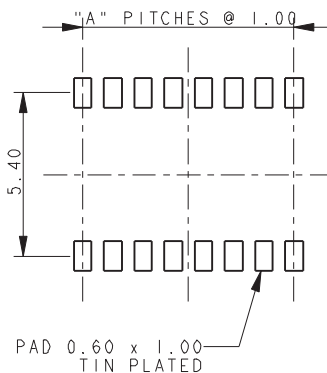


NOTES:

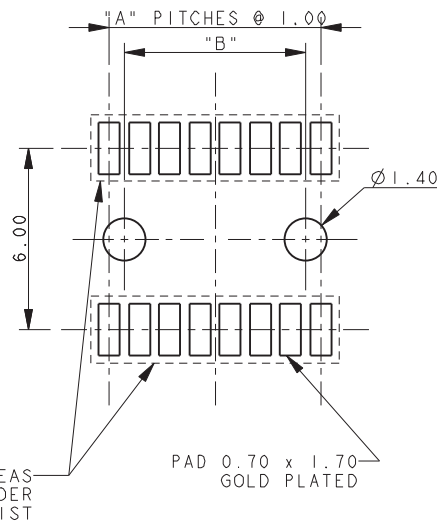
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5. NO ALLOWANCE HAS BEEN MADE FOR SOLDER PASTE THICKNESS IN PCB STACKING HEIGHT.
6. GENERAL TOLERANCE ± 0.20 UNLESS OTHERWISE STATED.



SMT PCB FOOTPRINT



MATING PCB FOOTPRINT

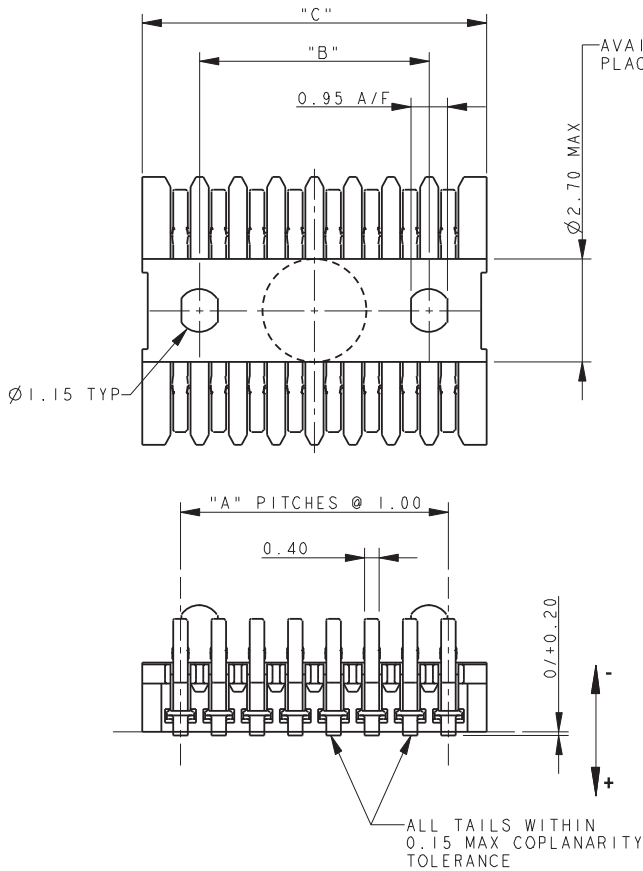


| No of Positions | Part Number | A | B | C |
|-----------------|---------------------|----|-------|-------|
| 16 | 00-9158-016-020-062 | 7 | 6.00 | 9.00 |
| 20 | 00-9158-020-020-062 | 9 | 8.00 | 11.00 |
| 24 | 00-9158-024-020-062 | 11 | 10.00 | 13.00 |
| 28 | 00-9158-028-020-062 | 13 | 12.00 | 15.00 |

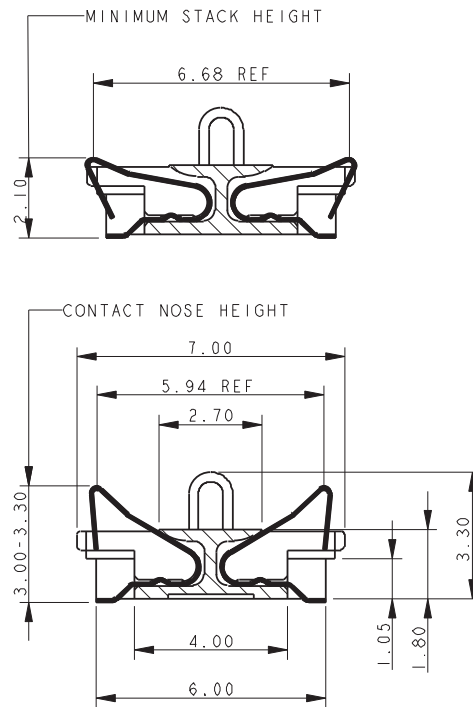
Dual Row Stacker: BTB

00-9158

2.5MM DUAL ROW STACKER WITH BOSSES

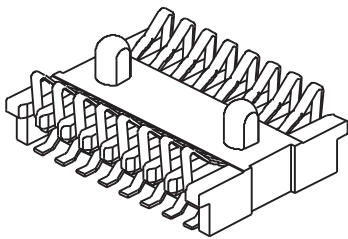


MATING CONDITION



NOTES:

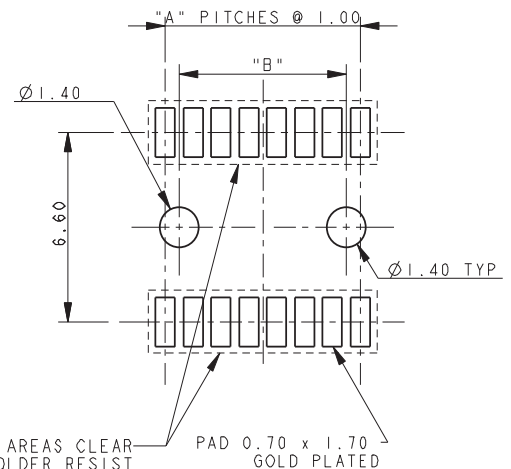
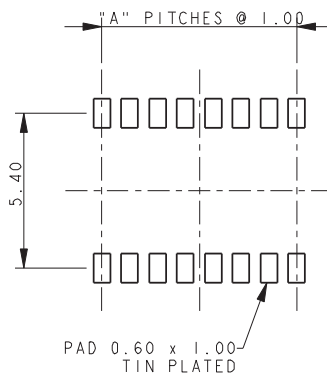
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SMT PCB FOOTPRINT

MATING PCB FOOTPRINT

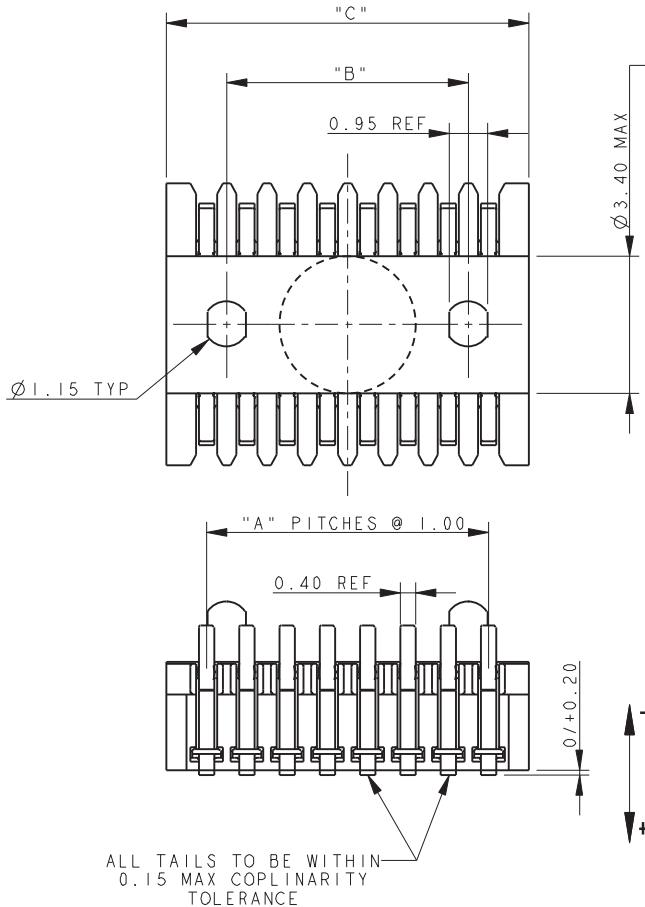
| No of Positions | Part Number | A | B | C |
|-----------------|---------------------|----|-------|-------|
| 16 | 00-9158-016-020-062 | 7 | 6.00 | 9.00 |
| 20 | 00-9158-020-020-062 | 9 | 8.00 | 11.00 |
| 24 | 00-9158-024-020-062 | 11 | 10.00 | 13.00 |
| 28 | 00-9158-028-020-062 | 13 | 12.00 | 15.00 |



Dual Row Stacker: BTB

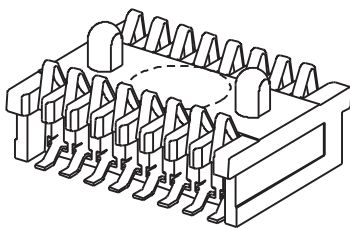
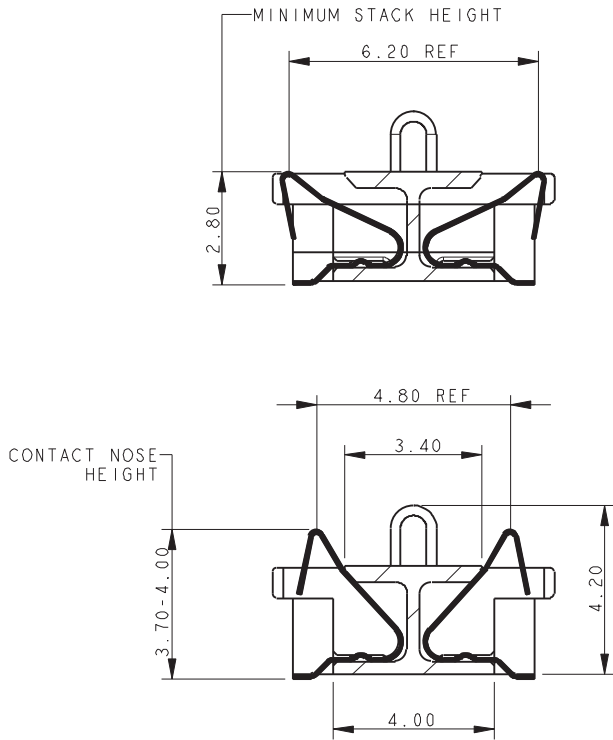
00-9158

3.0MM DUAL ROW STACKER WITH BOSSES



AVAILABLE VACUUM
PLACEMENT AREA

MATING CONDITION



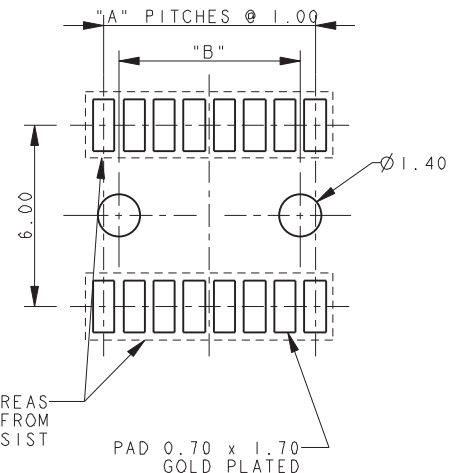
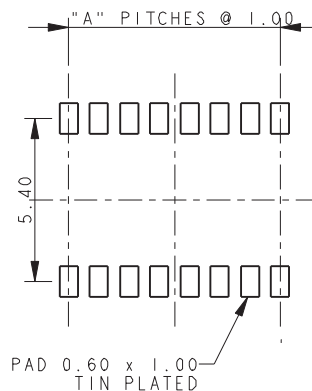
NOTES:

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SMT PCB FOOTPRINT

MATING PCB FOOTPRINT

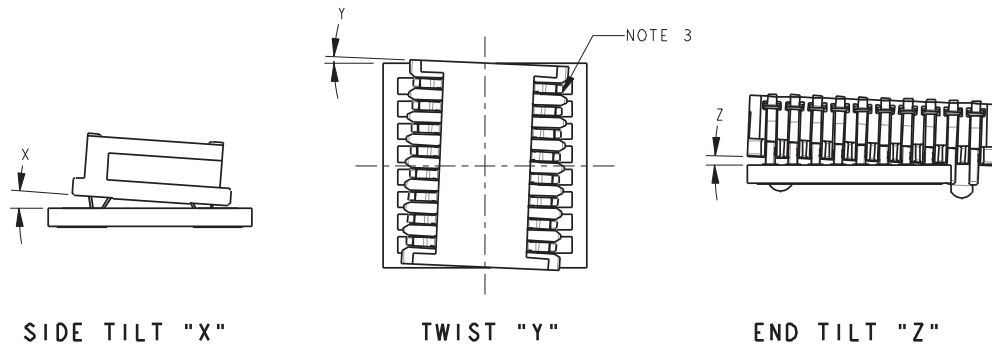
| No of Positions | Part Number | A | B | C |
|-----------------|---------------------|----|-------|-------|
| 16 | 00-9158-016-020-062 | 7 | 6.00 | 9.00 |
| 20 | 00-9158-020-020-062 | 9 | 8.00 | 11.00 |
| 24 | 00-9158-024-020-062 | 11 | 10.00 | 13.00 |
| 28 | 00-9158-028-020-062 | 13 | 12.00 | 15.00 |



Dual Row Stacker: BTB

00-9158

LIMITS TO PCB MISALIGNMENT



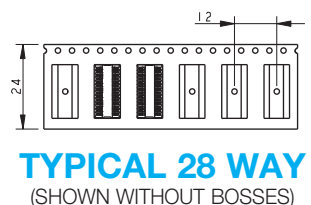
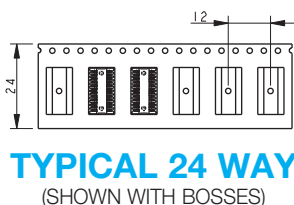
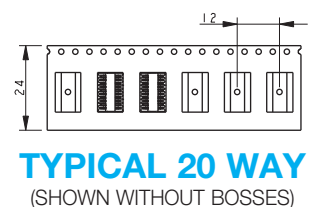
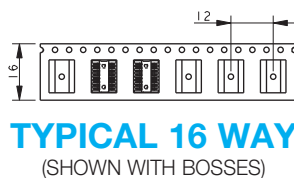
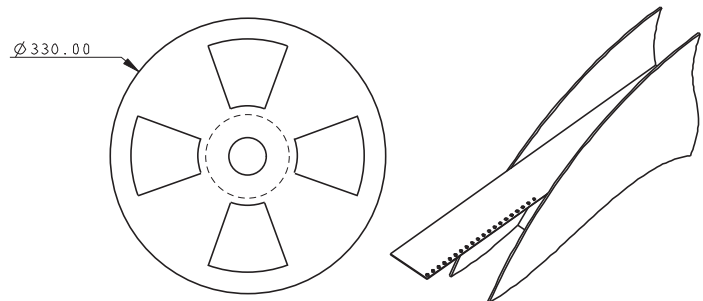
| Code (See page 107) | Stack Height (Note 1) | Max Angle Degrees on Axis (Note 4) | Number of Ways | | | |
|------------------------|--------------------------|--|----------------|-----|-----|-----|
| | | | 16 | 20 | 24 | 28 |
| 020 | 1.9mm to 2.1mm | X | 2.0 | 2.0 | 2.0 | 2.0 |
| | | Y | 3.5 | 3.5 | 3.5 | 3.5 |
| | | Z | 2.0 | 1.5 | 1.0 | 1.0 |
| 025 | 2.1mm to 2.7mm | X | 4.0 | 4.0 | 4.0 | 4.0 |
| | | Y | 2.5 | 2.5 | 2.5 | 2.5 |
| | | Z | 4.0 | 3.0 | 2.5 | 2.0 |
| 030 | 2.7mm to 3.3mm | X | 4.0 | 4.0 | 4.0 | 4.0 |
| | | Y | 2.5 | 2.5 | 2.5 | 2.5 |
| | | Z | 3.5 | 2.5 | 2.0 | 2.0 |

NOTES:

1. PCB STACK HEIGHT (REF PAGE 109). THIS IS THE CONTROLLING LIMIT ON THE GAP BETWEEN THE TWO PCB FACES AT ANY POINT WHEN IN THE FINAL MATED POSITION.
2. NO ALLOWANCE HAS BEEN MADE FOR SOLDER PASTE THICKNESS IN PCB STACKING HEIGHT.
3. IT IS CRITICAL THAT ON ASSEMBLY THE CONTACT NOSES DO NOT STRAY OUTSIDE OF THE MATING PAD AREA IN THE FINAL MATED POSITION.
4. THE MAXIMUM MISALIGNMENT ABOUT ANY ONE AXIS IN DEGREES. SEE NOTES 1 AND 3.

PACKING DETAILS 9158 SOLO STACKER CONNECTORS

| No of Positions | Stack Height | Bosses | Part Number | Tape Width | Reel Qty. |
|-----------------|--------------|--------|---------------------|------------|-----------|
| 16 | 2.0 | Yes | 00-9158-016-020-0X1 | 16 | 1250 |
| 16 | 2.0 | No | 00-9158-016-020-0X2 | 16 | 1500 |
| 16 | 2.5 | Yes | 00-9158-016-025-0X1 | 16 | 1250 |
| 16 | 2.5 | No | 00-9158-016-025-0X2 | 16 | 1250 |
| 16 | 3.0 | Yes | 00-9158-016-030-0X1 | 16 | 1100 |
| 16 | 3.0 | No | 00-9158-016-030-0X2 | 16 | 1100 |
| 20 | 2.0 | Yes | 00-9158-020-020-0X1 | 24 | 1250 |
| 20 | 2.0 | No | 00-9158-020-020-0X2 | 24 | 1500 |
| 20 | 2.5 | Yes | 00-9158-020-025-0X1 | 24 | 1250 |
| 20 | 2.5 | No | 00-9158-020-025-0X2 | 24 | 1250 |
| 20 | 3.0 | Yes | 00-9158-020-030-0X1 | 24 | 1100 |
| 20 | 3.0 | No | 00-9158-020-030-0X2 | 24 | 1100 |
| 24 | 2.0 | Yes | 00-9158-024-020-0X1 | 24 | 1250 |
| 24 | 2.0 | No | 00-9158-024-020-0X2 | 24 | 1500 |
| 24 | 2.5 | Yes | 00-9158-024-025-0X1 | 24 | 1250 |
| 24 | 2.5 | No | 00-9158-024-025-0X2 | 24 | 1250 |
| 24 | 3.0 | Yes | 00-9158-024-030-0X1 | 24 | 1100 |
| 24 | 3.0 | No | 00-9158-024-030-0X2 | 24 | 1100 |
| 28 | 2.0 | Yes | 00-9158-028-020-0X1 | 24 | 1250 |
| 28 | 2.0 | No | 00-9158-028-020-0X2 | 24 | 1500 |
| 28 | 2.5 | Yes | 00-9158-028-025-0X1 | 24 | 1250 |
| 28 | 2.5 | No | 00-9158-028-025-0X2 | 24 | 1250 |
| 28 | 3.0 | Yes | 00-9158-028-030-0X1 | 24 | 1100 |
| 28 | 3.0 | No | 00-9158-028-030-0X2 | 24 | 1100 |



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