

SPEC for Mass Production

Spec No.	TQ3C-8EAF0-E1TAK03-00
Date	August 18, 2022

TYPE : T-55265GD057J-LW-AKN
< 5.7 inch QVGA transmissive color TFT
with LED backlight and touch panel >

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KYOCERA CORPORATION

This specification is subject to change without notice.
Consult Kyocera before ordering.

Original Issue Date	Designed by: Engineering dept.			Confirmed by: QA dept.	
	Prepared	Checked	Approved	Checked	Approved
August 18, 2022	<i>M. Nakada</i>	<i>I. Kawajiri</i>	<i>A. Iwasaki</i>	<i>Y. Aritsubo</i>	<i>M. Kinouchi</i>

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Warning

1. This Kyocera LCD module has been specifically designed for use only in electronic devices and industrial machines in the area of audio control, office automation, industrial control, home appliances, etc. The module should not be used in applications where the highest level of safety and reliability are required and module failure or malfunction of such module results in physical harm or loss of life, as well as enormous damage or loss. Such fields of applications include, without limitation, medical, aerospace, communications infrastructure, atomic energy control. Kyocera expressly disclaims any and all liability resulting in any way to the use of the module in such applications.
2. Customer agrees to indemnify, defend and hold Kyocera harmless from and against any and all actions, claims, damages, liabilities, awards, costs, and expenses, including legal expenses, resulting from or arising out of Customer's use, or sale for use, or Kyocera modules in applications.

Caution

1. Kyocera shall have the right, which Customer hereby acknowledges, to immediately scrap or destroy tooling for Kyocera modules for which no Purchase Orders have been received from the Customer in a two-year period.
2. Please note that we may not be able to respond to new environmental regulations after receiving the final mass production order for this product.

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Revision record

Date		Designed by : Engineering dept.			Confirmed by : QA dept.	
		Prepared	Checked	Approved	Checked	Approved
Rev.No.	Date	Page	Descriptions			

1. Application

This document defines the specification of T-55265GD057J-LW-AKN. (RoHS Compliant)

2. Construction and outline

LCD	: Transmissive color dot matrix type TFT
Backlight system	: LED
Polarizer	: Glare treatment
Additional circuit	: Timing controller, Power supply (3.3V input) (without constant current circuit for LED Backlight)
Touch panel	: Resistive Type (4-wire)

3. Mechanical specifications

3-1. LCD

Item	Specification	Unit
Outline dimensions 1)	144(W)×104.6(H)×(14.4)(D)	mm
Active area	115.2(W)×86.4(H) (14.4cm/5.7 inch(Diagonal))	mm
Dot format	320×(B,G,R)(W)×240(H)	dot
Dot pitch	0.12(W)×0.36(H)	mm
Base color 2)	Normally White	-
Mass	265	g

1) Projection not included. Please refer to outline for details.

2) Due to the characteristics of the LCD material, the color varies with environmental temperature.

3-2. Touch panel

Item	Specification	Unit
Input	Radius-0.8 stylus or Finger	-
Actuation force	25~130	g

4. Absolute maximum ratings

4-1. Electrical absolute maximum ratings

Item	Symbol	Min.	Max.	Unit
Supply voltage	V _{DD}	0	4.0	V
Input signal voltage 1)	V _{IN}	-0.3	6.0	V
LED forward current 2) 3)	I _F	-	64	mA

- 1) Input signal : CK, R0~R5, G0~G5, B0~B5, H_{SYNC}, V_{SYNC}, ENAB, R/L, U/D
- 2) For each "AN-CA"
- 3) Do not apply reversed voltage.

4-2. Environmental absolute maximum ratings

Item	Symbol	Min.	Max.	Unit
Operating temperature(Ambient) 1)	T _{OP} (Ambient)	-20	70	°C
Operating temperature(Panel) 2)	T _{OP} (Panel)	-20	70	°C
Storage temperature 3)	T _{STO}	-30	80	°C
Operating humidity 4)	H _{OP}	10	5)	%RH
Storage humidity 4)	H _{STO}	10	5)	%RH
Vibration	-	6)	6)	-
Shock	-	7)	7)	-

- 1) Operating temperature means a temperature which operation shall be guaranteed. Since display performance is evaluated at 25°C, another temperature range should be confirmed.
- 2) Panel surface temperature (all the surface)
- 3) Temp. = -30°C < 48h , Temp. = 80°C < 168h
Store LCD at normal temperature/humidity. Keep them free from vibration and shock.
An LCD that is kept at a low or a high temperature for a long time can be defective due to other conditions, even if the low or high temperature satisfies the standard.
(Please refer to "Precautions for Use" for details.)
- 4) Non-condensing
- 5) Temp. ≤ 40°C, 85%RH Max.
Temp. > 40°C, Absolute humidity shall be less than 85%RH at 40°C.
- 6)

Frequency	10~55 Hz	Acceleration value (0.3~9 m/s ²)
Vibration width	0.15mm	
Interval	10-55-10 Hz	1 minute

2 hours in each direction X, Y, Z (6 hours total)

EIAJ ED-2531

- 7) Acceleration: 490 m/s², Pulse width: 11 ms
3 times in each direction: ±X, ±Y, ±Z
EIAJ ED-2531

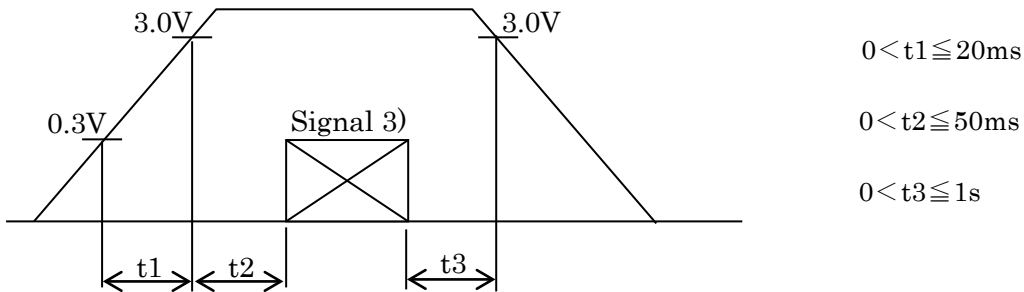
5. Electrical characteristics

5-1. LCD

Temp. = -20~70°C

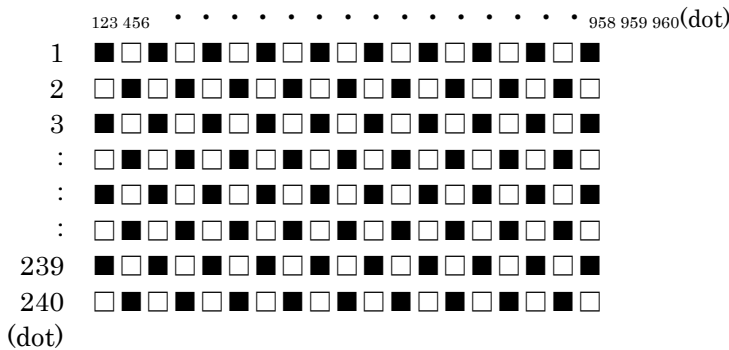
Item	Symbol	Condition	Min.	Typ.	Max.	Unit
Supply voltage 1)	V _{DD}	-	3.0	3.3	3.6	V
Current consumption	I _{DD}	2)	-	60	80	mA
Permissible input ripple voltage	V _{RP}	-	-	-	100	mV _{p-p}
Input signal voltage 3)	V _{IL}	"Low" level	0	-	0.3V _{DD}	V
	V _{IH}	"High" level	0.7V _{DD}	-	+5.5	V

1) V_{DD}-turn-on conditions



2) Display pattern:

V_{DD} = 3.3V, Temp. = 25°C



3) Input signal : CK, R0~R5, G0~G5, B0~B5, H_{SYNC}, V_{SYNC}, ENAB, R/L, U/D

5-2. Touch panel

Item	Specification
Supply voltage for touch panel	5.0V
Terminal resistance	xL~xR : 350Ω~950Ω
	yU~yL : 200Ω~550Ω
Linearity	less than ±1.5%
Insulation resistance	10MΩ or more at DC25V

6. Optical characteristics

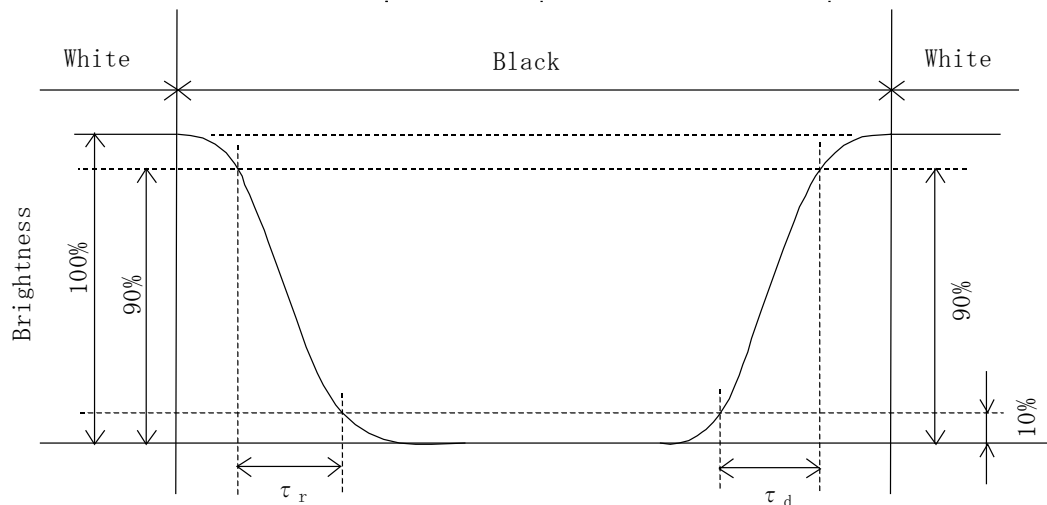
Measuring spot = ϕ 6.0mm, Temp. = 25°C

Item	Symbol	Condition	Min.	Typ.	Max.	Unit	
Response time	Rise	τ_r	$\theta = \phi = 0^\circ$	-	10	-	ms
	Down	τ_d	$\theta = \phi = 0^\circ$	-	25	-	ms
Viewing angle range View direction : 12 o'clock (Gray inversion)	θ_{UPPER}	$CR \geq 5$	-	80	-	deg.	
	θ_{LOWER}		-	80	-		
	ϕ_{LEFT}		-	80	-	deg.	
	ϕ_{RIGHT}		-	80	-		
Contrast ratio	CR	$\theta = \phi = 0^\circ$	210	350	-	-	
Brightness	L	IF=60mA/Line	280	400	-	cd/m ²	
Chromaticity coordinates	Red	x	$\theta = \phi = 0^\circ$	0.575	0.625	0.675	-
		y		0.310	0.360	0.410	
	Green	x	$\theta = \phi = 0^\circ$	0.280	0.330	0.380	
		y		0.555	0.605	0.655	
	Blue	x	$\theta = \phi = 0^\circ$	0.100	0.150	0.200	
		y		0.040	0.090	0.140	
	White	x	$\theta = \phi = 0^\circ$	0.255	0.305	0.355	
		y		0.285	0.335	0.385	

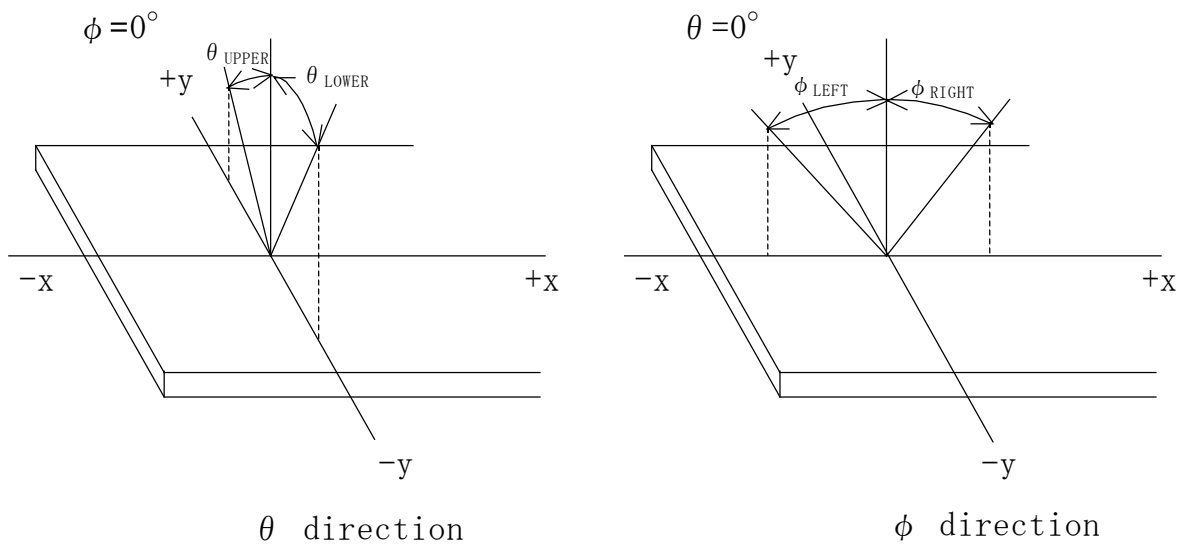
6-1. Definition of contrast ratio

$$CR(\text{Contrast ratio}) = \frac{\text{Brightness with all pixels "White"}}{\text{Brightness with all pixels "Black"}}$$

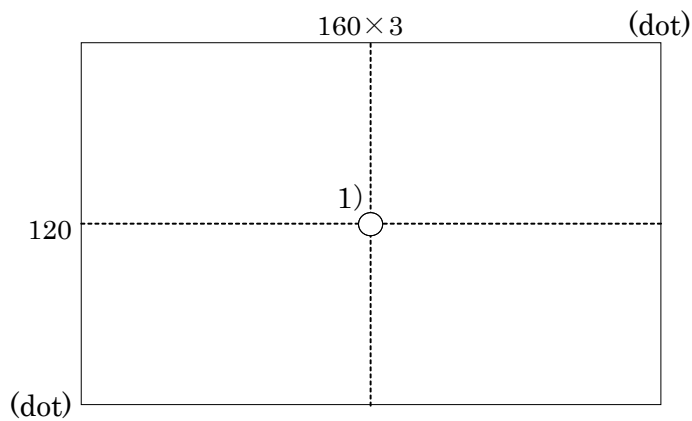
6-2. Definition of response time



6-3. Definition of viewing angle



6-4. Brightness measuring point



- 1) Rating is defined as the white brightness at center of display screen.
- 2) 5 minutes after the LED is powered on. (Ambient temp. = 25°C)

7. Interface signals

7-1. LCD

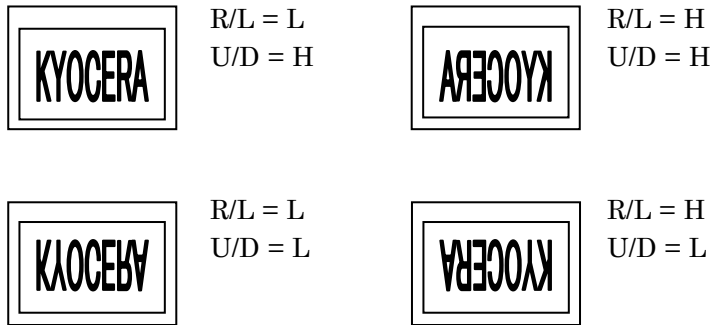
No.	Symbol	Description	I/O	Note
1	GND	GND	-	
2	CK	Clock signal for sampling each data signal	I	
3	H _{SYNC}	Horizontal synchronous signal (negative)	I	
4	V _{SYNC}	Vertical synchronous signal (negative)	I	
5	GND	GND	-	
6	R0	RED data signal (LSB)	I	
7	R1	RED data signal	I	
8	R2	RED data signal	I	
9	R3	RED data signal	I	
10	R4	RED data signal	I	
11	R5	RED data signal (MSB)	I	
12	GND	GND	-	
13	G0	GREEN data signal (LSB)	I	
14	G1	GREEN data signal	I	
15	G2	GREEN data signal	I	
16	G3	GREEN data signal	I	
17	G4	GREEN data signal	I	
18	G5	GREEN data signal (MSB)	I	
19	GND	GND	-	
20	B0	BLUE data signal (LSB)	I	
21	B1	BLUE data signal	I	
22	B2	BLUE data signal	I	
23	B3	BLUE data signal	I	
24	B4	BLUE data signal	I	
25	B5	BLUE data signal (MSB)	I	
26	GND	GND	-	
27	ENAB	Signal to settle the horizontal display position (positive)	I	1)
28	V _{DD}	3.3V power supply	-	
29	V _{DD}	3.3V power supply	-	
30	R/L	Horizontal display mode select signal L : Normal , H : Left / Right reverse mode	I	2)
31	U/D	Vertical display mode select signal H : Normal , L : Up / Down reverse mode	I	2)
32	NC	No connect	I	
33	GND	GND	-	

LCD connector : IMSA-9632S-33Z02-GFN4 (IRISO)

Recommended matching FFC or FPC : 0.5mm pitch

1) The horizontal display start timing is settled in accordance with a rising timing of ENAB signal.
In case ENAB is fixed "Low", the horizontal start timing is determined.
Don't keep ENAB "High" during operation.

2)



7-2. LED

No.	Symbol	Description
1	AN1	Anode1
2	AN2	Anode2
3	AN3	Anode3
4	CA1	Cathode1
5	CA2	Cathode2
6	CA3	Cathode3

LCD side connector : SHLP-06V-S-B (JST)
 Recommended matching connector : SM06B-SHLS-TF (JST)
 : SM06B-SHLS-TF(LF)(SN) (JST) ··(RoHS Compliant)

7-3. Touch panel

No.	Symbol	Description
1	XR	X right side
2	AN2	Y 12 o'clock side
3	AN3	X left side
4	CA1	Y 6 o'clock side

Touch panel side connector : 1mm pitch
 Recommended matching connector : 6227 SERIES (KYOCERA)

8. Input timing characteristics

8-1. Timing characteristics 1)

Item		Symbol	Min	Typ	Max	Unit	Note
Clock	Frequency	1/Tc	—	6.3	7.0	MHz	2)
	Duty ratio	Tch/Tc	40	50	60	%	
Data	Set up time	Tds	5	—	—	ns	
	Hold time	Tdh	10	—	—	ns	
Horizontal sync. signal	Cycle	TH	50.0	63.6	—	μ s	
			360	400	450	clock	
	Pulse width	THp	2	96	200	clock	
Vertical sync. signal	Cycle	TV	251	262	280	line	
	Pulse width	TVp	2	—	34	line	
Horizontal display period		THd	320			clock	
Hsync,-Clock phase difference		THc	10	—	Tc-10	ns	
Hsync-Vsync. phase difference		TVh	Tc	—	TH-THp	ns	
Vertical sync. signal start position		TVs	7			line	
Vertical display period		TVd	240			line	

- 1) If the display is used under the condition which is out of specifications such as higher clock frequency than specified value, there is a possibility phenomenon such as display error including white display, malfunction and no image may occur.
- 2) In case of lower frequency, the deterioration of the display quality, flicker etc., may occur.

8-2. Horizontal display position

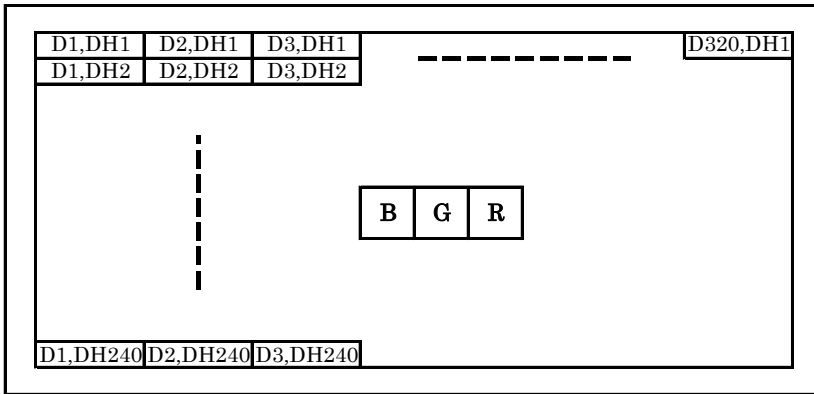
Item		Symbol	Min	Typ	Max	Unit	Note
Enable signal	Set up time	Tes	5	—	Tc-10	ns	
	Pulse width	Tep	2	320	TH-10	clock	
H _{SYNC} – Enable signal phase difference		The	2	—	TH-340	clock	

- 1) When ENAB is fixed at "Low", the display starts from the data of C52 (clock) as shown in 8-5.
- 2) The horizontal display position is determined by ENAB signal.

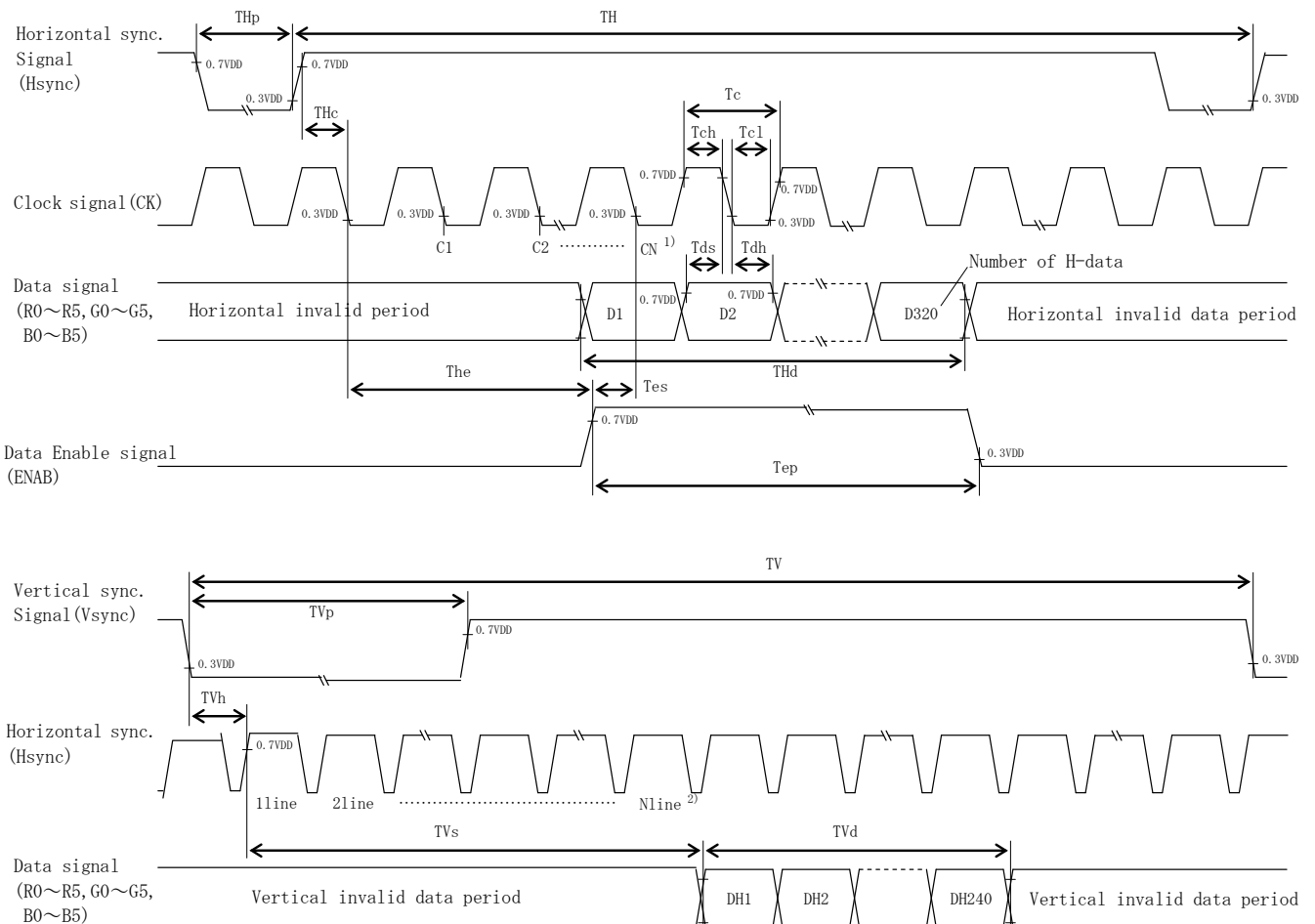
8-3. Vertical display position

- 1) The vertical display position (TVs) is 7th line.
- 2) ENAB signal is independent of vertical display position.

8-4. Input data signals and display position on the screen



8-5. Input timing characteristics



- 1) When ENAB is fixed at “Low”, the display starts from the data of C52 (Clock).
- 2) The vertical display position (TVs) is fixed at 7th line.

9. Backlight characteristics

Temp. =25°C

Item	Symbol	Min.	Typ.	Max.	Unit	Note
Forward current 1)	IF	-	60	-	mA	Ta=-20~70°C
Forward voltage 1)	VF	-	12.4	14.2	V	IF=60mA, Ta=-20°C
		-	11.6	13.4	V	IF=60mA, Ta=25°C
		-	11.2	12.9	V	IF=60mA, Ta=70°C
Operating life time 2), 3)	T	-	70,000	-	h	IF=60mA, Ta=25°C

- 1) For each "AN-CA"
- 2) When brightness decrease 50% of minimum brightness.
- 3) Life time is estimated data. (Condition : IF=60mA, Ta=25°C in chamber).
- 4) An input current below 8.0mA may reduce the brightness uniformity of the LED backlight.
This is because the amount of light from each LED chip is different. Therefore, please evaluate carefully before finalizing the input current.

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10. Design guidance for analog touch panel

10-1. Electrical (In customer's design, please remember the following considerations.)

- 1) Do not use the current regulated circuit.
- 2) Keep the current limit with top and bottom layer.
(Please refer to "Electrical absolute maximum ratings" for details.)
- 3) Analog touch panel cannot sense two points touching separately.
- 4) A contact resistance is appeared at the touch point between top and bottom layer.
After this resistance has stable read of the touch panel position data.
- 5) Because noise of inverter or peripheral circuits may interfere signal of touch panel itself, it is necessary to design carefully in advance to avoid these noise problem.

10-2. Software

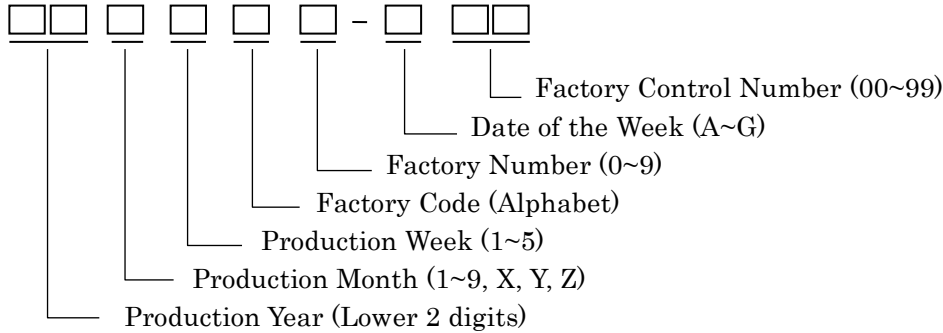
- 1) Do the "User Calibration".
- 2) "User Calibration" may be needed with long term using.
Include "User Calibration" menu in your software.
- 3) When drawing a line with a stylus, there may be a slight discontinuity when the stylus passes over a spacer-dot. If necessary, please provide a compensation feature within your software.

10-3. Mounting on display and housing bezel

- 1) Do not use an adhesive tape to bond it on the front of touch panel and hang it to the housing bezel.
- 2) Never expand the touch panel top layer (PET-film) like a balloon by internal air pressure.
The life of the touch panel will be extremely short.
- 3) If a dew will be on the heat-sealed area or exposed traces at the end of a flexible tail, the migration of silver can occur. This will cause sometimes a short circuit.

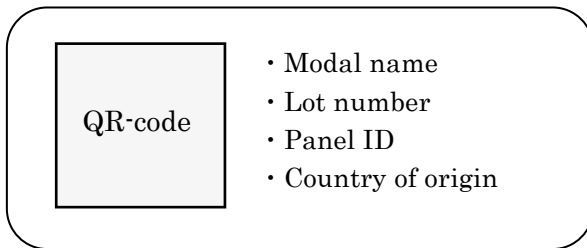
11. Lot number identification

The production lot of module is specified as follows.



QR code label (For internal control purpose only)

- Character indication contents : Modal name, Lot number, Panel ID, Country of origin
- QR code contents : Modal name, Lot number, Panel ID, Country of origin



12. Warranty

12-1. Incoming inspection

Please inspect the LCD within one month after your receipt.

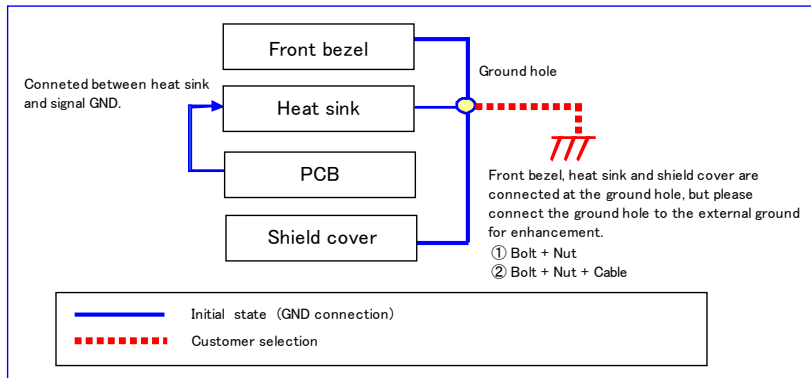
12-2. Production warranty

Kyocera warrants the LCDs for a period of 12 months from the ship date. Kyocera shall, by mutual agreement, replace or re-work defective LCDs that are shown to be Kyocera's responsibility.

13. Precautions for use

13-1. Installation of the LCD

- 1) The LCD has a grounding hole. Please ground the LCD to prevent noise and to stabilize its performance as circumstances demand.



- 2) The LCD shall be installed so that there is no pressure on the LSI chips.
- 3) The LCD shall be installed flat, without twisting or bending.
- 4) Please refer to the following our recommendable value of Clamp-down torque when installing.
Clamp-down torque : $0.32 \pm 0.03 \text{N} \cdot \text{m}$
Please set up 'SPEED-LOW', 'SOFT START-SLOW' when using electric driver.
Recommendable screw JIS tapping screw two types nominal dia.3.0mm installing boss hole depth $3.5 \pm 0.5 \text{mm}$
Please be careful not to use high torque which may damage LCD in installation.

13-2. Static electricity

- 1) Since CMOS ICs are mounted directly onto the LCD glass, protection from static electricity is required.
- 2) Workers should use body grounding. Operator should wear ground straps.

13-3. LCD operation

- 1) The LCD shall be operated within the limits specified. Operation at values outside of these limits may shorten life, and/or harm display images.

13-4. Storage

- 1) The LCD shall be stored within the temperature and humidity limits specified.
Store in a dark area, and protect the LCD from direct sunlight or fluorescent light.
- 2) Always store the LCD so that it is free from external pressure onto it.

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13-5. Usage

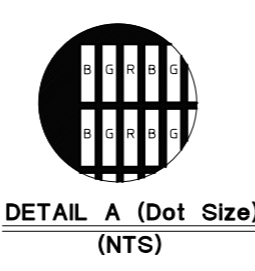
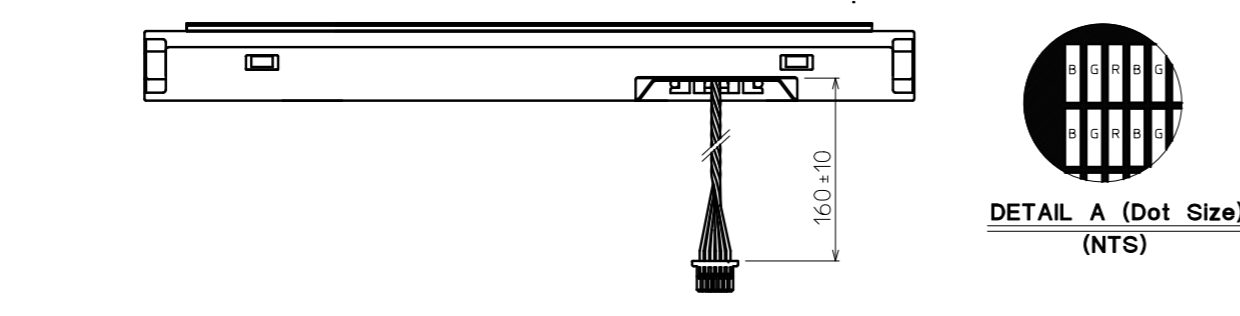
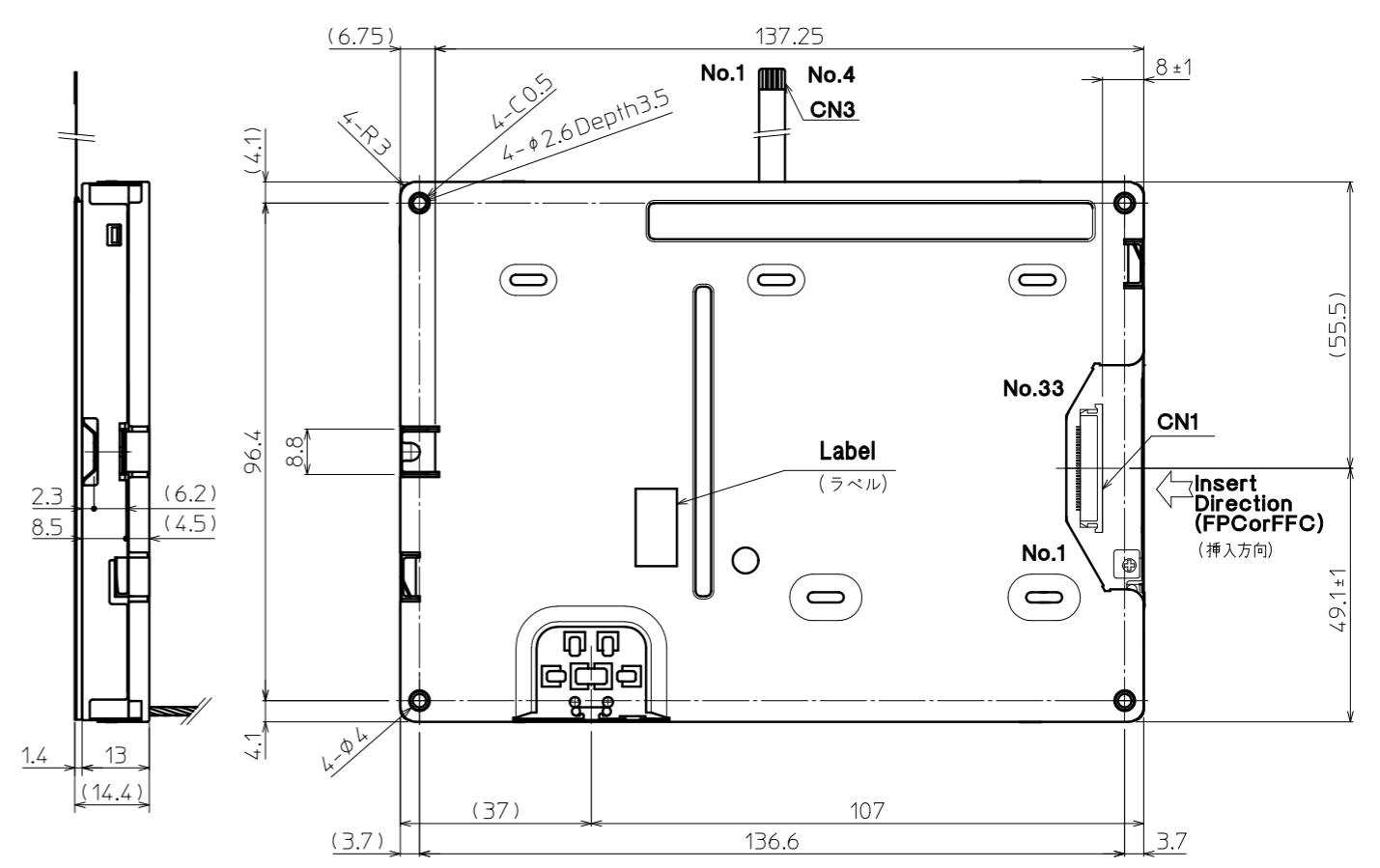
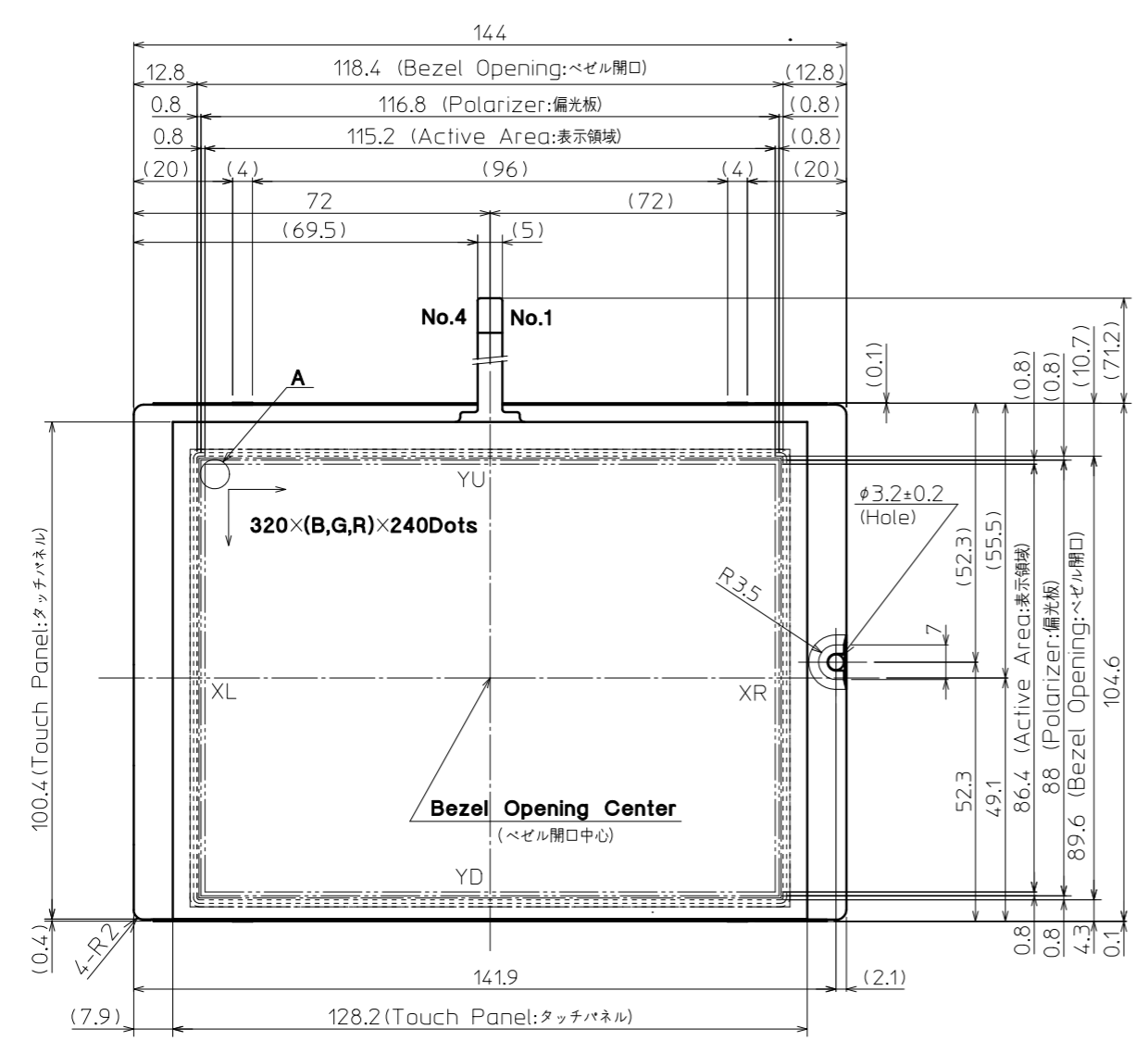
- 1) **DO NOT** store in a high humidity environment for extended periods. Polarizer degradation bubbles, and/or peeling off of the polarizer may result.
- 2) Do not push or rub the touch panel's surface with hard to sharp objects such as knives, or the touch panel may be scratched.
- 3) When the touch panel is dirty, gently wipe the surface with a soft cloth, sometimes moistened by mild detergent or alcohol. If a hazardous chemical is dropped on the touch panel by mistake, wipe it off right away to prevent human contact.
- 4) Touch panel edges are sharp. Handle the touch panel with enough care to prevent cuts.
- 5) Always keep the LCD free from condensation during testing. Condensation may permanently spot or stain the polarizer.
- 6) Do not pull the LED lead wires and do not bend the root of the wires. Housing should be designed to protect LED lead wires from external stress.
- 7) Do not disassemble LCD because it will result in damage.
- 8) This Kyocera LCD has been specifically designed for use in general electronic devices, but not for use in a special environment such as usage in an active gas. Hence, when the LCD is supposed to be used in a special environment, evaluate the LCD thoroughly beforehand and do not expose the LCD to chemicals such as an active gas.
- 9) Please do not use solid-base image pattern for long hours because a temporary afterimage may appear. We recommend using screen saver etc. in cases where a solid-base image pattern must be used.
- 10) Liquid crystal may leak when the LCD is broken. Be careful not to let the fluid go into your eyes and mouth. In the case the fluid touches your body; rinse it off right away with water and soap.

14. Reliability test data

Test item	Test condition	Test time	Judgement
High temp. atmosphere	80°C	240h	Display function : No defect Display quality : No defect Current consumption : No defect
Low temp. atmosphere	-30°C	240h	Display function : No defect Display quality : No defect Current consumption : No defect
High temp. humidity atmosphere	40°C 90% RH	240h	Display function : No defect Display quality : No defect Current consumption : No defect
Temp. cycle	-30°C 0.5h R.T. 0.5h 80°C 0.5h	10cycles	Display function : No defect Display quality : No defect Current consumption : No defect
High temp. operation	70°C	500h	Display function : No defect Display quality : No defect Current consumption : No defect
Point Activation life	Silicon rubber, Tip : R = 4.0 Hitting force 3N Hitting speed 2 time/s	one million times	Terminal resistance : No defect Insulation resistance : No defect Linearity : No defect Actuation Force : No defect

- 1) Each test item uses a test LCD only once. The tested LCD is not used in any other tests.
- 2) The LCD is tested in circumstances in which there is no condensation.
- 3) The reliability test is not an out-going inspection.
- 4) The result of the reliability test is for your reference purpose only.
The reliability test is conducted only to examine the LCD's capability.

No	Description	Drawn	Checked	Checked	Approved



CN2 Pin Assign

No.	Cable Color
No.1	Black(黒)
No.2	Red(赤)
No.3	White(白)
No.4	Black(黒)
No.5	Red(赤)
No.6	White(白)

Note. (注記)

- Connector CN1: IMSA-9632S-33Z02-GFN4 (IRISO) (コネクタ) CN2: SHLP-06V-S-B (JST) (適合コネクタ) CN3: 6227 SERIES (KYOCERA)
- Matching Connector CN2: SM06B-SHLS-TF (JST) SM06B-SHLS-TF(LF)(SN) (JST)
- The Information of LCD is displayed starting at the upper left hand corner, moving right then down to the lower right hand corner. (LCDにおいて、画像データの表示は左上コーナーから始まり、右へ進み下へ送られ右下コーナーへ向かう。)
- Tolerance without indication: ±0.5 (指示無き公差)
- Touch Panel P/N: 121A9023600 (タッチパネル品番)

Material 材質	Treatment 処理	Approved '22.08.17	Checked	Checked '22.08.17	Drawn R.Zhang	Scale 1:1(NTS)	Title T-55265GD057J-LW-AKN		Year-Month-Day '22.08.10	Size 2
Quantity 製作数	Description; 備考	S.Kuramoto		T.Homma			Outline Dimensions		Drawing No. 121A9025000	

Spec No.	TQ3C-8EAF0-E2TAK03-00
Date	August 18, 2022

KYOCERA INSPECTION STANDARD

TYPE : T-55265GD057J-LW-AKN

KYOCERA CORPORATION

Original Issue Date	Designed by : Engineering dept.			Confirmed by : QA dept.	
	Prepared	Checked	Approved	Checked	Approved
August 18, 2022	<i>M. Nakada</i>	<i>I. Kawajiri</i>	<i>A. Iwasaki</i>	<i>Y. Aritsubo</i>	<i>M. Kinouchi</i>

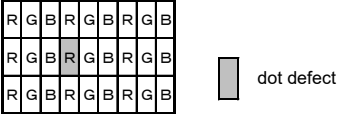
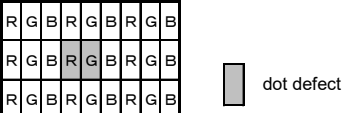
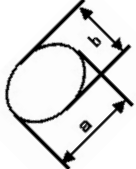
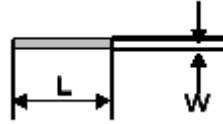
Spec No. TQ3C-8EAF0-E2TAK03-00	Part No. T-55265GD057J-LW-AKN	Page -
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Revision record

Date		Designed by : Engineering dept.			Confirmed by : QA dept.	
		Prepared	Checked	Approved	Checked	Approved
Rev.No.	Date	Page	Descriptions			

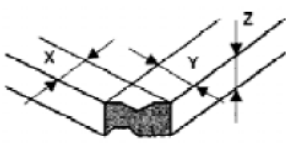
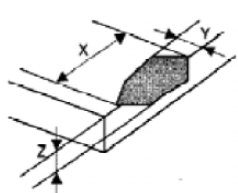
Visuals specification

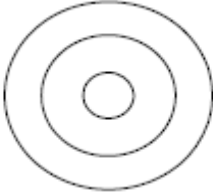

1) Note

		Note	
General	<p>1. Customer identified anomalies not defined within this inspection standard shall be reviewed by Kyocera, and an additional standard shall be determined by mutual consent.</p> <p>2. This inspection standard about the image quality shall be applied to any defect within the active area and shall not be applicable to outside of the area.</p> <p>3. Inspection conditions</p> <p>Luminance : 500 Lux min.</p> <p>Inspection distance : 300 mm.</p> <p>Temperature : 25 ± 5°C</p> <p>Direction : Directly above</p>		
Definition of inspection item	Dot defect	Bright dot defect	<p>The dot is constantly “on” when power applied to the LCD, even when all “Black” data sent to the screen.</p> <p>Inspection tool: 5% Transparency neutral density filter.</p> <p>Count dot: If the dot is visible through the filter.</p> <p>Don't count dot: If the dot is not visible through the filter.</p> 
		Black dot defect	<p>The dot is constantly “off” when power applied to the LCD, even when all “White” data sent to the screen.</p> <p>Similar size compared to bright dot.</p>
		White dot (Circular/foreign particle)	<p>Pixel works electrically, however, circular/foreign particle makes dot appear to be “on” even when all “Black” data is sent to the screen.</p>
		Adjacent dot	<p>Adjacent dot defect is defined as two or more bright dot defects or black dot defects.</p> 
	External inspection	Bubble, Scratch, Foreign particle (Polarizer, Cell, Backlight)	Visible operating (all pixels “Black” or “White”) and non operating.
	Appearance inspection	Does not satisfy the value at the spec.	
Definition of size	<p>Definition of circle size</p>  <p>a: major axis, b: minor axis</p> $d = (a + b) / 2$		<p>Definition of linear size</p> 

2) Standard

Classification		Inspection item		Judgement standard				
Defect (in LCD glass)	Single dot	Bright dot defect		Acceptable number	: 4			
				Bright dot spacing	: 5 mm or more			
			Black dot defect		Acceptable number	: 5		
					Black dot spacing	: 5 mm or more		
	Adjacent dot	2 dots	Bright dot defect		Acceptable number	: 2		
			Black dot defect		Acceptable number	: 3		
		3 or more dots		Acceptable number	: 0			
Total dot defects				Acceptable number	: 5 Max			
Others	White dot, Dark dot (Circle)		Size (mm)		Acceptable number			
			$d \leq 0.2$		(Neglected)			
			$0.2 < d \leq 0.4$		5			
			$0.4 < d \leq 0.5$		3			
			$0.5 < d$		0			
External inspection (Defect on Polarizer or between Polarizer and LCD glass)	Polarizer (Scratch)		Width (mm)		Length (mm)		Acceptable number	
			$W \leq 0.1$		-		(Neglected)	
			$0.1 < W \leq 0.3$		$L \leq 5.0$		(Neglected)	
					$5.0 < L$		0	
			$0.3 < W$		-		0	
	Polarizer (Bubble)		Size (mm)		Acceptable number			
			$d \leq 0.2$		(Neglected)			
			$0.2 < d \leq 0.3$		5			
			$0.3 < d \leq 0.5$		3			
			$0.5 < d$		0			
	Foreign particle (Circular shape)		Size (mm)		Acceptable number			
			$d \leq 0.2$		(Neglected)			
			$0.2 < d \leq 0.4$		5			
			$0.4 < d \leq 0.5$		3			
			$0.5 < d$		0			
Foreign particle (Linear shape) Scratch		Width (mm)		Length (mm)		Acceptable number		
		$W \leq 0.03$		-		(Neglected)		
		$0.03 < W \leq 0.1$		$L \leq 2.0$		(Neglected)		
				$2.0 < L \leq 4.0$		3		
		$0.1 < W$		$4.0 < L$		0		
		-		(According to circular shape)				
Color variation (Mura)		Not to be significantly visible. Consultation shall be held as necessary.						

Inspection item	Judgement standard				
Scratch, Foreign particle (Touch panel portion)	Item	Width(mm)		Length(mm)	Acceptable number
		W < 0.03		L ≤ 10	Neglected
	Scratch	0.03 < W < 0.05		L ≤ 10	Distance from any other scratch object >20mm : Neglected <20mm : 1pc
		0.03 < W < 0.05		L > 10	0pcs
		0.05 < W			0pcs
		W < 0.025			Neglected
	Foreign particle (line like)	0.025 < W < 0.035		L ≤ 2.5	Distance from any other scratch object >20mm : Neglected <20mm : Less than 2pcs
		0.035 < W < 0.05		L ≤ 1.5	Less than 2pcs
		0.05 < W		L < 5	0pcs
		d ≤ 0.15			Neglected
	Foreign particle (circle like)	0.15 < d < 0.25			Distance from any other scratch object >20mm : Neglected <20mm : Less than 2pcs
		0.25 < d			0pcs
		Above are applied to the visible area. Unless there are foreign particle and damage affected seriously to the electrical performance out of the active area, we approve of this product.			
	Glass crack (Touch panel portion)	t: glass thickness			
		Item	Size (mm)		
Corner crack				X ≤ 3	Neglected
		Y ≤ 3			
		Z < t			
Crack in other area than in corner			X < 4	Neglected	
			Y < 2		
	Z < t				
The chipping on the terminal : 0pcs The chipping on the circuit : 0pcs					

Fish eye on film, Dent on film and Air bubble	<table border="1"> <thead> <tr> <th>Size (mm)</th> <th>Acceptable number</th> </tr> </thead> <tbody> <tr> <td>$d \leq 0.2$</td> <td>Neglected</td> </tr> <tr> <td>$0.2 < d \leq 0.4$</td> <td>Less than 5pcs</td> </tr> <tr> <td>$0.4 < d \leq 0.5$</td> <td>Less than 2pcs</td> </tr> <tr> <td>$d > 0.5$</td> <td>0pcs</td> </tr> </tbody> </table>	Size (mm)	Acceptable number	$d \leq 0.2$	Neglected	$0.2 < d \leq 0.4$	Less than 5pcs	$0.4 < d \leq 0.5$	Less than 2pcs	$d > 0.5$	0pcs	
Size (mm)	Acceptable number											
$d \leq 0.2$	Neglected											
$0.2 < d \leq 0.4$	Less than 5pcs											
$0.4 < d \leq 0.5$	Less than 2pcs											
$d > 0.5$	0pcs											
Newton's ring	<p>Visual inspection shall be done at a distance of 0.3 m between eyes and a product with an angles of $60^\circ \pm 10^\circ$ to the surface of the product under a ceiling fluorescent light (40W, natural color).</p> <p>1. Regular A) When Newton ring dimension is more than 1/3 of sample dimension; it is regarded as a defect. B) When Newton ring dimension that is less than 1/3 of sample dimension and is not affect font effect and line distortion under a ceiling fluorescent light, it is acceptable.</p> <p>2. Irregular A) Newton ring dimension is more than 1/2 without lighting; it is regarded as a defect. B) As long as Newton ring affects font effect and line distortion under a ceiling fluorescent light, it is regarded as a defect. C) When Newton ring dimension is less than 1/2 of sample dimension and is not affect font effect and line distortion under a ceiling fluorescent light, it is acceptable.</p>	 <p>Regular</p>  <p>Irregular</p>										
Miss matching of film and plastic board.	All round of film is inside of plastic board.											

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