

SUMMARY

Wires

Low voltage 3



Image is for illustrative purpose only

Series	1F
Termination type	Female crimp
IP rating	67
AWG wire size	20.00 - 18.00
Cable Ø	3.80 - 10.70 mm
Status	active
Matching parts	HES.1F.303.CLDP

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TECHNICAL DETAILS

Mechanics

Shell Style/Model	FG*: Straight plug
Keying	3 keys (beta=155, gamma=50, plug: female contacts, receptacle: male contacts)
Housing Material	Brass (chrome plated [SAE AMS 2460]) shell and nut, other pieces brass
Weight	12.15 g

Performance

Configuration	1F.303 : 3 Low Voltage
Insulator	L: PEEK (UL 94 / V-0/1.5)
Rated Current	12 Amps

Specifications

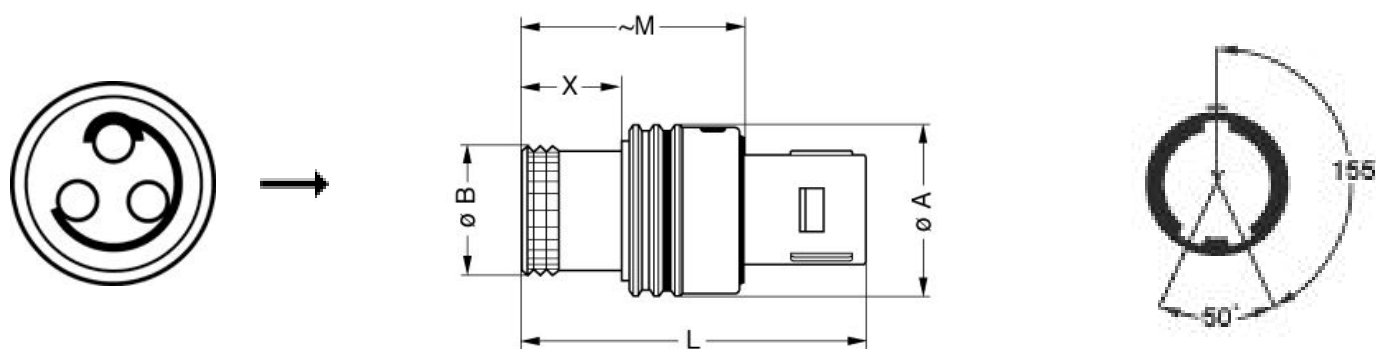
Contact Type:	Crimp
Contact Retention:	40 N
Contact Dia.:	1.3 mm (0.051in)
Bucket Dia.:	1.4 mm (0.055in)
Min. Conductor:	0.5 mm ² (AWG 20)
Max. Conductor:	1 mm ² (AWG 18)
R (max):	3.6 mOhm
Vtest (contact-shell):	1850 V (AC), 2600 V (DC)
Vtest (contact-contact):	1600 V (AC), 2250 V (DC)

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Others

Endurance (Shell): 5000 mating cycles
Temp (min / max): -55 °C / +200 °C
Humidity (max): <=95% [at 60 deg C / 140 F]
Vibration: 15 g [10 Hz - 2000 Hz]
Shock Resistance: 100 g [6 ms]
Climatical Category: 50/175/21 (Aluminium shell)
Salt Spray Corrosion: >1000 hr

DRAWINGS



Dimensions

	A	B	L	M	X
mm.	14	10.7	27.8	17.9	8
in.	0,55	0,42	1,09	0,70	0,31

RECOMMENDED BY LEMO

Tools








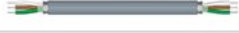
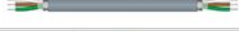




Crimp Tool: [DPC.91.701.V](#)
Crimp settings: AWG/Selector = 18-20/8-7
Positionner: [DCE.91.131.FVM](#)

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Extractor: [DCF.93.131.4LT](#)

Replacement contact: EGN.1F.665.ZZM

Cables

CMN.03.T18.055PGZE		Grey	
CMN.03.T18.055PNZE			
CMN.03.T18.055QGZE	TPR (medical)	Grey	
CMN.03.T20.049PGZE		Grey	
CMN.03.T20.049PNZE			
130240	PVC	Black	
130250	PVC	Grey	
230500	PVC	Grey	
230750	PVC	Grey	
30110	PVC	Grey	
30260	PVC	Black	
3220	PVC	Black	
3280	PVC	Black	
60080	PVC	Grey	

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