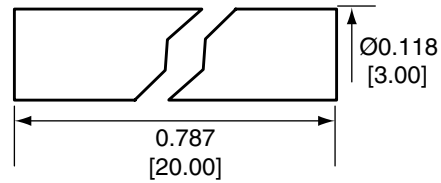
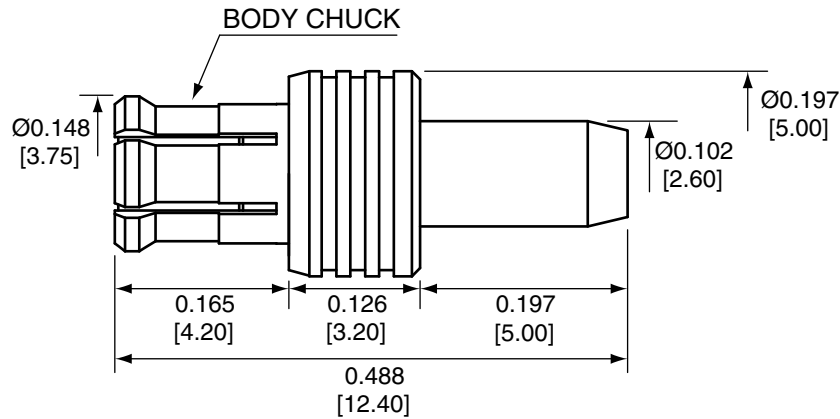


Description	Material	Finish
Body	Brass	Gold
Pin	Brass	Gold
Insulation	PTFE	N/A
Body Chuck	Be Cu	Gold
Spacer	PTFE	N/A
Support	Brass	Gold
Heat Shrink	Polyolefin	Black

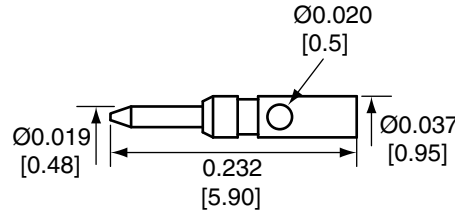


HEAT SHRINK

REVISIONS			
REV	DESCRIPTION	DATE	APPV
B	Added new title block and heat shrink; Updated instructions	12-JUL-12	SAH
C	Updated dimensions and Body Chuck callout; Added REACH/SVHC compliance language to note 3	9-OCT-18	CLL



SIDE VIEW



PIN



SPACER

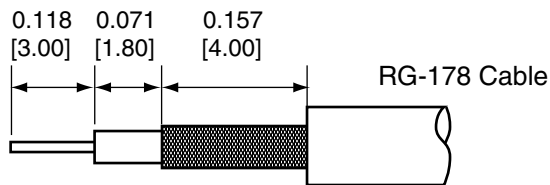
SUPPORT

CONMCX007-R178 ASSEMBLY INSTRUCTIONS

1. Strip the cable to the recommended dimensions.
2. Slip heat shrink onto stripped cable.
3. Solder the support onto the braid.
4. Place the spacer onto the center conductor.
5. Solder or crimp the pin onto the center conductor.
6. Insert the pin, center conductor, spacer, and support into the body until the pin snaps in.
7. Crimp the tail of the body onto the support with a 0.093" hex crimp tool (or one labeled for use with RG-178 cable).
8. Use heat shrink to cover crimp.

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. ALL DIMENSIONS ARE IN INCHES [mm].
2. DIMENSIONS APPLY AFTER FINISHING.
3. MANUFACTURE TO BE COMPLIANT WITH EU RoHS DIRECTIVE, USE MATERIALS THAT DO NOT CONTAIN REACH SUBSTANCES OF VERY HIGH CONCERN >1000ppm, AND USE DRC CONFLICT-FREE SOURCED MATERIALS.
4. SAFETY BREAK ALL SHARP CORNERS AND EDGES .02 MAXIMUM.



RECOMMENDED CABLE STRIPPING DIMENSIONS

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MATERIAL:	TOLERANCES: .020 [0.50]-.200 [5.00]= ±.008 [0.20] .200 [5.00]-1.200 [30.00]= ±.016 [0.40] 1.20 [30.0]-4.75 [120.0]= ±.024 [0.60] 4.75 [120.0]-12.40 [315.0]= ±.040 [1.0]	PROJECTION:
FINISH:	DRAWN: B.MURPHY	DT: 12-JUL-12
	ENGR: S.HOGAN	DT: 12-JUL-12

Linx		159 ORT LANE MERLIN, OR 97532	
TITLE: MCX MALE CABLE END CRIMP FOR RG178 CABLE			
SIZE A	DWG. NO. CONMCX007-R178	REV C	
SCALE: 2:1	DO NOT SCALE DRAWING	SHEET 1 OF 1	

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