# DIN 41612 (EN60603-2) Connectors





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## **TYPICAL MOUNTING DIMENSIONS**



8457/8458/8557

8487

8484

8488

8557

8577

#### **BOARD-TO-BOARD MOUNTING DIMENSIONS**

8477/8478/8577



#### **Card Extender**

**Daughter Card to Mother Board** 



#### **APPROVALS**

The DIN line is approved against all important standardiza- tion systems. DIN 41612/ DIN-EN60603-2 German "Deutsches Institut fur Normung" standards		BS 9000	(British Post Office Standard)	
		BT (British Telec NFC 93.420		
MIL-C-55302	(DESC military specification)	UTE C 93.420	(Switzerland, Italy, Spain)	

UL File # E189169					CSA File # LR 108833			
2521	8447	8478	8557		8254	8453	8459	
8254	8457	8483	8577		8443	8454	8464	
8257	8458	8484			8444	8456	8477	
8443	8459	8485			8447	8457	8478	
8444	8477	8502		81	8448	8458	8483	



# **Design Aids**



### **KEYING**

This keying system has been developed in order to avoid the insertion of daughter boards into the wrong slot of a card cage. Apart from the fact that the keying system is easy to handle it provides a very cost efficient solution and has the following advantages:

- No breaking-off plastic parts for keying purposes in plug or receptacle insulators.
- No tools required.
- Keying can be changed, keying mistakes can easily be corrected.
- Keys are supplied as handy strips carrying 12 keys. The needed number of keys is broken off the strip and put into the corresponding cavities of the male insulator. The balance of the keys (still on the strip) is inserted into the cavities of the keying system of the female insulator. The strip is then broken off. The version with keys on a strip is a considerable advantage against competitors' solutions using loose coding keys.
- Keying versatility (924 different positions).
- Compatible with leading manufacturers' products.
- Keys are available in white or red color.
- Styles B, C, D\*, E, Q, R and 1/2C are available.

#### **ORDERING CODES**

 Plastic keying strip, red
 60 2427 30 74 12 000

 Plastic keying strip, white
 60 2427 30 14 12 000

\*Style D square post .024 x .024 (0.6 mm x 0.6 mm) available with integrated keying.

#### **KEYING**

Keying Strips provide positive daughter-board to backpanel keying for multi-position assemblies. Key tabs are easily removed with pliers. Part # 30-8267-9210

#### **BOARD RETENTION CLIPS**

Available on DIN (right angle & straight, headers & receptacles)... Clips are installed at the factory. Board retention clips eliminate the need for mounting hardware. They are designed to hold the connector in place during soldering.











# **Design Aids**

## HOW TO KEY

Both plug and receptacle insulators have keying cavities on top. Picture 1

Marked by letters from A to M.

The keys attached to the strip fit into these cavities. Picture 2

The keys are numbered 1-12.

The keys 1, 2, 3, ...., 12 are inserted into the cavities A, B, C,...., M.

## **INSTRUCTIONS FOR KEYING**

#### 1. Keying of the fixed connector

(receptacle for standard system, plug for inverted system)

Choose six cavities into which the keys shall be inserted. Break the related keys individually off the strip and insert them into the chosen cavities.

Picture 3

receptacle

Ex: 22 8457 096 ... ...

#### 2. Keying of the free connector

(plug for standard system, receptacle for inverted system)

plug

Insert the balance of the keys remaining attached to the strip into the belonging cavities and break off the strip.

Picture 4

Ex: 12 8457 096 ... ...

We recommend 6 keys in each side of a pair of connectors. Including the example shown above, 924 different keying possibilities are available.

Subject to technical modifications.





standard system





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