承 認 書 SPECIFICATION FOR APPROVAL

*客戶名稱 : 立创 **Customer name** *產品名稱 : DC插座 **Product Description** *產品型號 : DC-515-2. 0-PU Product part number *客戶料號 **Customer's material number** *數量 **: 0PCS** Quantity *日期 : 2024-6-26 Date

供應商負	負責人簽名	客戶負責力	人確認簽回
製作人	谭仟芬	承認人	
審核	郭远维	審核	
批准	王瑞宝	批准	

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索引(INDEX)

1)承认书首页(HOME PAGE)	;	1
2)索引(INDEX)	[2
3)规格书(SPECIFICATION)	3-5	5
4)工程图(DRAWING)		

	文件編號	HY-WI-33		
	發行日期	2022-6-9		
SPECIFICATION 承認書	第 B-6 版	第1頁 共3頁		

SERI	ES 產品系列	DC POWER JACK	(DIP) 直插式 D	C 電源插座	TYPE 產品型	 虓					
DRA	WN 設 計	莫丽琴			APVD 審 批	t	郭远维				
1. R	ATING(額定值):	DC30V 5A	CONSTRUCTIO 結構尺寸	N DIMENSIO	N		oly to the apper 合附加圖紙	nded drawing.			
	PERATING TEMPE 操作溫度範圍	RATURE RANGE	-25°C~85°C	PRESERVAT 儲存溫度範	TIVE TEMPERAT	TURE R	RANGE	5℃~40℃			
ITEN	4 項目	TEST CONDITION	NS 測試條件	•			SPECIFICA	TIONS 規格			
3. E	LECTRICAL PERF	ORMANCE(電氣性	能規格):				1				
MEASURED BY THE CONTACT RESISTANCE APPARATUS OR m Ω CONTACT RESISTANCE 接觸電阻 MEASURED BY THE CONTACT RESISTANCE APPARATUS OR m Ω METER AT 0.1A DC5V .THE RESULT IS THE AVERAGE OF5 SUCCESSIVE MEASUREMENTS. 在電壓為 5V, 直流電流為 0.1A 時,用接觸電阻測量儀或毫歐表測量。 ***********************************											
3B	INSULATION RESISTANCE 絕緣阻抗	FOR 1 MIN. AFTE BETWEEN TERM BETWEEN INDIV									
A VOLTAGE OF 250V AC SHALL BE APPLIED FOR 1 MIN. AFTER WHICH MEASUREMENT SHALL BE MADE. BETWEEN TERMINALS BETWEEN INDIVIDUAL TERMINALS AND FRAME 輸入 250V AC 電壓 1 分鐘,按以下接觸方法測試 (3)接觸端子之間 (4)插座本體與端子之間						E.	1				
4.ME	CHANICAL PERFO	DRMANCE(機械性育	· 龙規格)								
4.MECHANICAL PERFORMANCE(機械性能規格) INSERTION AND WITHDRAW FORCE 插拔力 Being measure at across spring piece and across matching plug for ergometer 用測力計在插頭與彈片之間進行測量. (空插三次後測試)							Insertion and extraction force 3-30N 插拔力: 3N-30N				
4B	TERMINAL STRENGTH 端子強度	A STATIC LOAD OF THE TERMINA 在任意一個方向的	ALS FOR 60 SEC	C. IN ANY DIR	ECTION	IE TIP	OF ACTUATOR	EXCESSIVE LOOSEN-ESS R E有裂開\鬆動等異常			

	文件編號	HY-WI-33		
	發行日期 2022-6-9			
SPECIFICATION 承認書	第 B-6 版	第2頁 共3頁		

5. E	DURABILITY (耐久性))	
5A	SOLDERABILITY TEST 可焊性試驗	THE TOP OF THE TERMINALS SHALL BEDIPPED 2mm IN THE SOLDER BATH OF245 ±5℃ FOR 5S+0/-0.5S . 端子頂部被浸入焊錫池中 2mm 深,溫度為 245±5℃,時間為 5 秒+0/-0.5 秒.	THE AREA OF SOLDERABILITY SHOULD BE OVER 95% 焊接面積要有 95%以上
5B	RESISTANCE TO SOLDERING HEAT TEST 耐焊性試驗	Wave-soldering is to be performed within 3 ± 0.5 seconds at 260 ± 5 °C 波峰焊接溫度 260 ± 5 °C 時間 3 ± 0.5 秒。 Hand weilding to be performed within 3 seconds at 380 ± 5 °C. 手工焊接溫度為 380 ± 5 °C,時間為 3 ± 0.5 秒。 注:本產品只適合用手焊、波峰焊。	WITHOUT DEFORMATION OF CASE OR EXCESSIVE LOOSENESS OF TERMINALS ELECTRICAL CHARACTERISTICS SHALL BE SATISFIED. 本體無變形,能滿足於機械、電氣性能。
5C	LIFE TEST. 壽命試驗	WITHOUT LOAD (IT IS TESTED BY MACHINE, ACTING FORCE MUST BE PARALLED TO THE WAY OF PUSHING): AN ACTUATOR SHALL BE SUBJECT TO 5000 CYCLES AT A SPEED OF 30 CYCLES FOR 1 MIN 無負荷(只限於機器測試,作用力平行於插拔方向):操作者以每分鐘 30 次的頻率作 5000 回之無負荷測試。	 (1) CONTACT RESISTANCE SHALLBE 2 Ω max (2) MECHANICAL AND ELECTRICAL CHARACTERISTICS SHALL BESATISFIED。 (1) 接觸電阻不能超於 2 Ω (2) 其他滿足於機械電器性能。
5D	HEAT TEST. 耐熱試驗	85±2℃ FOR 96 HOURS AFTER TEST KEEP IN NORMAL CONDITION FOR 30 MINUTES. 在 85±2℃環境中放 96 小時,再放在正常環境中 30 分鐘後進行測試。	THERE SHALL BE NO DAMAGE ON
5E	HUMIDITY TEST. 耐濕試驗	40 ± 2 ℃ 90-96%RH FOR 96 HOURS, TEST AFTER KEEPING IN NORMAL CONDITION FOR 30 MIN. 在 40±2℃ 90-96%RH 環境中放 96 小時,再放在正常環境中,30 分鐘後進行測試。	APPEARANCE。 MECHANICAL AND ELECTRICAL CHARACTERISTICS SHALL BE SATISFIED
5F	COLD TEST. 耐冷試驗	AT -40 ± 2 ℃ FOR 48 HRS. AFTER TEST KEEP IN NORMAL CONDITION FOR 30 MIN. 在-40±2℃環境中放 48 小時,再置於正常環境中 30 分鐘後進行測試。	外觀無異常,滿足於機械,電器性能。
5G	SALT SPRAY TEST 噴霧試驗	AT 5% NACL LIQUOR FOR 24HOURS, AFTER WASHING, KEEP IN NORMAL CONDITION FOR 30 MIN. 5%的 Nacl 溶液中噴霧 24 小時,用水清洗並在室溫下放置 30 分鐘	WITHOUT EXCESSIVE CORROSION OR CRACK IN APPEARANCE, (EXCEPT THE RIVETING POSITION) 表面無明顯腐蝕或鍍層脫落現象 (铆压位置除外)

	文件編號	HY-WI-33			
	發行日期 2022-6-9				
SPECIFICATION 承認書	第 B-6 版	第3頁 共3頁			

6. 注意事項 (APPLICATION NOTES:)

- 1、在耐焊接過程中,不得把松香等絕緣、有腐蝕性物質浸入產品內。
- (ROSIN AND OTHER INSULATING AND CAUSTIC MATERIAL CAN NOT BE DIPPED INTO THE ROCKET DURING SOLDERING.)
- 2、產品焊接後不能用氣槍吹或用溶劑沖洗。

(PRODUCTS CAN NOT BE BLOWN WITH AIR GUN OR CLEANED WITH A SOLVENT AFTER SOLDERING.)

- 3、產品焊接前各零件不能被溶化。
- (ALL PARTS OF THE PRODUCTS CAN NOT BE DISSOLVED BEFORE SOLDERING.)
- 4、避免儲藏於高溫、潮濕及腐蝕的場所。

(AVOID STORING THE PRODUCTS IN A PLACE AT HIGH TEMPERATURE, HIGH HUMIDITY AND IN CORROSIVE GASES.)

- 5、貯存期限:自發貨之日起,貯存期不超過 180 天,且产品需要 PE 袋密封保存。
 - (SHELF LIFE IS LESS THAN 180 DAYS SINCE THE GOODS WARE SENT OUT FROM OUR FACTORY, PRODUCTS NEED TO SEAL PRESERVATION PE BAG.)
- 6、本產品如有不良事件,望廠家及時回饋,以便及時記錄、查核、改善、跟蹤。

(PLEASE FEEL FREE TO REPORT TO US IF YOU DISCOVER THE INFERIOR GOODS, SO THAT WE CAN TAKE NOTE, CHECK, TRACK AND IMPROVE THEM. THANKS.)

	N Ø2.0 Ø2.5 PD.	*a -3.9	6	*c 2.5 1 96.4 PIN 3 2 6 - 3		***************************************	k 14.0-		6			SCHEMA	— 3 — 2 — 1 ATIC
8.8 4.75 4.6 SPECIFICATION 1.Rating:DC 30V 5A 2.Contact Resistance: 50m Ω max 3.Insulation Resistance: 100M Ω min 4.Insertion And Withdraw Force: 3-30N 5. Withstand voltage: 250V AC 6.Life test: 5,000 cycles								2 min e:3-30N					
						TOLERANCE UNLESS SPECIFIED							
6	DC515 COVER	PA10T	1	BLCAK		UP TO 5mm: ±0.1	A1	2021.07.02	介 应客户要求,改	z用实芯PIN针, 2#弯片	新开模,改善制程则	站板不良 GYV	ī
5	DC515 3#FLAT PIECE	BRASS		Ag-Plating		ABOVE 5mm: ±0.2	NO	DATE		ARTICULAI		BY	APPD
4	DC515 PIN	BRASS	1	Ni-Plating		TITLE: DC POWER JACK		U	MM: TIV	ROHS	DWN		
3	DC515 2#CURVE PIECE	BRASS	1	Ag-Plating		MODEL: DC-515-2. 0-PU			CALE: 4:1		CHK'D		
2	DC515 1#SPRING	BRONZE	1	Ag-Plating			_	·			APPD		
1	DC515 CASE	LCP/PA10T	1	BLACK		东莞市六钧电	,	五金有	別限公	司	·		REV :A1
NO.	PART NAME	MATERIAL	QTY	FINISHING							PRO.AGI		T KEV :AI

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