



## FR101 THRU FR107

VOLTAGE RANGE

50 to 1000 Volts

CURRENT

1.0 Ampere



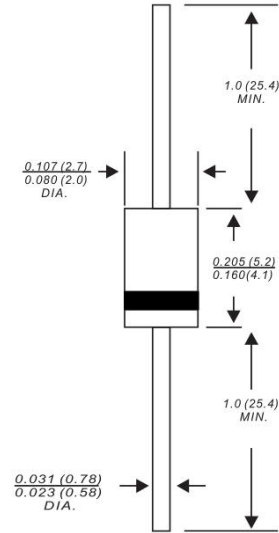
## Features

- Axial lead type devices for through hole design
- Fast switching for high efficiency
- Low leakage current
- High forward surge capability
- High reliability
- High temperature soldering guaranteed  
260°C/10 seconds, 0.375" (9.5mm) lead length at 5 lbs (2.3kg) tension

## Mechanical Data

- Case: Transfer molded plastic
- Epoxy: UL94V-0 rate flame retardant
- Polarity: Color band denotes cathode end
- Lead: Plated axial lead, solderable per MIL-STD-202E method 208C
- Mounting position: Any
- Weight: 0.012ounce, 0.33 grams

## DO-41



Dimensions in inches and (millimeters)

## Maximum Ratings and Electrical Characteristics

- Ratings at 25°C ambient temperature unless otherwise specified
- Single Phase, half wave, 60Hz, resistive or inductive load
- For capacitive load derate current by 20%

TYPE NUMBER	SYMBOL	FR 101	FR 102	FR 103	FR 104	FR 105	FR 106	FR 107	UNITS
Maximum Repetitive Peak Reverse Voltage	$V_{RRM}$	50	100	200	400	600	800	1000	Volts
Maximum RMS Voltage	$V_{RMS}$	35	70	140	280	420	560	700	Volts
Maximum DC Blocking Voltage	$V_{DC}$	50	100	200	400	600	800	1000	Volts
Maximum Average Forward Rectified Current at $T_A=100^\circ\text{C}$	$I_{(AV)}$	1.0							Amps
Peak Forward Surge Current 8.3mS single half sine-wave superimposed on rated load (JEDEC method)	$I_{FSM}$	30							Amps
Maximum Instantaneous Forward Voltage at 1.0A	$V_F$	1.3							Volts
Maximum DC Reverse Current at Rated DC Blocking Voltage	$T_A = 25^\circ\text{C}$	5.0							$\mu\text{A}$
	$T_A = 125^\circ\text{C}$	100							
Maximum Reverse Recovery Time <sup>(NOTE 1)</sup>	$T_{RR}$	150			250	500		nS	
Typical Junction Capacitance <sup>(NOTE 2)</sup>	$C_J$	15							pF
Typical Thermal Resistance <sup>(NOTE 3)</sup>	$R_{\theta JA}$	50							$^\circ\text{C}/\text{W}$
Operating and Storage Temperature Range	$T_J, T_{STG}$	-55 to +150							$^\circ\text{C}$

## Notes:

1. Reverse Recovery Test Conditions:  $I_f=0.5\text{A}, I_r=1.0\text{A}, I_{rr}=0.25\text{A}$ .
2. Measured at 1.0MHz and applied reverse voltage of 4.0 Volts.
3. Thermal Resistance from Junction to Ambient with 0.375" (9.5mm) lead length, PCB mounted.



# AXIAL FAST RECOVER RECTIFIER

VOLTAGE RANGE 50 to 1000 Volts

CURRENT 1.0 Ampere

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Ratings and Characteristic Curves ( $T_A=25^\circ\text{C}$  unless otherwise noted)

FIG.1-TYPICAL FORWARD CURRENT DERATING CURVE

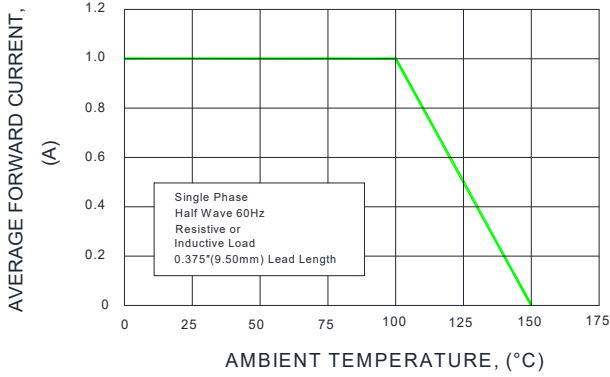


FIG.2-MAXIMUM NON-REPETITIVE PEAK FORWARD SURGE CURRENT

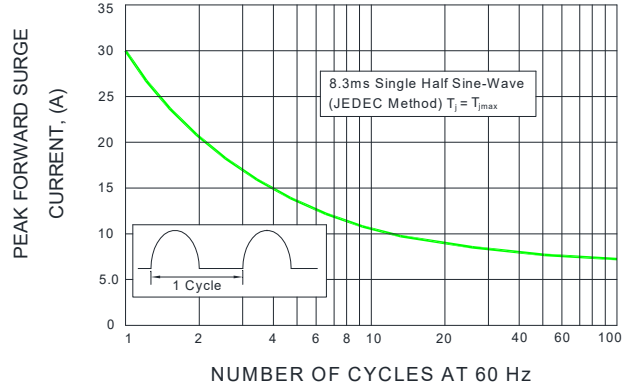


FIG.3-TYPICAL INSTANTANEOUS FORWARD CHARACTERISTICS

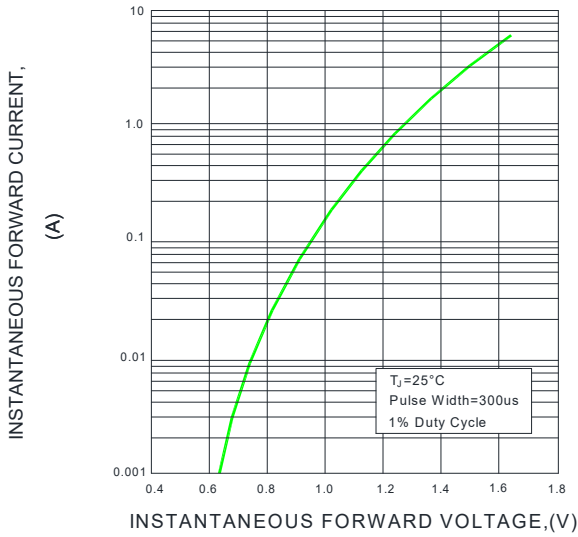


FIG.4-TYPICAL REVERSE CHARACTERISTICS

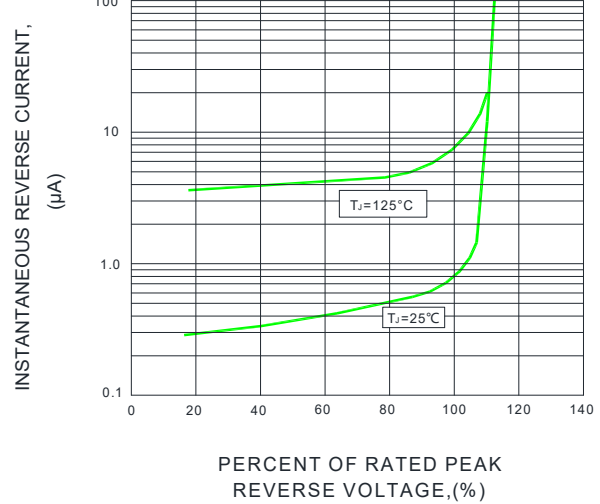


FIG.5-TYPICAL JUNCTION CAPACITANCE

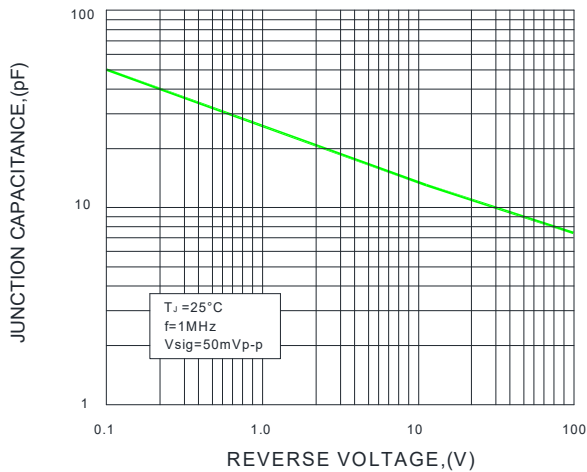
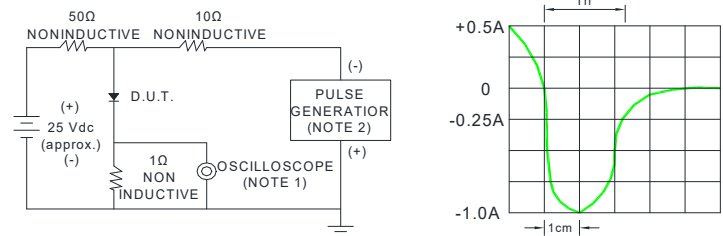


FIG.6-TEST CIRCUIT DIAGRAM AND REVERSE RECOVERY TIME CHARACTERISTIC

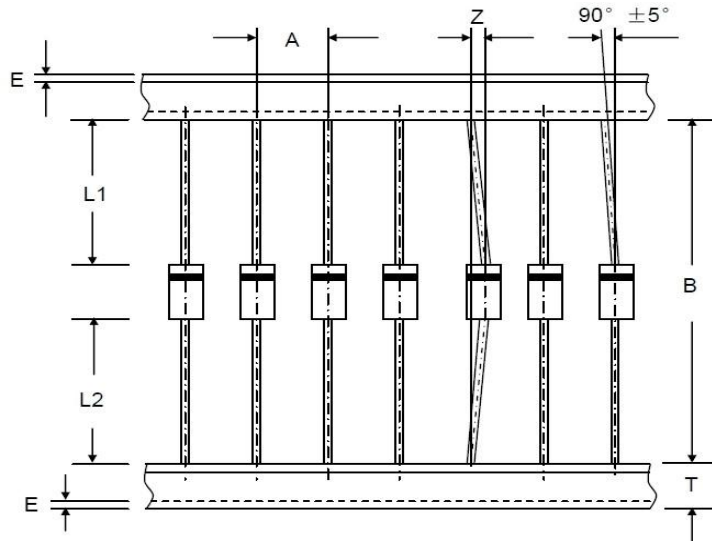


NOTES : 1. Rise Time=7ns max. Input Impedance= 1 magohm. 22pF  
2. Rise time=10ns max. Source Impedance= 50 ohms

SET TIME BASE FOR 50/100ns/cm



Axial Lead Taping Specifications for Rectifiers

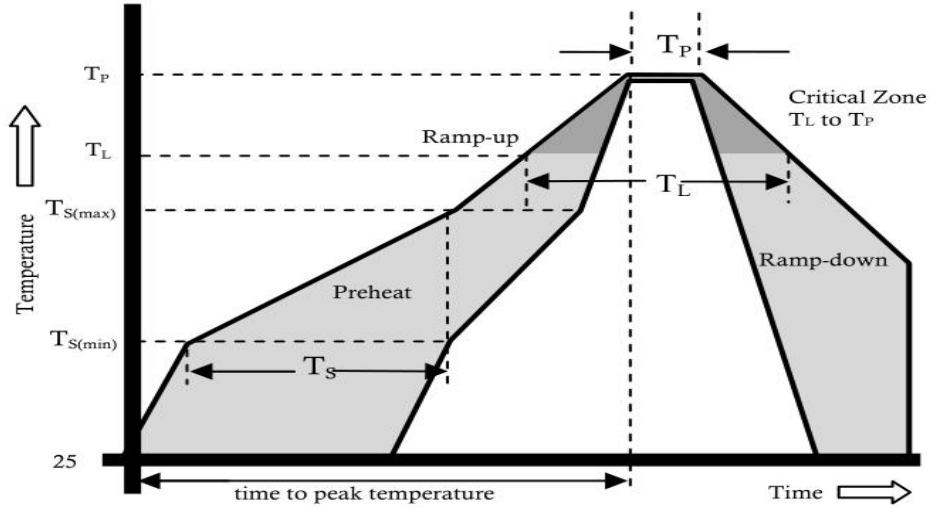


Component Outline	Component Pitch A	Inner Tape Pitch B		Cumulative Tolerance
	±0.5mm	+0.5mm	-0.4mm	
DO-204AL(DO-41)	5.0mm	52.4mm	26.0mm	2.0mm/20pitch

Item	Symbol	Specifications(mm)	Specifications(inch)
Component alignment	Z	1.2 max	0.048 max
Tape width	T	6.0±0.4	0.236±0.016
Exposed adhesive	E	0.8 max	0.032 max
Body eccentricity	IL1-L2I	1.0 max	0.040 max



Reflow Profile



Reflow Condition		Pb-Free Assembly
Pre Heat	Temperature Min.	+150°C
	Temperature Max.	+200°C
	Time(Min to Max)	60-180 secs.
Average ramp up rate(Liquidus Temp( $T_L$ ) to peak)		3°C/sec. Max.
$T_S$ (max) to $T_L$ - Ramp-up Rate		3°C/sec. Max.
Reflow	Temperature ( $T_L$ )(Liquidus)	+217°C
	Temperature ( $T_P$ )	60-150 secs.
Peak Temp ( $T_P$ )		+(260+0/-5)°C
Time within 5°C of actual Peak Temp ( $T_P$ )		25 secs.
Ramp-down Rate		6°C/sec. Max.
Time 25°C to peak Temp ( $T_P$ )		8 min. Max.
Do not exceed		+260°C



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