#### PowerCycling PCX Series Thermoelectric Cooler

The PCX8-6-F1-3518-TA-RT-W6 is a high-performance thermoelectric cooler designed for thermal cycling between multiple temperature set points and is ideal for applications in healthcare among others, where fast temperature changes are required. The thermoelectric module is specially constructed to reduce the amount of stress induced on the thermoelectric elements during operation. It has a maximum Qc of 37.4 Watts when  $\Delta T$ = 0 and a maximum  $\Delta T$  of 73.6 °C at Qc = 0.

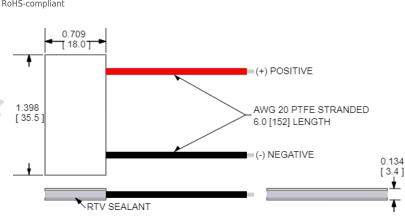
#### **Features**

- High thermal cycling reliability
- Precise temperature control
- Solid-state operation
- Boosted performance with next-gen

#### **Applications**

- Molecular Diagnostics (DNA Amplification, PCR)
- Point of Care Testing Devices
- Thermal Test Sockets

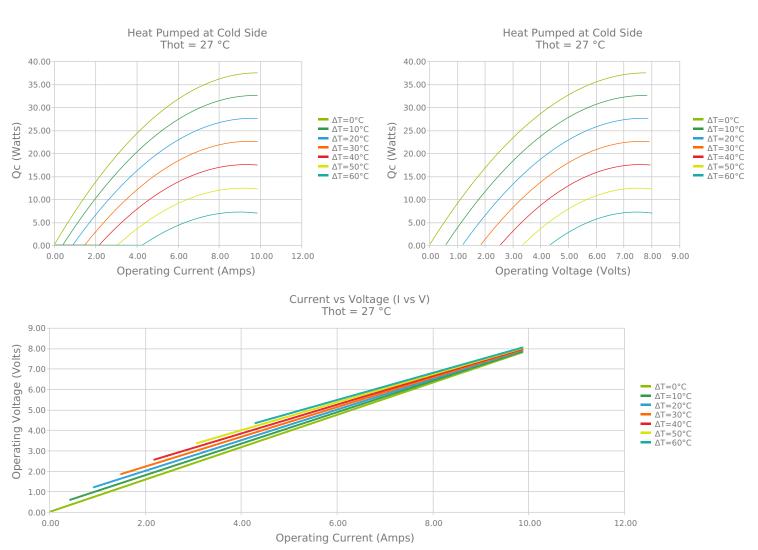


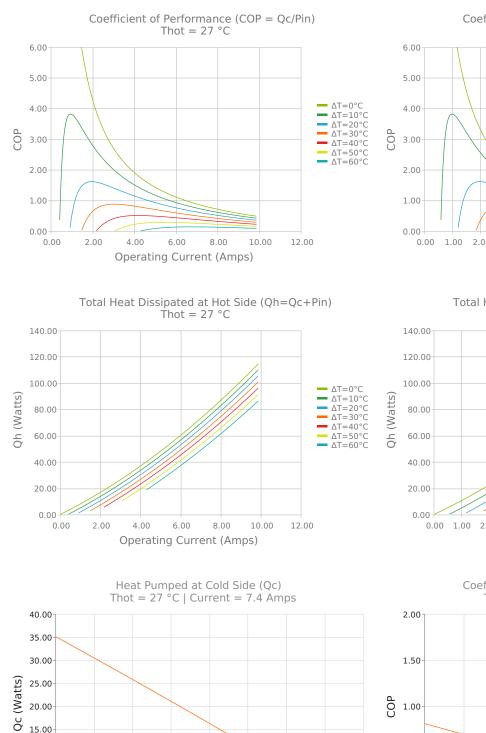


CERAMIC MATERIAL: Al2O3 SOLDER CONSTRUCTION: 232°C, SbSn INCHES [ MM ]

Note: Allow 0.020 in [0.5 mm] around perimeter of the thermoelectric cooler and lead wire attachment to accommodate sealant

## **ELECTRICAL AND THERMAL PERFORMANCE**





15.00 10.00

> 5.00 0.00

> > 0.0

10.0

30.0

40.0

ΔT (°C)

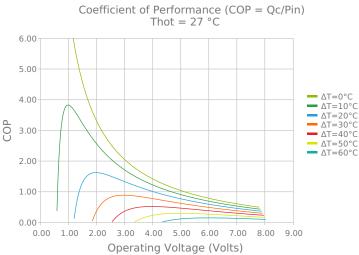
50.0

60.0

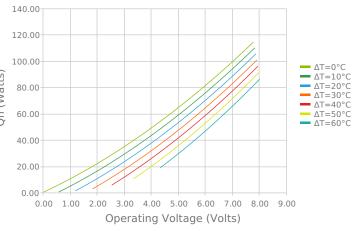
70.0

80.0

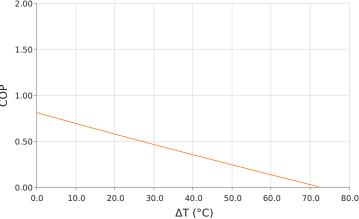
20.0



Total Heat Dissipated at Hot Side (Qh=Qc+Pin) Thot = 27  $^{\circ}C$ 



Coefficient of Performance (COP = Qc/Pin) Thot = 27 °C | Current = 7.4 Amps



#### **SPECIFICATIONS\***

Hot Side Temperature	27.0 °C	50.0 °C	80.0 °C
$Qcmax (\Delta T = 0)$	37.4 Watts	40.3 Watts	43.2 Watts
ΔTmax (Qc = 0)	73.6°C	82.6°C	93.1°C
lmax (I @ ΔTmax)	8.8 Amps	8.6 Amps	8.3 Amps
Vmax (V @ ΔTmax)	7.4 Volts	8.2 Volts	9.2 Volts
Module Resistance	0.79 Ohms	0.89 Ohms	1.02 Ohms
Max Operating Temperature	120 °C		
Weight	9.0 gram(s)		

\* Specifications reflect thermoelectric coefficients updated March 2020

### **FINISHING OPTIONS**

Suffix	Thickness	Flatness / Parallelism	Hot Face	Cold Face	Lead Length
ТА	3.400 ±0.025 mm 0.134 ± 0.0010 in	0.025 mm / 0.025 mm 0.001 in / 0.001 in	Lapped	Lapped	152.4 mm 6.00 in

### **SEALING OPTIONS**

Suffix	Sealant	Color	Temp Range	Description
RT	RTV	Translucent or White	-60 to 204°C	Non-corrosive, silicone adhesive

### **NOTES**

- 1. Max operating temperature: 120°C
- 2. Do not exceed Imax or Vmax when operating module
- 3. Reference assembly guidelines for recommended installation
- 4. Solder tinning also available on metallized ceramics

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Date: 12/14/2021

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