



# Automotive MLCC with FLEXITERM®, KAF Series



## Specifications and Test Methods

### PERFORMANCE TESTING

#### AEC-Q200 Qualification:

- Created by the Automotive Electronics Council
- Specification defining stress test qualification for passive components



#### Testing:

Key tests used to compare soft termination to AEC-Q200 qualification:

- Bend Test
- Temperature Cycle Test

### BOARD BEND TEST RESULTS

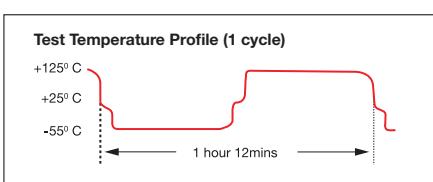
Style	Conventional Termination	FLEXITERM®
0603	>2mm	>5mm
0805	>2mm	>5mm
1206	>2mm	>5mm

### TEMPERATURE CYCLE TEST PROCEDURE

Test Procedure as per AEC-Q200:

The test is conducted to determine the resistance of the component when it is exposed to extremes of alternating high and low temperatures.

- Sample lot size quantity 77 pieces
- TC chamber cycle from -55°C to +125°C for 1000 cycles
- Interim electrical measurements at 250, 500, 1000 cycles
- Measure parameter capacitance dissipation factor, insulation resistance



### BOARD BEND TEST PROCEDURE

According to AEC-Q200

Test Procedure as per AEC-Q200:  
Sample size: 20 components  
Span: 90mm Minimum deflection spec: 2 mm

- Components soldered onto FR4 PCB (Figure 1)
- Board connected electrically to the test equipment (Figure 2)

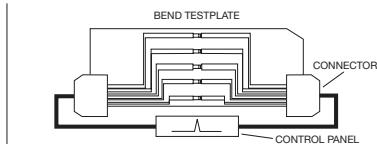


Fig 1 - PCB layout with electrical connections

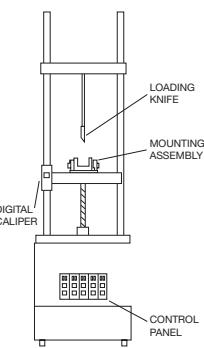
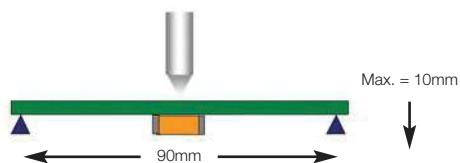


Fig 2 - Board Bend test equipment

### ENHANCED SOFT TERMINATION BEND TEST PROCEDURE

#### Bend Test

The capacitor is soldered to the printed circuit board as shown and is bent up to 10mm at 1mm per second:



- The board is placed on 2 supports 90mm apart (capacitor side down)
- The row of capacitors is aligned with the load stressing knife



- The load is applied and the deflection where the part starts to crack is recorded (Note: Equipment detects the start of the crack using a highly sensitive current detection circuit)
- The maximum deflection capability is 10mm



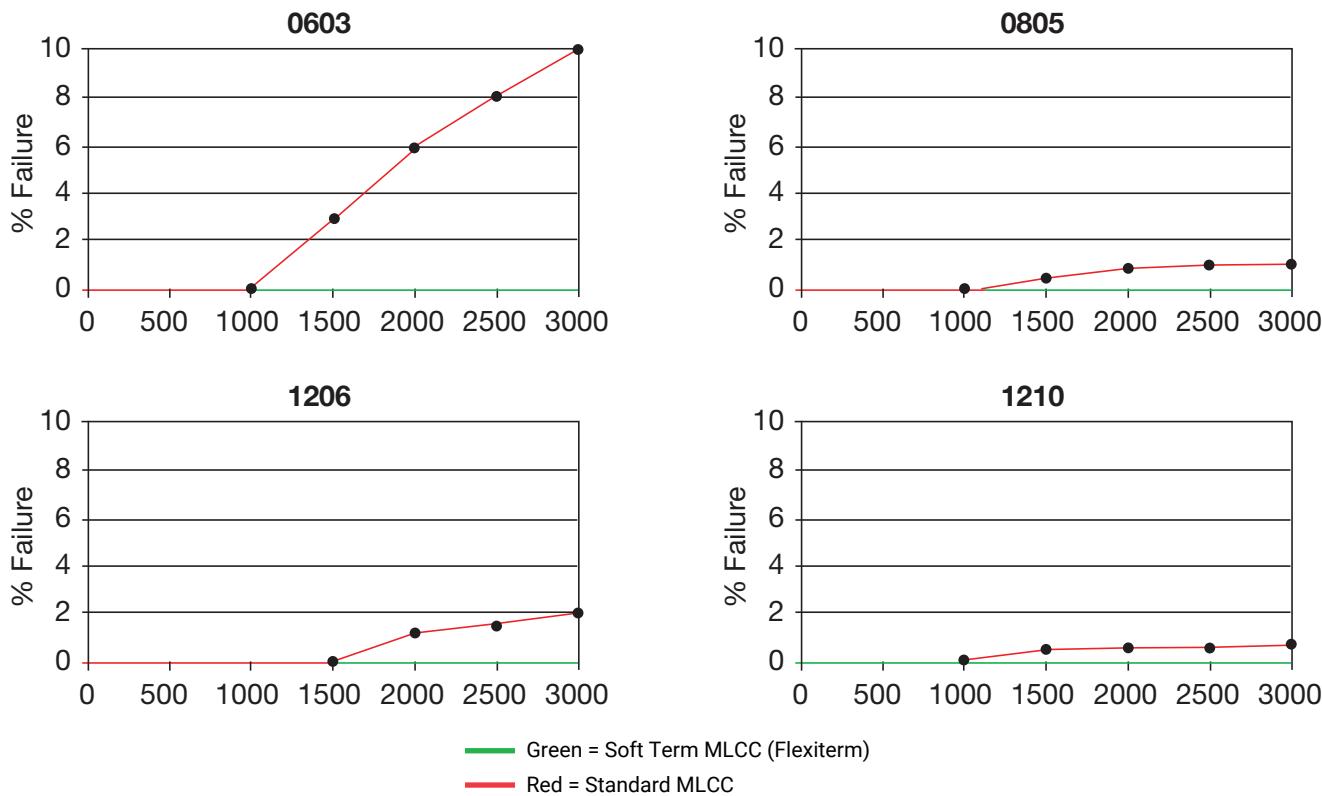
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### BEYOND 1000 CYCLES: TEMPERATURE CYCLE TEST RESULTS



**Soft Term - No Defects up to 3000 cycles**

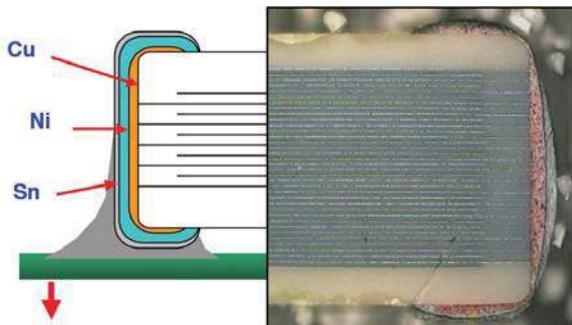
AEC-Q200 specification states  
1000 cycles compared to 3000  
temperature cycles.

### FLEXITERM® TEST SUMMARY

- Qualified to AEC-Q200 test/specification with the exception of using 3000 temperature cycles (up to +150°C bend test guaranteed greater than 5mm).
- FLEXITERM® provides improved performance compared to standard termination systems.

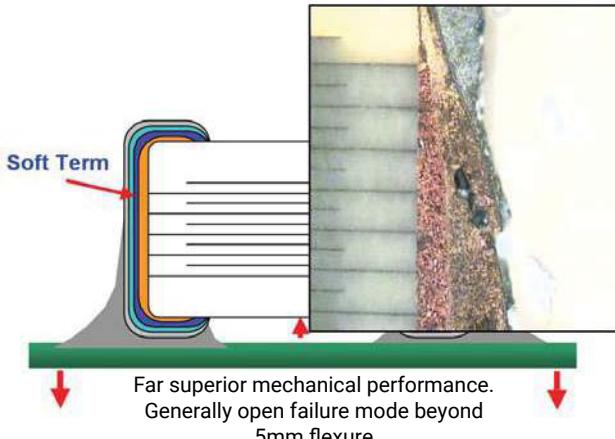
- Board bend test improvement by a factor of 2 to 4 times.
- Temperature Cycling:
  - 0% Failure up to 3000 cycles
  - No ESR change up to 3000 cycle

#### WITHOUT SOFT TERMINATION



Major fear is of latent board flex failures.

#### WITH SOFT TERMINATION



Far superior mechanical performance.  
Generally open failure mode beyond  
5mm flexure



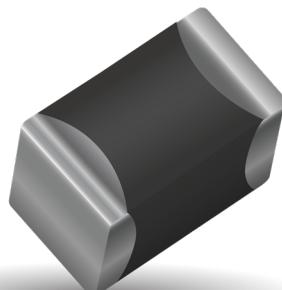


# Automotive MLCC with FLEXITERM® - X8R / X8L

## General Specifications

### APPLICATIONS FOR X8R AND X8L CAPACITORS

- All market sectors with a 150°C requirement
- Automotive on engine applications
- Oil exploration applications
- Hybrid automotive applications
  - Battery control
  - Inverter / converter circuits
  - Motor control applications
  - Water pump
- Hybrid commercial applications
  - Emergency circuits
  - Sensors
  - Temperature regulation

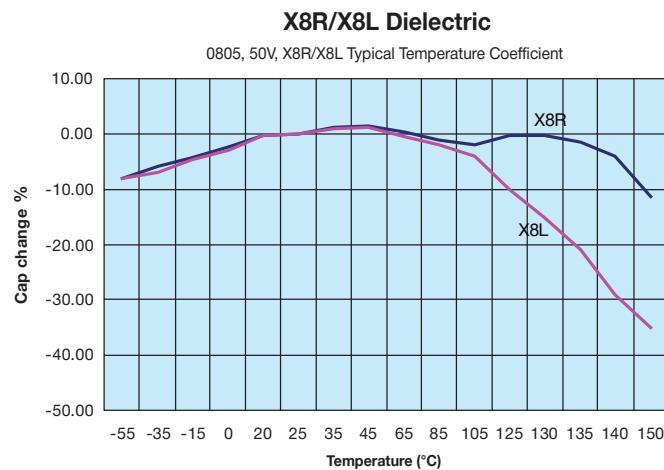


### ADVANTAGES OF X8R AND X8L MLC CAPACITORS

- Both ranges are qualified to the highest automotive AEC-Q200 standards
- Excellent reliability compared to other capacitor technologies
- RoHS compliant
- Low ESR / ESL compared to other technologies
- Tin solder finish
- FLEXITERM® available
- 100V range available

### ENGINEERING TOOLS FOR HIGH VOLTAGE MLC CAPACITORS

- Samples
- Technical Articles
- Application Engineering
- Application Support







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[CQ0402DRNPO9BN5R6](#) [AF0100FR-07200KL](#) [CC0603DRNPO9BN5R1](#) [CC0805GKNPO9BN472](#) [CC1206JKX7R9BB474](#)  
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